

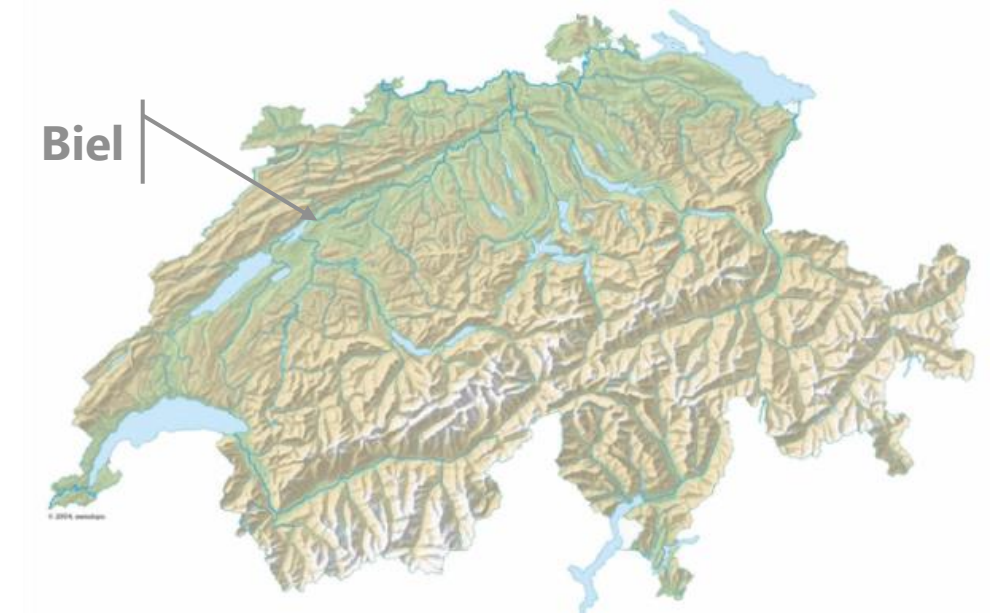


# Micromachining with Femtosecond Laser Technology from **Posalux**

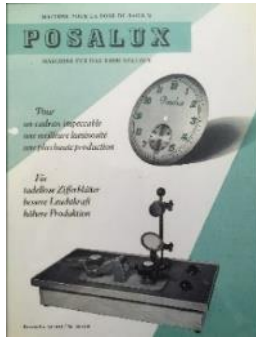


## Posalux is a leading Swiss machine manufacturer for high precision “micro machining” within mass production environment

- We are **machine manufacturer** located in the heart of the Swiss watchmaking industry
  - Our machines are well known for their **long-lasting quality** and **reliability**
  - We strive for **market leadership**
- 
- Subsidiaries in Germany, Italy, Korea, Taiwan, USA
  - Worldwide network of sales and service



1943



put the **light** (Radium) on Watch dial  
**posare lux**  
**posalux**

2022



**Innovation continues...**



1961

First hole drilling PCB



1977

First CNC hole drilling automotive



1997

HP4-EDM hole drilling automotive



2013

Femtosecond Laser hole drilling automotive



2018

Femtosecond Laser drilling electronic (test industry)



2021

Ultimate Mono / Duo drilling / milling electronic (test industry)



2022

Femtosecond Laser turning electronic (test industry)



## Femtosecond LASER

- ⇒ Electronic Test Industry
- ⇒ Automotive Industry (spray hole drilling)
- ⇒ Medical
- ⇒ New, ...

**FEMTO  
LASER**

Electronics  
Automotive  
Industrial

**MECHANICAL  
MACHINING**

**EDM**



## EDM (Electrical Discharge Machining)

- ⇒ Automotive Industry (spray hole drilling)



