

PiBond

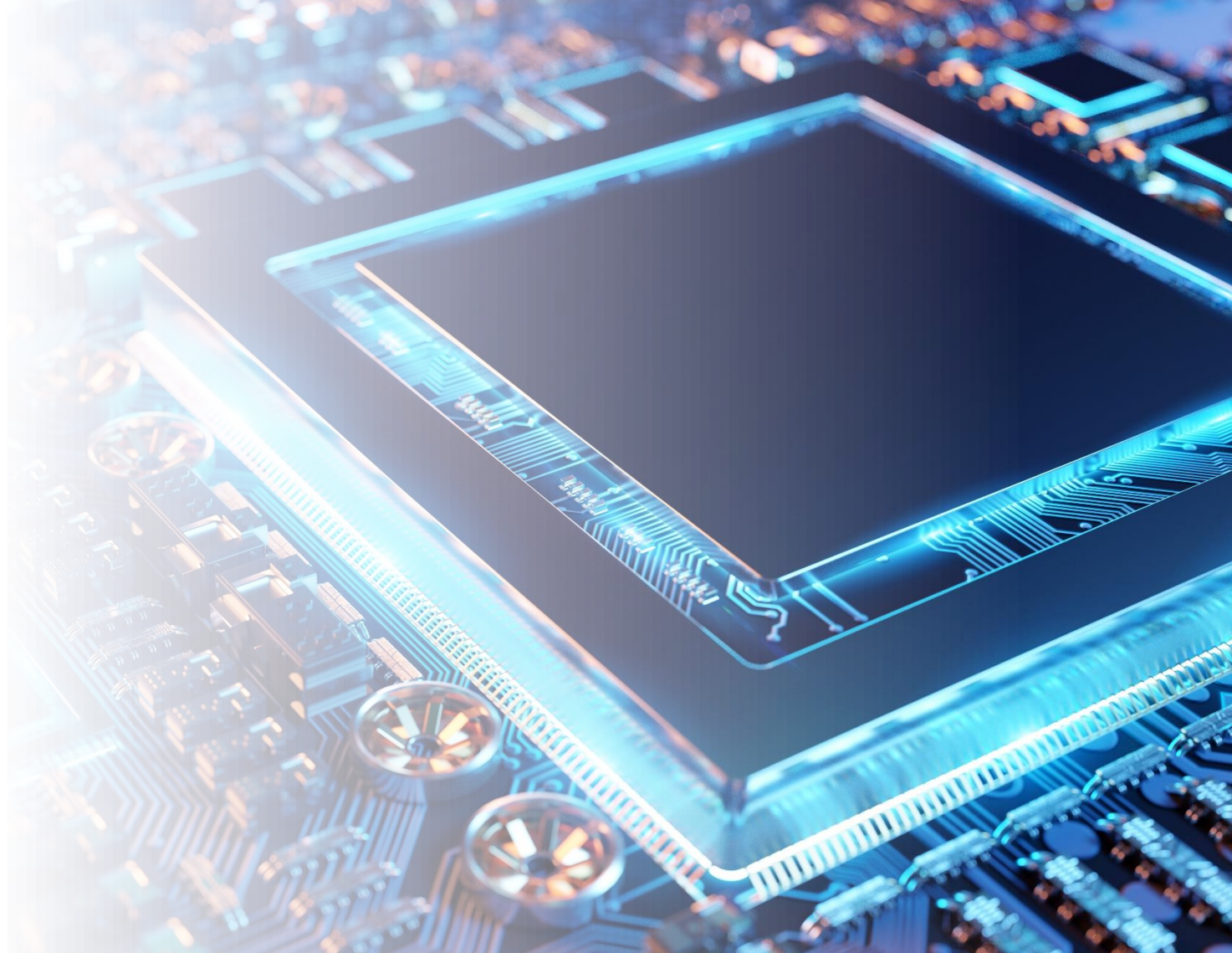
Next Generation Materials

for

Semiconductor Chips Enabling the Era of AI

and

Advanced Photonic Applications



*Materials and Processes for Next Generation Photonic
Metastructures*

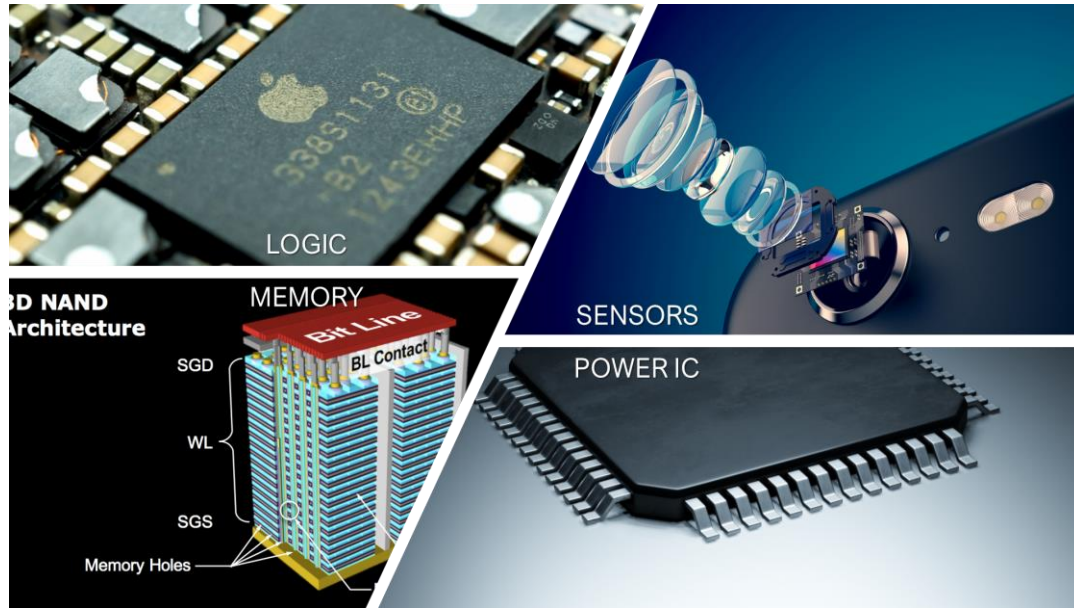
*Thomas Gädda, Anton Anisimov, Lily Tseng, Kimmo Karaste, Lauri
Manner, Neha Thakur, Uula Kantojärvi, Juha Rantala*

