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# BRIGHT MINDS, BRIGHT LIGHTS.

# Current and Future Trends of Miniaturized Optics in Vehicle Lighting



EPIC Technology Meeting on Photonics for Miniaturized Optics: From Components to Use-cases at Sony DADC Salzburg, 18.-19. September 2024 Dr. Christian Knobloch Senior Optical Engineer Optical Engineering | Innovation & Product

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Pioneering premium lighting and electronic systems by ZKW for all mobility concepts in the global automotive industry

**ZKW Vision** 





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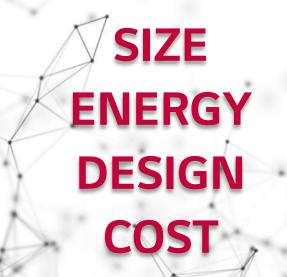
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### Modern Headlights















#### Miniaturized Optics in Vehicles

- 4 examples will be discussed:
- > Fresnel Optics
- > Surface Structuring
- > Diffractive Optical Elements (DOE)
- > Micro-Optical Lens Arrays (MLA)





#### **Fresnel Optics**

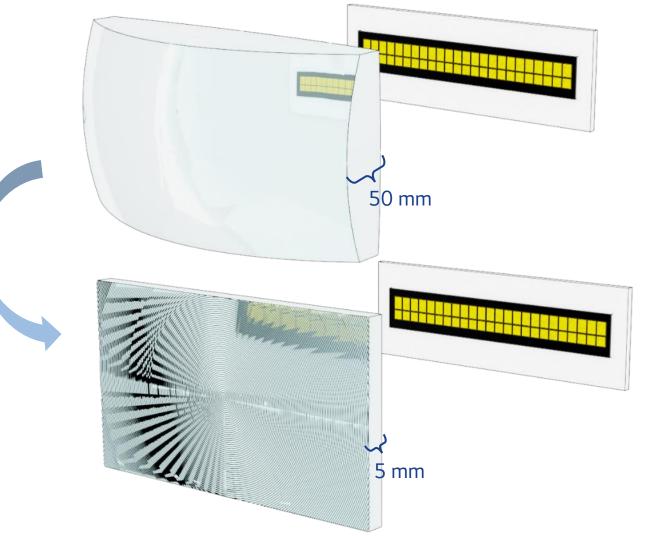
Application: compact cost-effective headlight modules.

Savings:

- + Material
- + Weight
- + CO<sub>2</sub>

- Challenges: Accuracy -
- Straylight -

moulding



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#### **Fresnel Optics**

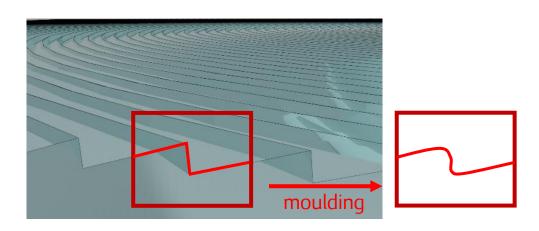
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- Challenges: -
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- Straylight -





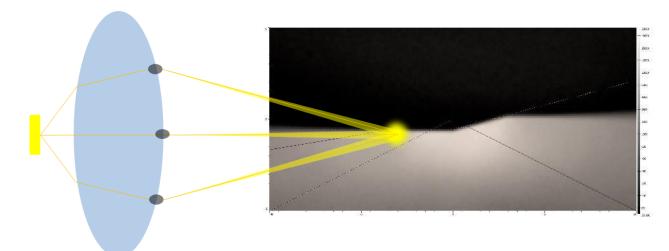


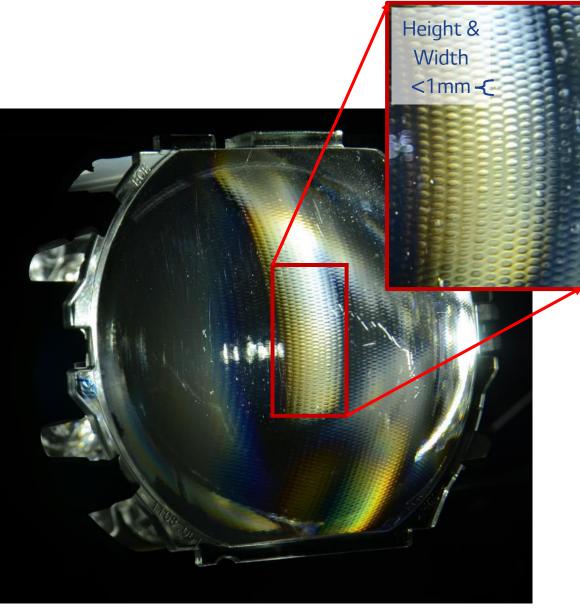
#### Surface Structuring

Application: achieving homogenized beam patterns.