## Mechanical Micro-Machining

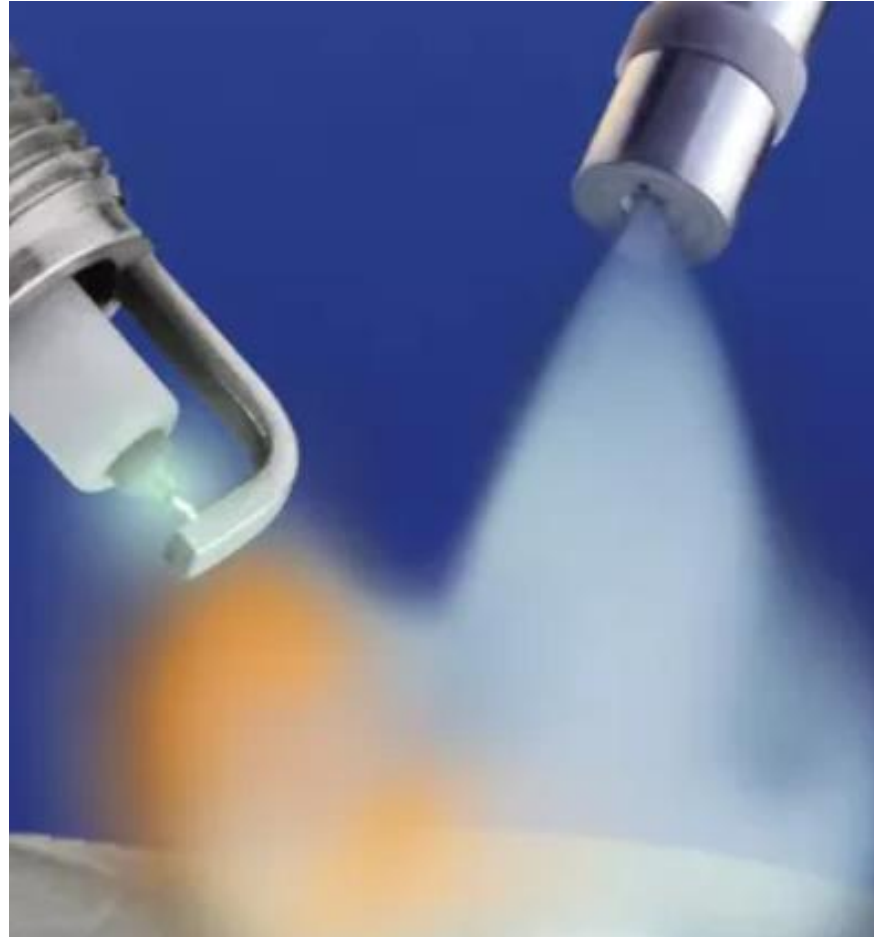
- ⇒ PCB
- ⇒ Electronic Test Industry



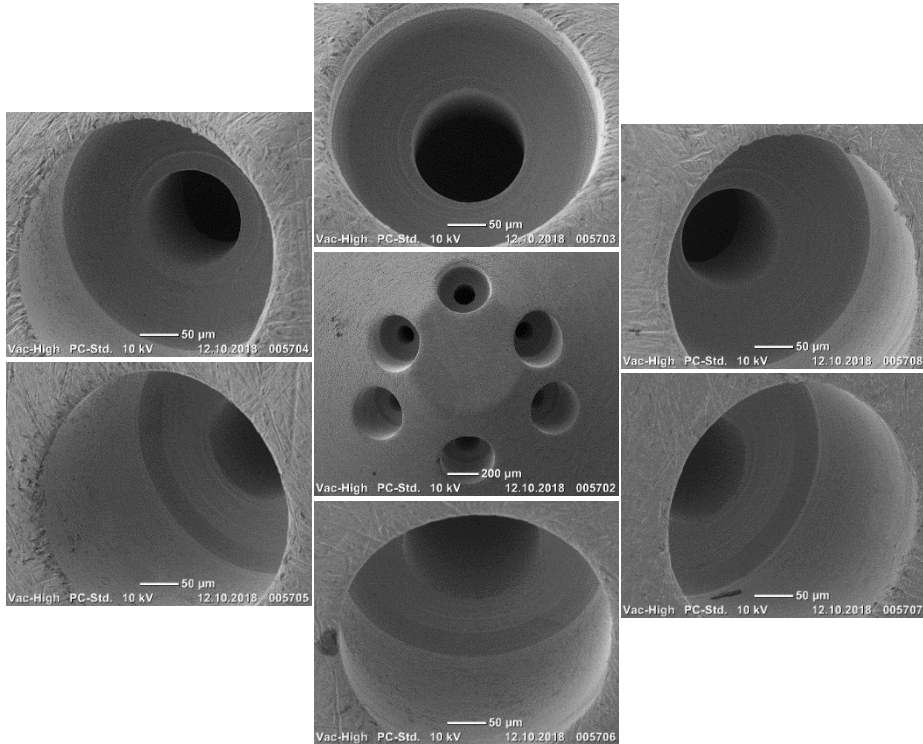




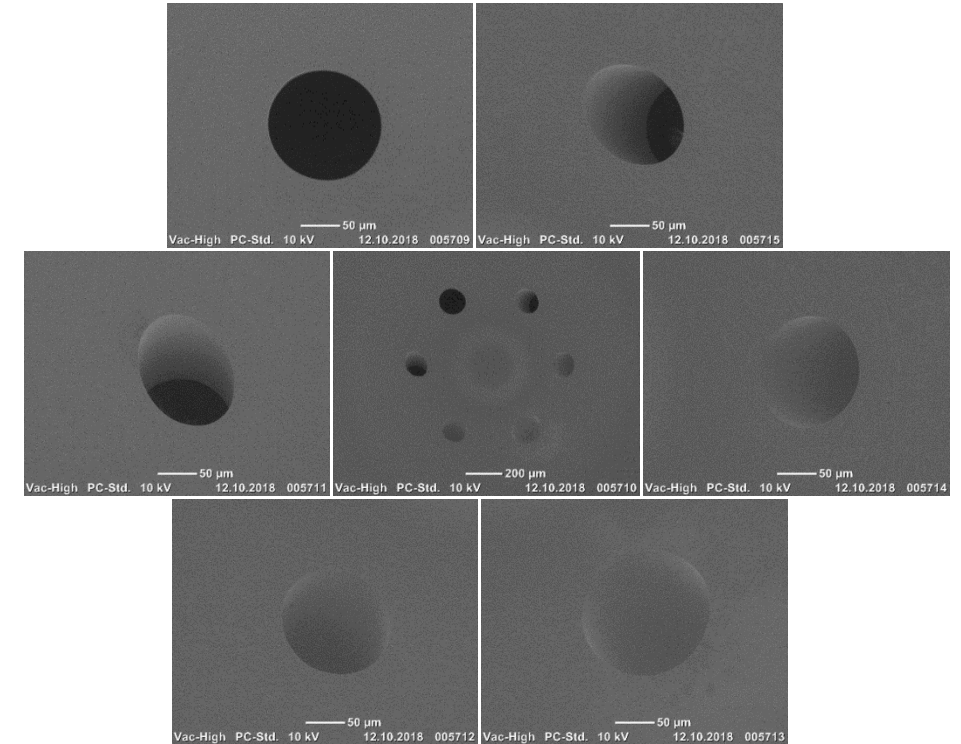
- ✓ **3 mechanical-axis** XY-stage (300 x 300 mm)
- ✓ **5 mechanical-axis** (1 cm<sup>3</sup>)
- ✓ **Ultrafast laser micromachining** (< 300 fs)
  - ↳ **nIR** "1030 nm" or **green** "515 nm"
- ✓ **3-axis** scanner
  - ↳ F-Theta lenses & dynamic focusing unit
- ✓ **5-axis** scanner
- ✓ Laser **routing**, Laser **micro drilling**, Laser **cutting** on the same machine
- ✓ **Machining- & positioning-accuracy** within  $\pm 2 \mu\text{m}$



