



FURUKAWA
SOLUTIONS



Imaging and Sensing via Specialty Optical Fibers

Udo Fetzer – June 11th, 2024

udo.fetzer@ofsoptics.com

Guiding Light For a Better Life: Imaging and Sensing via Specialty Optical Fibers

- Specialty Fiber Designs
- Shape Sensing
- Next Gen Imaging Technologies
- New Fiber and Splicing Technologies

OFS – Premium Manufacturer of Optical Fibers, Cables, and Modules



OFS Specialty

We work closely with clients to ensure our products meet specific needs, no matter how unusual or complex.

Customized Solutions for:

- Medical Applications
- Commercial Fiber Laser
- Specialty Communications
- Ocean
- Industrial Networks
- Aerospace & Defense
- Sensing

Specialty Fiber Designs

> Fiber, Coating, Buffer and Cable Designs/Materials

Fibers

- Core Dia 3 to 1500 μm
- SI, GI,
- SM, MM and Few-mode
- HCS[®] cladding & silica
- Single core - and multicore and coreless
- PMFs
- Bend Insensitive
- Dispersion shifted
- NA 0.1 to 0.5
- Low and high OH
- Er, Tm, Yb doped
- Ribbon & rollable ribbon
- AcoustiSens[®]
- Hollowcore
- Multicore

Coatings

Acrylate
High temp acrylate
Fluoroacrylate
Silicone
Low temp silicone
Silicone/acrylate
Carbon
Polyimide - Pyrocoat[®]
HCS[®]
Metallization

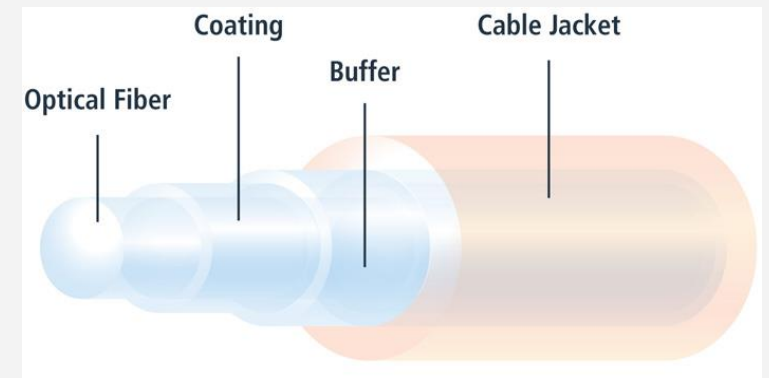
Buffers

PFA
FEP
ETFE
PVDF
PEEK
Thermoplastic elastomer
PVC
Nylon

Jackets

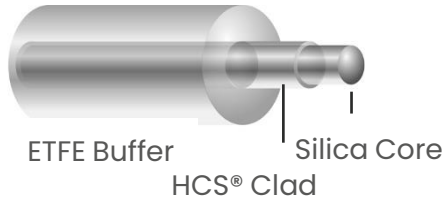
PFA
FEP
ETFE
PVDF
PVC
PU
PE
TPO
LSZH

meeting different environmental requirements
temp range, chemical resistance, abrasion, radiation,
strain, flexibility, UV, flame, biocompatible, ...