#### <u>Idea:</u>

- Structure on lens to smear out projected beam pattern
- Different types for different purpose





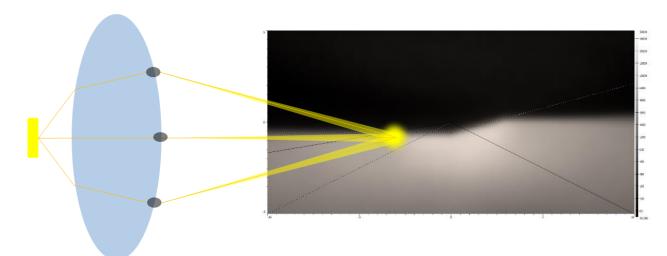


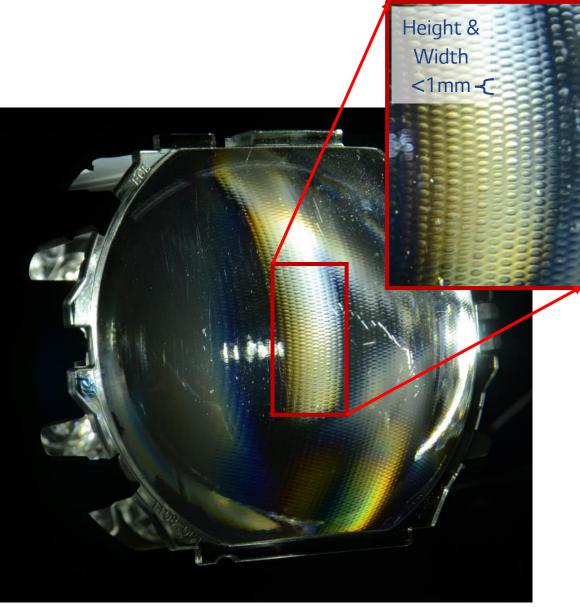
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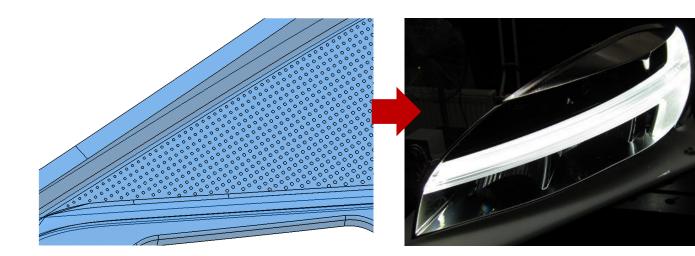
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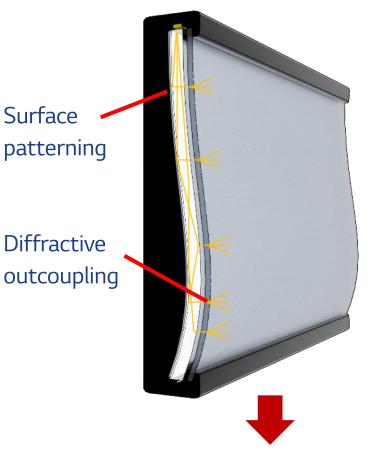
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Application: achieving homogenized beam patterns.

#### Idea:

- Structure on lens to smear out projected beam pattern
- Different types for different purpose
- Surface patterning for coupling light out of daytime running light









# Diffractive Optical Elements (DOE)

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Application: projection modules.

#### Idea:

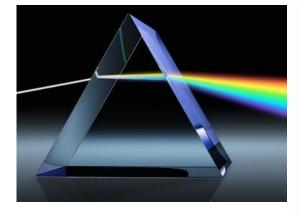
- Structures in the order of µm
- Lens surface multiplexing

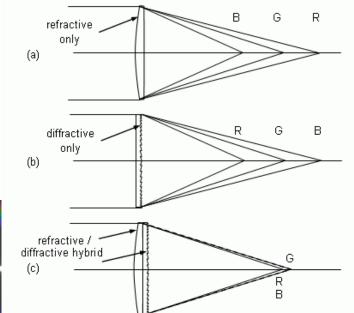
#### **Benefits**:

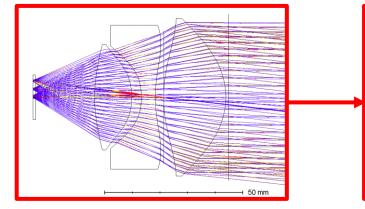
- + Color correction
- Lens surface multiplexing +
- Less parts  $\rightarrow$  less surface loss +

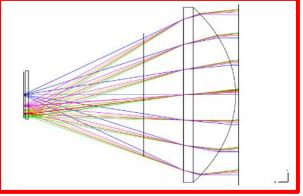
#### Challenges:

- Molding accuracy
- Higher orders











# Diffractive Optical Elements (DOE)

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Application: projection modules.

