



Optical PCBs

Bridging the gap between fibers & PIC

EPIC Tech Watch @ ECOC2023 Glasgow

Date: 04.10.2023

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Who we are

- SME based in Heiden, Switzerland
- Spin-off from Varioprint AG (PCB)
- Designer & Manufacturer of photonic boards
- Applications & Markets:
 - Photonic Sensing (Medical, Industrial, Environmental)
 - High-speed on-board communication (Telecom, Aerospace)
 - Photonic chip packaging (Telecom, Sensing,...)



What we do: Photonic Boards / Optical PCBs

vario-optics manufactures optical printed circuit boards (oPCBs)

Design & Development

- Feasibility Studies, Engineering
- Electro-optical Co-Design

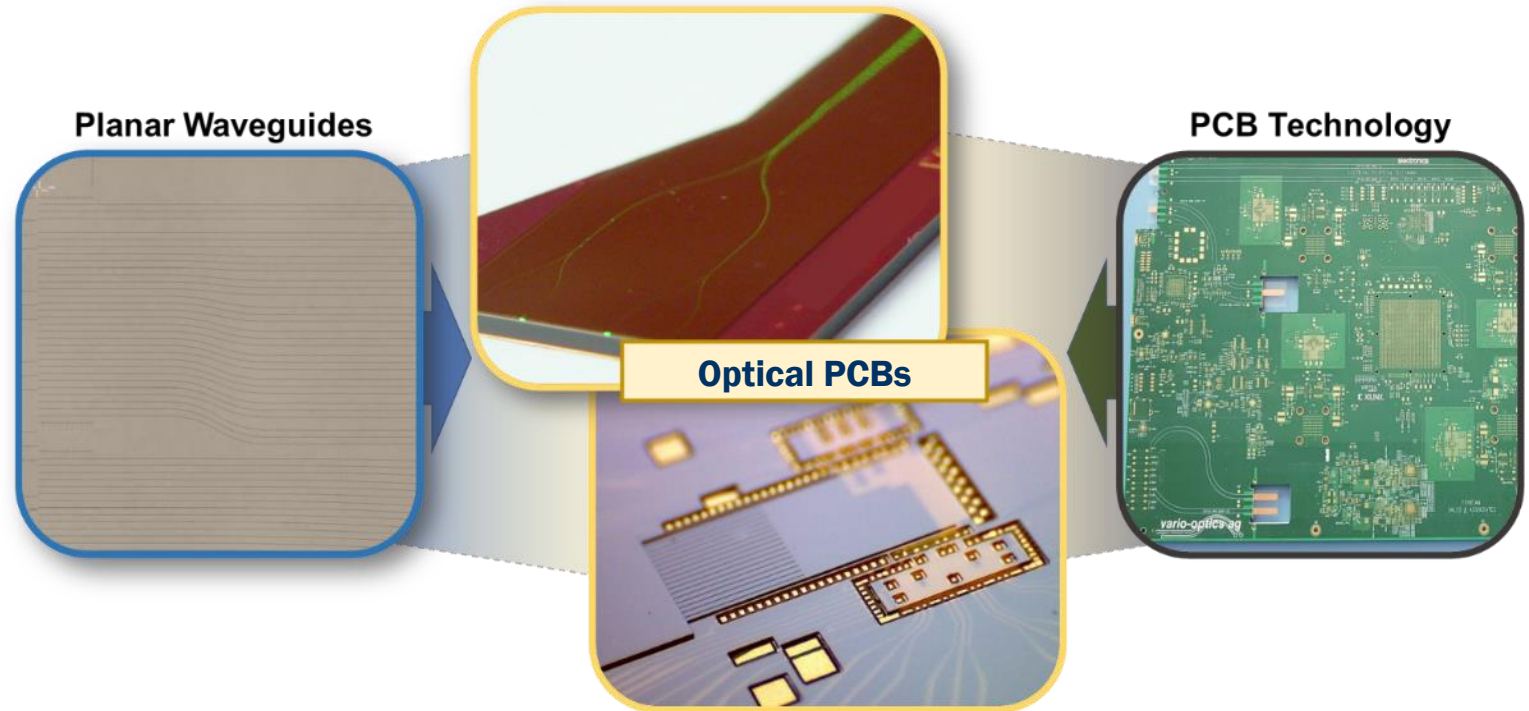
Focus

Manufacturing

- Prototyping / Evaluation Boards
- Custom Runs
- Pilot Production / Volume

Assembly & Integration

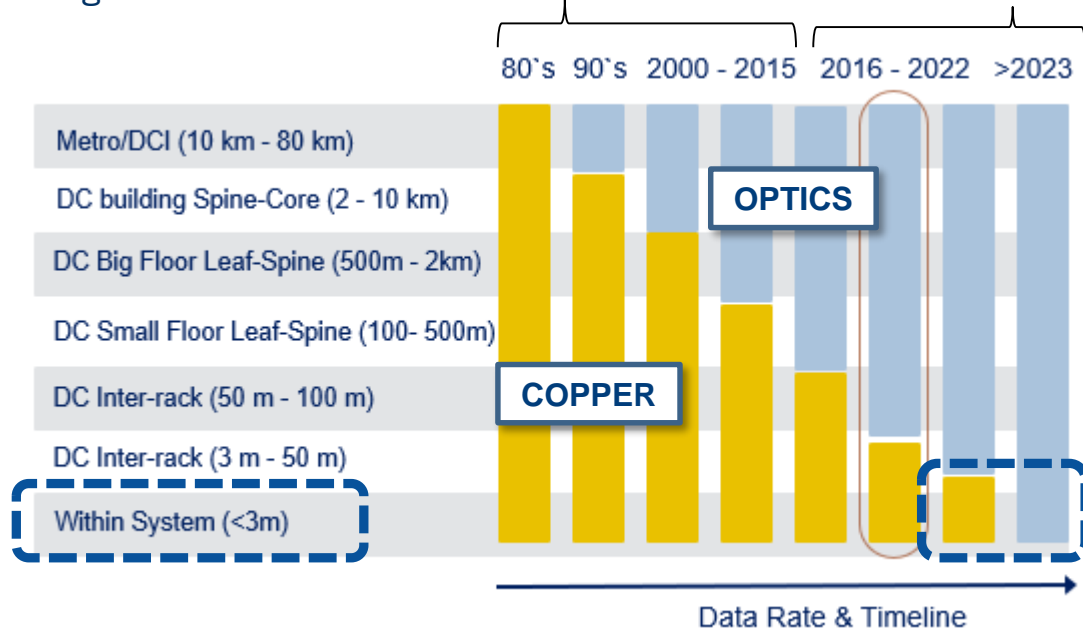
- Providing Interfaces
- Support for packaging & assembly



The Problem: Electrical Interconnects Reach Their Bandwidth Limit - NOW!

