GRATXRAY

Breast Cancer Imaging

Accurate and Painless

A one-stop solution for breast cancer diagnosis

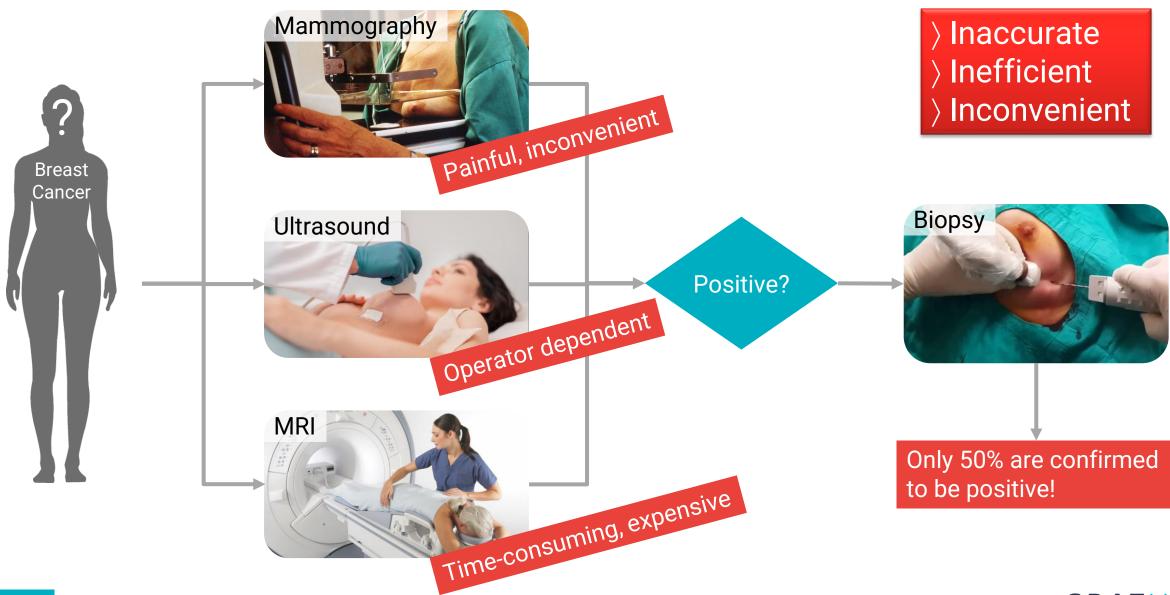


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Problem: Breast Cancer Diagnosis Workflow



Innovation: Major breakthrough in high-contrast X-ray imaging

2005 Invention

Paul Scherrer Institute (PSI) & Swiss Federal Institute of Technology (ETH)



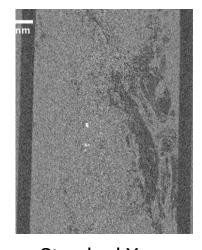
Grating Interferometry
X-ray imaging for soft tissue

8 Patents

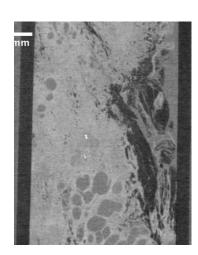
Technological Development

2017 (founding year) GratXray

Exclusive rights to use the knowledge and patents for medical applications



Standard X-ray



GratXray X-ray

New platform for high-contrast X-ray imaging



One-stop Solution for Breast Cancer Imaging

Solution



Unprecedented contrast Excellent visibility of all tumor types



No tissue overlap (3D)
Accurate diagnosis also in dense breast tissue



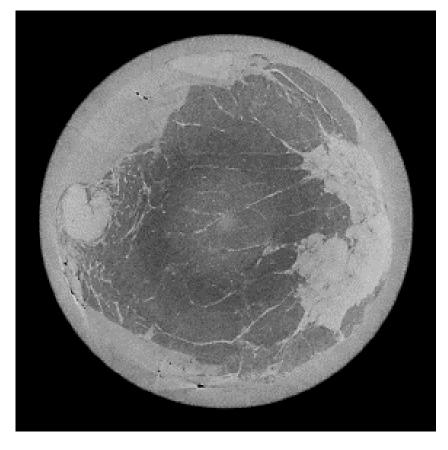
No breast compression Improved patient comfort



No contrast agent Less side effects

Prototype – Human Mastectomies/Tumorectomies





First results proved the performance of the device > Optimization process started!

detector G2-G1 G0 x-ray source Absorption grating detector pixels 3 Intensity Δφ

 $G0 \text{ shift} \rightarrow$

M. Rawlik *et al.*, **Optica** 10(7):938-943, 2023 D. Josell *et al.*, **J. Electrochem. Soc.** 167 132504, 2020

Grating Interferometry

Talbot-Lau Interferometer to retrieve three independent signals:

- Attenuation
- Differential phase shift
- Darkfield
- GO Line sources
- G1 Phase shift (π)
- G2 Analyzer grating