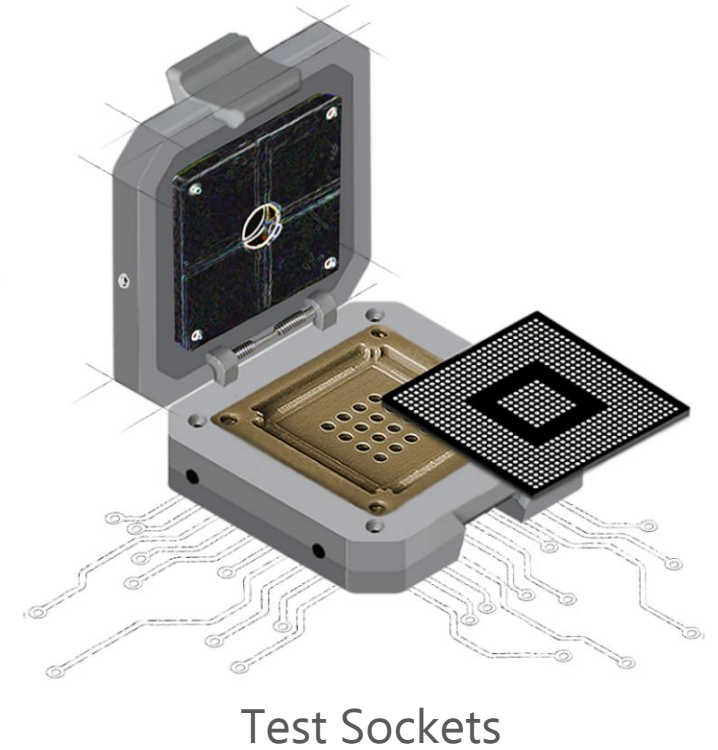
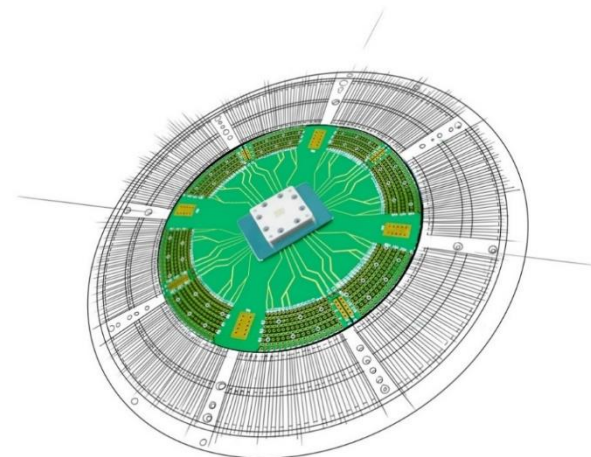
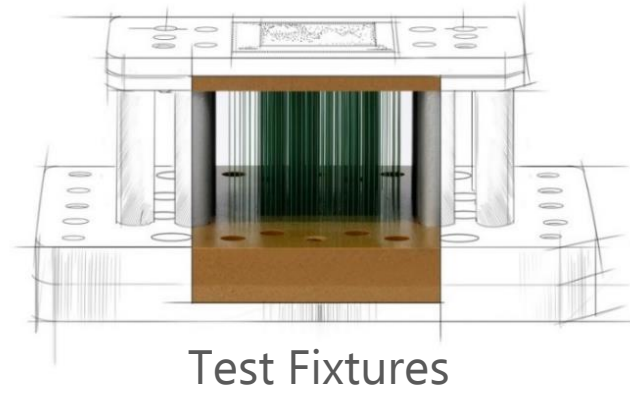
## Laser-In