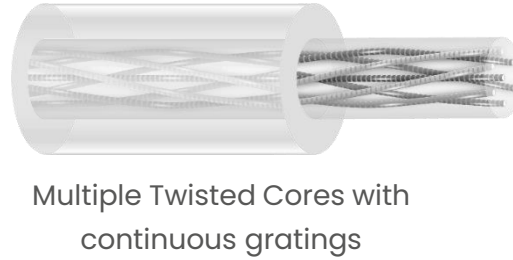


> Specialty Fiber Designs

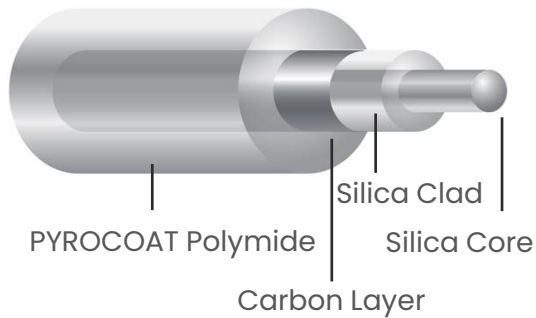
HCS® Fibers



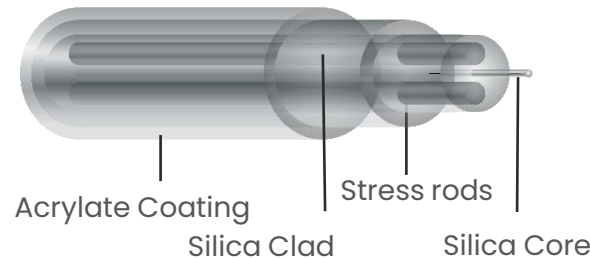
Shape Sensing Multicore Fibers



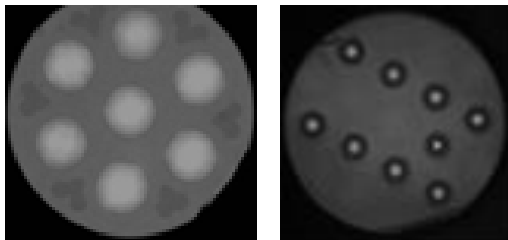
High-Temperature Hermetic Fibers



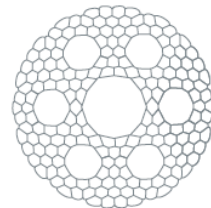
Polarization Maintaining Fibers



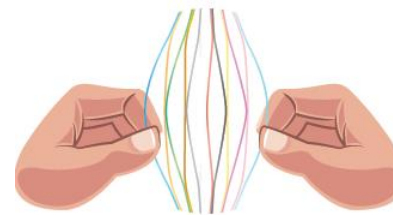
Multicore Fibers



Hollowcore Fibers



Ribbon and Rollable Ribbon Fibers



- **Communication & Control**
(Telecom, Datacom, Industrial Networks,...)
- **Power Delivery** (PDT, Ablation, Welding,...)
- **Imaging** (OCT, Fluorescence, Spectroscopy,...)
- **Sensing** (Shape, Acoustic, Temperature, Strain,...)

Combination of Applications into a single fiber?



Engineered fibers for sensing
Active fibers - Bi, Er, Tm, Yb,...
Coreless fibers and more