PiBond

EPIC Technology Meeting on Microelectronics & Photonics – Two Sides of One Coin
Munich, Germany – November 13-14, 2023

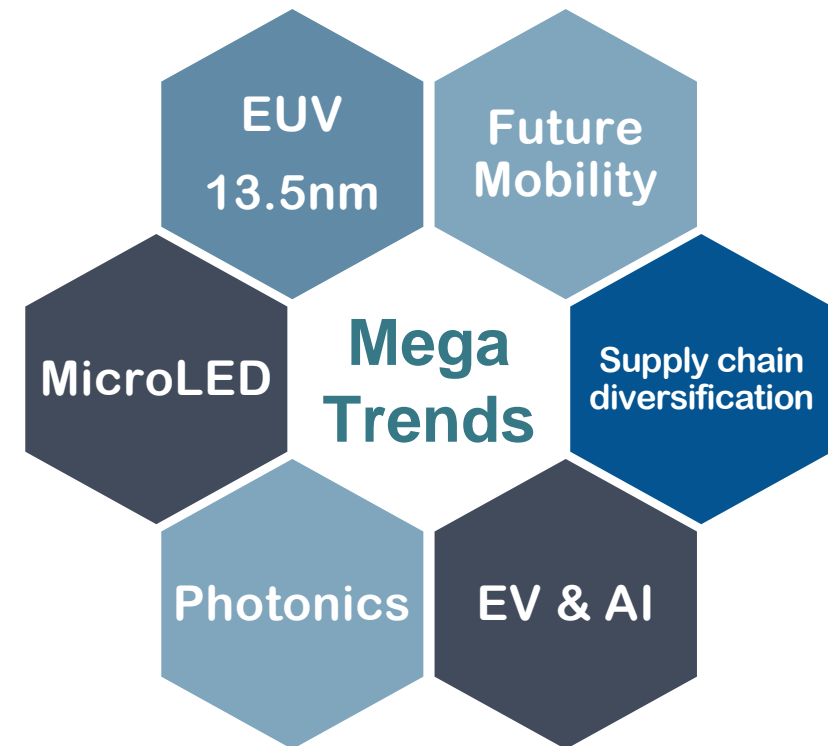
COMPANY

We develop materials and processes to address global megatrends



- Global supplier of **leading-edge materials** for the semiconductor & microelectronics industries
- Global **leader of advanced spin-on dielectrics**. Adopted in sub 3nm semiconductor devices
- Supplier of lithographic **materials used in 5nm & 3nm** semiconductor logic devices
- Audited and certified 'Quality First' production

- Next generation materials from strong multi-patent and award-winning R&D team
- One of 2 European suppliers of EUV / DUV Lithography materials.
- Technology platform well positioned for the future with strong pipeline of products

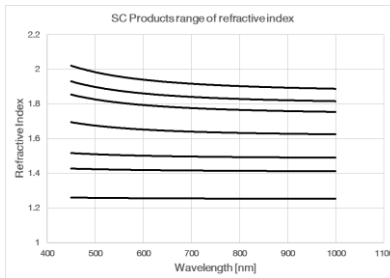
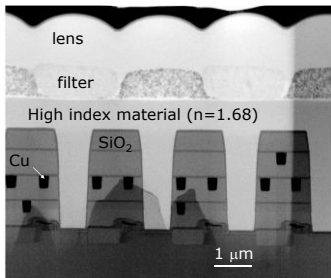


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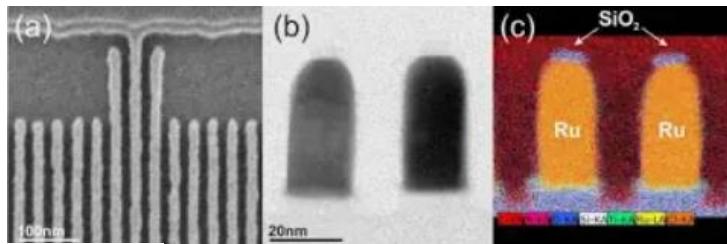
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DIELECTRICS

- Traditional spin-on dielectrics
- Optical dielectric, industry leading range of refractive indexes



