



Light with Purpose: Harnessing Hollow Core Fiber for High-Precision Micromachining

26th September 2024



MULTISECTORIAL PRODUCT MIX

GLOphotonics HCPCF and PMC technology is equally a platform and key-enabling technology.

A feature, reflected in GLOphotonics products, service and offering.

 **HOLLOW CORE PHOTONICS
CRYSTAL FIBER & PHOTONIC MICROCELL™**


 **BEAM DELIVERY**

 **PULSE COMPRESSION**

 **FREQUENCY
CONVERSION & LASERS**







 **QUANTUM TECHNOLOGY**

 **TELECOM**

 **TECHNOLOGY SOLUTIONS**

 Few words about GLOphotonics



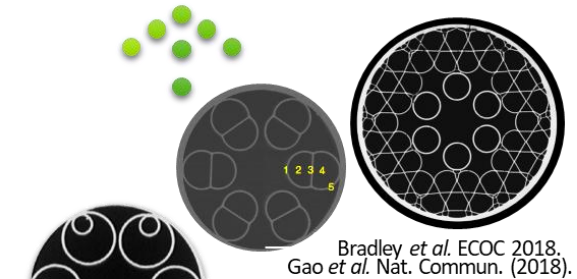
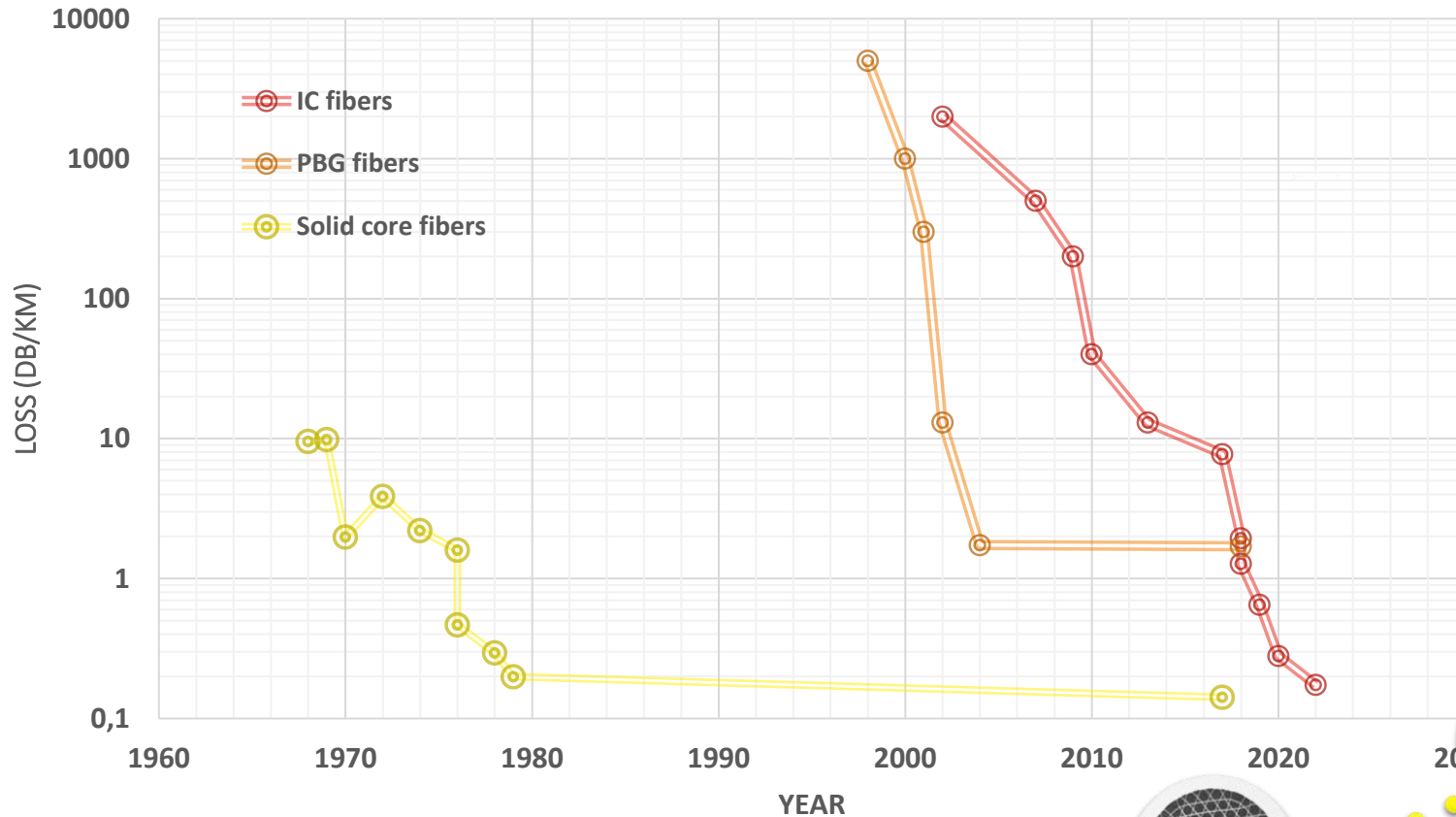
-  Limoges since 2011
-  15 Employees
-  150m² of clean room
-  1 drawing tower
-  Strategic partnership with CNRS (French National Science Agency)
-  Manufacturer & supplier of Hollow Core Photonic Crystal fiber solution





Fiber Optic Today : a new paradigm

Optical fiber Loss @1550nm



New IC fiber designs (2018-...)