> Next Generation Medical Fibers

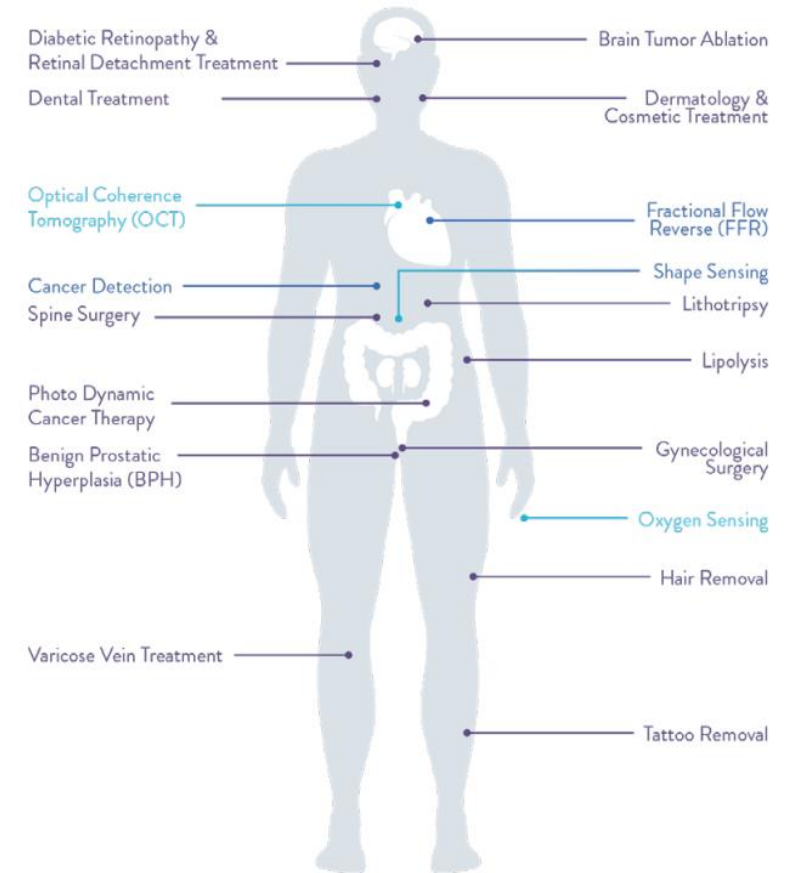


For minimally invasive procedures

- Smaller fibers (<200 μm diameter)
- Diagnostic and Treatment in one procedure

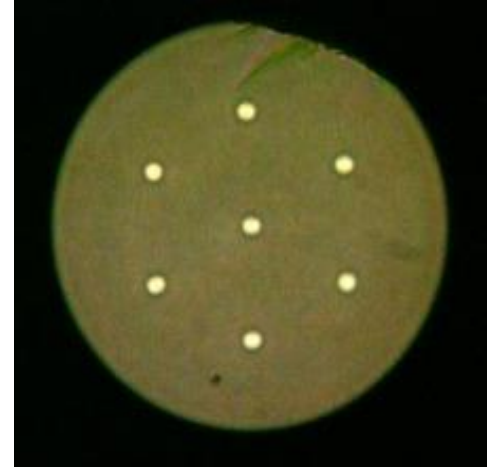
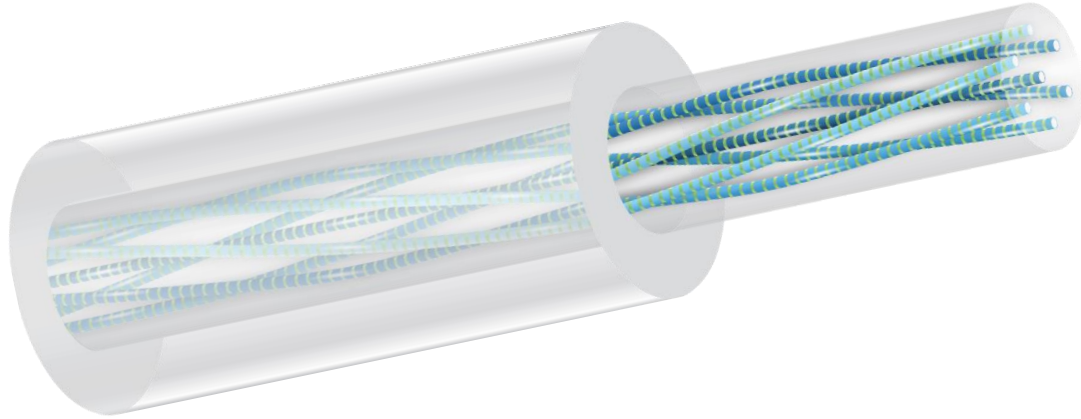
Multi-functional capabilities

- Navigation - fiber shape & position
- Sensing - force, pressure, temperature...
- Imaging/Diagnostics - Fluorescence, OCT, Hyperspectral, Raman Spectroscopy...
- Treatment - Tumor ablation, laser-induced thermo-therapy, lithotripsy, PDT...



Shape Sensing

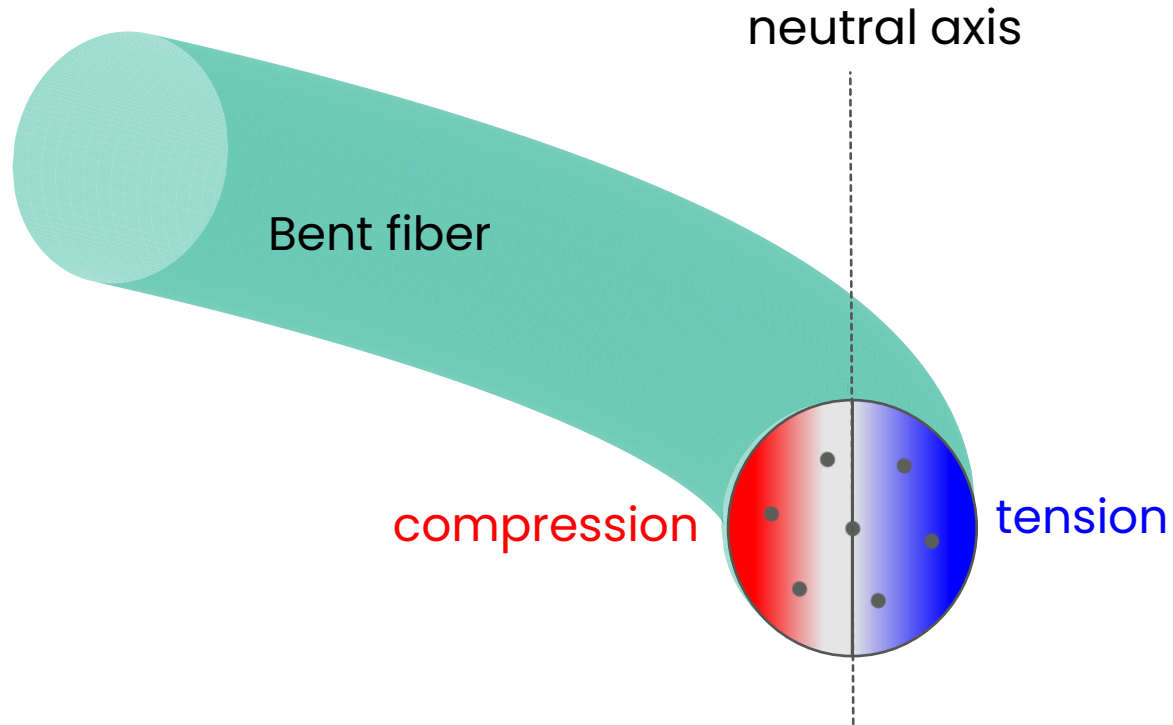
> Fiber Navigation - Shape Sensing Fiber