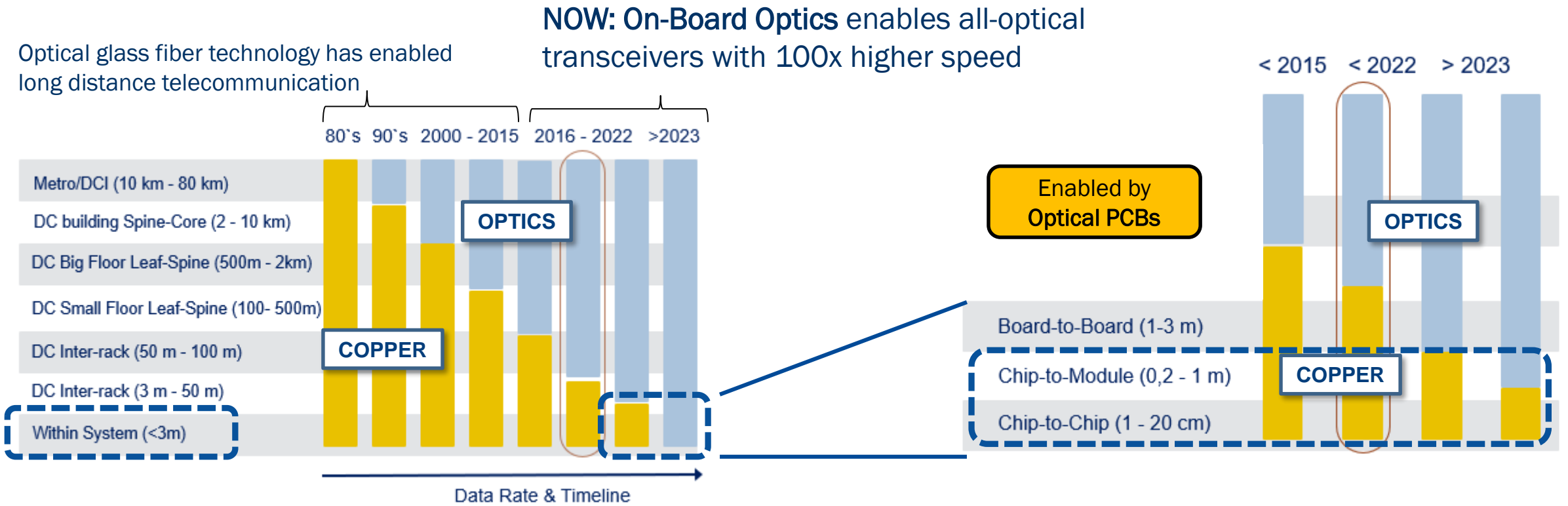
Optical glass fiber technology has enabled long distance telecommunication

NOW: On-Board Optics enables all-optical transceivers with 100x higher speed



Source: Yole 2022 market report on Optical Transceiver for Datacom & Telecom Market, Graphic adapted

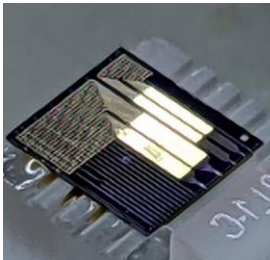
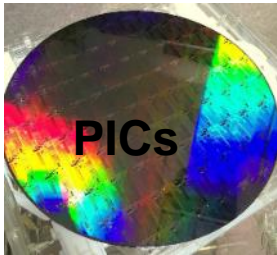
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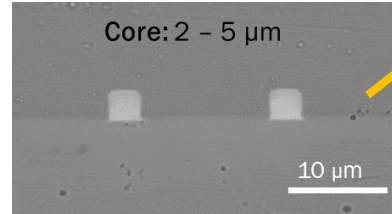
The PIC packaging bottleneck

Chip level (PICs)

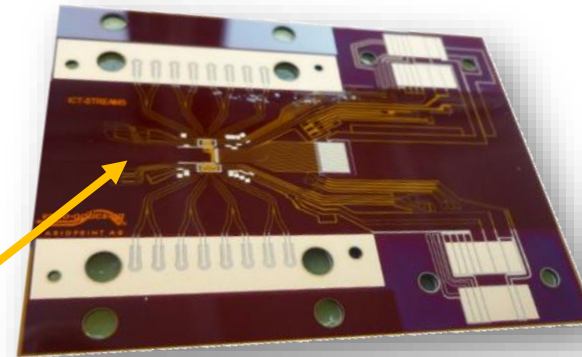


Optical PCBs:

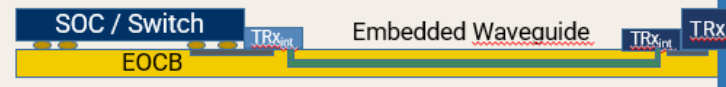
Enables electrical + optical connections on the PCB/Board level



Board level



On-Board Optics (i)



On-Board Optics (ii)