Bradley *et al.* ECOC 2018.
Gao *et al.* Nat. Commun. (2018).
Belardi & Knight, *Opt. Lett.* 22 (2015)
Poletti, *Opt. Express* 22 (2014)
Amrani *et al.* Light Sci. Appl. 10, 7 (2021)
Pryamikov *et al.* Opt. Express 19, (2011).
Vincetti & Setti Opt. Express 18, (2010).

Single-ring tubular lattice fibers (2011)

A. D. Pryamikov *et al.* Opt. Express 19, (2011).

Negative curvature concept (2010)

Couny *et al.* Science 2007, 318, 1118–1121.
Benabid *et al.* Science 2002, 298, 399–402.

Inhibited coupling (IC) guidance (2002)

Wang *et al.* CLEO 2010, CPDB4.
Wang *et al.* Opt. Lett. 36 (2011).

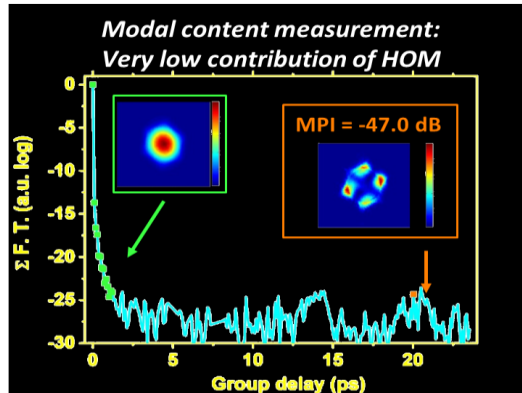
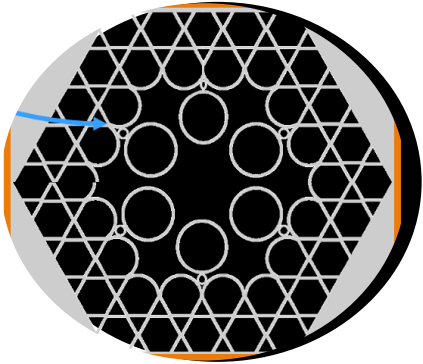




Loss is great but.. what about other useful feature for Micromachining beam delivery

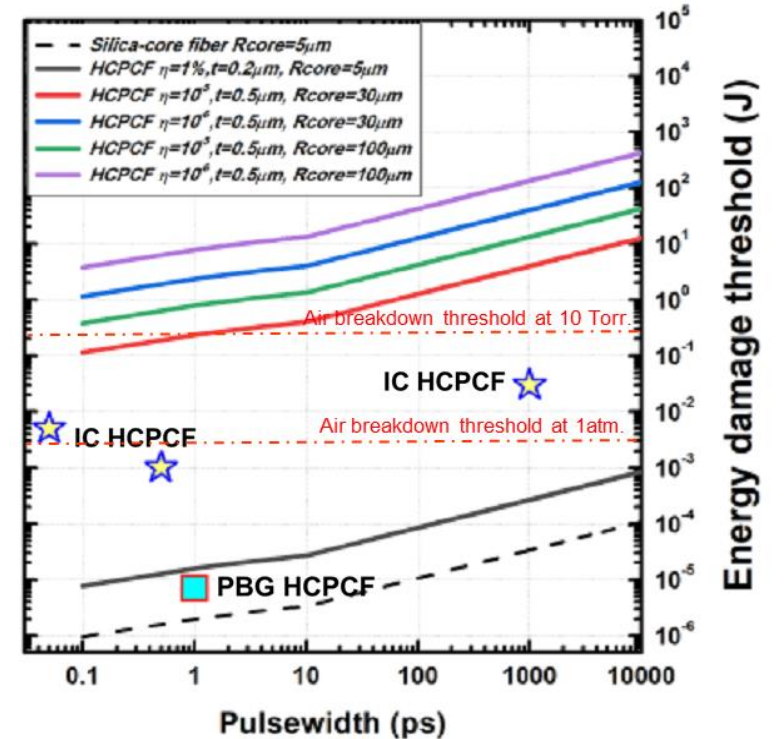
Single modeness

Today standard fiber@1μm is 30dB HOM extinction ratio
But new design are coming



High Damage threshold

LIDT subject to laser beam and coupling condition...below is the perfect matching limit