- Twisted, multicore fiber with continuous FBGs
- Monitoring differential strain in off-axis cores allows for shape reconstruction
- Used in minimally invasive surgery, robotics, structural health monitoring, etc.

<https://www.ofsoptics.com/shape-sensing/>

> Shape Sensing Using Multicore Fibers



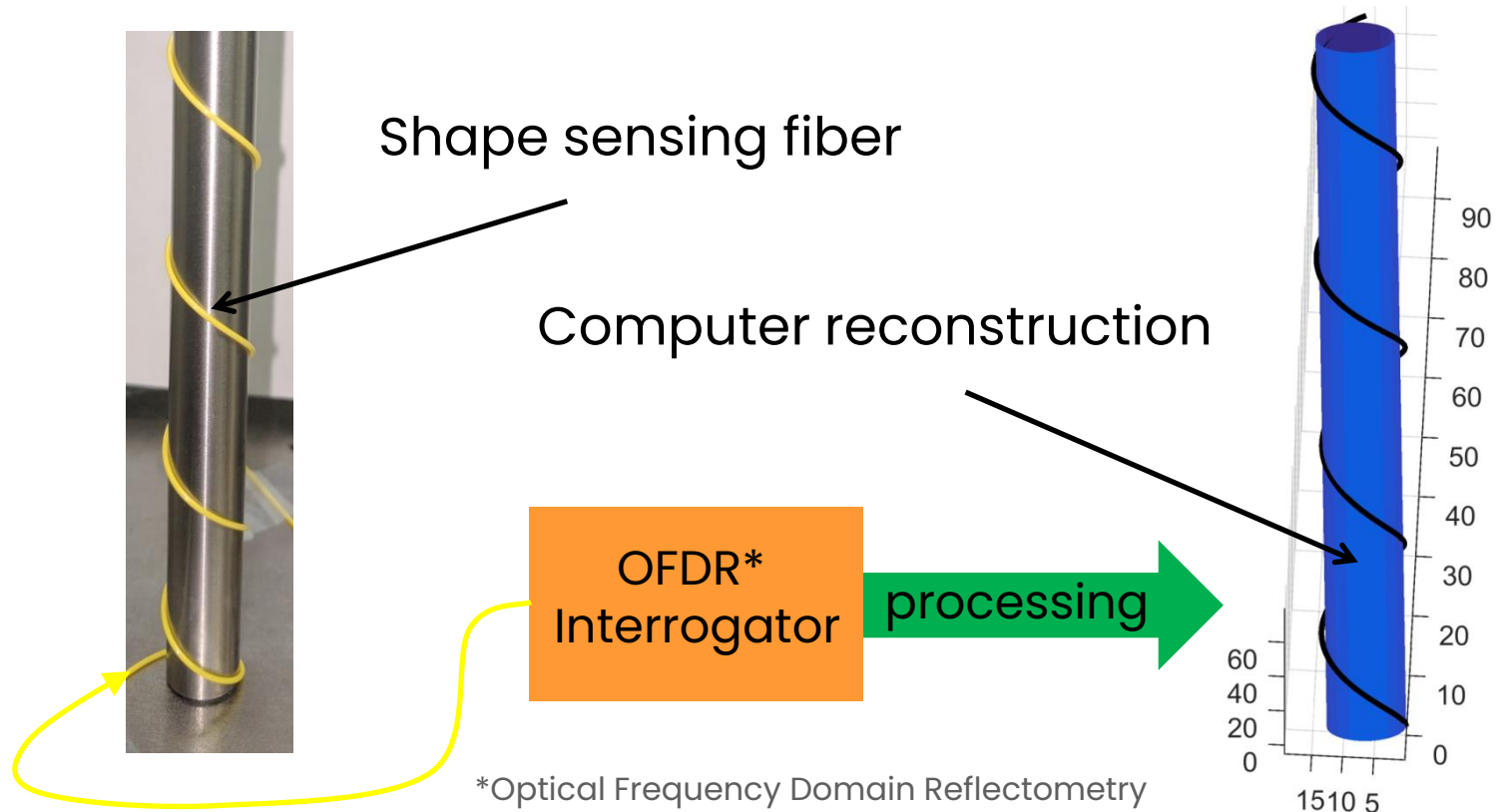
Bend - differential strain among off-axis cores