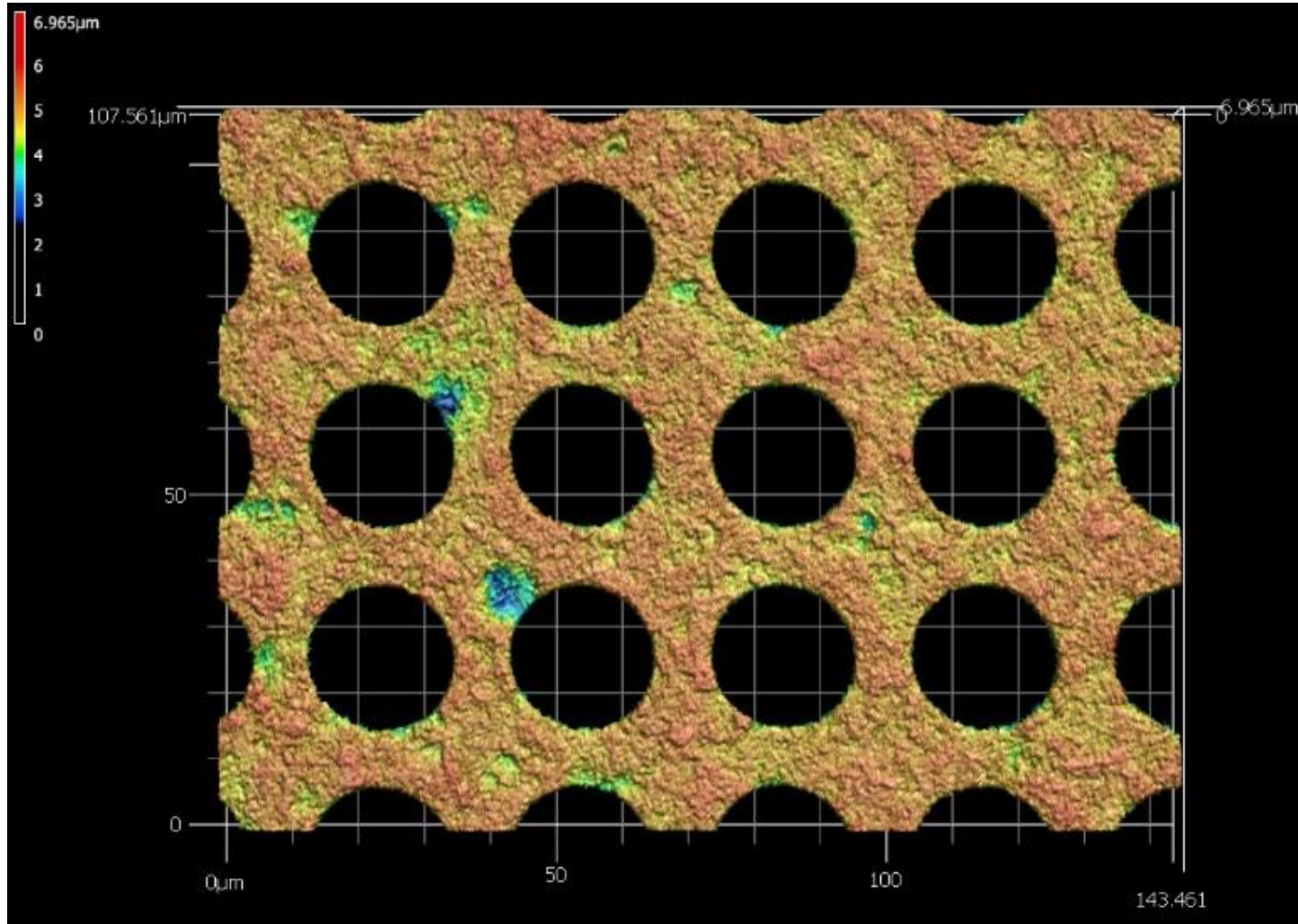
## Laser-Out





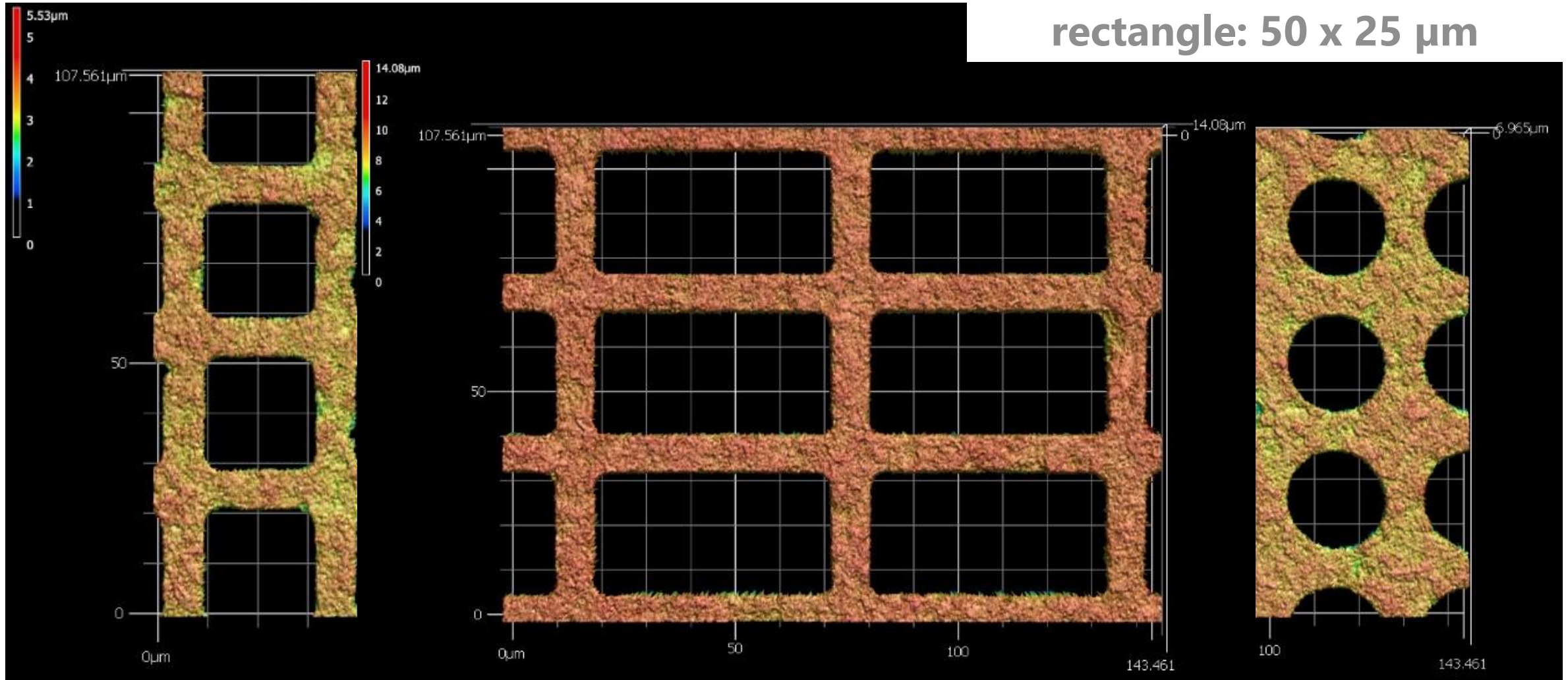


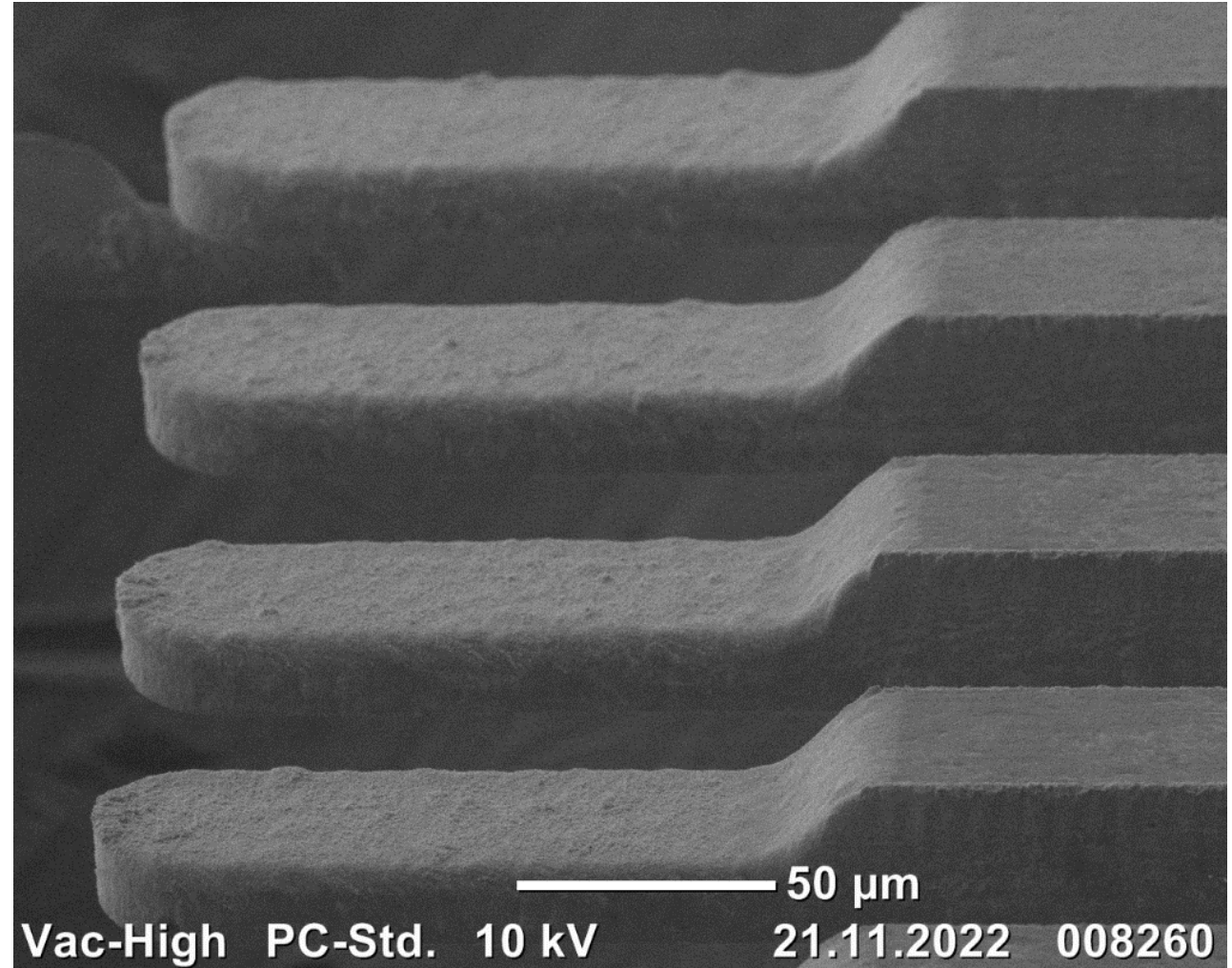