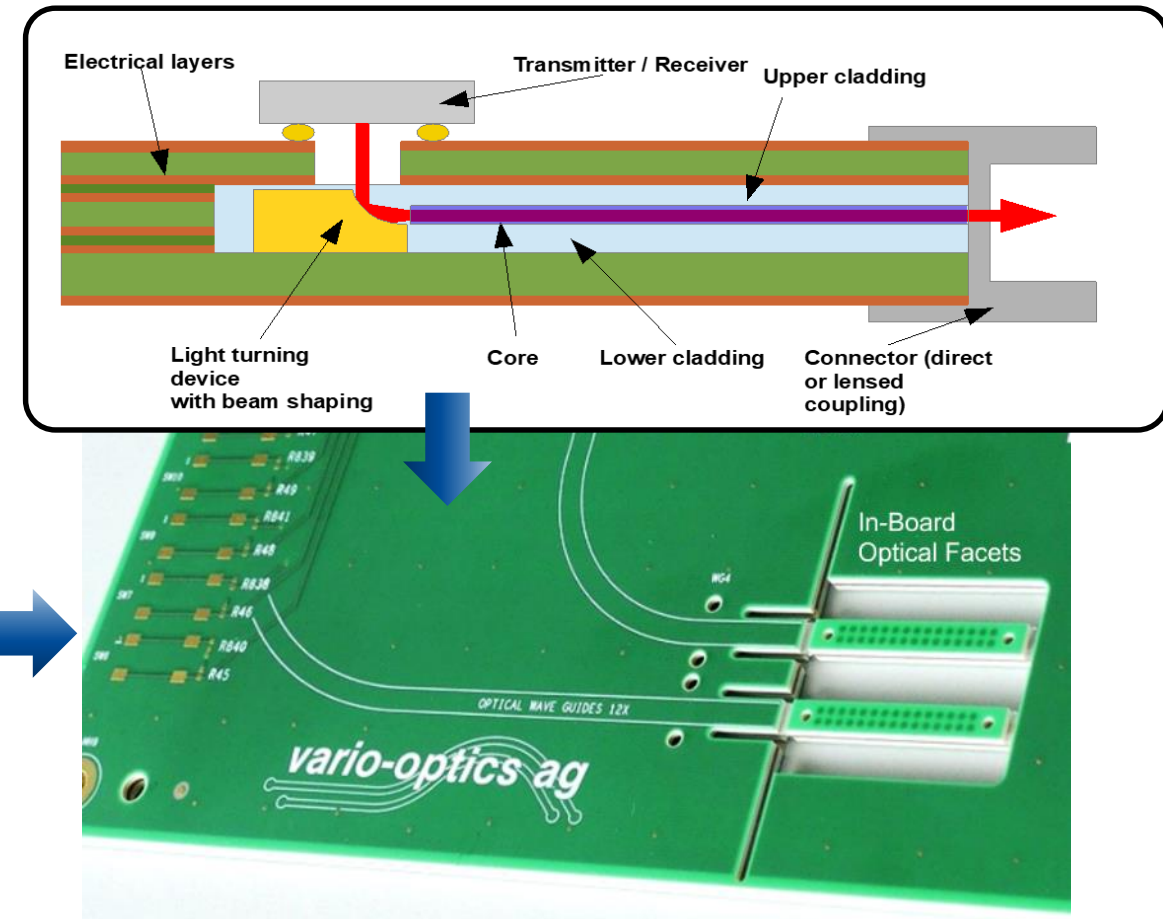
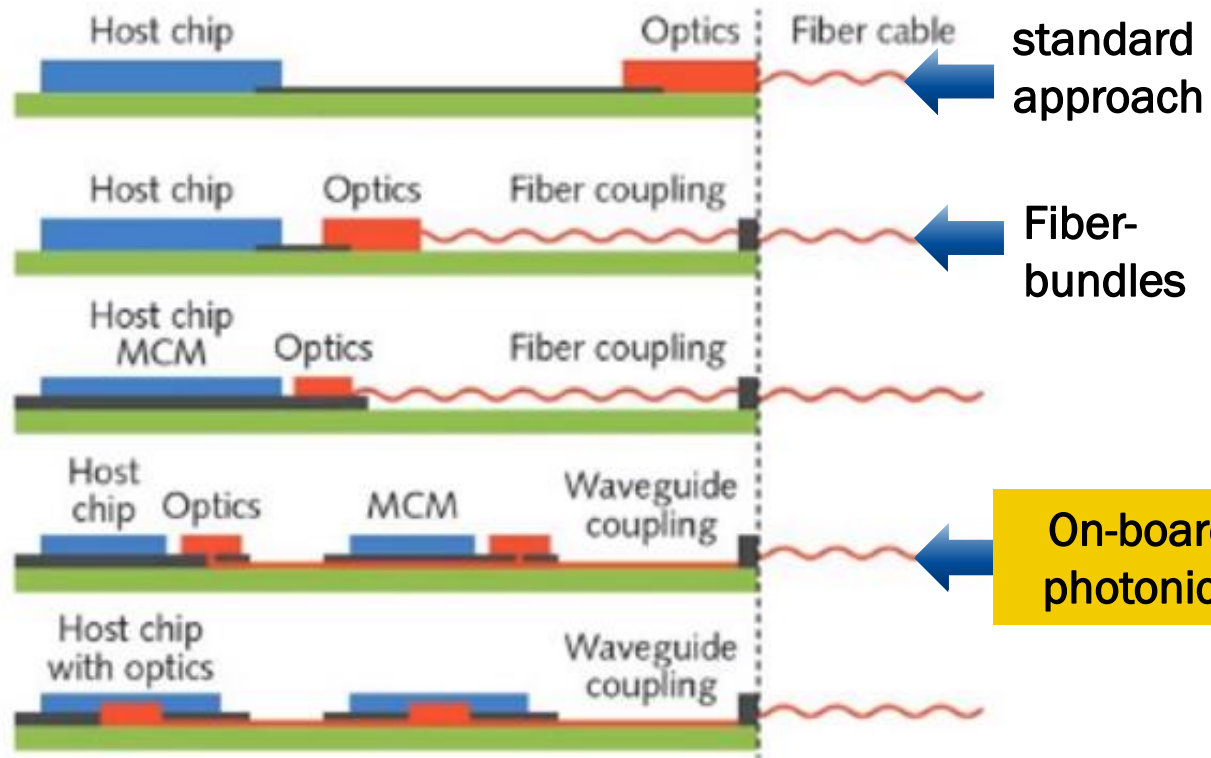
Fiber

Fiber

Systems & Applications

1) On-Board Photonics

100G demonstrator-board within COBO to be shown at OFC24

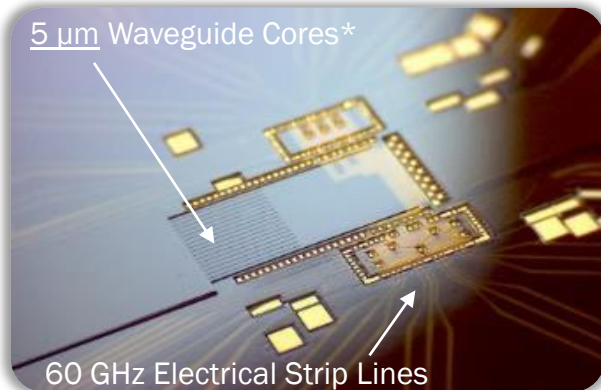
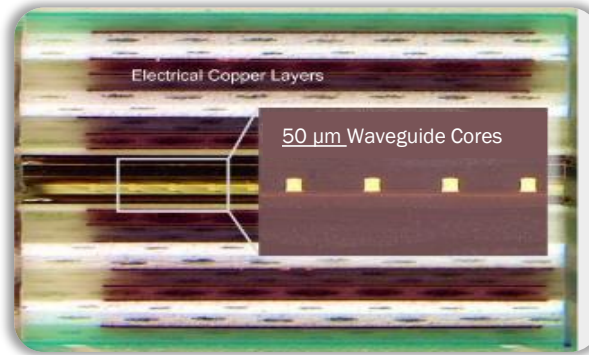


1) On-Board Photonics

Planar waveguides are integrated into conventional electrical printed circuit boards

- No optical fibers
- Replacing electrical connections for high-speed signals

Planar **optical waveguides** & structures, optimized for a **broad wavelength spectrum**

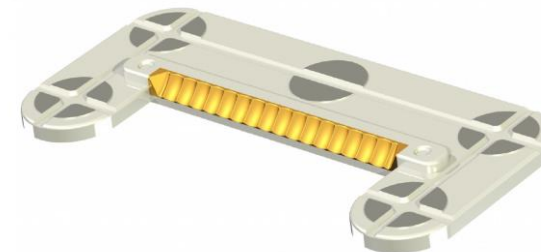
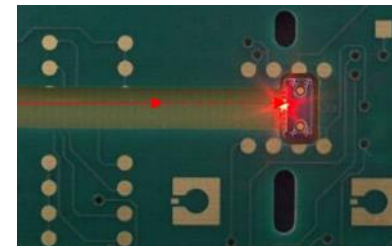
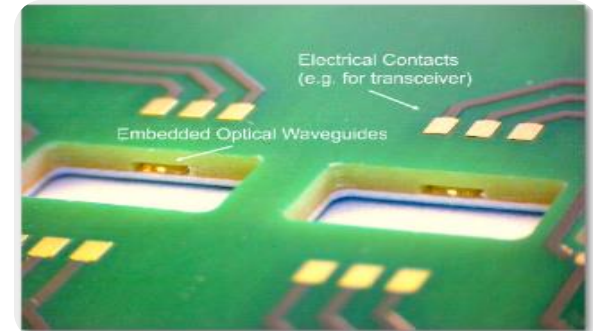


High integration density for any number of optical channels

* 16x smaller than a hair (80 – 100 µm)