Twist - common strain among outer cores

Temperature (or axial strain) - equally affects inner and outer FBGs

R. G. Duncan et al., Proc. SPIE 6530, 65301S–65311S (2007).
J. P. Moore et al., Opt. Express, Vol. 20 No. 3 2967 (2012).
P. S. Westbrook et al., Proc. SPIE Vol. 8938, 89380H (2014).
W. Ko et al., Opt. Express, Vol. 30 No. 14 24452 (2022).

> Optical Fiber Shape Sensing

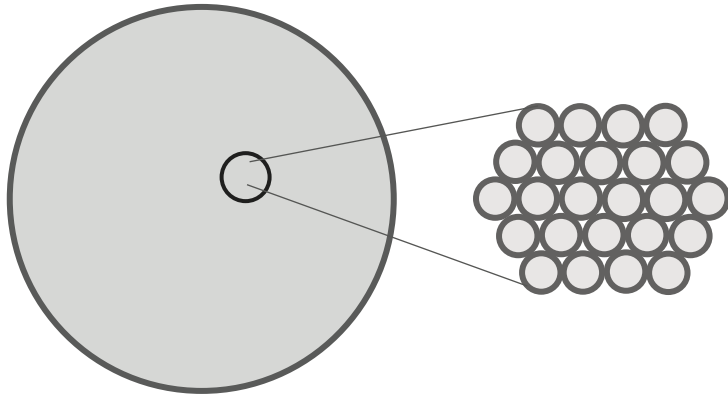


W. Ko, et al., Opt. Express, Vol. 30 No. 14 24452 (2022).

Next Gen Imaging

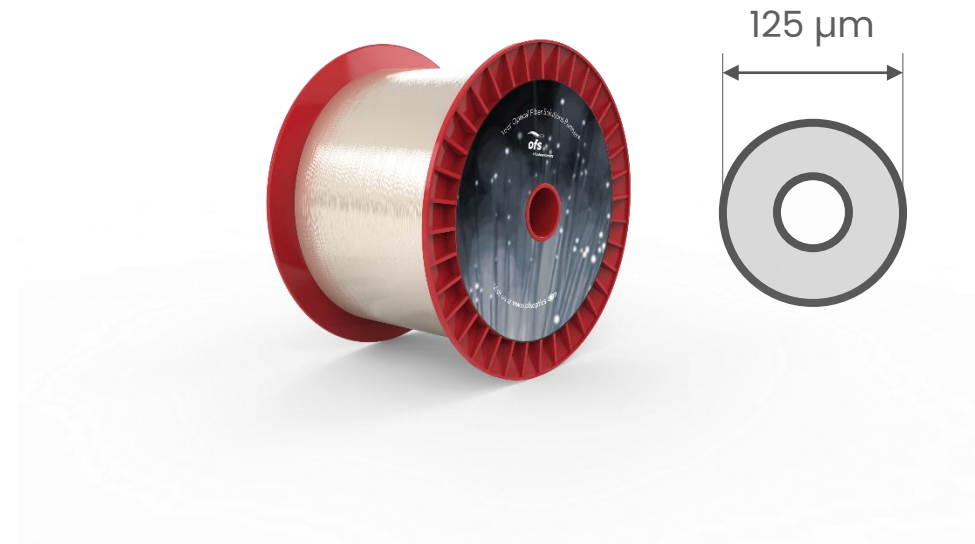
➤ Thinner and Higher Resolution Medical Endoscopes