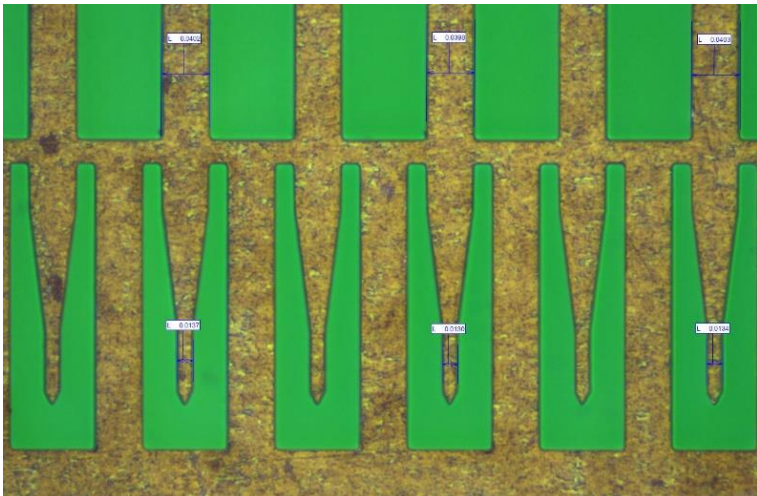
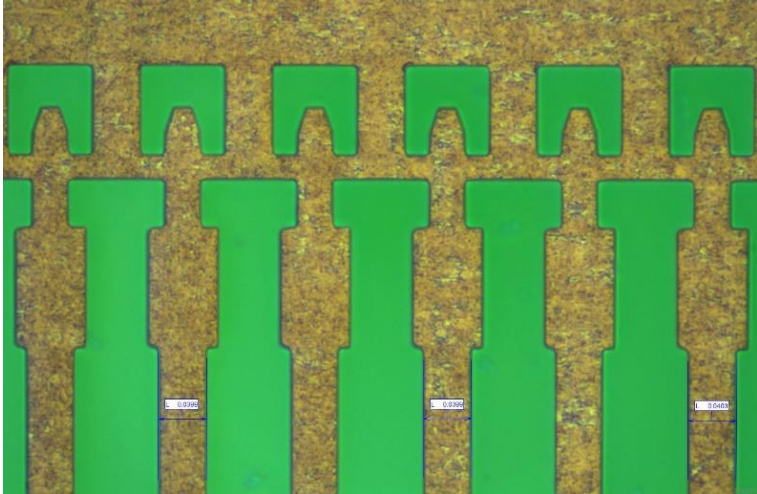
round holes: Ø20 μm



