EPIC New Product Release 2024



4D.TWO Multi-spectral Monitoring System for Laser Processes Dr. Sören Hollatz

4D COMPANY PROFILE

| HEADQUARTER | lsernhagen (Hannover) |
|---------------|---|
| EXPERIENCE | founded in 1995 |
| PRODUCTS | process monitoring, process optimization & technical consulting |
| SALES/SERVICE | worldwide network ~20 field engineers |
| SERVICE | Hotline / remote-access, on-site support worldwide |
| CUSTOMERS | Automotive, e-Mobility, electronic components, kitchen equipment, |
| SIZE | We are a company of DIH, Deutsche Industrie Holding. ~170 employees ~EUR 50 million turnover |

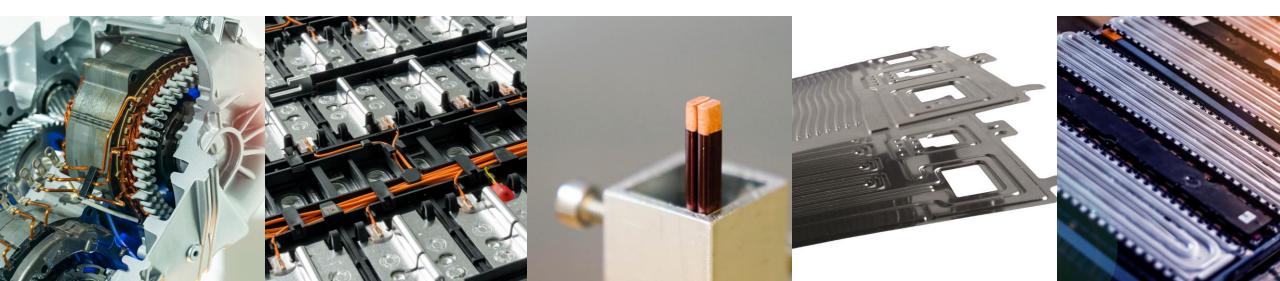




YOUR APPLICATION

Battery cell Hairpin welding Bipolar plates E-mobility Hydrogen 3D printing Fuel cell

Structuring Automotive Aviation Heat treatment Copper welding LPBF Medical products Cleaning Electric components Glas cutting Application Laser bonding Drilling Brazing



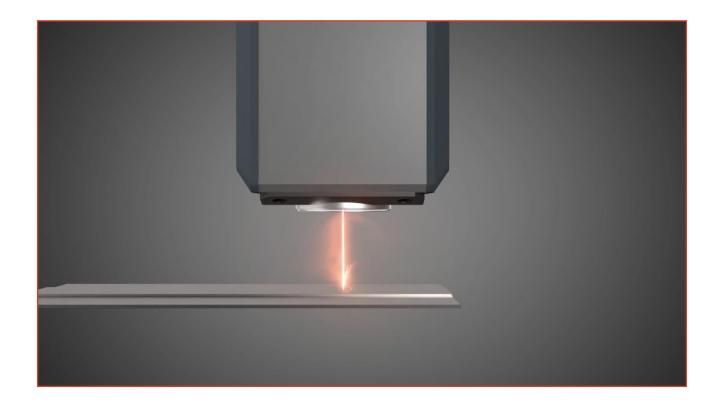
OUR MAJOR GOALS FOR YOUR APPLICATIONS

Increase Process Monitoring Accuracy → Pseudo faults are super painful!

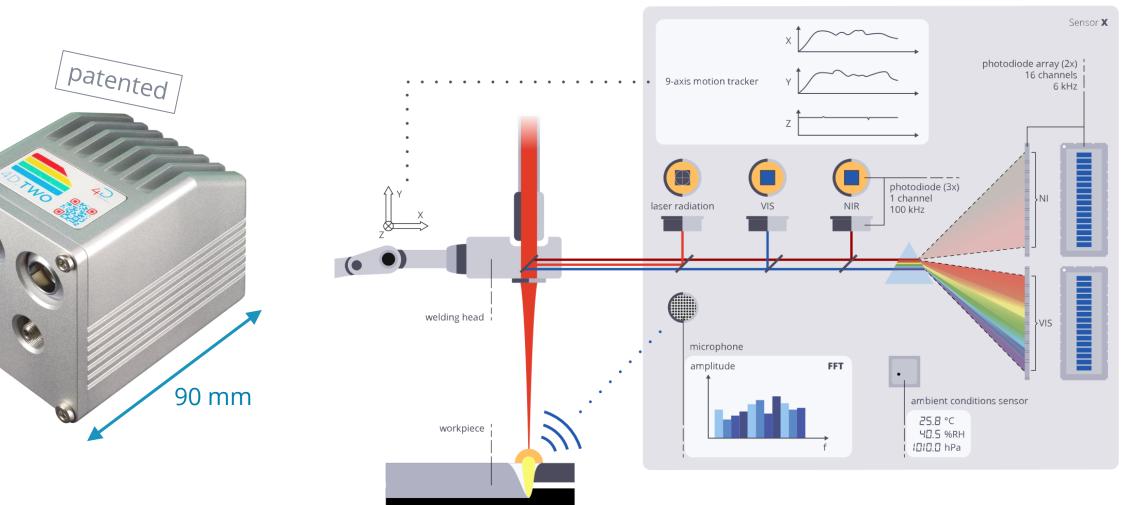
Classify faults

 \rightarrow Looking for root causes in production is annoying!