Fiber Imaging Bundle



Typical: 1-3 mm
Thinnest: 200-300 μm

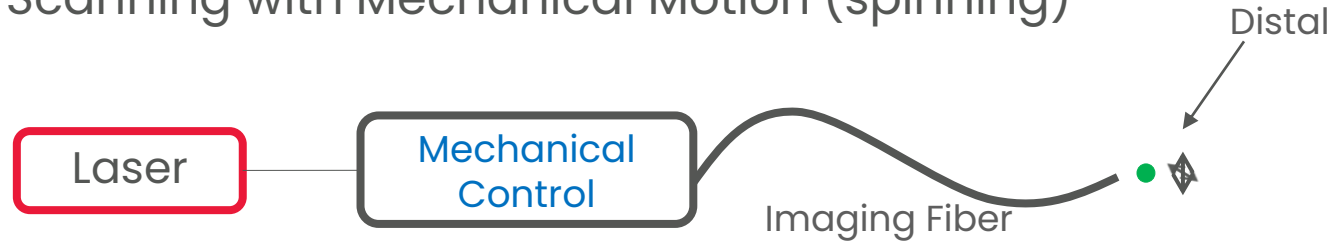
Multimode Optical Fiber



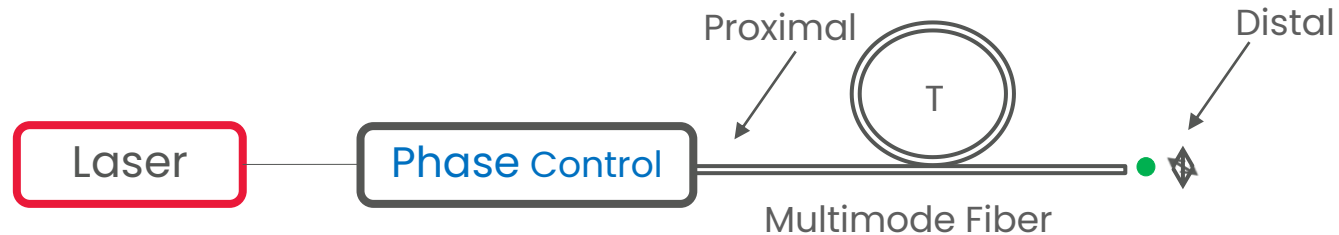
- Replace fiber bundle with single multimode fiber for applications requiring ultra thin medical endoscopes
- Increase resolution of probe by eliminating pixilation caused by core spacing

> Spot Scanning without Mechanical Motion

Current: Spot Scanning with Mechanical Motion (spinning)