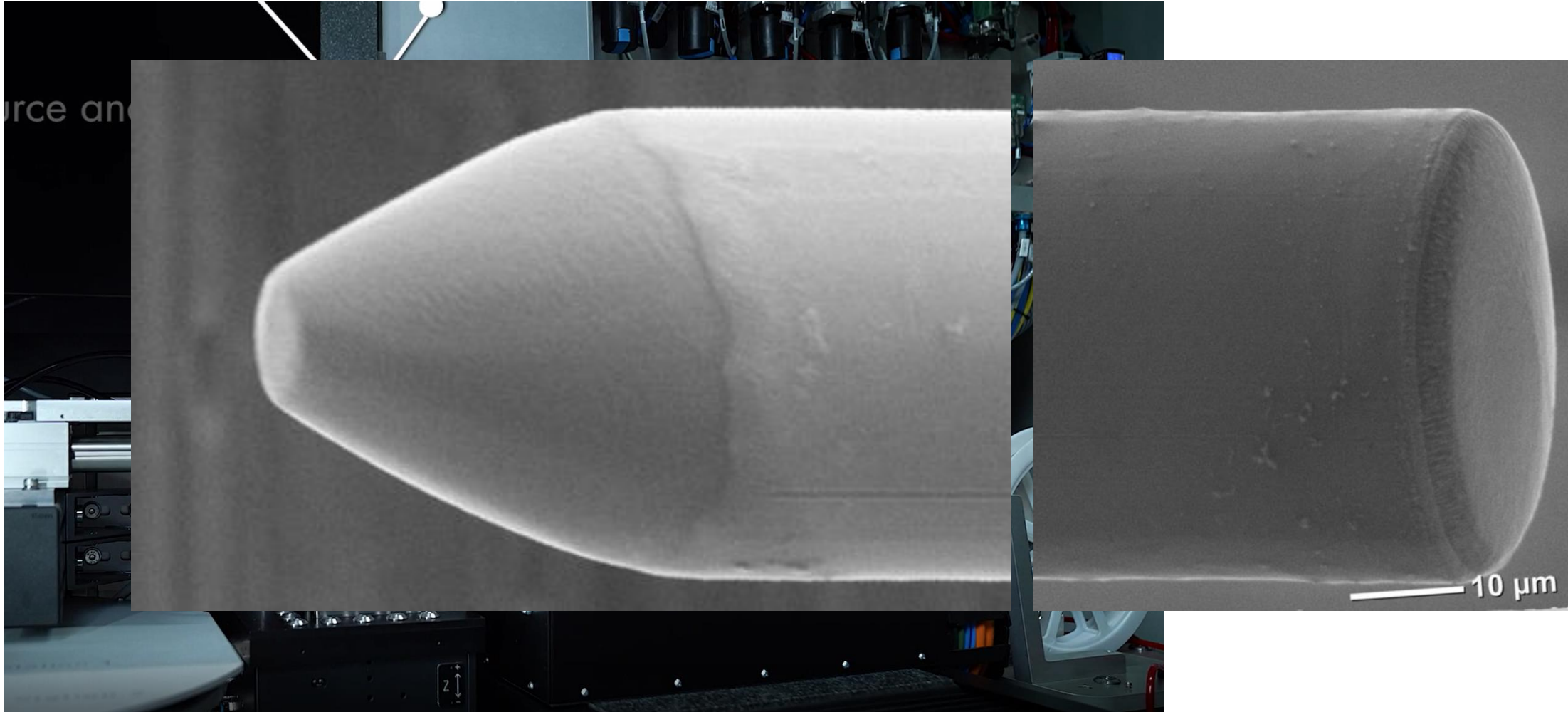


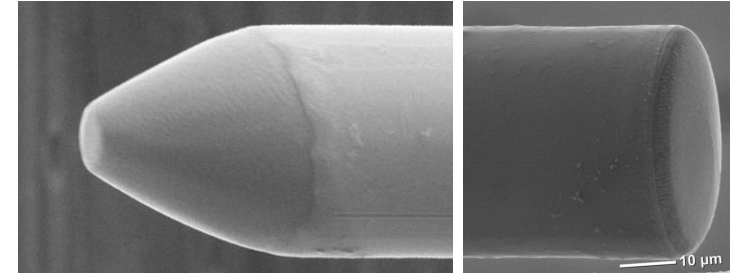
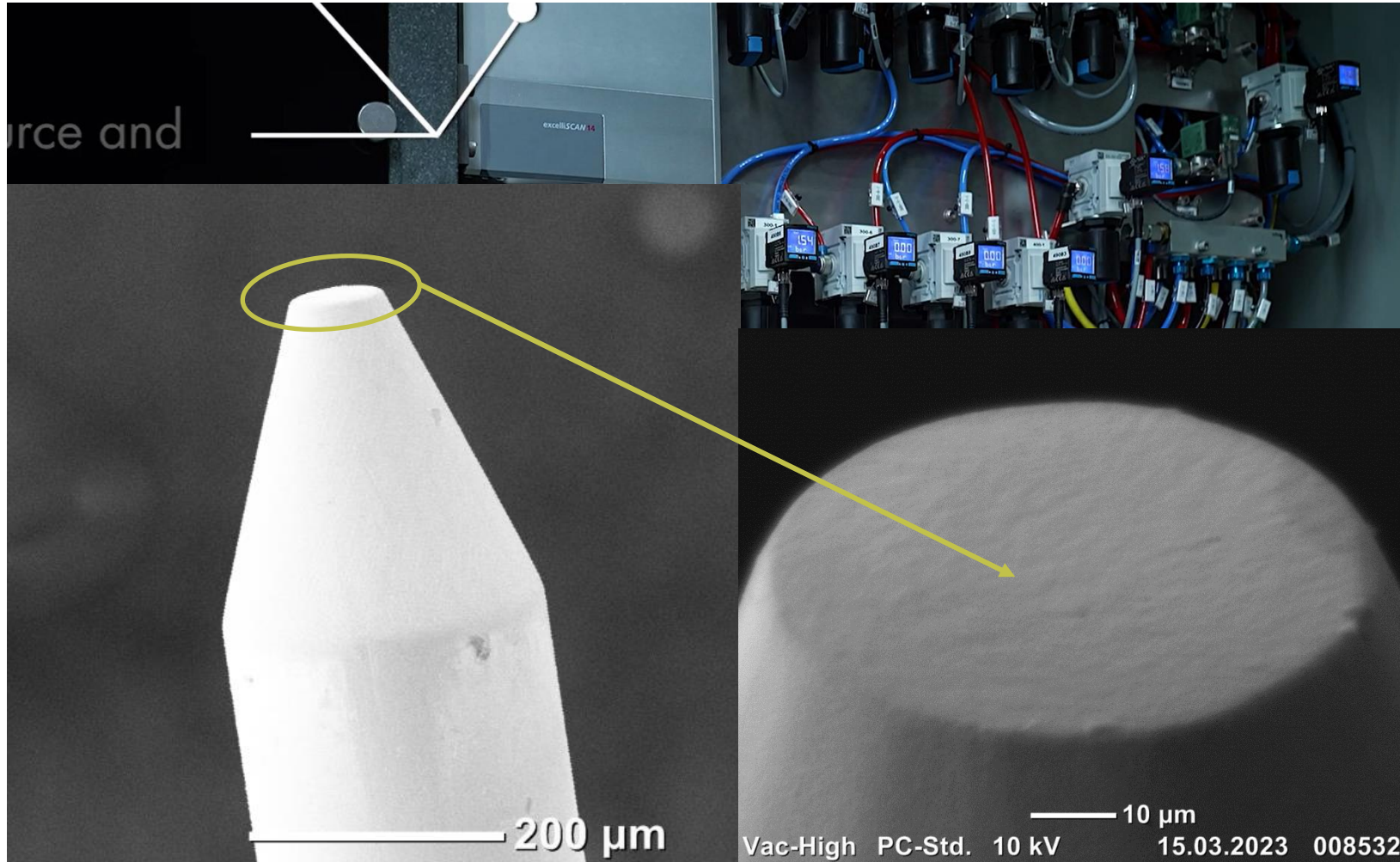
rectangle: 50 x 25 μm

