





Republic of Poland



National Centre for Research and Development

## **European Union**

European Regional Development Fund



# **ABOUT FLUENCE**









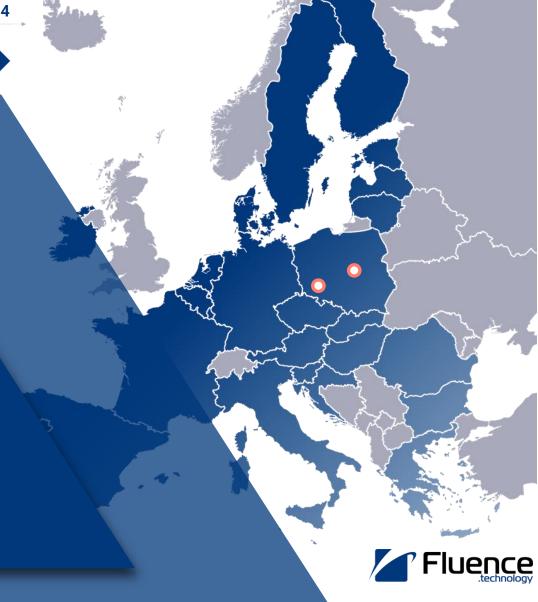
Polska Platforma Technologiczna Fotoniki

2003 2016 2024

3 YEARS OF PRE-COMMERCIAL TECHNOLOGY DEVELOPMENT

8 YEARS OF CORPORATE EXPERIENCE

- Femtosecond laser manufacturer
- Unique all-fiber technology, perfected since 2003
- Founded in 2016\*
  - \* Leveraging 13 years of fs product and application development in academia
- High power, industrial-grade lasers for materials microprocessing, research and medicine



# Warsaw HQ - High Production Standards



## Think ahead

- Cleanroom assembly environment
- ✓ Quality Control
- ✓ Standardized procedures
- ✓ Customization expertise
- ✓ Remote service capabilities





# Wrocław – Ultrafast Laser Application Laboratory (ULAL)



## Hands on experience that we share

- ✓ Laser demonstration
- ✓ Process demonstration
- ✓ Process development
- ✓ Micromachining consultation
- ✓ Integration support





## **OUR PRESENCE WORLDWIDE**



## FEMTOSECOND FIBER LASERS: BASIC PRODUCT PORFOLIO



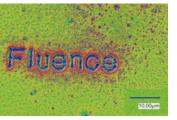




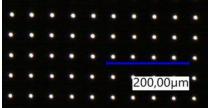




7 W 5 µJ



- Marking
- Ophthalmology
- **OEM** integration



- Micromachining
- Surface structuring
- Waveguide writing





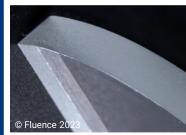
Max. Energy: 200 µJ Max. Peak Power: ~1 GW

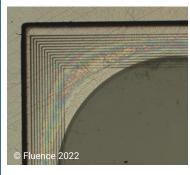
<270 fs - 20 ps\* Pulse duration:

HGM wavelengths: 515, 343, 258 nm

Most powerful and versatile







Jacek Sobków

polymerization

2-photon imaging

✓ 2 photon

Halite

2 W

100 nJ

100 fs

## QUEST FOR DESIGNING THE PERFECT ULTRAFAST FIBER LASER POWER AMPLIFIER

#### **CHALLENGES**

- 1. nonlinear effects
- 2. destruction due to average pump power
- 3. thermal effects
- 4. limited knowledge on fiber parameters



## QUEST FOR DESIGNING THE PERFECT ULTRAFAST FIBER LASER POWER AMPLIFIER

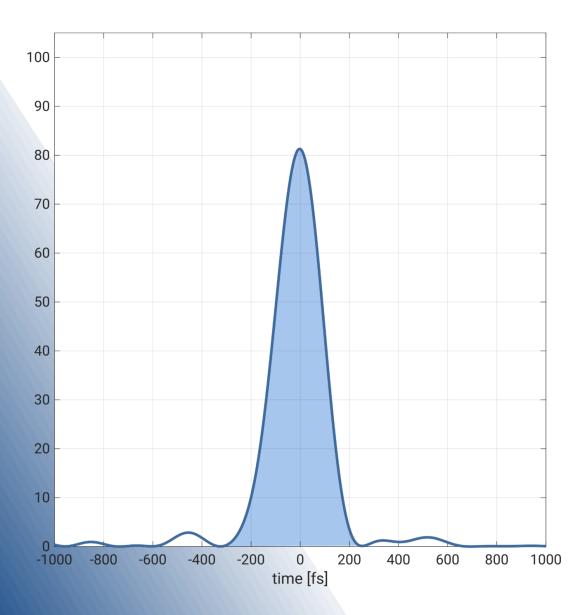
#### **CHALLENGES**

1. <u>nonlinear effects</u>

$$B \sim \int_{0}^{L} n_{2} I(z) dz \qquad I = \frac{E}{S \Delta t}$$

- 2. destruction due to average pump power
- 3. thermal effects
- 4. limited knowledge on fiber parameters