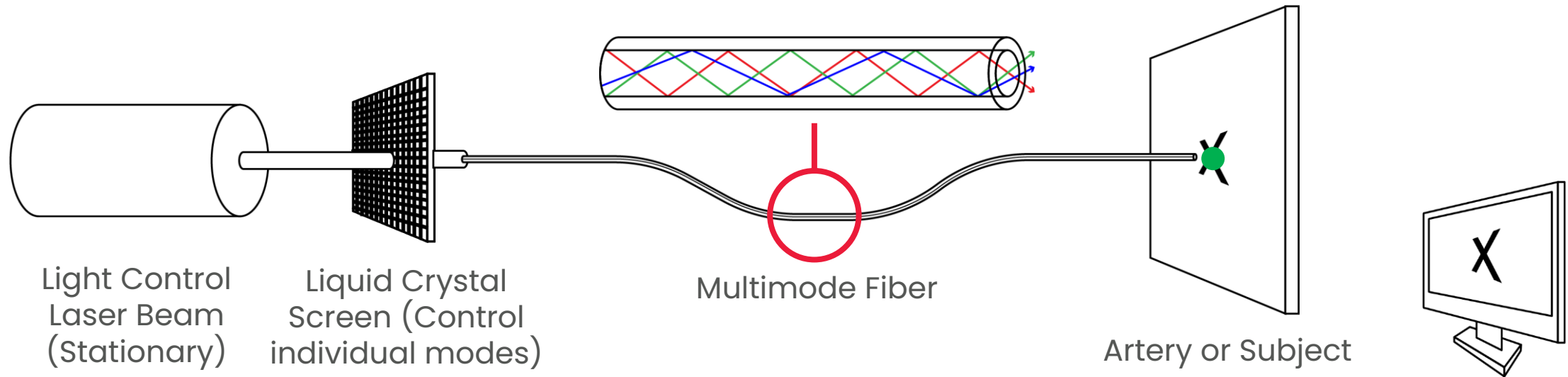


Next generation: Utilize Tailored Input States to Scan Spot Without Moving Parts



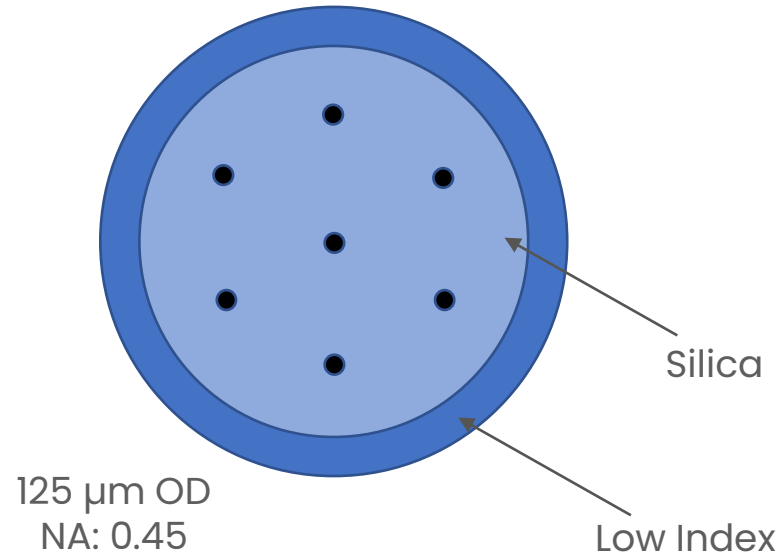
Remaining challenge: calibration of fiber changes as it is bent
→ **Fiber Shape Sensing**

> Raster Scanning Imaging through Multimode Fiber



New Fiber and Splicing Technologies

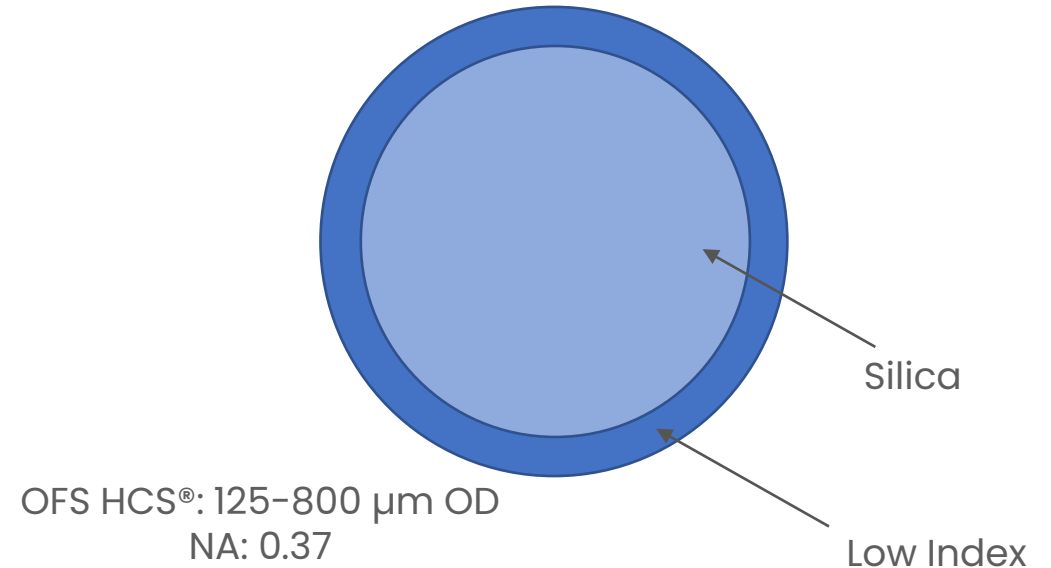
Next Gen Fiber – Combine Shape Sensing, Imaging, and Power Delivery



Shape Sensing fiber with low-index coating

- Guide imaging and power delivery light in cladding glass
- Single mode cores with gratings support shape sensing function