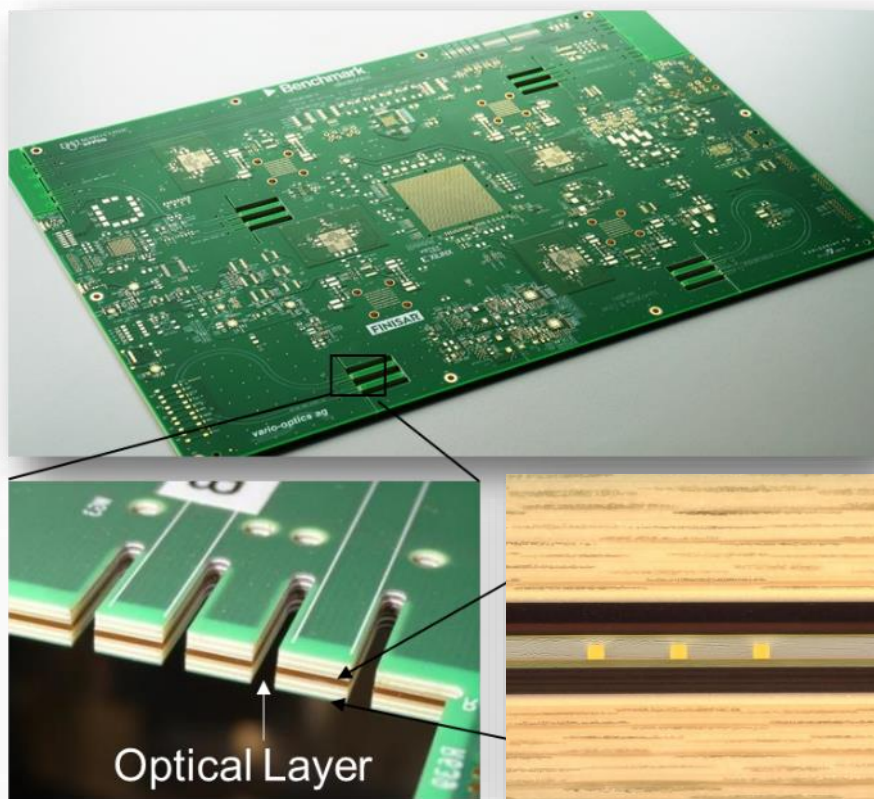
vario-optics

Combination with PCBs: integration of **optical** and **electrical** connections

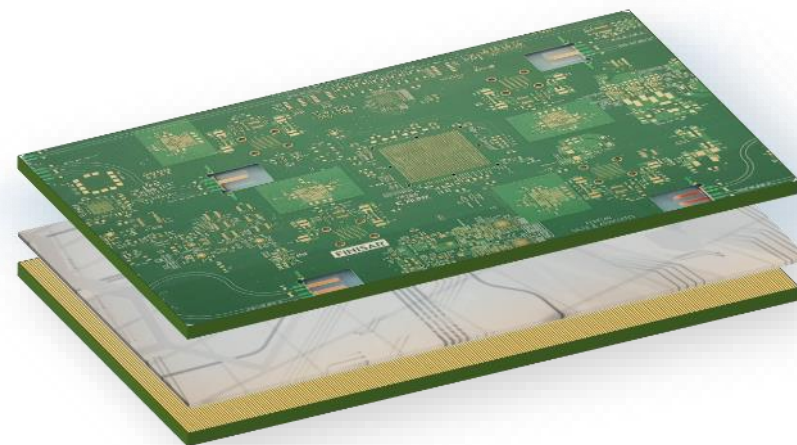


Access to photonic functionalities via **standardized electro-optic interfaces**

1) On-Board Photonics: Reliability



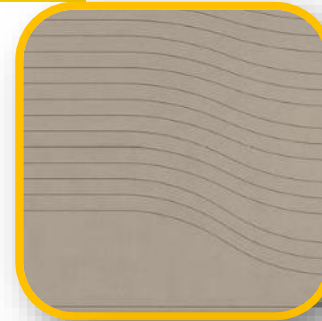
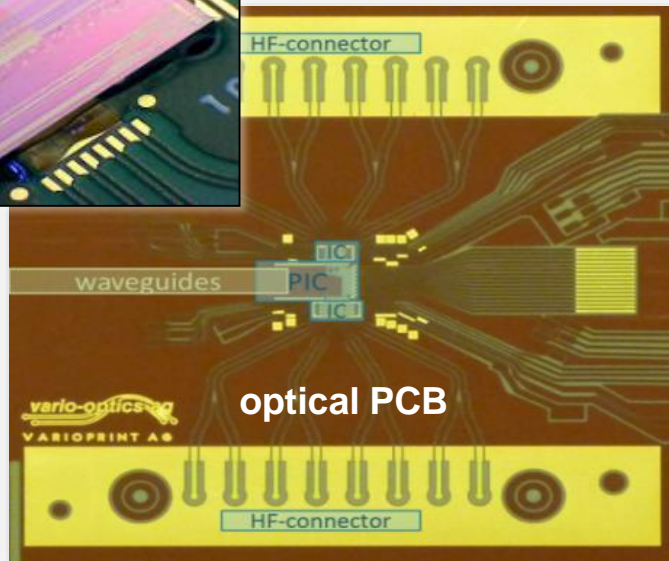
- Max Panel Size (MM): up to 305 – 460 mm²
- **Reflow soldering** compatible (260 °C, 0.5 min)
- Recently successfully passed **ESA technology validation**



Environmental Stability:	
Operating Temperature	120 °C
Environmental Test	85% rel.h / 85 °C for 2000h (Telcordia)
Temperature Cycling	- 50 °C to + 100 °C

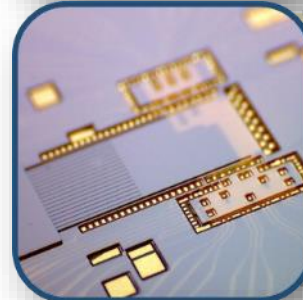
2) chip-to-chip optical interconnects

PIC Packaging Platform



Planar Waveguides

- High I/O number optical Fan-outs
- On-chip mode conversion (e.g. SiPh to Fiber)
- Polarization maintaining Waveguides



Optical Interfaces

- Efficient PIC-Waveguide Coupling (Adiabatic or Butt-Coupling)
- Fiber-Interface & Connectors