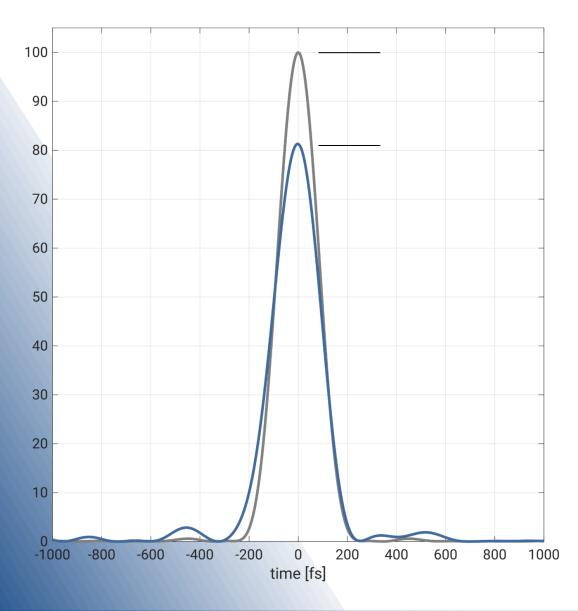




## Energy within peak

How much energy is concentrated within the main peak of the pulse





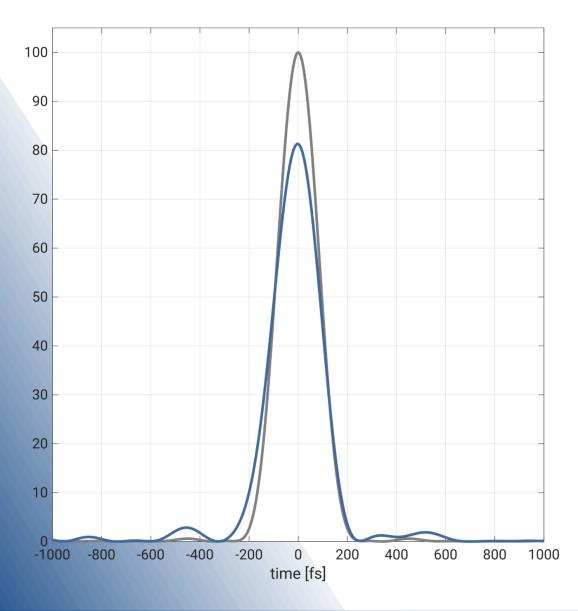
#### Energy within peak

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#### Strehl ratio

How short is the pulse with respect to Fourier limited pulse with the same spectrum





#### Energy within peak

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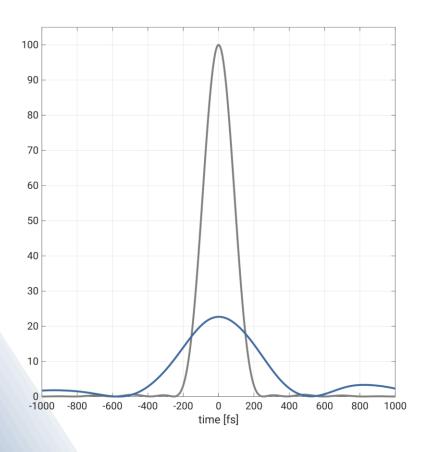
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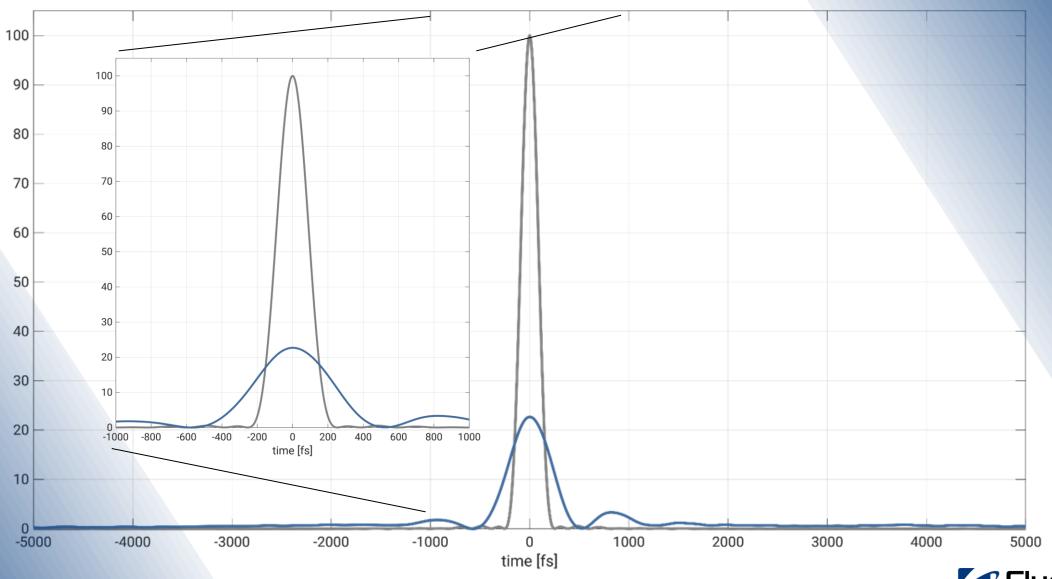
#### Efficiency of SHG