Standard fiber at GLO

OEM-Fiber

Features

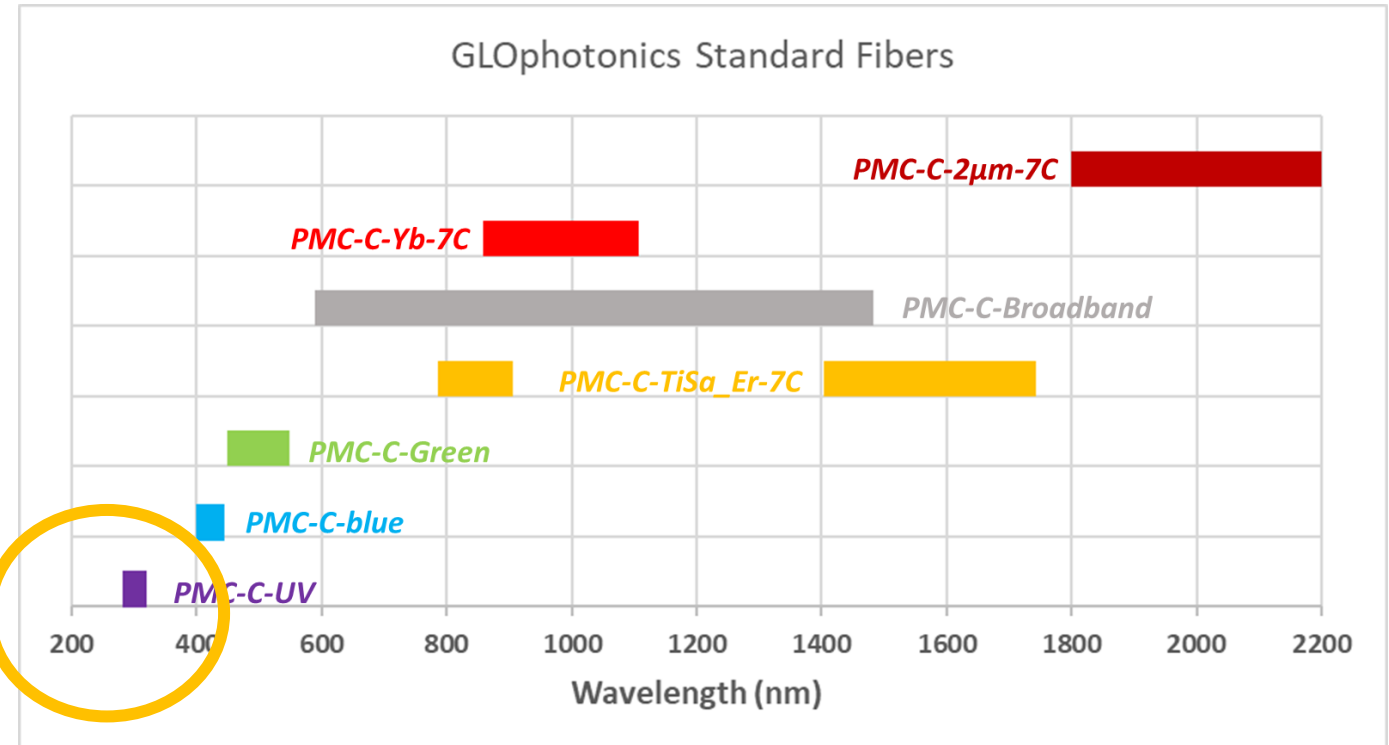
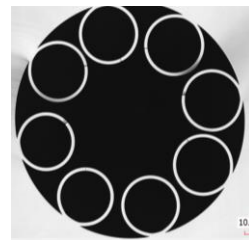
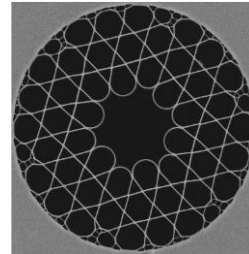
- Hollow-core fiber
- Pure silica microstructured fiber
- Output $M^2 < 1.2$
- Low dispersion : -5/+5 ps/nm.km
- High energy handling
- High average power handling

General Tolerances

- Core size : +/-3um
- OD : +/-3um
- Core concentricity : +/- 1um
- Length tolerance: -0 / +10cm
- Batch mechanical test : 50kpsi