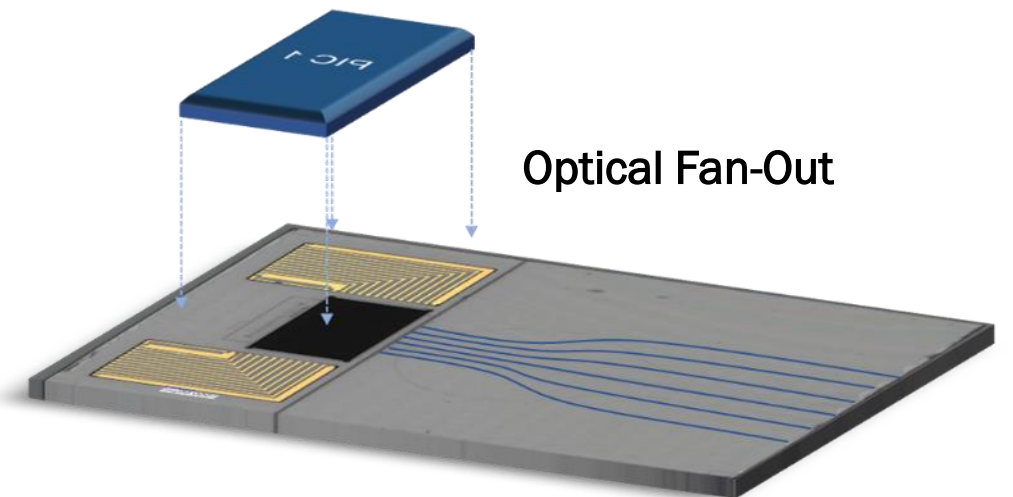
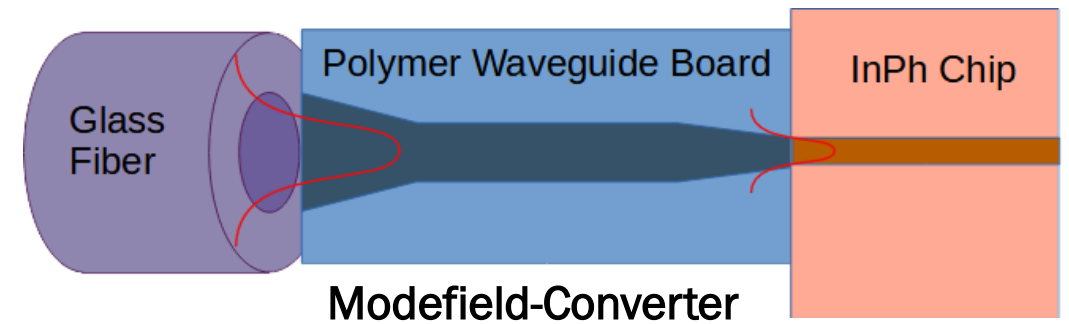
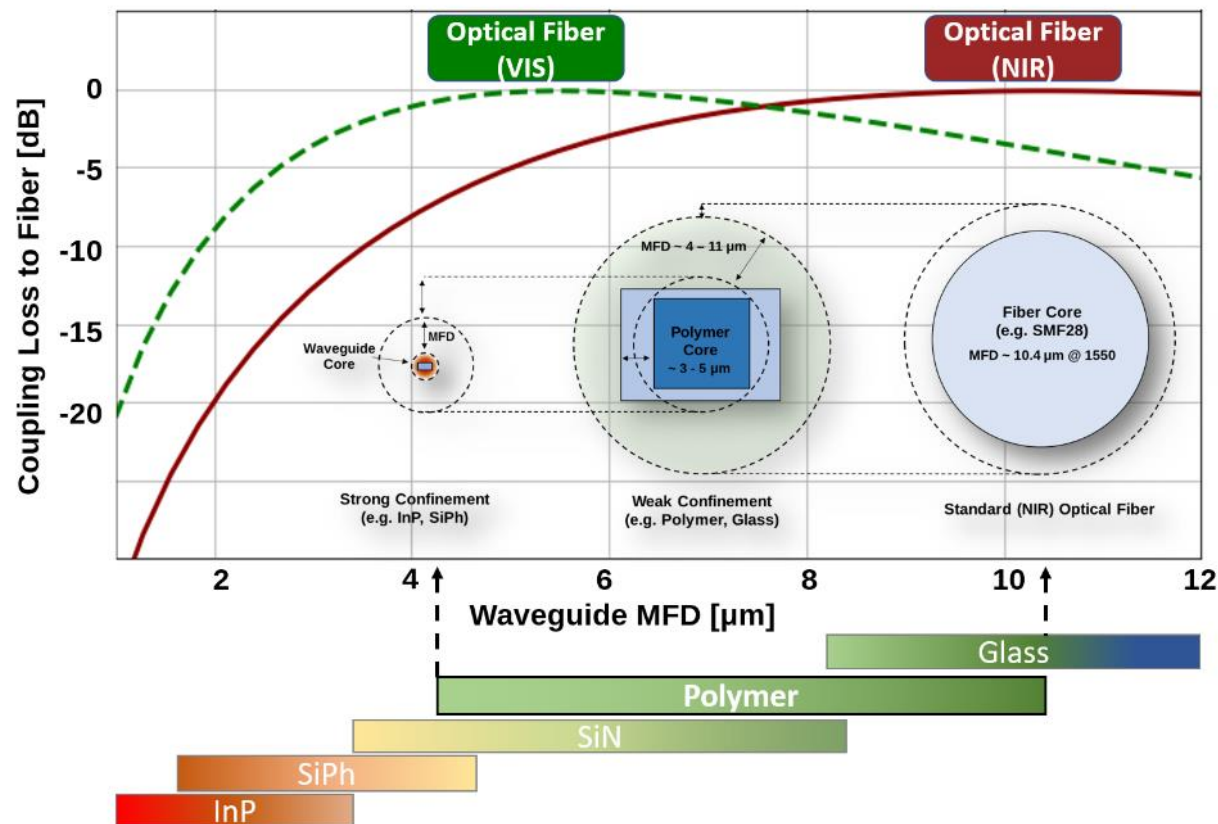


Electrical Interface

- Metallization & PCB Integration
- Fine-Pitch, Flip-Chip Bonding
- RF Interface

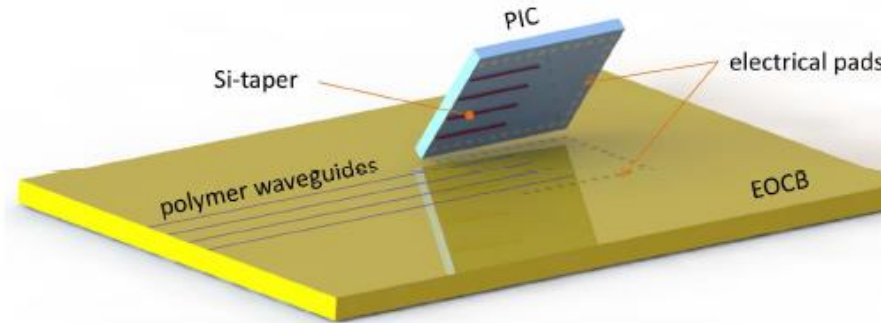
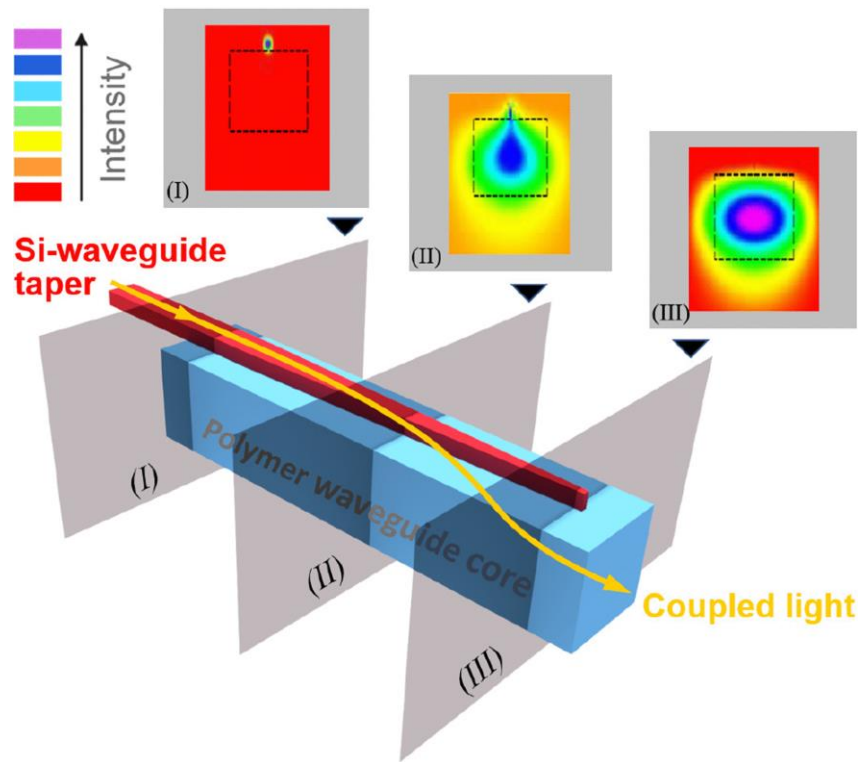
2) Polymer Photonics for advanced PIC Packaging