VIDEO



4D.TWO | SOME FACTS



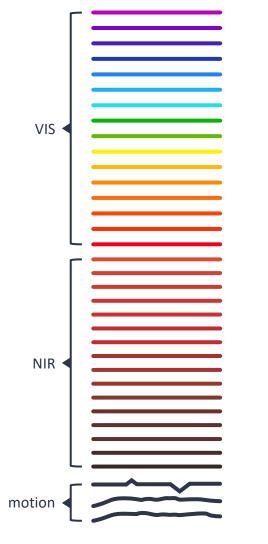
> 1 M samples/s





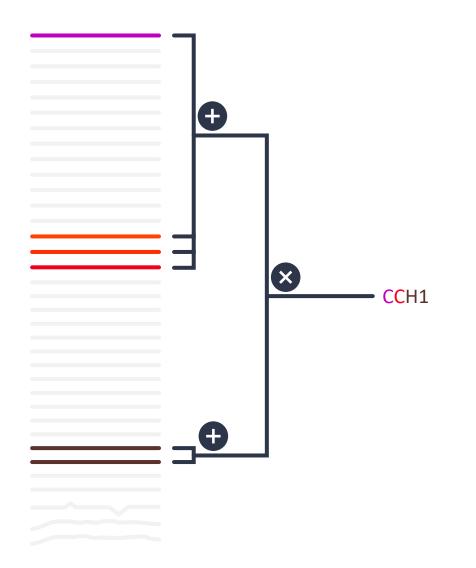








Combined channel



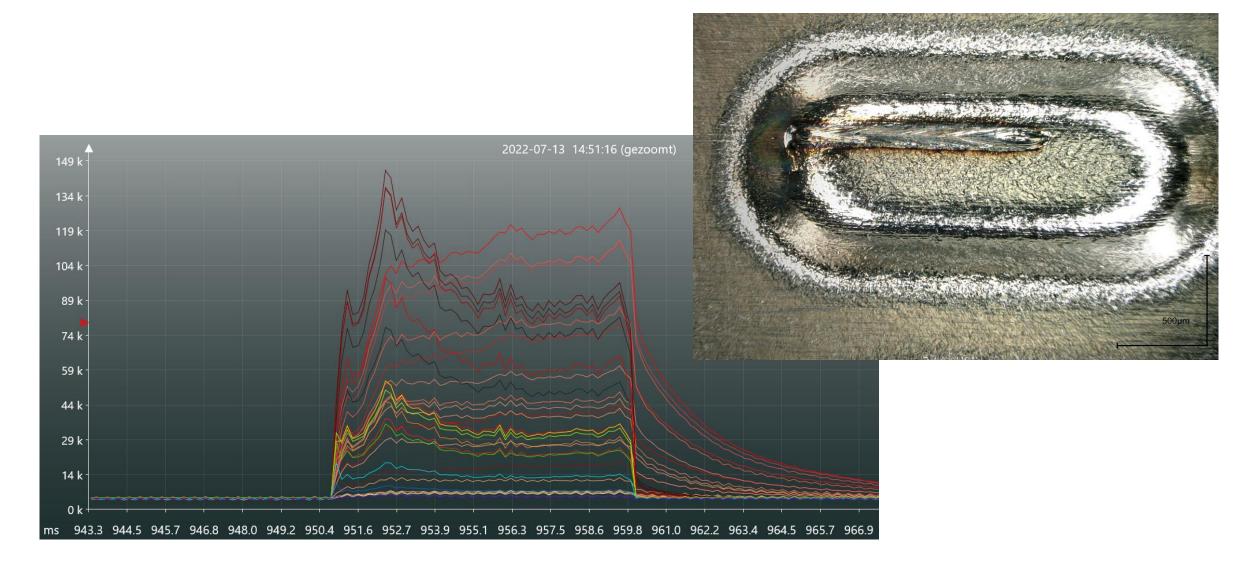
RESULTS WITH 4D.TWO

Bipolar Plates





4D.TWO | EXAMPLE



SUMMARY

- 4D.TWO: Multi-spectral monitoring system for laser processes
- ONE sensor for all applications
- Flexible combination of channels for advanced analysis
- Detection and classification of welding failures
- Successfull usage in bipolar plate welding



Thanks.

4D Photonics GmbH

98%

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DANKE!