E. S. Lamb et al., Proc. SPIE Vol. 12851 (2024).



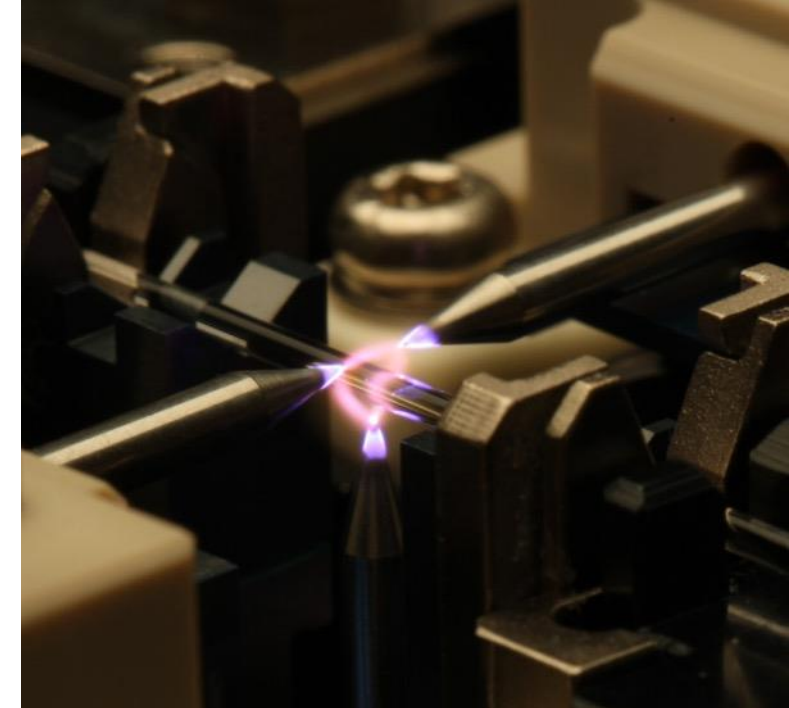
Similar to regular HCS® fiber, with added shape sensing capability

- Medical power delivery for ablation, PDT, ...
- Industrial power delivery
- Medical or industrial imaging

E. S. Lamb et al., Proc. SPIE Vol. 12388 (2023).

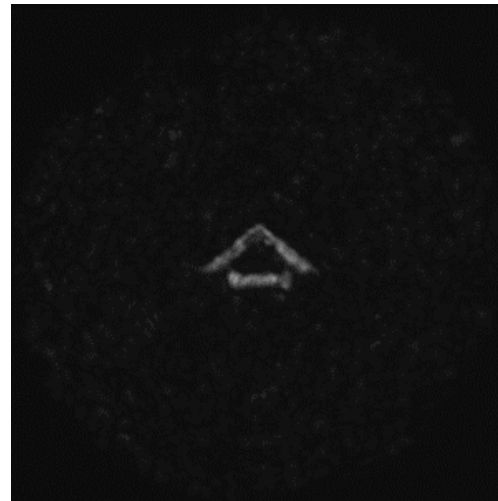
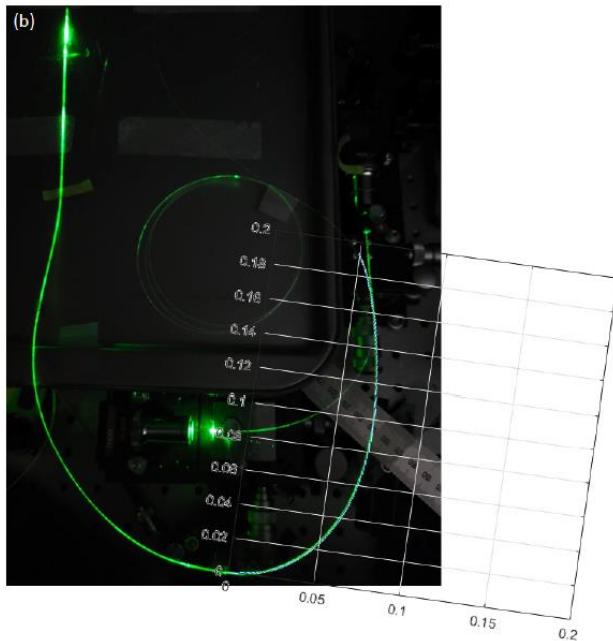
> Splicing Multicore Fibers

- Fusion Splicer using 3 electrode system – “Ring of Fire”
- Rotational Alignment
- Fast Splice Time
 - 90 seconds typical splice time for a 4-core fiber
- Low Splice loss from uniform heat across all cores
- Typical splice loss <0.03 dB



➤ Conclusion

- Demonstrated novel low-index shape sensor fiber for dual use in shape sensing and light/power delivery
- Simultaneous use of same fiber for shape sensing and distal spot creation for imaging
- Provides platform to study how shape changes of fibers influence the transmission matrix calibration



Imaging through shape sensing fiber

Erin S. Lamb^a, Zhou Shi^a, Tristan Kremp^a, David J. DiGiovanni^a, and Paul S. Westbrook^a

^aOFS Laboratories, 19 Schoolhouse Road, Somerset NJ 08873, USA

Looking forward to discussing with you about specialty Fiber Optics.
Please reach out to me in the breaks or contact me after the event.

Udo Fetzer

ufetzer@ofsoptics.com

+49 7024 8689300