

Advancing fiber integration and assembly towards volume production

Andrzej Sielecki MEMS & Micro Devices 20-Apr-2023



Agenda

- What do we do?
- How do we do it?
- How we can help you?

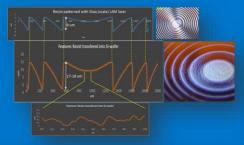


Philips Micro Devices

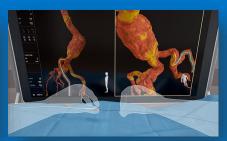


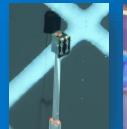










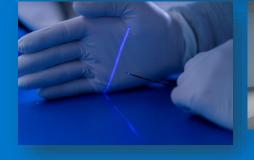










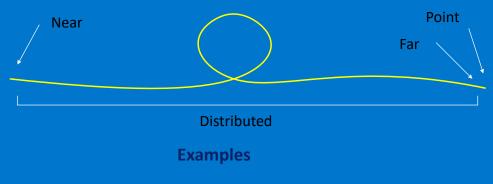








Fiber sensing





What do we do?

- Fiber processing & probe prototyping
- Optoelectronic micro-assembly
- Design for manufacturing & process development
- Volume production

• Catheters

- Spectroscopy:
 - Dental
 - Surgical

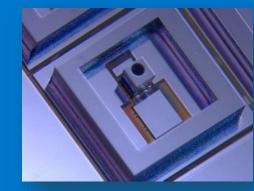
- Imaging
- Shape sensing
- Other



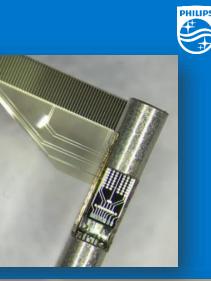
Fast data transfer from catheter tip

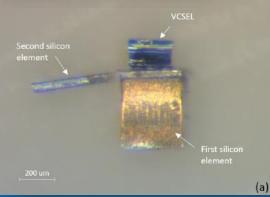
- Utilizing Flex-to-Rigid platform for fiber insertion and passive alignment to VCSEL
- Routing of VCSEL connection pads to the side of package
- Small form factor allowing integration within the catheter of 1.2 mm diameter











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Photonics integration for medical devices Pilot line use-case: Support in design for manufacturing Integration of photonics components into a custom medical device Documentation of requirements, risk assessment ٠ Prototyping and pilot line development ٠ Towards volume manufacturing of disposable photonic needles ٠ This project has received funding from the European Union's Horizon 2020 res The presented results reflects only the author's view. The EU is not responsit www.photonics21.org

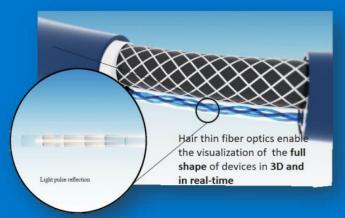


PHOTONICS PUBLIC PRIVATE PARTNERSHI

MedPhab

FORS – Fiber Optic Real Shape

- Detecting device shape during surgery
- Development of the technology Philips
- Micro Devices support:
 - Development and prototyping for fiber integration
 - Release for manufacturing with external partner
 - Manufacturing of fiber-based interrogator system









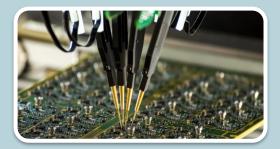
Our capabilities

Micro Devices Services & Capabilities









Process Development

- DfX: Design for eXcellence
- Continuous improvement
- Cpk analysis and yield improvement
- (In line) Inspection and failure analysis: solder paste inspection, 3D automated optical, X-ray
- Risk management, FMEA
- Supply chain management
- TPD/DMR product documentation management
- Verification & validation of process & tooling

Prototyping

- PCB Assembly line
- Micro-assembly: die attach, wirebonding, stud bumping, ACF bonding, pick & place, soldering
- Concept creation and technology scoping
- Mentor Graphics lay-outing
- Microsystem and board design
- Functional testing
- Inspection & failure analysis: solder paste inspect., 3D AOI/3D X-RAY

Volume Manufacturing

- ISO13485, ISO9001, ISO14001, ISO27001, ISO45001
- TPD/DMR product documentation management (PTC Windchill)
- Purchasing, Forecasting, MRP
- Quality Management (SAP ERP)
- Routing, Tracking, Traceability (SAP ME)
- Statistical process control (SPC)

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Philips Micro Devices Electronic Manufacturing *Our strategic pillars*





Up to 100k per year PCBA manufacturing



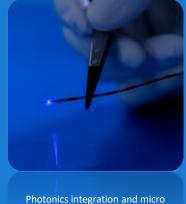
NPI support (production of verification, valid. & application boards

Micro Assembly Medical Devices



Micro assembly of medical devices.

Adjacent (Photonic) Micro Assy



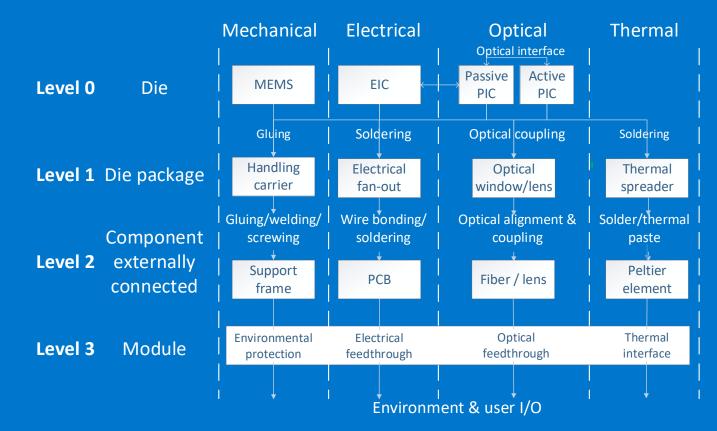
Photonics integration and micro assembly.



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Optoelectronic module – generic interfaces







Integration and assembly – Bringing products from development towards market release

Medical and high tech applications – Supporting cutting-edge technologies and applications

Focus on quality – wide expertise and processes in place to ensure high yield and low defect rate

Photonics is a key enabler – allows for new sensing modalities, needs integration with existing technologies



Seemingly impossible manufacturing challenge?

We continue where others stop



Andrzej Sielecki

Process Architect Andrzej.Sielecki@philips.com



Elena Beletkaia

Business Development Manager Elena.Beletkaia@philips.com