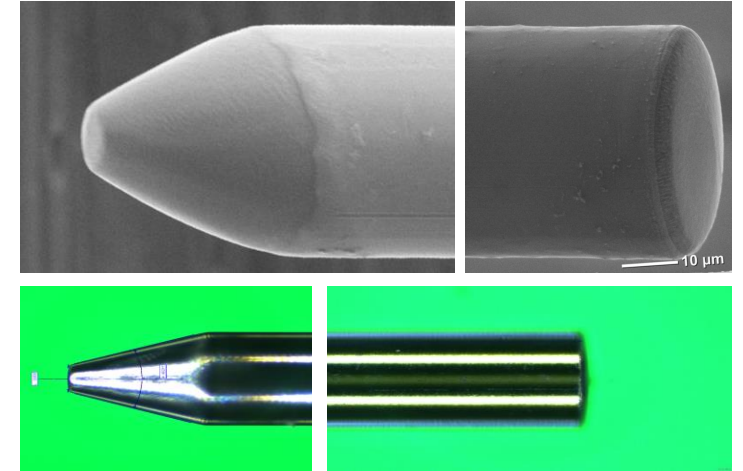
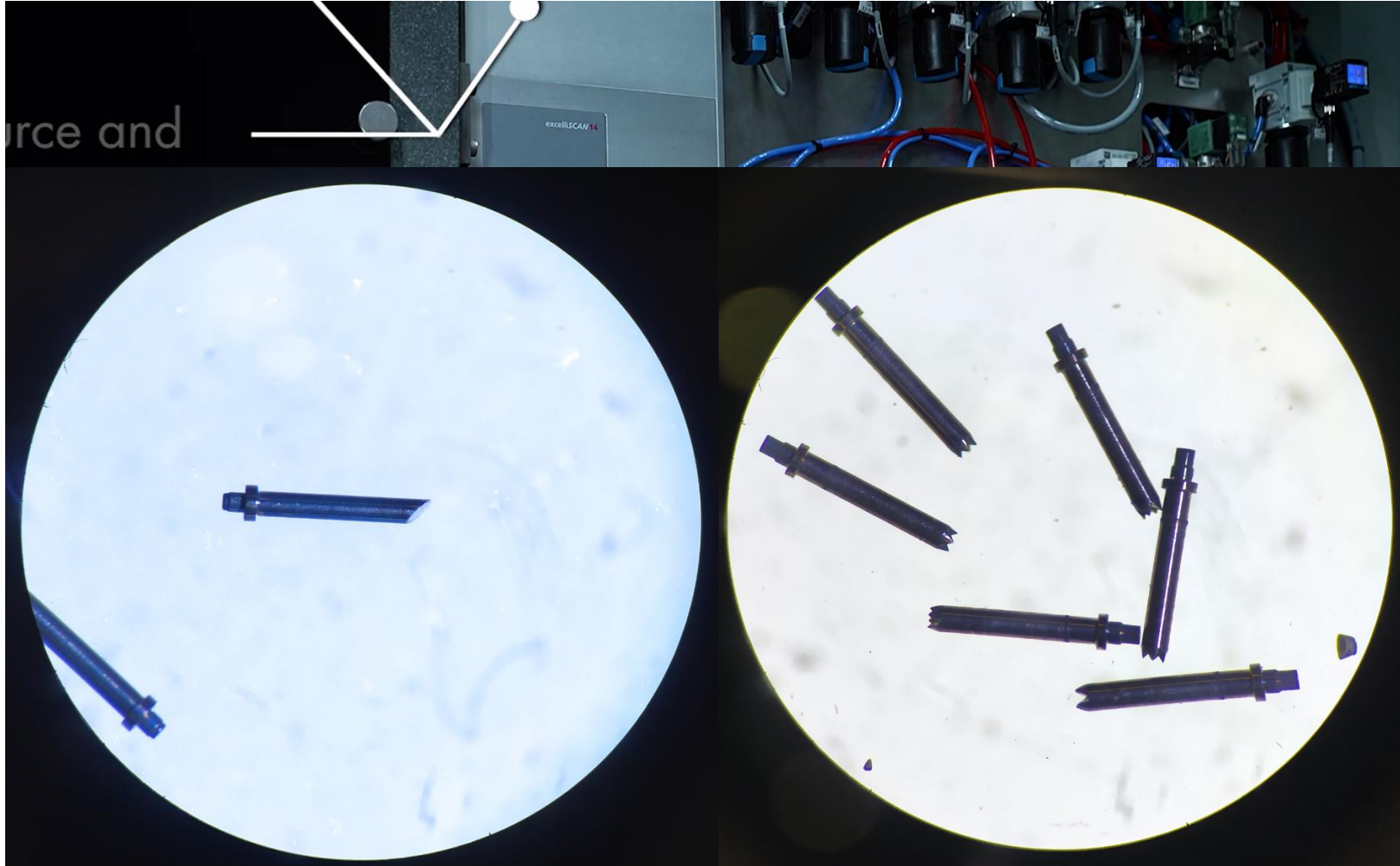