Edge-Coupling



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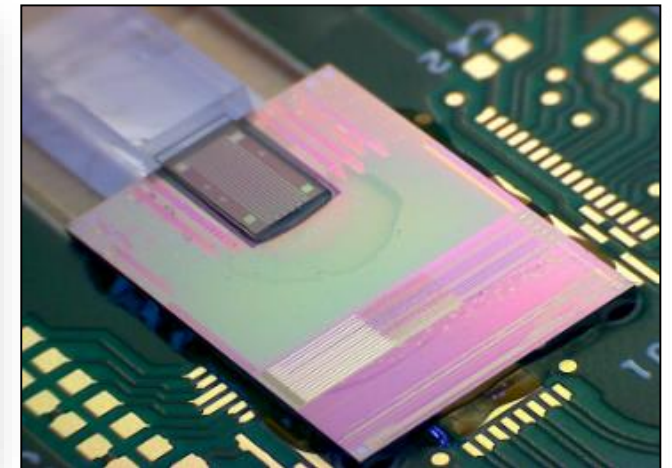
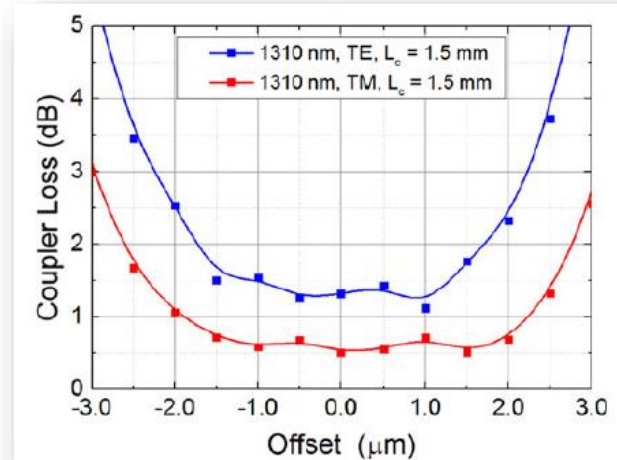
Adiabatic (Evanescent)-Coupling



< 1dB loss

assembly tolerance $\pm 2\mu\text{m}$

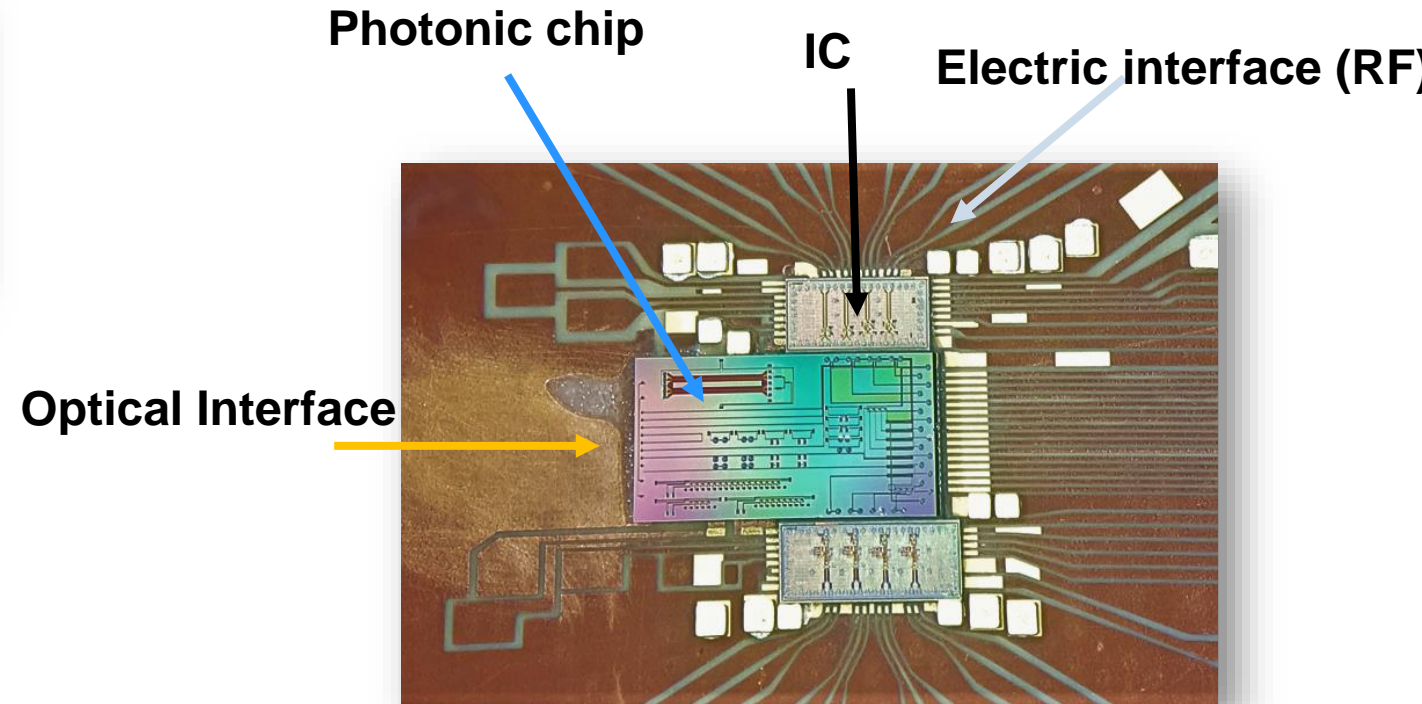
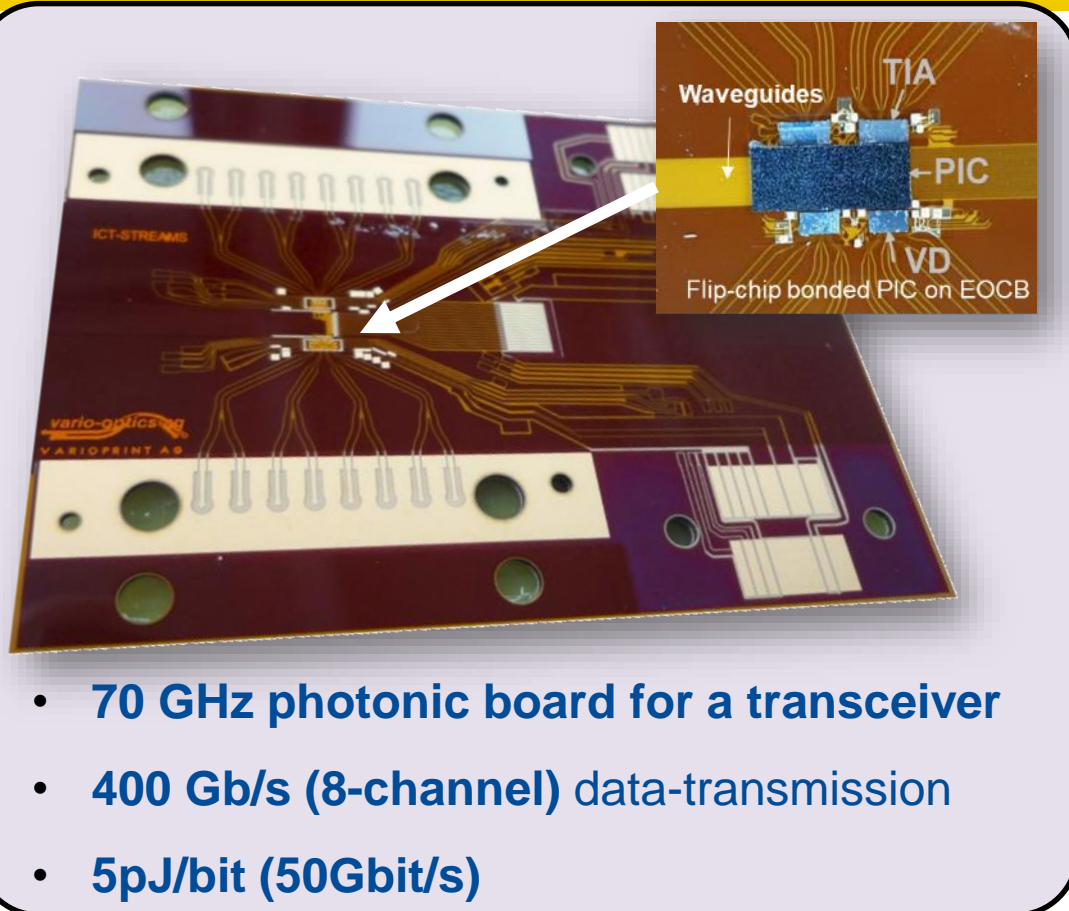
Broadband spectral operation