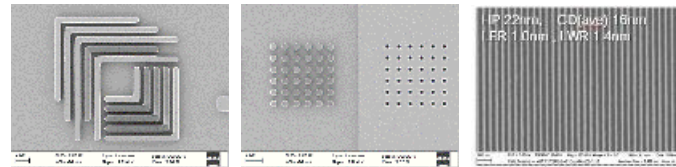
- Novel low k dielectrics for sub 2nm semiconductor devices



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PATTERNING MATERIALS

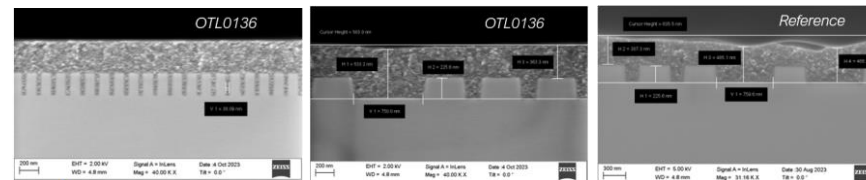
- Inorganic photoresist materials
i-line – KrF – ArF – EUV – e-beam – NIL



- Silicon hardmask middle layer - SiBARC

Structure	C & E Dense Space	Structure	C & E Via Chain
Trench TOP CD	Pass	DD Height	Pass
Trench BTM CD	Pass	Via BTM CD	Pass
Trench Depth	Pass	Via Corner	Pass
Trench Profile	Pass		

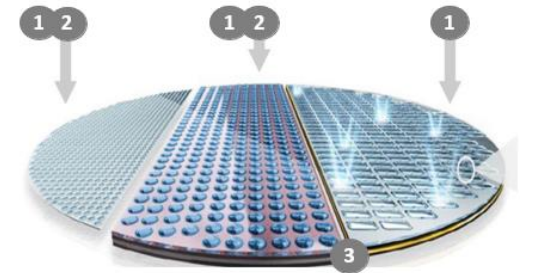
- Organic underlayers – SOC and BARC



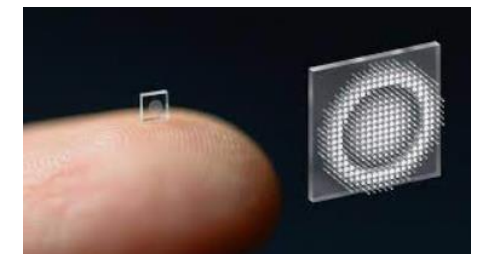
- Auxiliary materials and removers

OPTICAL SILICON RESINS

- High quality, high refractive index silicone adhesives for e.g. MicroLED
- Wafer level optics

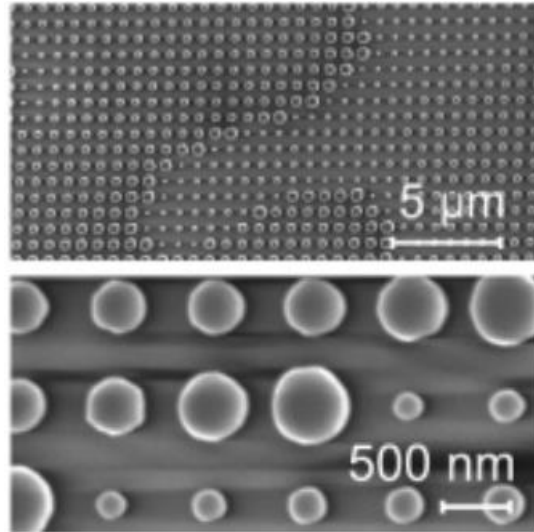


- Metaoptics and NIL processes

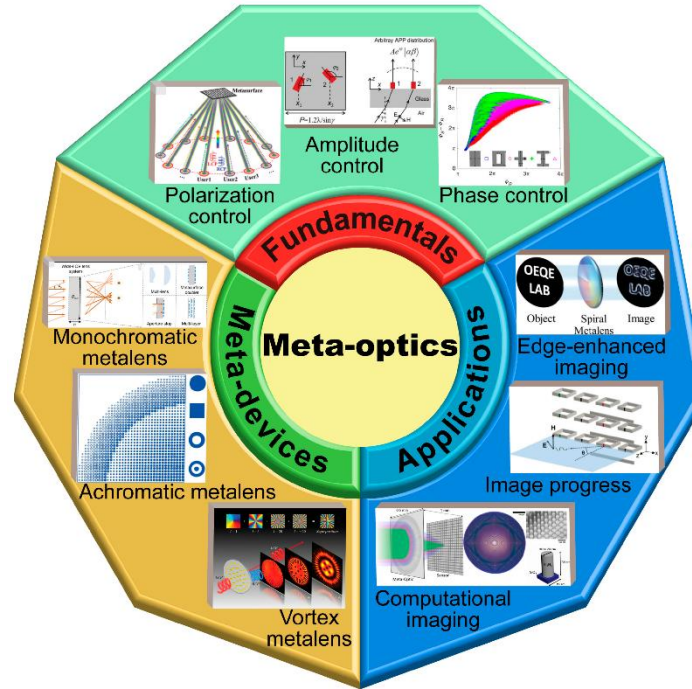
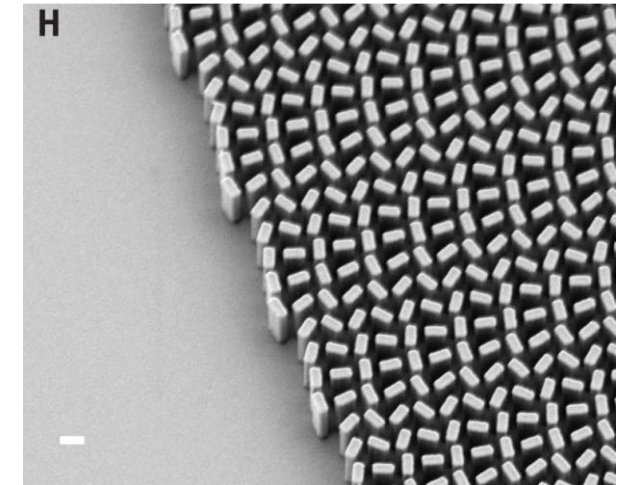


