



High Sensitivity Partial Discharge Monitoring Using FOS: Experience and Examples

OptiFender



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Agenda

- Introduction
- PD Detection Test
- PD Localization Test

Creating a secure future by
empowering data-driven decision making.



About Optics11



- 2022 ○ **€5 Mio. Investment** 

- 2020 ○ **Launch** Structural Health Monitoring & Partial Discharge Monitoring System
- 2019 ○ **Acquisition** FAZ Technology
- 2018 ○ **Launch** Optic Acoustic Emission System
- 2016 ○ **Investment** 
- 2014 ○ **Start** Industrial Sensing
- 2011 ○ **Founded** Life Science



Headquarters: Amsterdam, NL

Owned: 100% Dutch 

Employees: 50+

Patents: 9

Fiber Optic Advantages

- **Passive sensor**
 - No power at sensing location

- ◁ **Optical signal**
 - Long distances (>15km)
 - Remote locations
 - Immune to EM interferences
 - Immune to HV fields
 - Intrinsically safe

- ⚡ **Harsh environments**
 - Extreme temperatures
 - Outdoor conditions
 - Moistures
 - Lightning
 - Radiation



Energy

🏆 “The [world's only](#) commercial fiber optic acoustic emission sensing system for [partial discharge monitoring](#)”

- Partial Discharge
- Temperature
- Clamping Force
- Vibrations
- Pressure

Defense

🏆 “The [world's thinnest most sensitive](#) fiber optic [hydrophone array](#)”

- Anti-Submarine Warfare
- Threat detection
- Unmanned Vessels
- Subsea asset security
- Harbour perimeter security

Industrial

🏆 “The [world's most accurate and precise](#) FBG [monitoring system](#)”

- Process Industry
- High-Tech Machines
- Infrastructure
- Maritime
- Medical

Meet OptiFender

World's first passive partial discharge solution

- Fiber optic acoustic emission (AE) sensors
- Non-metallic, galvanically isolated sensors
- Dedicated software package with PRPD patterns
- Optimized for PD monitoring & localization



**EMI
IMMUNITY**



**REMOTE
LOCATIONS**



**EASY
INSTALLATION**



**NO POWER
REQUIRED**



Applications

OptiFender champions groundbreaking, enabling technologies to elevate the electric power sector.