R. Dangel et al., "," in IEEE J Sel Top Quantum Electron vol. 24, no. 4, 2018.

PICs are not stand-alone systems

electro-optical-mechanical-thermal aspects



Chip-packaging example: ICT STREAMS

Substrate for High-Speed optical Chip-Chip Communication, Silicon Photonics



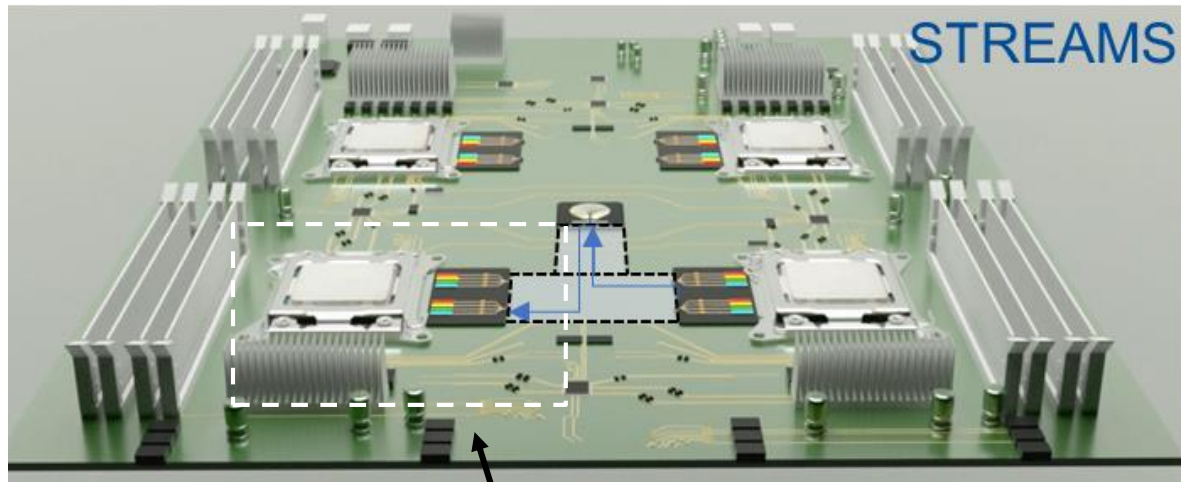
www.ict-streams.eu

In cooperation with

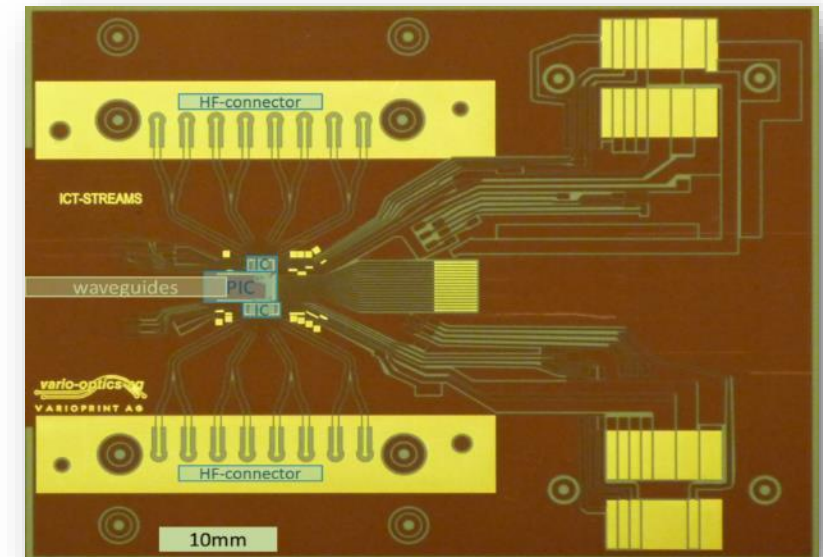


- **EC-funded project ICT STREAMS:**

Efficient optical any-to-any communication for multi-socket boards (beyond 4 nodes, 25Tbit/s)