Examples of meta-optical structures and applications

SiO₂



TiO₂



$\lambda_d = 660 \text{ nm}: W = 85, L = 410, H = 600 \text{ nm}$
 $\lambda_d = 532 \text{ nm}: W = 95, L = 250, H = 600 \text{ nm}$
 $\lambda_d = 405 \text{ nm}: W = 40, L = 150, H = 600 \text{ nm}$

Wang, L., Kruk, S., Tang, H., Li, T., Kravchenko, I., Neshev, D. N., Kivshar, Y. S. *Optica* 2016, 3,1504

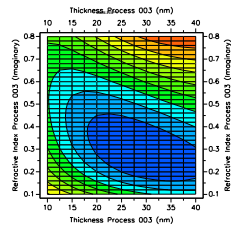
Ou, K., Wan, H., Wang, G., Zhu, J., Dong, S., He, T., Yang, H., Wei, Z., Wang, Z., Cheng, X., *Nanomaterials* 2023, 13, 1235

Khorasaninejad, M., Chen, W. T., Devlin, R. C., Oh, J., Zhu, A. Y., Capasso, F. *Science* 2016, 352, 1190

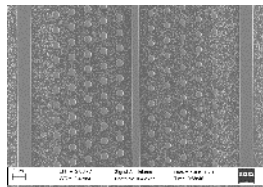
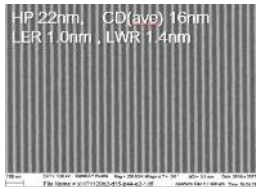
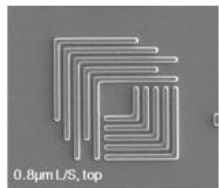
Challenge: produce structures with needed aspect ratio and Δn

Broad outline of the materials and processes for optical and nanoimprint lithography

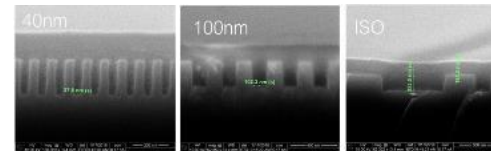
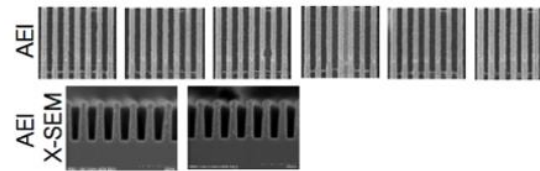
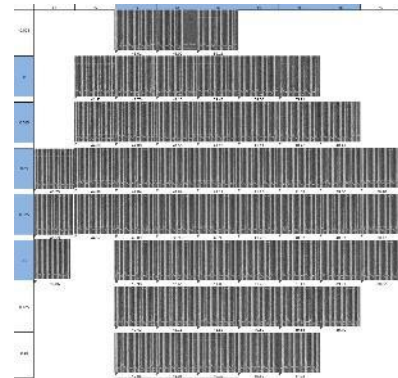
1. Stack and substrate modelling



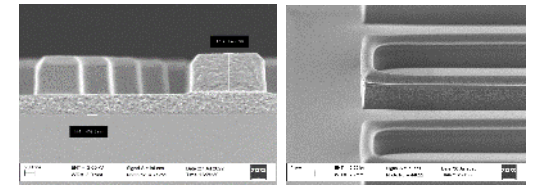
2 & 3. High Si-% resists



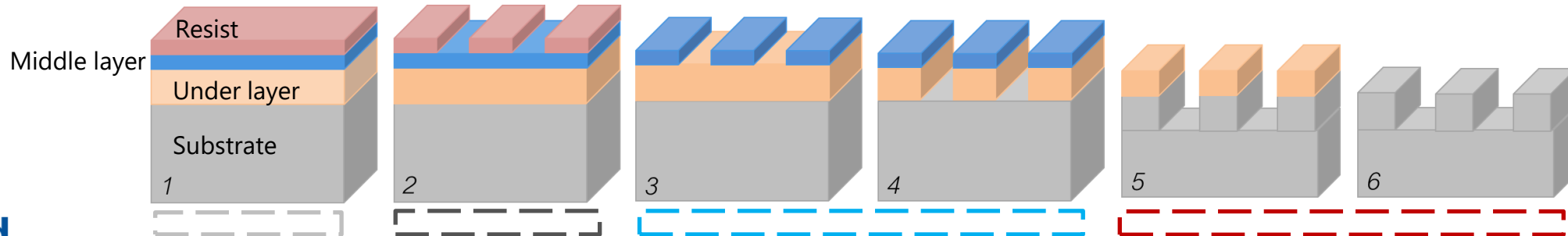
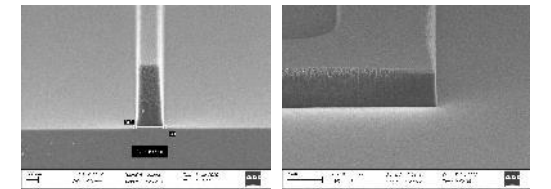
4. Extensive SiBARC, SiHM library
5. Spin-on Carbon (SOC) under layer
Planarizing organic coatings