#### Idea:

- Structures in the order of µm
- Lens surface multiplexing •

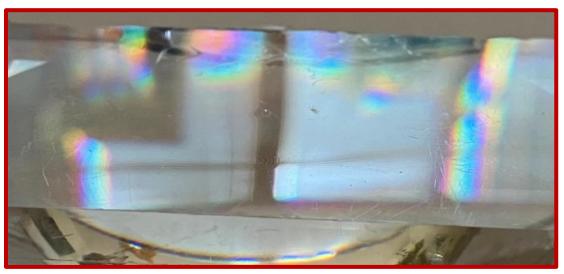
#### **Benefits**:

- + Color correction
- + Lens surface multiplexing
- Less parts  $\rightarrow$  less surface loss +

#### Challenges:

- Molding accuracy
- Higher orders







# Micro-Optical Lens Arrays (MLA)

Application: miniaturization of vehicle headlamp modules.

#### <u>Idea:</u>

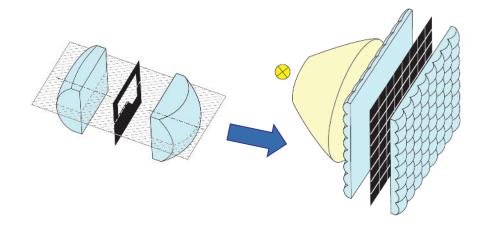
- Shrinking the length of common headlight modules by factor ~10
- Very design driven  $\rightarrow$  any shape

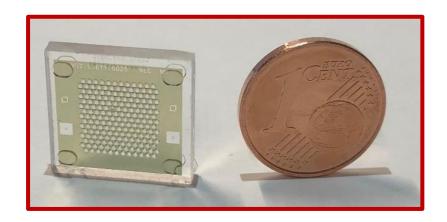
#### Benefits:

- + extremely small headlights
- + very homogeneous beams
- + any kind of projection (turn indicator, logo, driving beam)

#### Challenges:









## Micro-Optical Lens Arrays (MLA)

# Application: miniaturization of vehicle headlamp modules.

#### <u>Idea:</u>

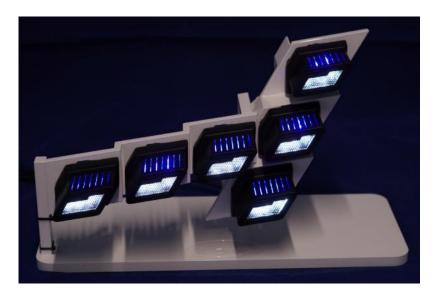
- Shrinking the length of common headlight modules by factor ~10
- Very design driven  $\rightarrow$  any shape

#### Benefits:

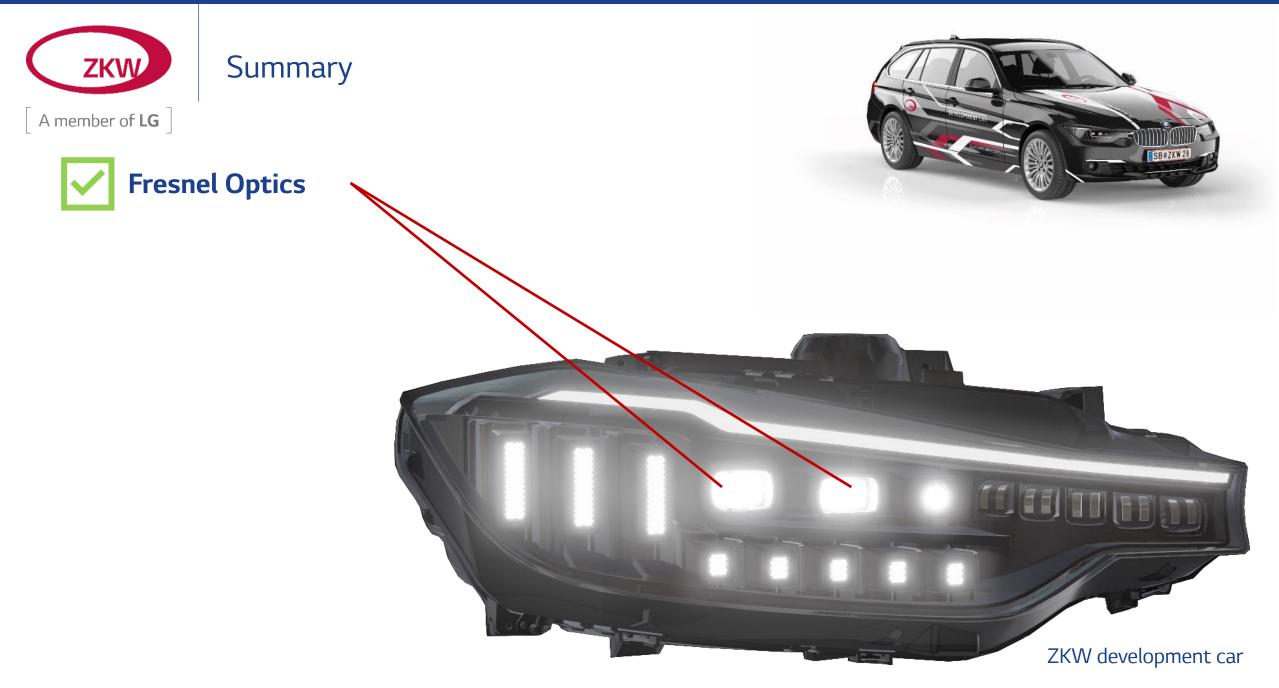
- + extremely small headlights
- + very homogeneous beams
- + any kind of projection (turn indicator, logo, driving beam)