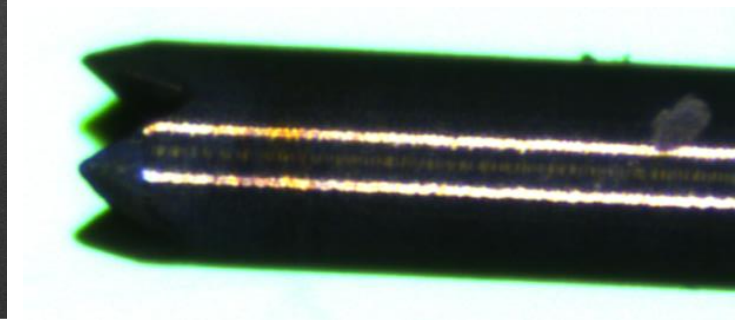
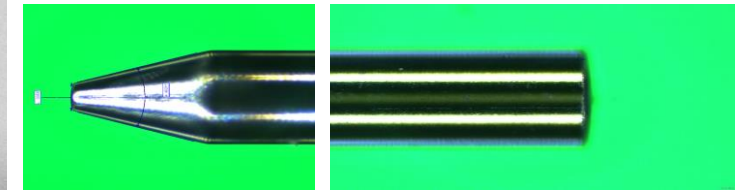
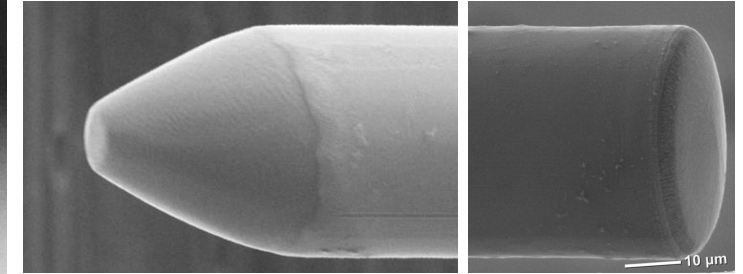
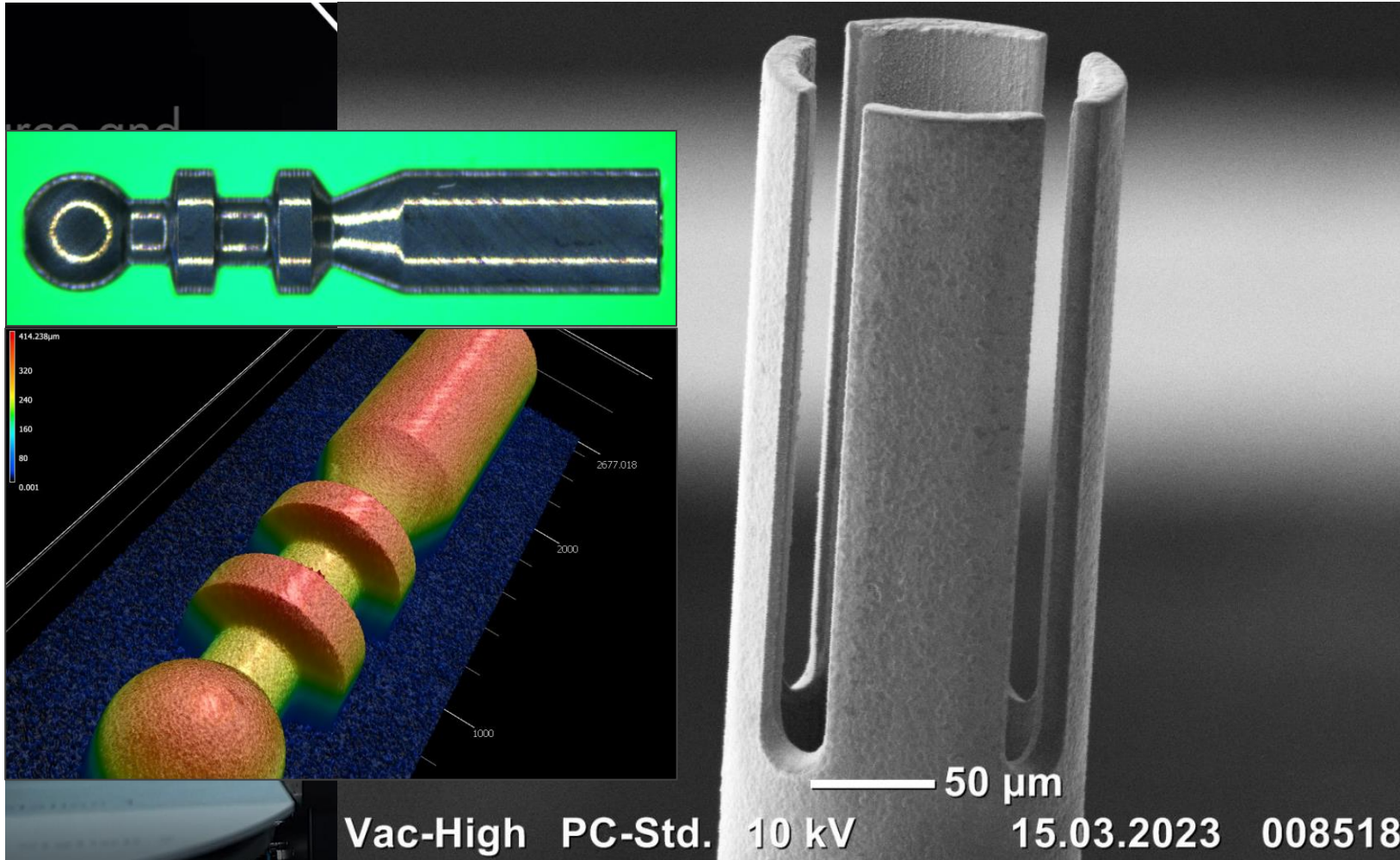














## What can **we do** for **You**?

- ✓ High accuracy micro-machining: drilling, milling, cutting & turning
- ✓ Enabling products that require micromachining
- ✓ Research and development to open new applications or markets
- ✓ Collaboration to develop new processes

## What can **You do** for **us**?

- ✓ Collaboration to develop new processes
- ✓ Providing us with micromachining challenges and applications
- ✓ Industrialize new technologies that can enable "laser micromachining" to reach the next level