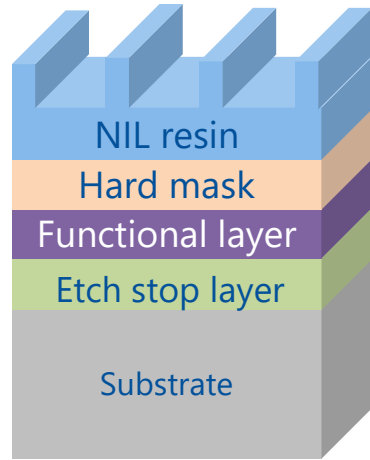
4 & 5. Etch process development



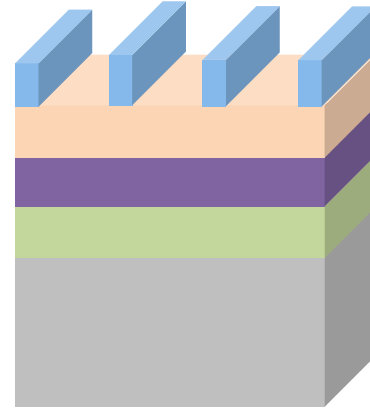
6. Strip solutions and removers



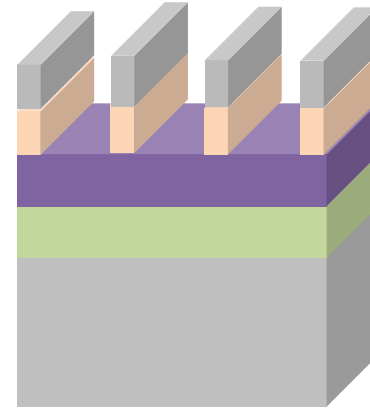
Complete solutions for imprinting and pattern transfer