Challenges related to microfabrication

Increase aspect ratio beyond 100

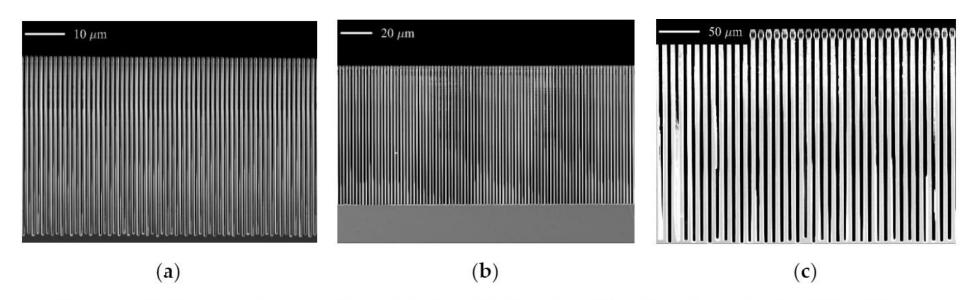
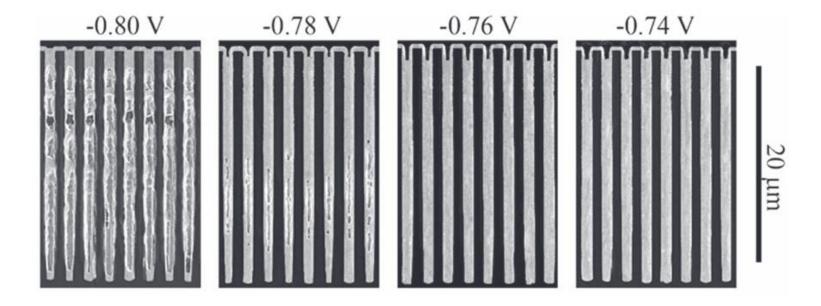


Figure 6. SEM images of cross-section of gratings. Grating period, height and aspect ratio: (a) $p = 1.2 \,\mu\text{m}$, $h = 40 \,\mu\text{m}$, $\alpha = 67$; (b) $p = 2 \,\mu\text{m}$, $h = 77 \,\mu\text{m}$, $\alpha = 77$; (c) $p = 9.92 \,\mu\text{m}$, $h = 231 \,\mu\text{m}$, $\alpha = 47$.

Shi et al. Towards the Fabrication of High-Aspect-Ratio Silicon Gratings by Deep Reactive Ion Etching, Micromachines, 2020 Shi et al. Optimization of displacement Talbot lithography for fabrication of uniform high aspect ratio gratings, Jpn. J. Appl. Phys., 2021

Challenges related to microfabrication

Improve quality (homogeneity, shape control, minimize defects)

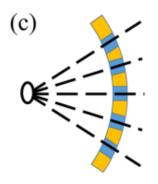


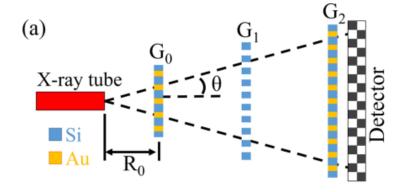
Jefimovs et al. Fabrication of X-ray Gratings for Interferometric Imaging by Conformal Seedless Gold Electroplating, Micromachines, 2021 Josell et al. Bottom-Up Gold Filling in New Geometries and Yet Higher Aspect Ratio Gratings for Hard X-ray Interferometry, ECS, 2021

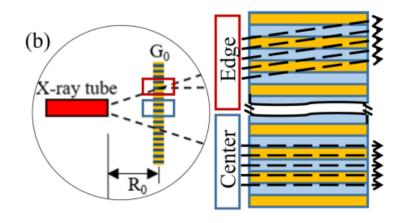


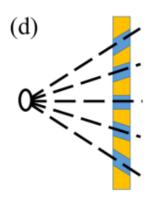
Challenges related to microfabrication

- Improved geometry of G0
 - → bending vs. fan shape









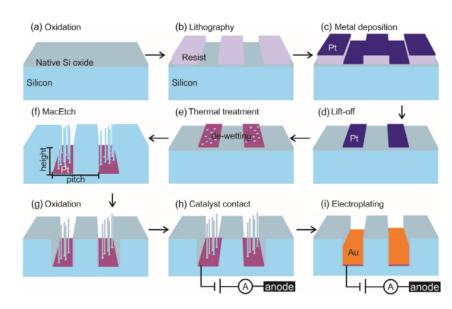
Shi et al. Laboratory X-ray interferometry imaging with a fan-shaped source grating, Optics Letters, 2021 Shi et al. High aspect ratio tilted gratings through local electric field modulation in plasma etching, Applied Surface Science, 2022



Challenges related to microfabrication

- Testing alternative approaches to optimize the processes
- Moving towards 8-inch

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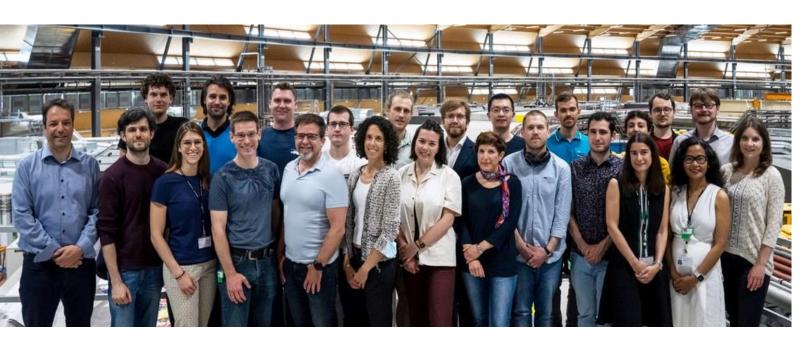


e.g.: MacEtch

Romano et al. High-Aspect-Ratio Grating Microfabrication by Platinum-Assisted Chemical Etching and Gold Electroplating, Adv. Eng. Mater., 2020 Romano et al. Metal assisted chemical etching of silicon in the gas phase: a nanofabrication platform for X-ray optics, Nanoscale Horiz., 2020 Shi et al. High aspect ratio arrays of Si nano-pillars using displacement Talbot lithography and gas-MacEtch, Mater. Sci. Semicond, 2023



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- Microfabrication team of Dr. Lucia Romano



















Thanks a lot!

Improved breast imaging to save women's lives!

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