Options

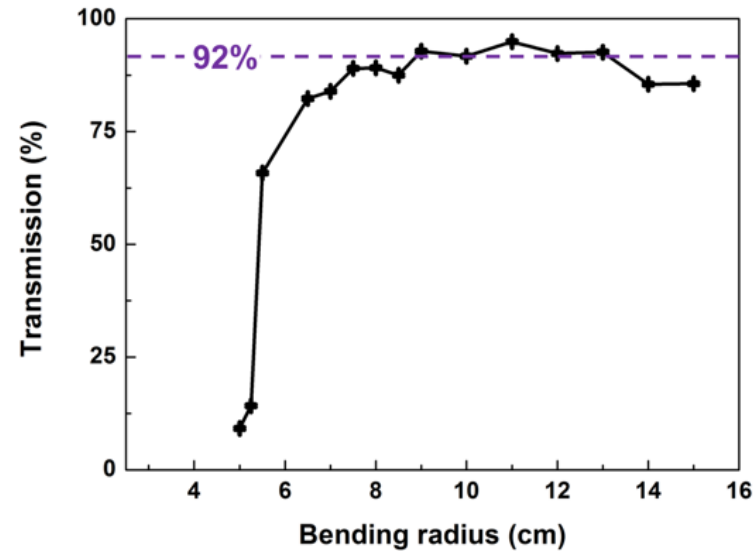
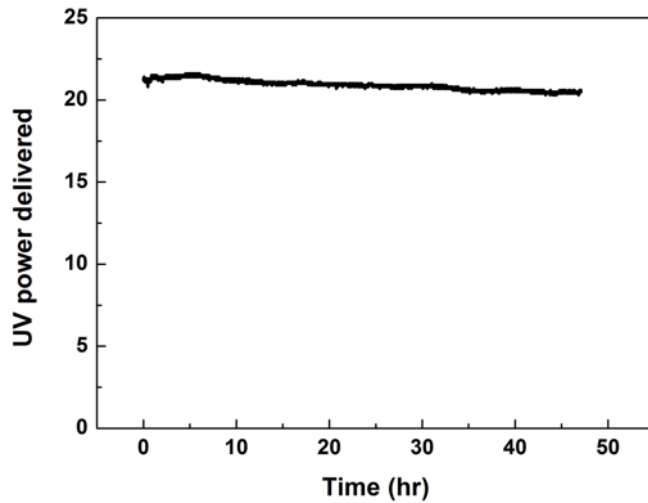
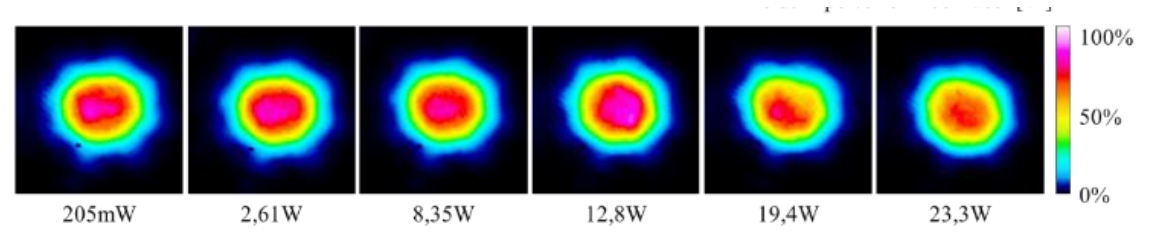
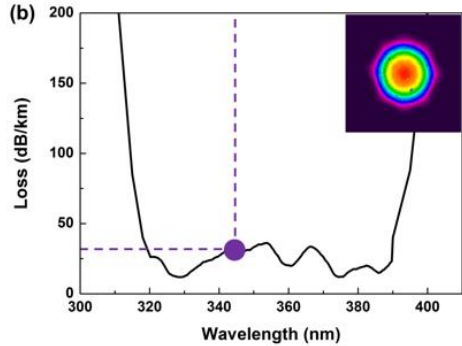
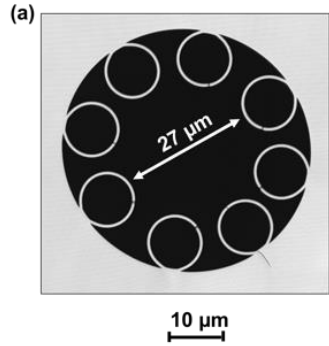
- Special development on request (minimum 500m)





Solarization free UV fiber

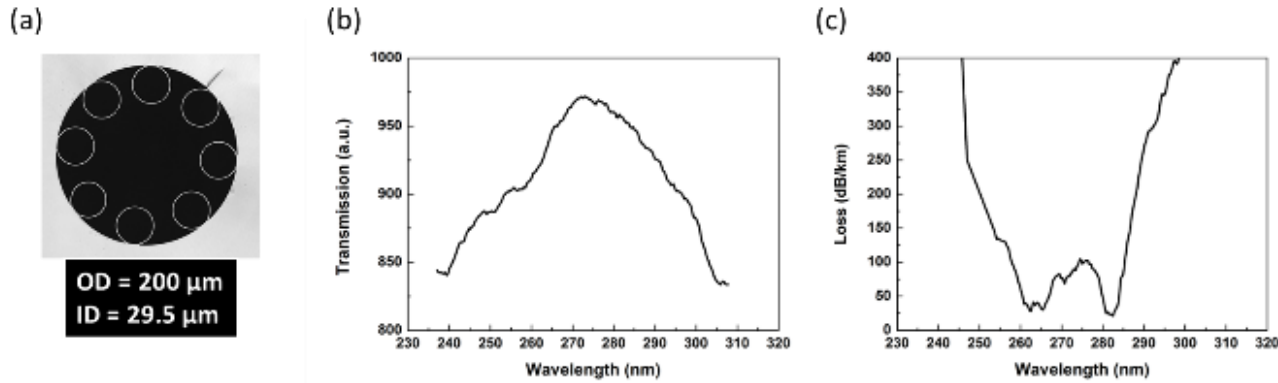
343nm (133μ, 10ns, 150kHz)



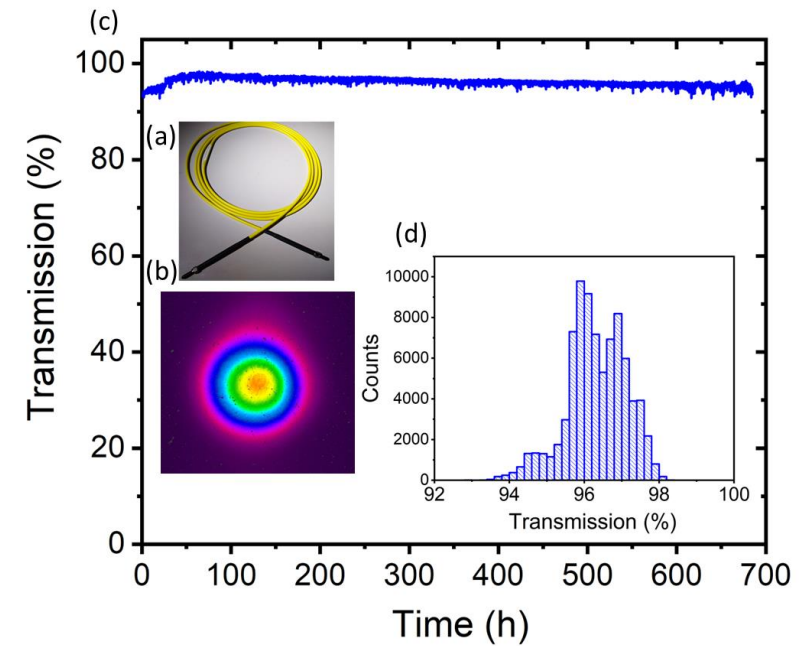


Solarization free UV fiber

266nm (50μJ,10s,1Hz)