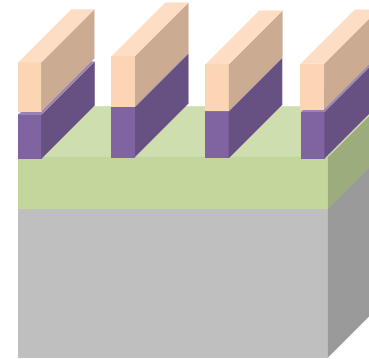
NIL



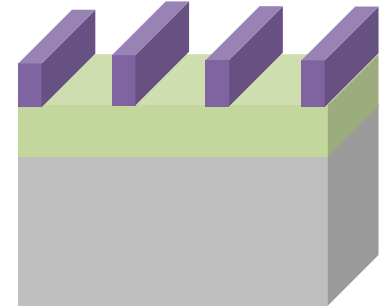
Residual NIL resin removal



Hard mask etch



Functional layer etch



OTL residue removal

PiBond Products

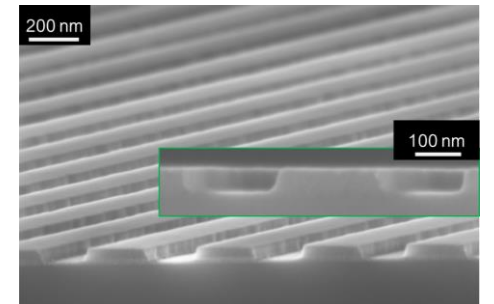
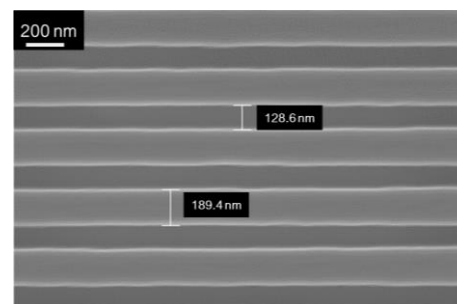
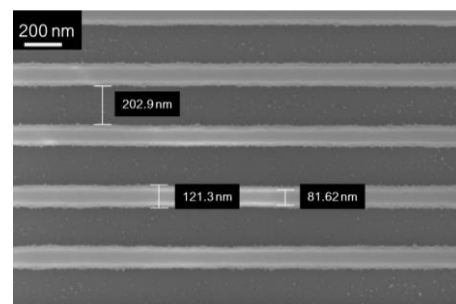
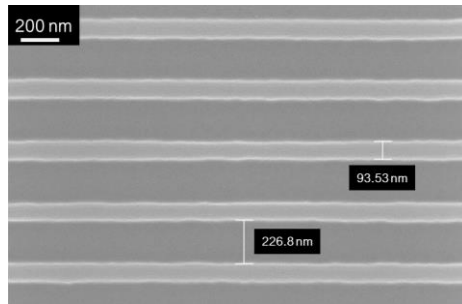
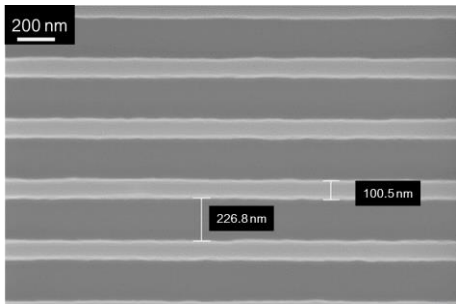
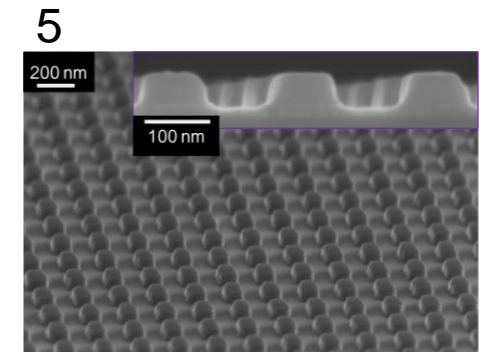
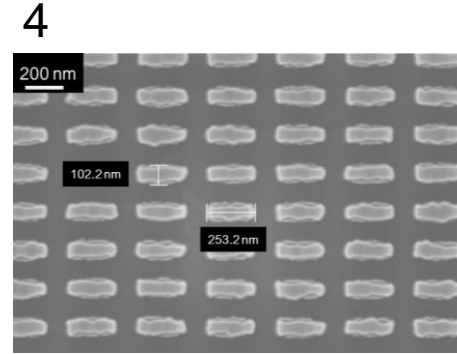
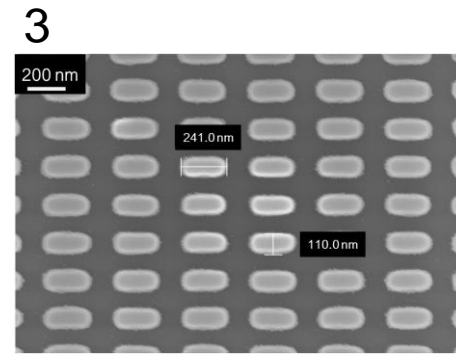
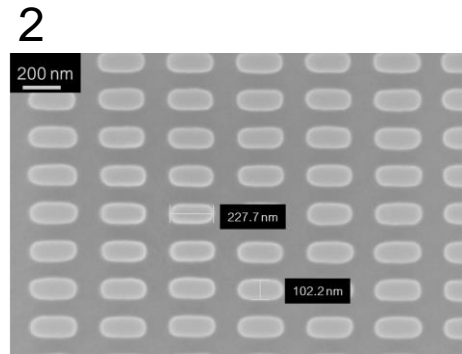
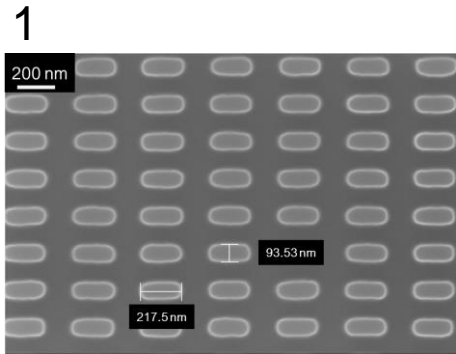
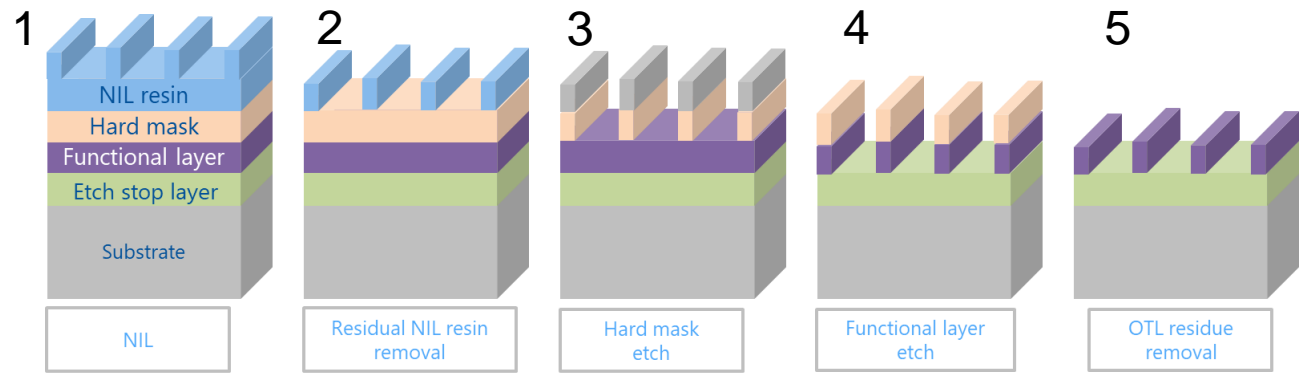
Resist:
PRE 500