Photonic motherboard to host ICs, PICs
+ el. & optical on-board communication



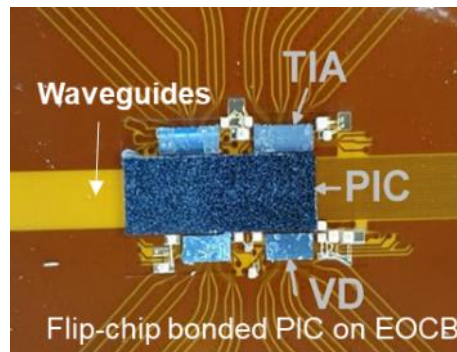
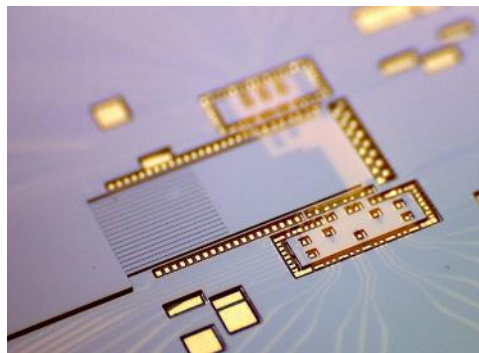
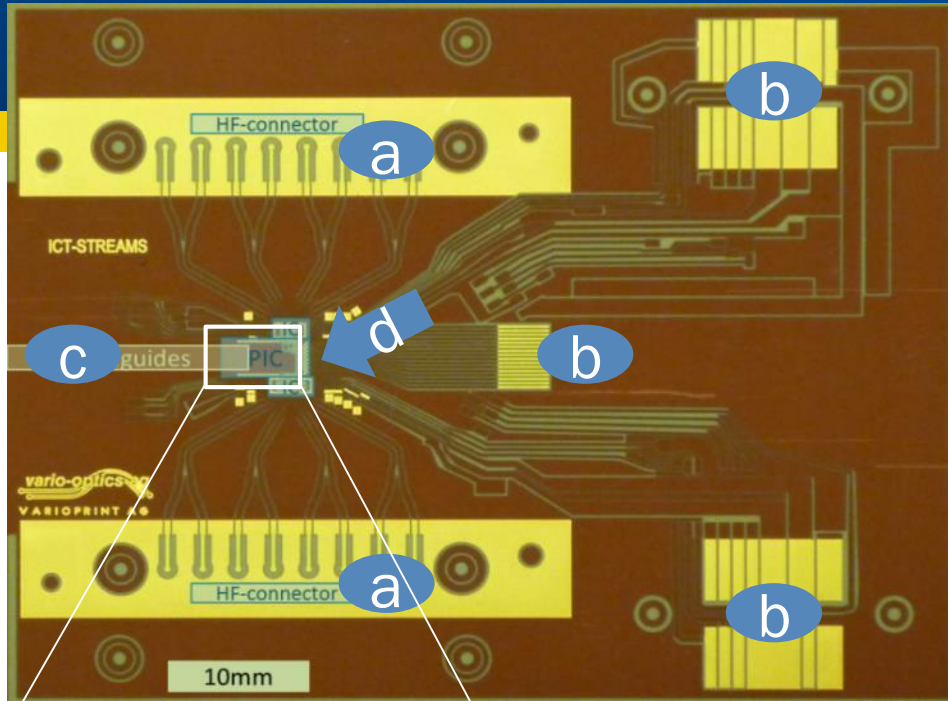
Chip-packaging example: ICT STREAMS

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www.ict-streams.eu

In cooperation with



High-performance **Electro-optical circuit board** for high-data rate Silicon Photonic transceivers, with ultra-low power consumption

- a) & b) high-frequency RF electrical signal interface
- c) Polymer Singlemode waveguides (@1310 nm)
- d) adiabatic optical-coupling interface (< 1dB loss; assembly tolerance $\pm 2\mu\text{m}$; Broadband spectral operation)

- 400 Gb/s (8-channel) data-transmission
- 70% power reduction (compared to electrical communication)
- 5pJ/bit (50Gbit/s) vs. 16pJ/bit (QPI)*


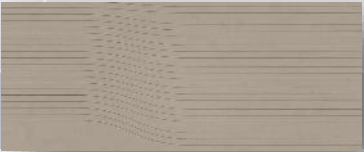
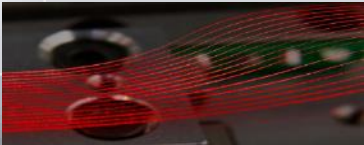
* T. Lamprecht et al., "EOCB-Platform for Integrated Photonic Chips Direct-on-Board Assembly within Tb/s Applications", IEEE 68th Electronic Components and Technology Conference (ECTC), San Diego, USA, 2018, pp. 854-858




Summary: vario-optics Polymer Photonics Portfolio

> 15 years of Waveguide R&D Know-How

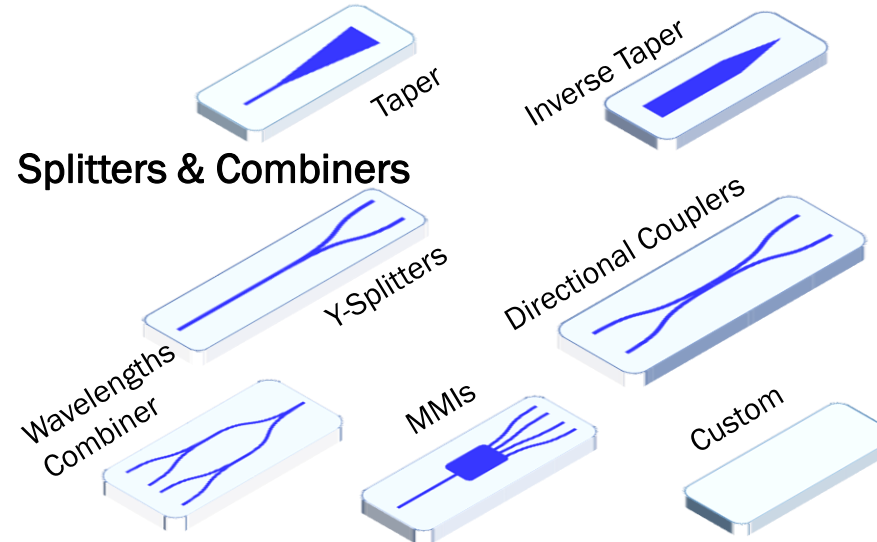
Process / Technology

Polymer	Multimode	30 – 500 μm
	• 500 μm	
	• 250 μm	
	• 50 μm	
Glass	Singlemode	2 – 8 μm
	• 3 μm	
	• 5 μm	
Glass	Singlemode	
	~ 5 μm	

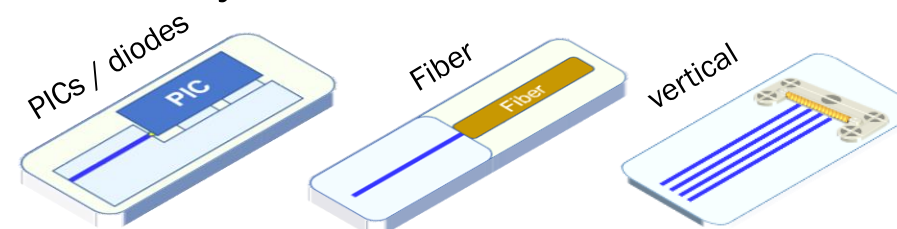
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Functionality

Modefield / NA Adjustment

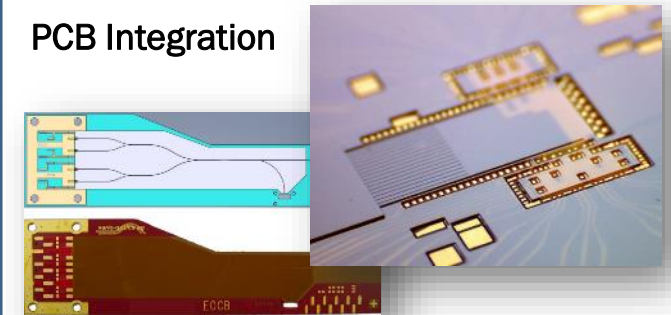


Connectivity

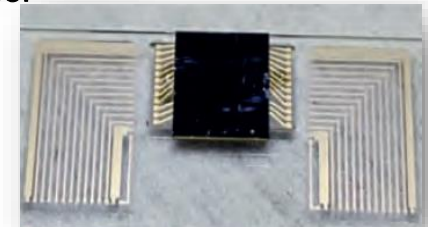


Integration & Assembly

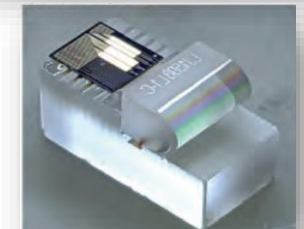
PCB Integration



Glass Interposer



Free-Space optics





Let's keep up inspiring

Globally leading, energy saving high-speed solution provider for optical communication and miniaturized sensors

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