# EPIC New Product Release 2024



4D.TWO Multi-spectral Monitoring System for Laser Processes Dr. Sören Hollatz

#### **4D COMPANY PROFILE**

HEADQUARTER	lsernhagen (Hannover)
EXPERIENCE	founded in 1995
PRODUCTS	process monitoring, process optimization & technical consulting
SALES/SERVICE	worldwide network ~20 field engineers
SERVICE	Hotline / remote-access, on-site support worldwide
CUSTOMERS	Automotive, e-Mobility, electronic components, kitchen equipment,
SIZE	We are a company of DIH, Deutsche Industrie Holding. ~170 employees ~EUR 50 million turnover

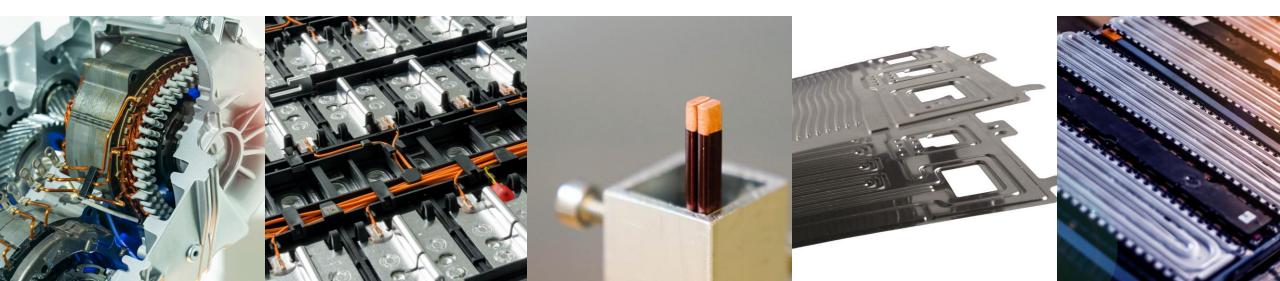




YOUR APPLICATION

Battery cell Hairpin welding Bipolar plates E-mobility Hydrogen 3D printing Fuel cell

Structuring Automotive Aviation Heat treatment Copper welding LPBF Medical products Cleaning Electric components Glas cutting Application Laser bonding Drilling Brazing



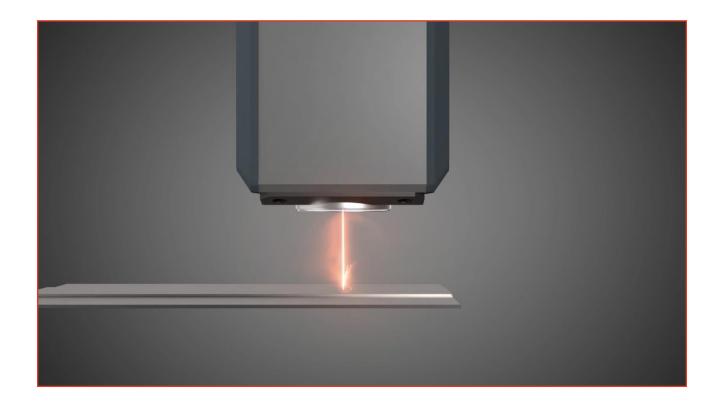
## OUR MAJOR GOALS FOR YOUR APPLICATIONS

Increase Process Monitoring Accuracy → Pseudo faults are super painful!

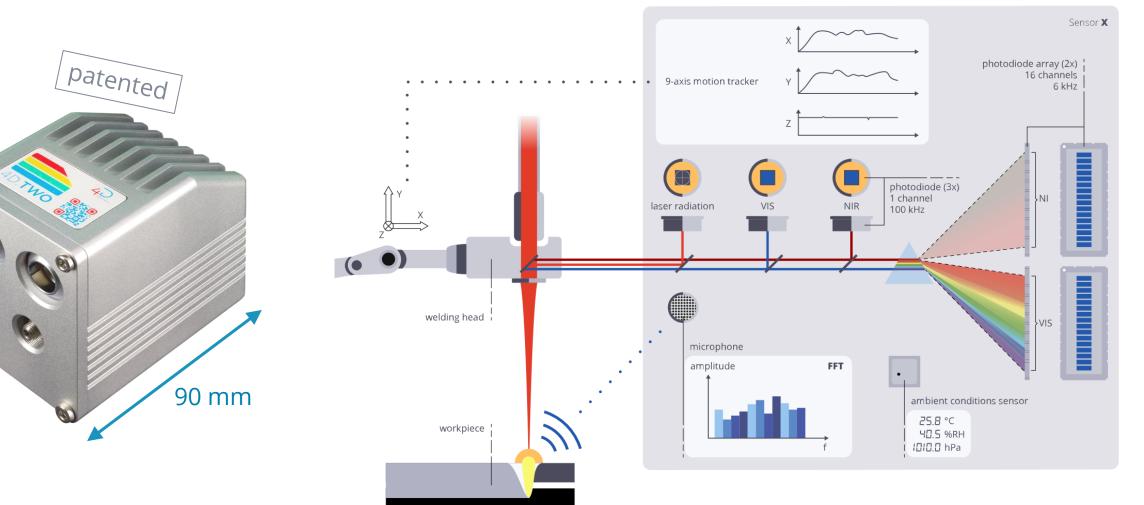
Classify faults

 $\rightarrow$  Looking for root causes in production is annoying!