How much of the pulse energy can be converted into second harmonic

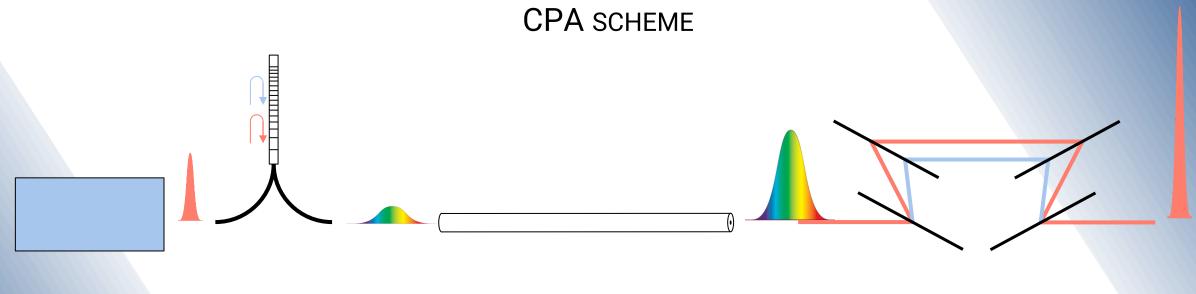








## **FEMTOSECOND LASER**



oscillator stretcher

amplifier

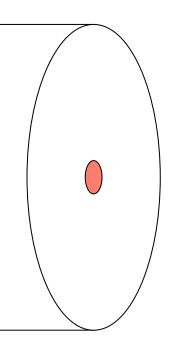
compressor

$$I = \frac{E}{S \Delta t}$$

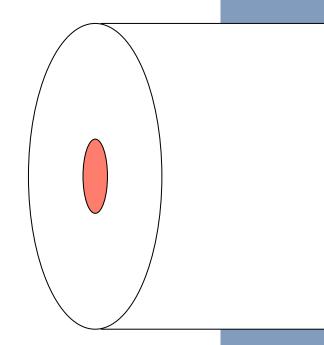


## Perfect fiber

#### LARGE MODE AREA - BUT FEW MODES



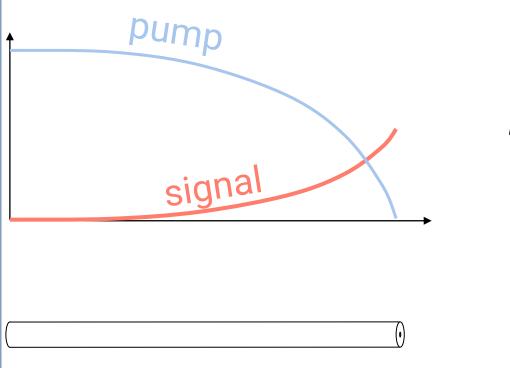
$$I = \frac{E}{S \Delta t}$$



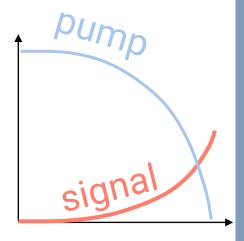


## Perfect fiber

#### HIGH ION CONCENTRATION



$$B \sim \int_{0}^{L} n_{2} I(z) dz$$