Hard masks:
OTL 500
SH 100

Stripper-remover:
PS 300

CASE

High refractive index patterns



SOC – SPIN-ON CARBON

PRODUCT: OTL 500

- Highest etch resistance in fluorine etch chemistries
- Improved removal rates using liquid removers
- Permits thick coatings for deep etch processes

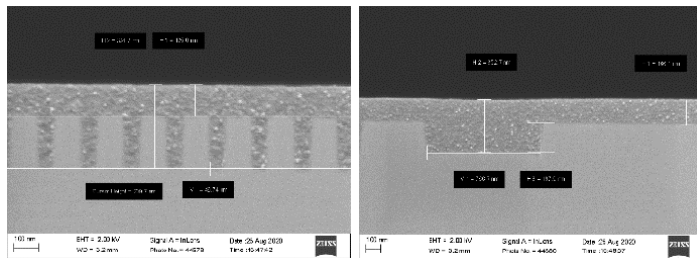
OTL 500	Property
Carbon content	82%
Ohnishi parameter	2.1
Modulus / Hardness	11.3 / 0.5 GPa
Trace metals	<30ppb

SiHM – SILICON HARD MASK

PRODUCT: SH 100

- SiO₂-like material – spin-coat + bake alternative to CVD
- High inorganic content – permits easy pattern transfer
- Hard mask alternative to chlorine etch chemistries

OTL 500	Property
Silicon content	45%
Oxygen etch rate	<20 nm/min
Water contact angle	65°
Trace metals	<30ppb

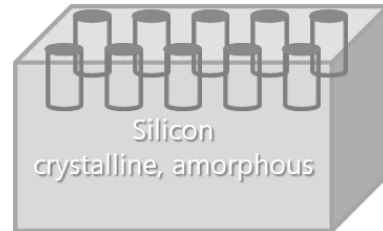
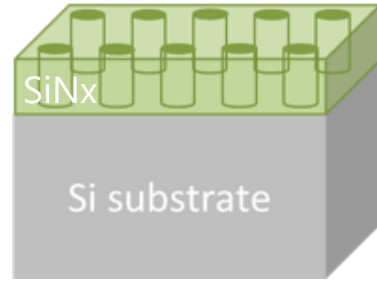
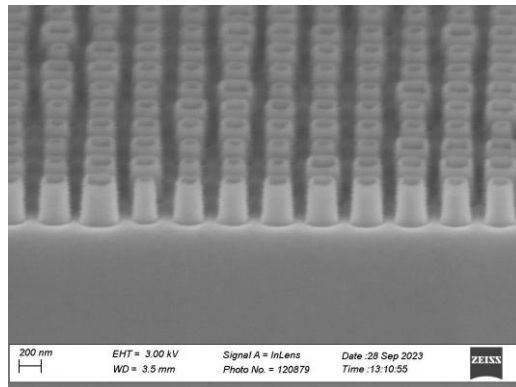
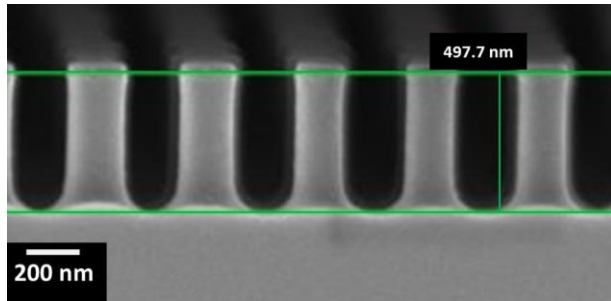
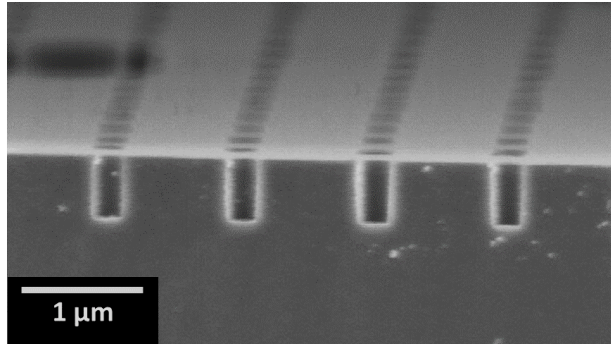


Material	Etch selectivity	Etching chemistry	Etching process
OTL520: NIL resin	1:6	F-based	ICP
OTL520: SH100	1:18	F-based	ICP
OTL520: c-Si	1:15	F-based	ICP cryo
OTL520: a-Si	1:24	F-based	ICP cryo
OTL520: SiN _x	1:2.5	F-based	ICP cryo
OTL520: TiO ₂	1:10	F-based	ICP
OTL520: GaN	1:1.5	Cl-based	ICP