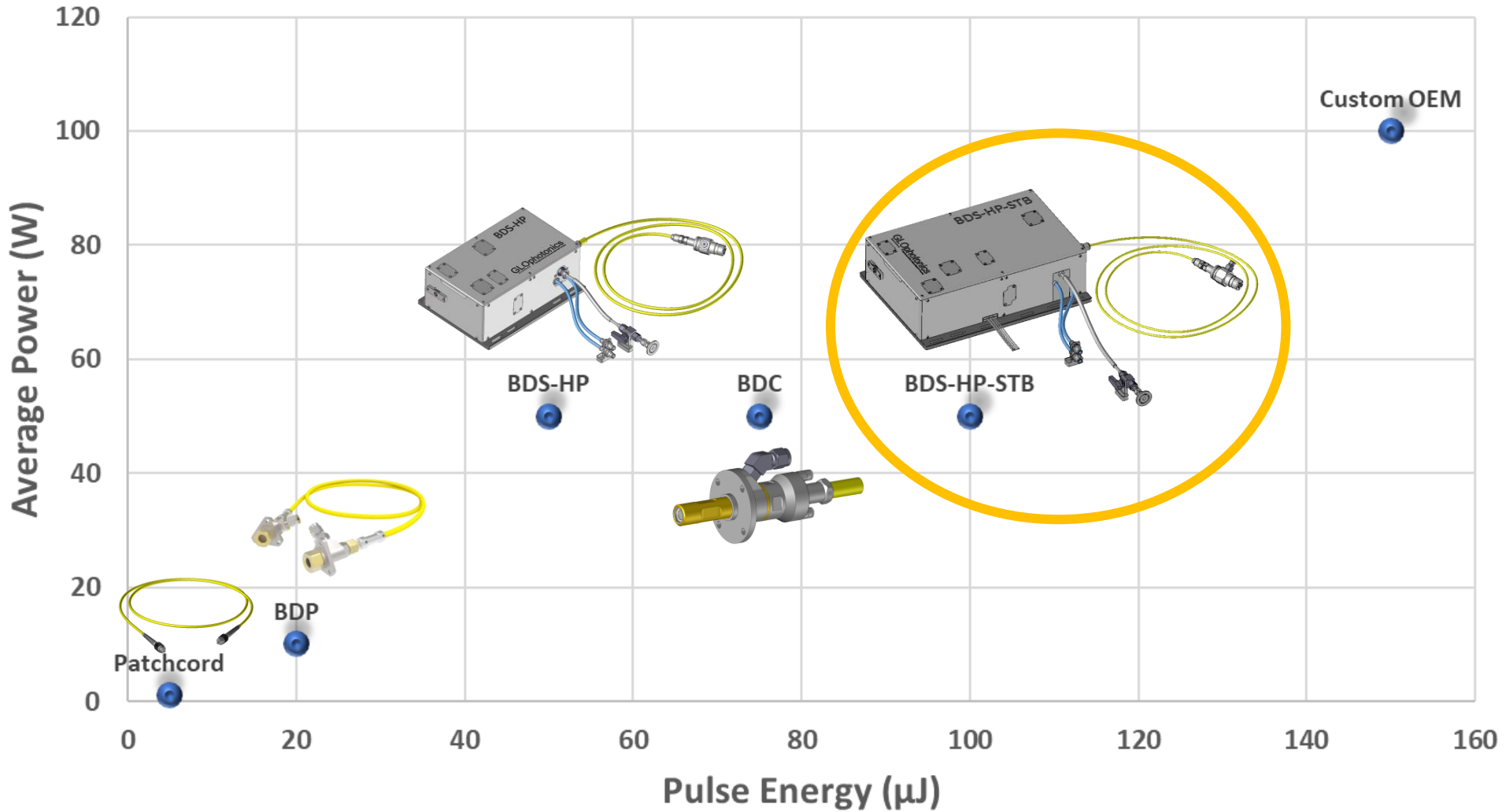
If someone have a fs UV laser I can borrow for a few month ;)