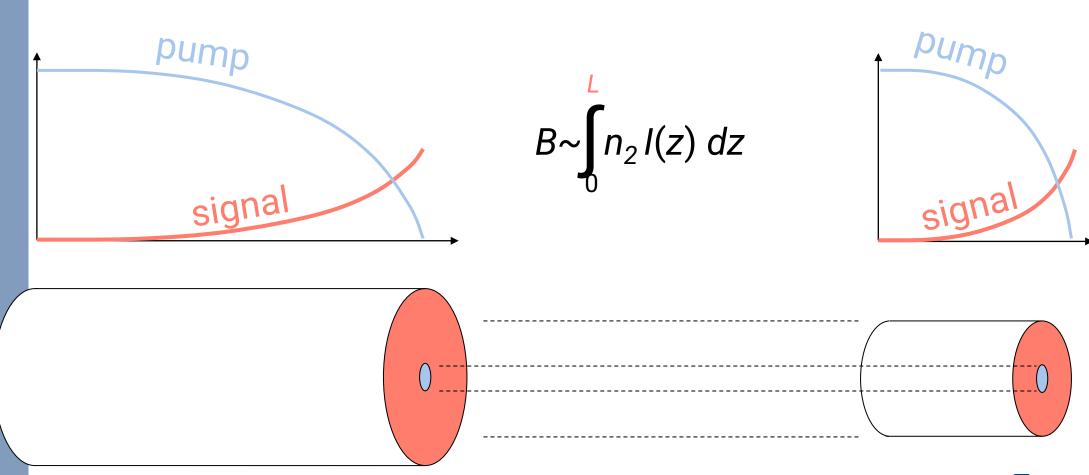






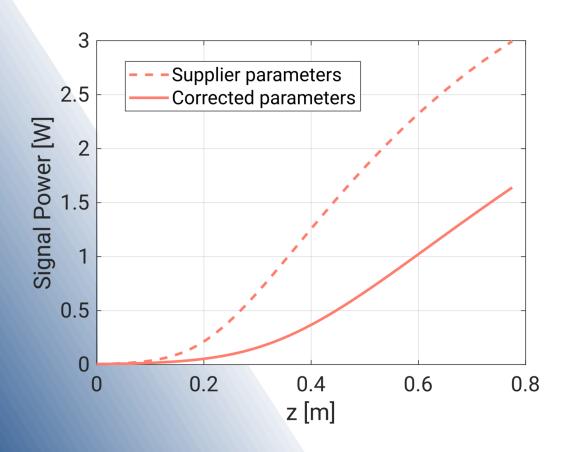
## Perfect fiber

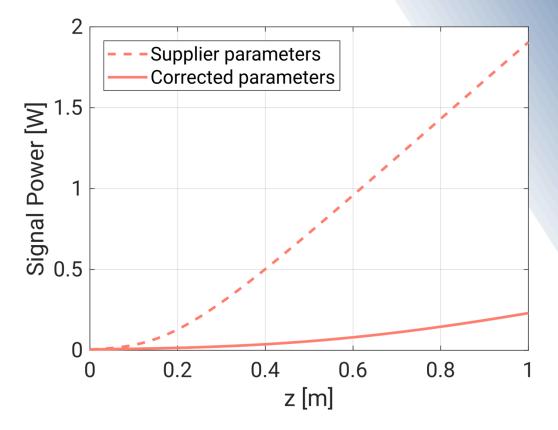
## LARGE CORE / CLAD SIZE RATIO



## FIBER PARAMETERS

## **DECLARED VS MEASURED**

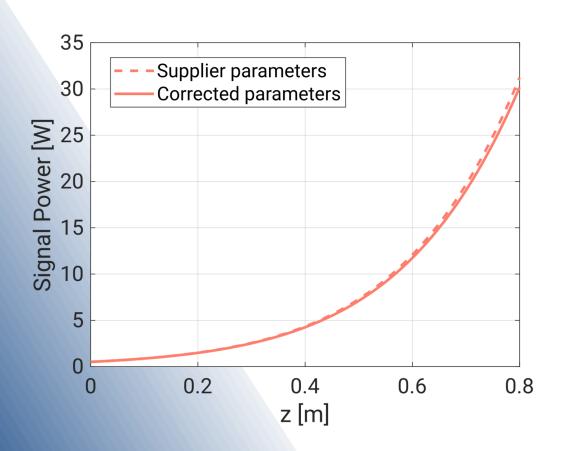


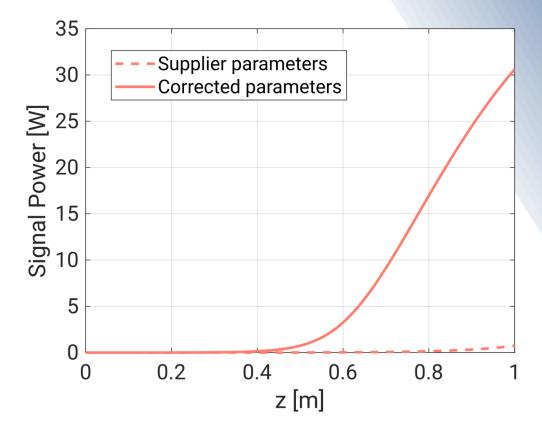




## FIBER PARAMETERS

#### **DECLARED VS MEASURED**









# **Quest for Designing the Perfect Ultrafast Fiber Laser Power Amplifier**

Jacek Sobków, Tomasz Kardaś



https://fluence.technology/



jsobkow@fluence.technology



+48 22 1189 600