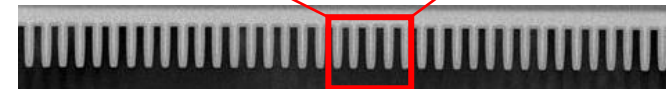
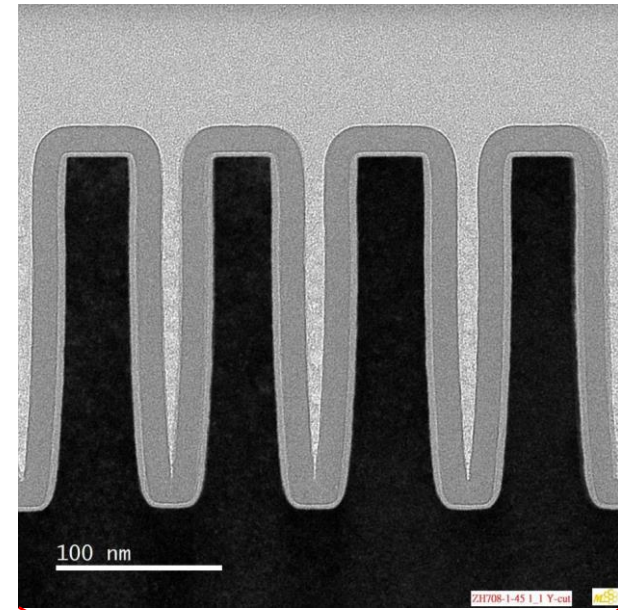
Etch gas chemistries examples: F-based: SF₆, CF₄, CHF₃, C₄F₈ and as mixtures and diluted with Ar
 Cl-based: Cl₂, BCl₃ and as mixtures and diluted with Ar
 Oxygen: O₂, diluted with Ar

CASE

Other substrate materials, gap filling materials for meta structures



Gallium nitride



Low refractive index gap fill materials

CLEAN

Strip-solutions compatible with substrate materials and etch processes

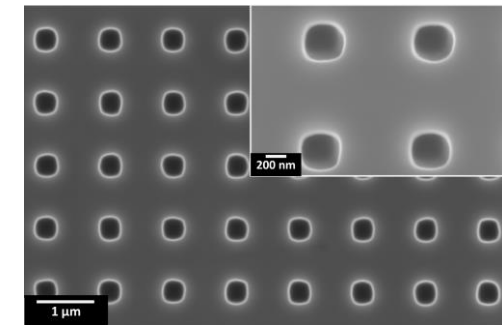
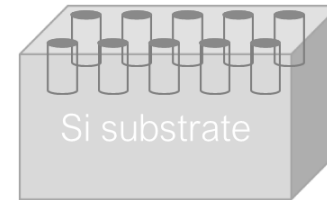
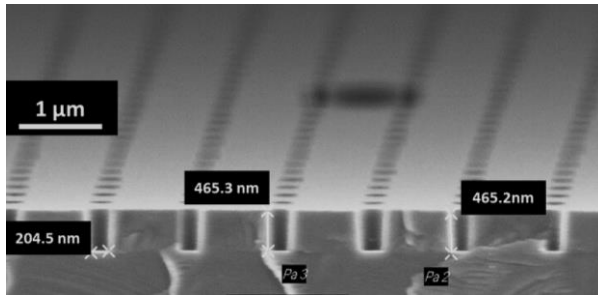
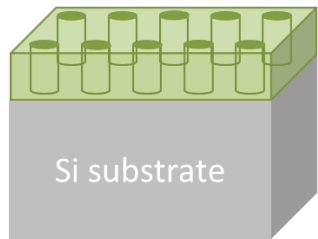
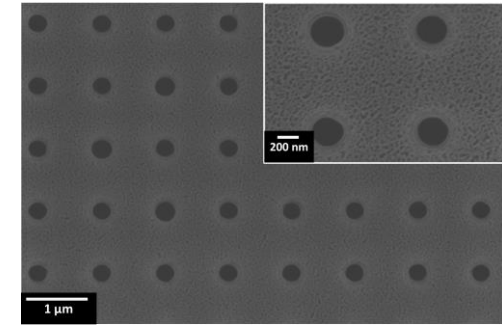
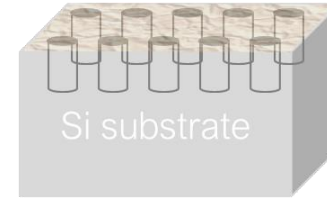
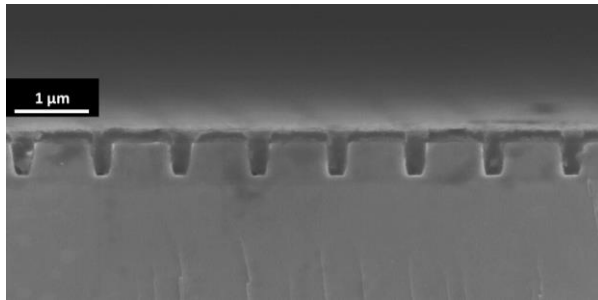
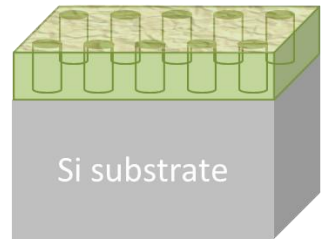


Table. Examples of determined post process removal rates

Material	Etch conditions	Strip Temperature [°C]	Removal rate [nm/min]
NIL resin	SF ₆ : Ar	50	90
NIL resin	No etch	50	60
OTL 500	No etch	60	70

Thank you!

**Let's enable
photonic metastructures of tomorrow!**

**PiBond materials with engineered precision make
advancements in global semiconductor manufacturing!**

**BUSINESS
FINLAND**

Grant 1305/31/2022

European
Innovation
Council



Co-funded by the
European Union

Project 190163952