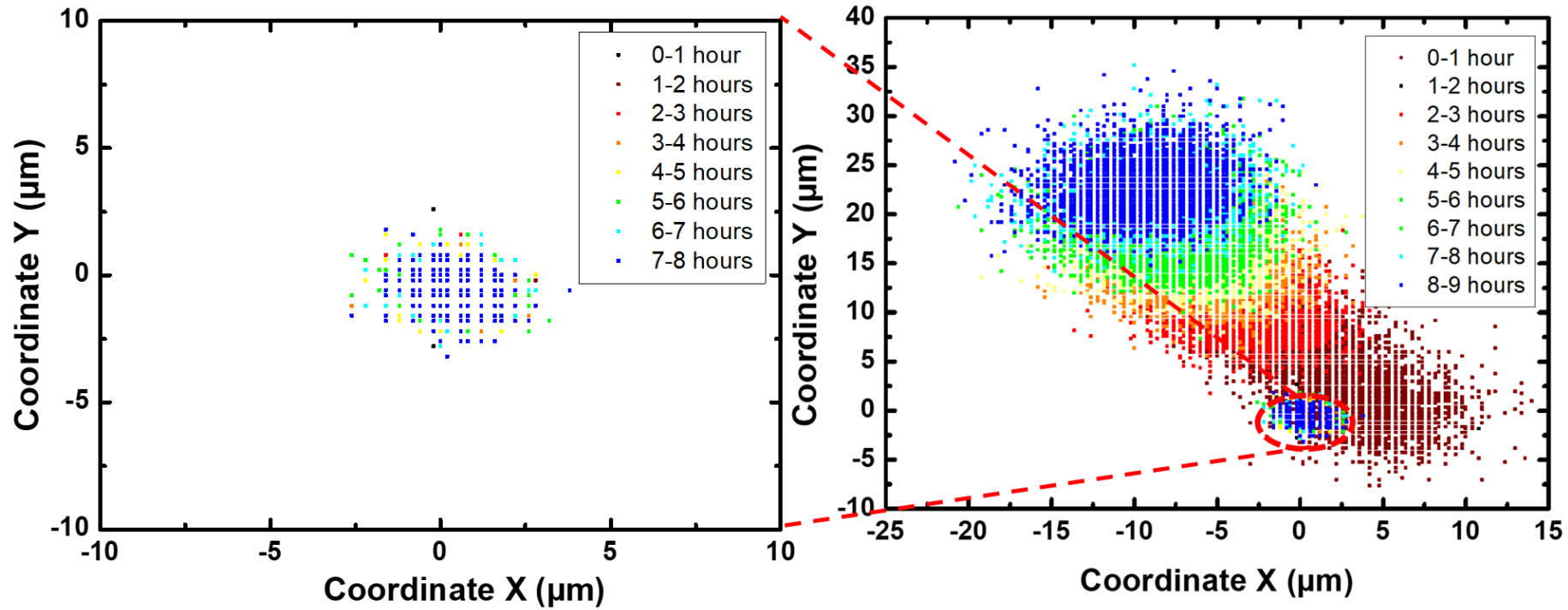
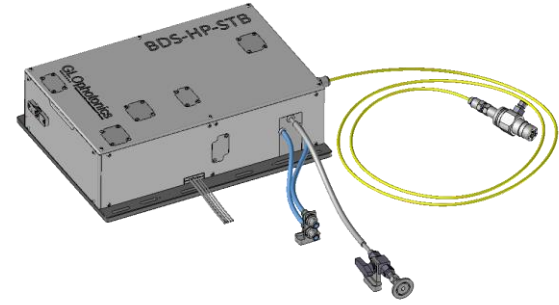
GLO beam delivery offer:

BEAM DELIVERY FAMILY



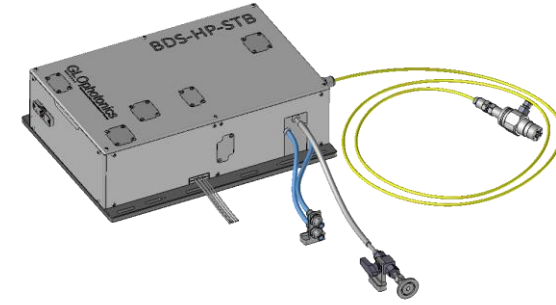


BDS-HP-STB....STB-for input beam stabilization

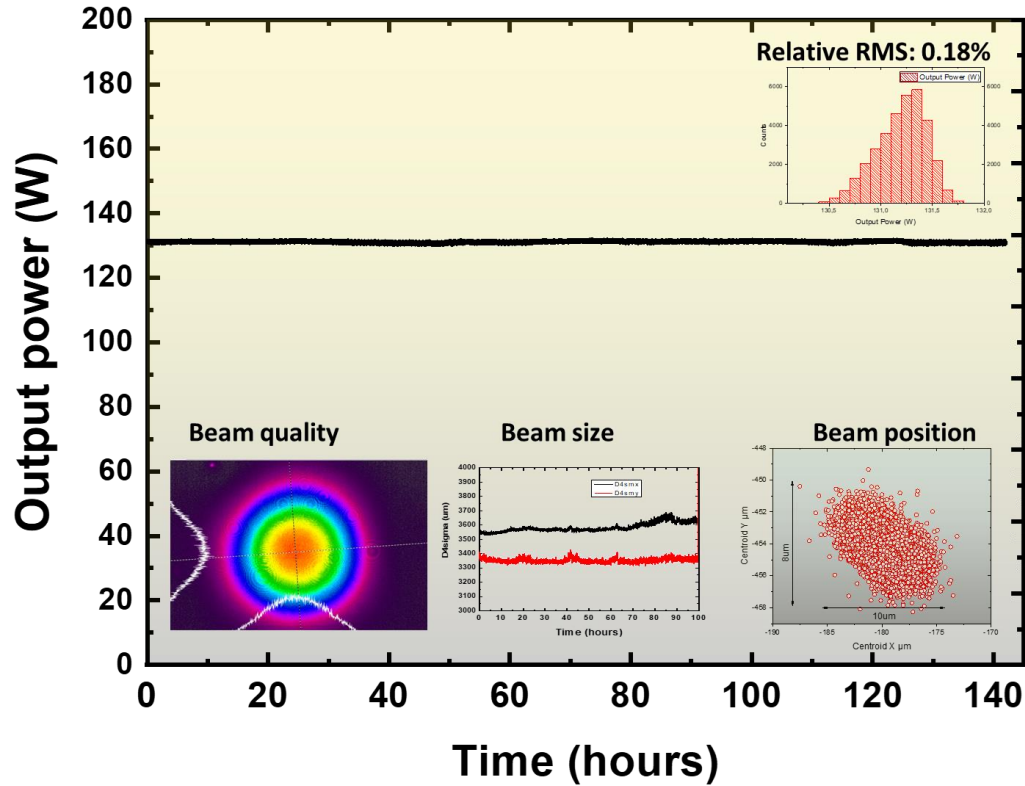




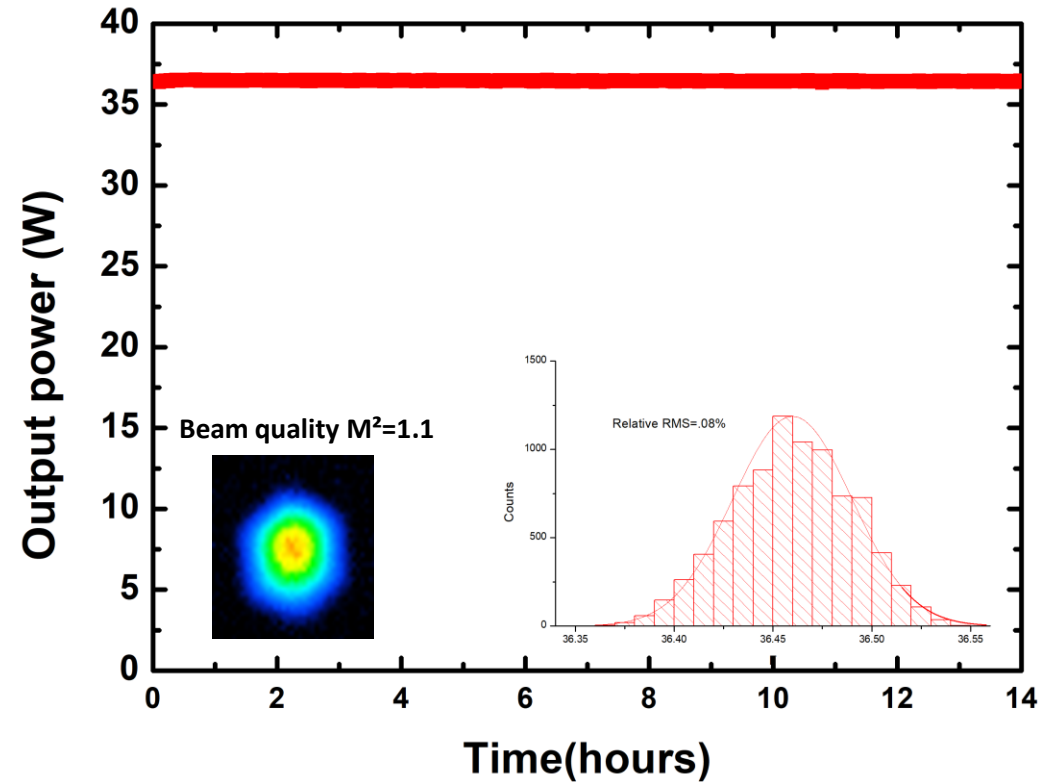
Which is give you output stability



150 CW

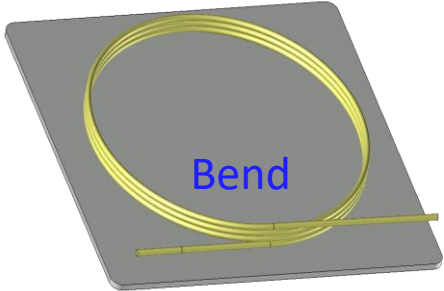
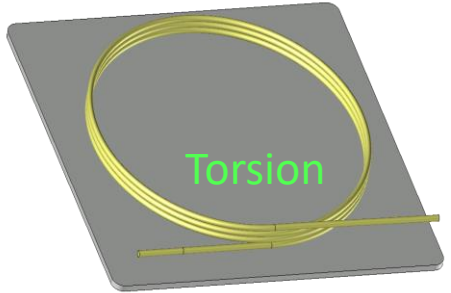
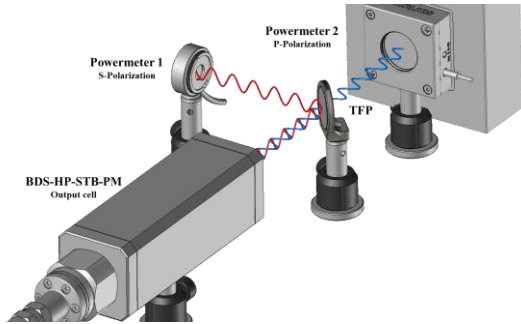
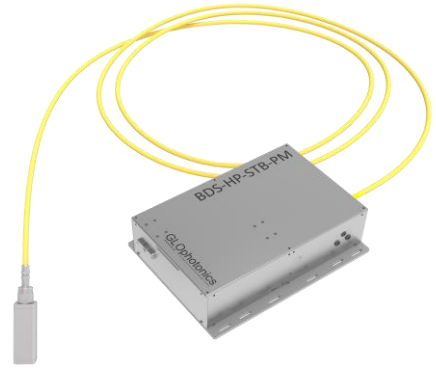


