







OPTOSIGMA EUROPE

EPIC Meeting on Photonics for Space: Opening New Horizons at Exail







OptoSigma Europe S.A.S



Head Office:
Paris, France

German Branch
Munich, Germany



OptoSigma Europe

France, Germany

15 employees Turnover: 6M\$ Created in 2014



What can we do for you?



Sigma Koki

Japan, China, Singapore

Asian Market Leader 500 employees Turnover: 125 M\$ Created in 1977



Off the Shelf Components



OptoSigma Corporation

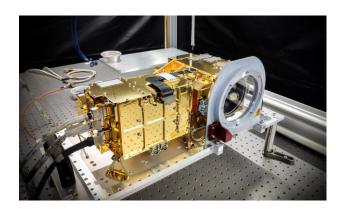
45 employees Turnover: 15M\$ Created in 1995



Customization Service

Our Partners

























Challenge n°1: Material Sourcing

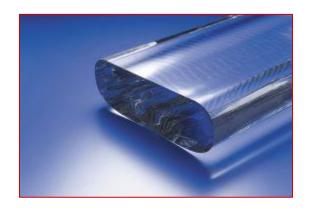
Export/Import Regulations

- Some Materials have restricted processing operations
- Example : **ZnSe** for Perseverance Mars Rover
- ZnSe Import/export and processing are regulated in Japan.
 - Adding extra documents and steps for production.



Availability over time

- Difficulty nowadays to source some materials
 - CaF2
 - ZnSe
 - Germanium
 - UV Fused Silica
 - Specific Grade Materials
- Prepare for initial long lead time
- Anticipate and accomodate for equivalents
 - Space projects can take 10/20/30+ years, availability evolves





Challenge n°2: Material Processing

Handling soft surfaces

Polishing Hard Surfaces

• Ex : **ZnSe**

• Polishing requries specific Methods :

Define new processes

Max Surface accuracy: Lambda/10

- Cleaning is a big challenge to not damage the optical surfaces.
 - Different cleaning solutions
 - Different and more careful cleaning process
 - Be Careful when cleaning at reception

• Ex : **SiC**

Polishing requries specific Methods :

Define new processes

Max Surface accuracy: Lambda/10



Challenge n°3: Multi-optics Assembly

Component compatibility for Space

- Common 'Earth' assemblies need redesign for internal parts:
 - Glue vacuum compatible
 - Adhesive / Cement compatible for vacuum
 - Black Paint
- Difficulty to make 1st prototype fully compatible
 - Price
 - LT for design
 - 2 Part Study

Performance / Reliability

- Performances:
 - High Strehl Ratio
 - Tight Centration
 - Tight tolerances on the optics
 - Fixed material grade
 - High Performance Coating
- Reliability
 - Exposed to vibrations => over tolerance?
 - Availability of parts
 - Mechanics Materials of different size and density.



Challenge n°4: Metrology and Warranty

Metrology

- Optical Performances
- Coating performances
- Substrate Qualification
- We have the Equipment / We can Guarantee
- Vibration Testing
- Life Cycle Testing
- High Pressure Testing
- Thermal Testing
- Abrasion Testing
- No Testing Equipment / Need a Partner

Prototypes / Final Warranty

- Warranty needs Metrology and simulation
- When it is not avaiable => Prototype
 - 1 or more prototype per experiement
 - Spare samples
- Long Process with redesigns and ajustements



Looking for a Business Partner!