#### VIDEO



## 4D.TWO | SOME FACTS



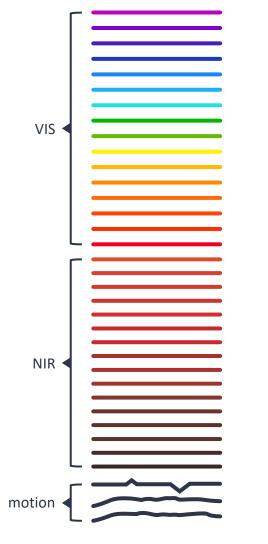
#### > 1 M samples/s





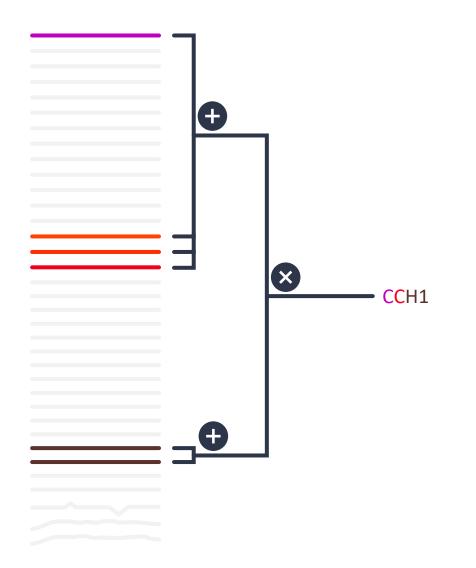








#### Combined channel



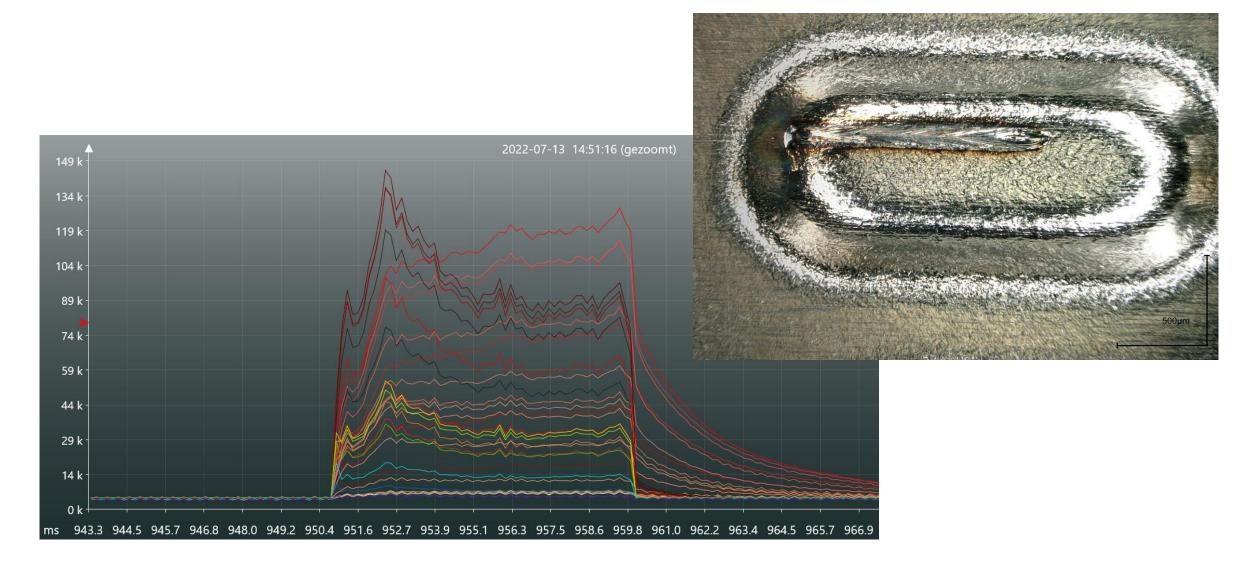
## **RESULTS WITH 4D.TWO**

Bipolar Plates





## 4D.TWO | EXAMPLE



#### SUMMARY

- 4D.TWO: Multi-spectral monitoring system for laser processes
- ONE sensor for all applications
- Flexible combination of channels for advanced analysis
- Detection and classification of welding failures
- Successfull usage in bipolar plate welding



# Thanks.

#### 4D Photonics GmbH

98%

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# **DANKE!**