40W , 300fs, 100kHz





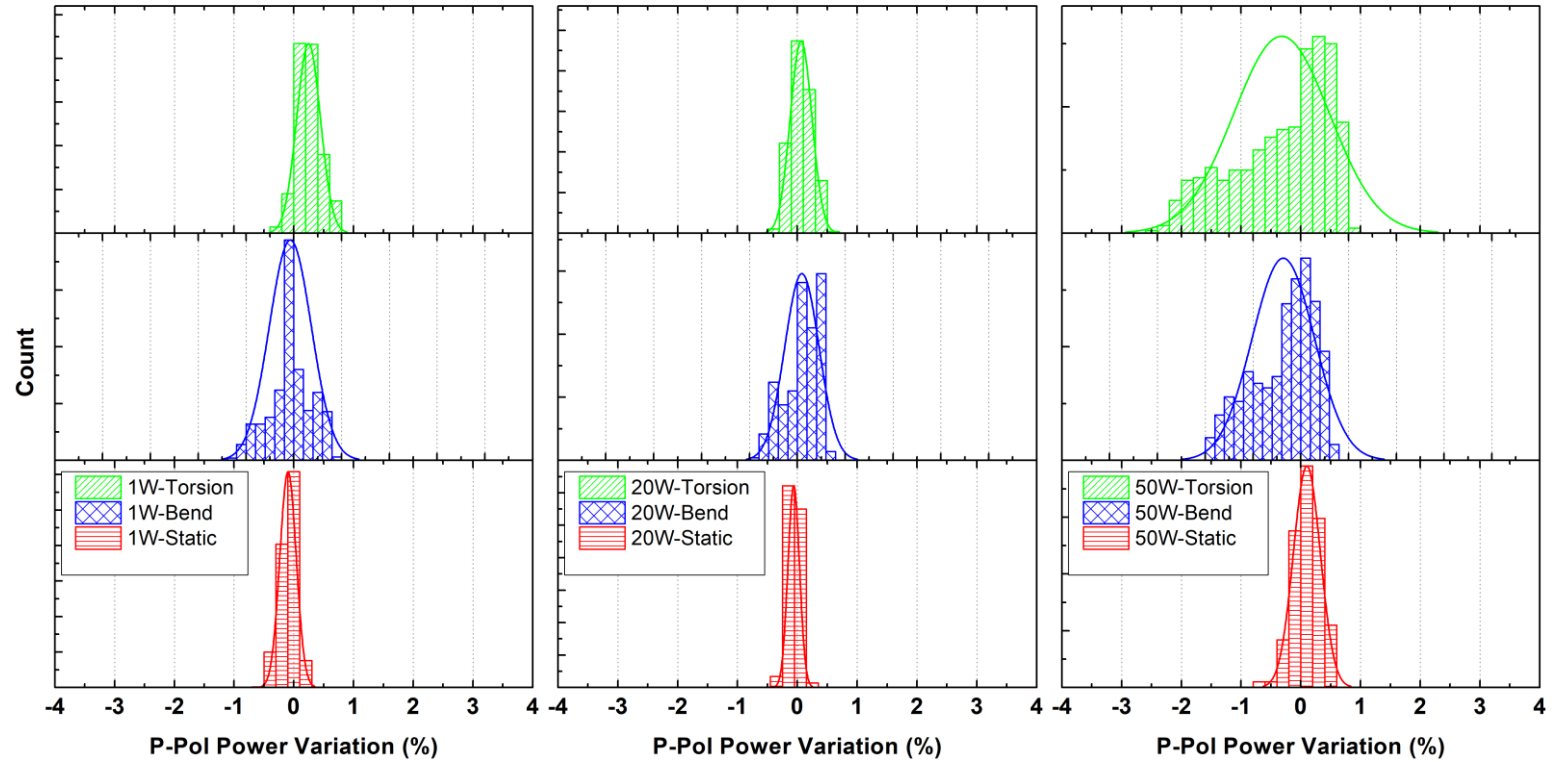
Is PM Ultrafast beam delivery doable?



1W / 2μ

20W / 53 μ

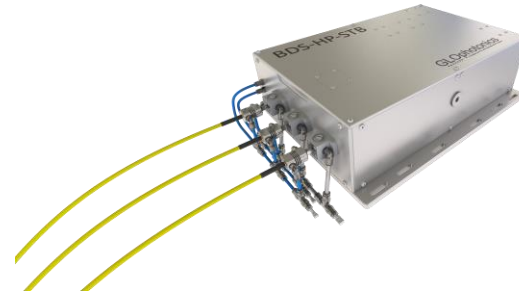
50W / 133μ



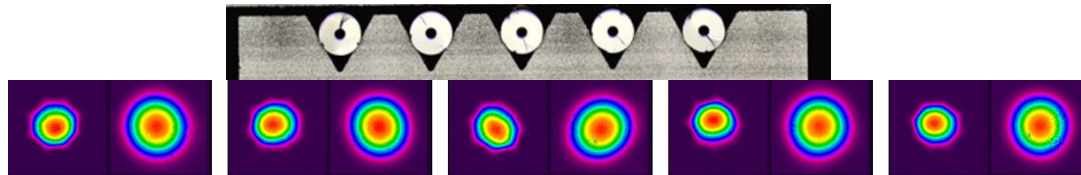


Could we cover other need or add flexibility to micromachining?

- Beam sharing?



- Parallel processing (fiber bundling)?



Axial accuracy $< 3\mu\text{m}$
Longitudinal accuracy $< 5\mu\text{m}$





**Thank you for
Attention**