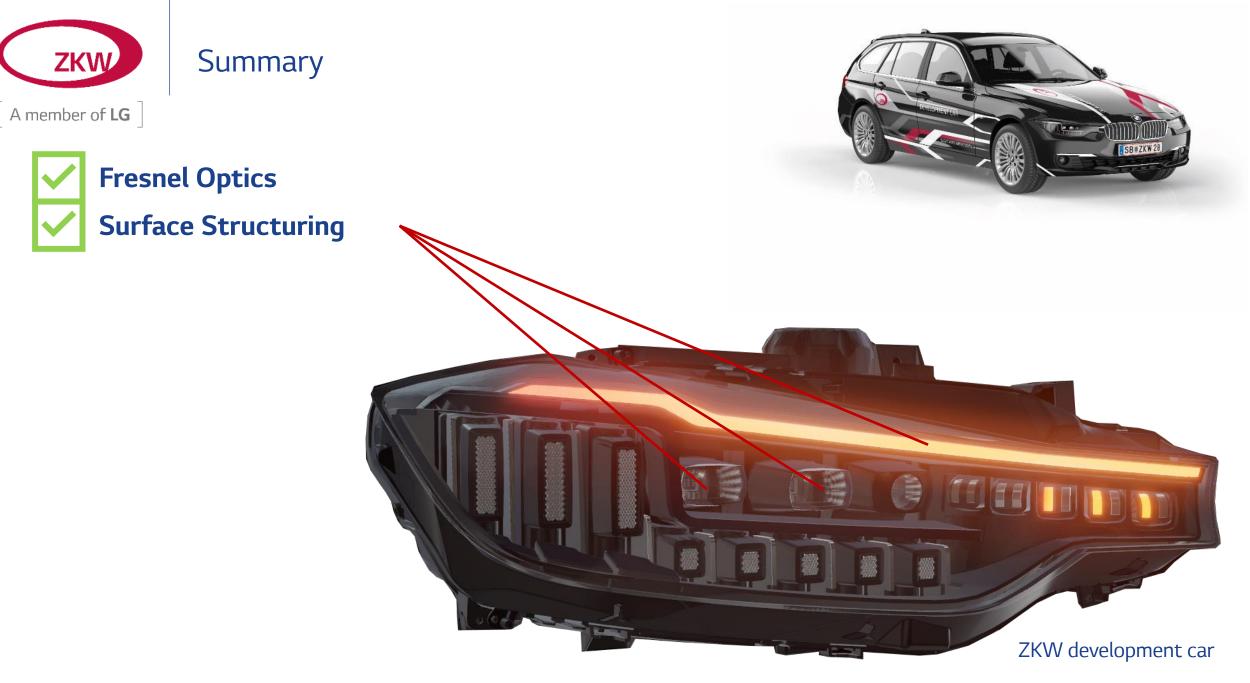
Challenges:

- Cost











ZKW development car



#### Summary



Surface Structuring

**Diffractive Optical Elements (DOE)** 

Micro-Optical Lens Arrays (MLA)



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#### Summary

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**Surface Structuring** 

**Diffractive Optical Elements (DOE)** 

Micro-Optical Lens Arrays (MLA)



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**Miniaturized optics** everywhere!

We are open for any kind of collaborations!



#### BRIGHT MINDS, BRIGHT LIGHTS.

# Thank you for your attention!



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