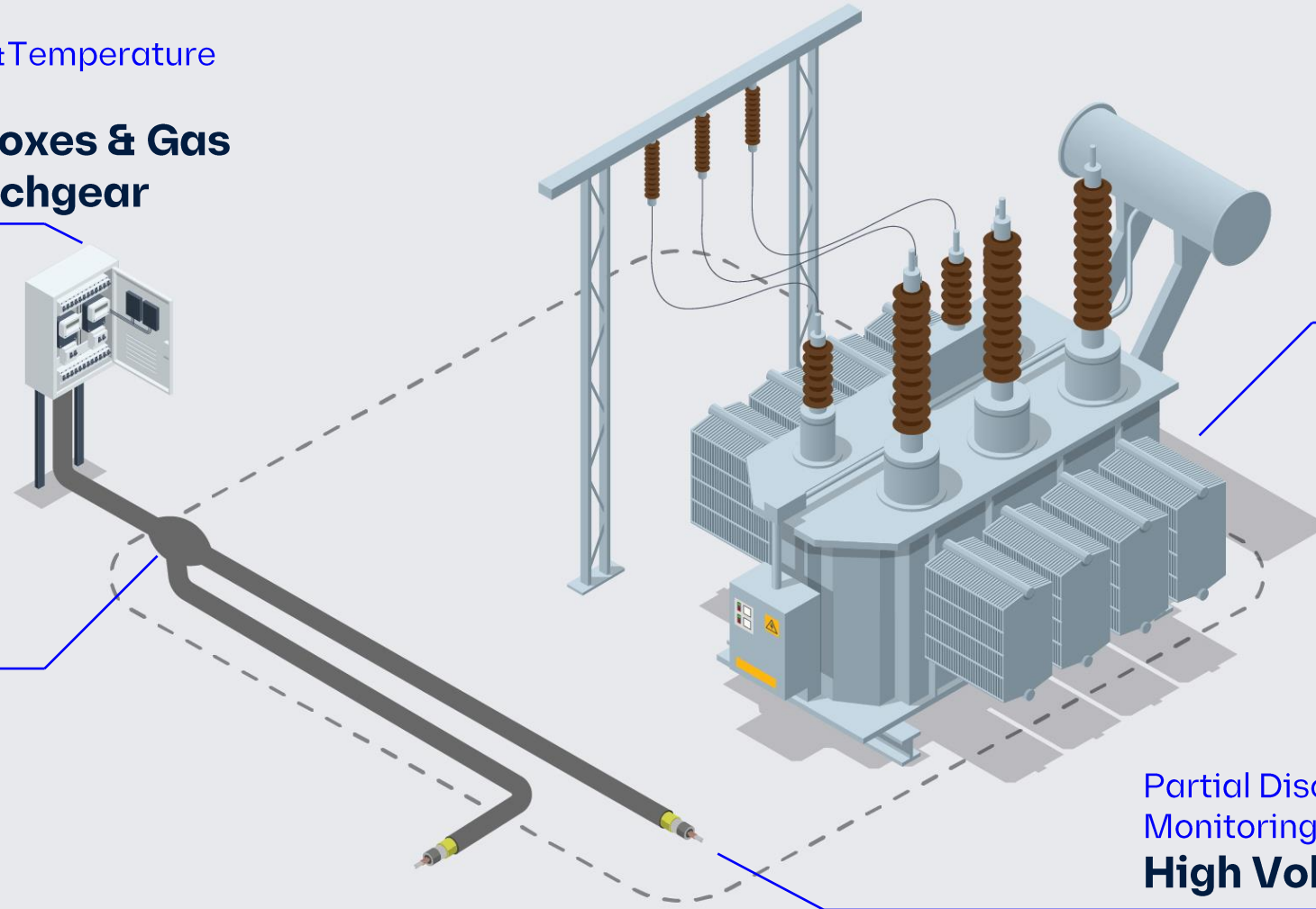


Partial Discharge & Temperature Monitoring for
Termination Boxes & Gas Insulated Switchgear

Partial Discharge Monitoring for
Cable Joints

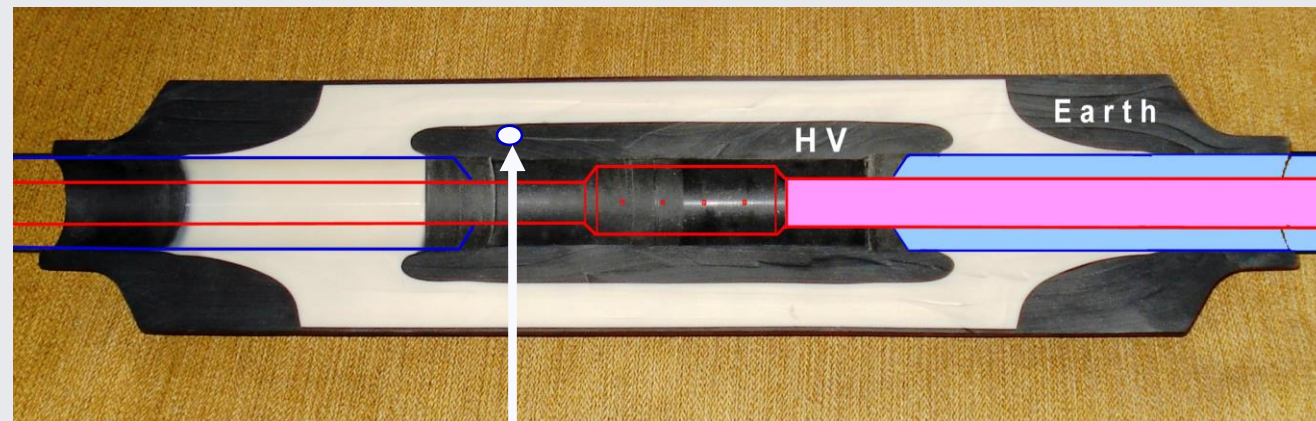
Partial Discharge Monitoring for
Power Electronics & Motors

Partial Discharge Monitoring for
High Voltage Cable



Partial Discharge (PD)

- PD in solid insulators is localized electrical discharge between areas of different electric field strengths.
- PD can occur due to the formation or inclusion of (extremely small) voids or foreign materials in the insulation layers of high-voltage assets.
- The discharge can start from fC or pC levels, but if left unattended, it can progress to nC levels and eventually, total failure of the HV asset.
- Early detection of PD can guarantee the safety and operation of the power grid



void



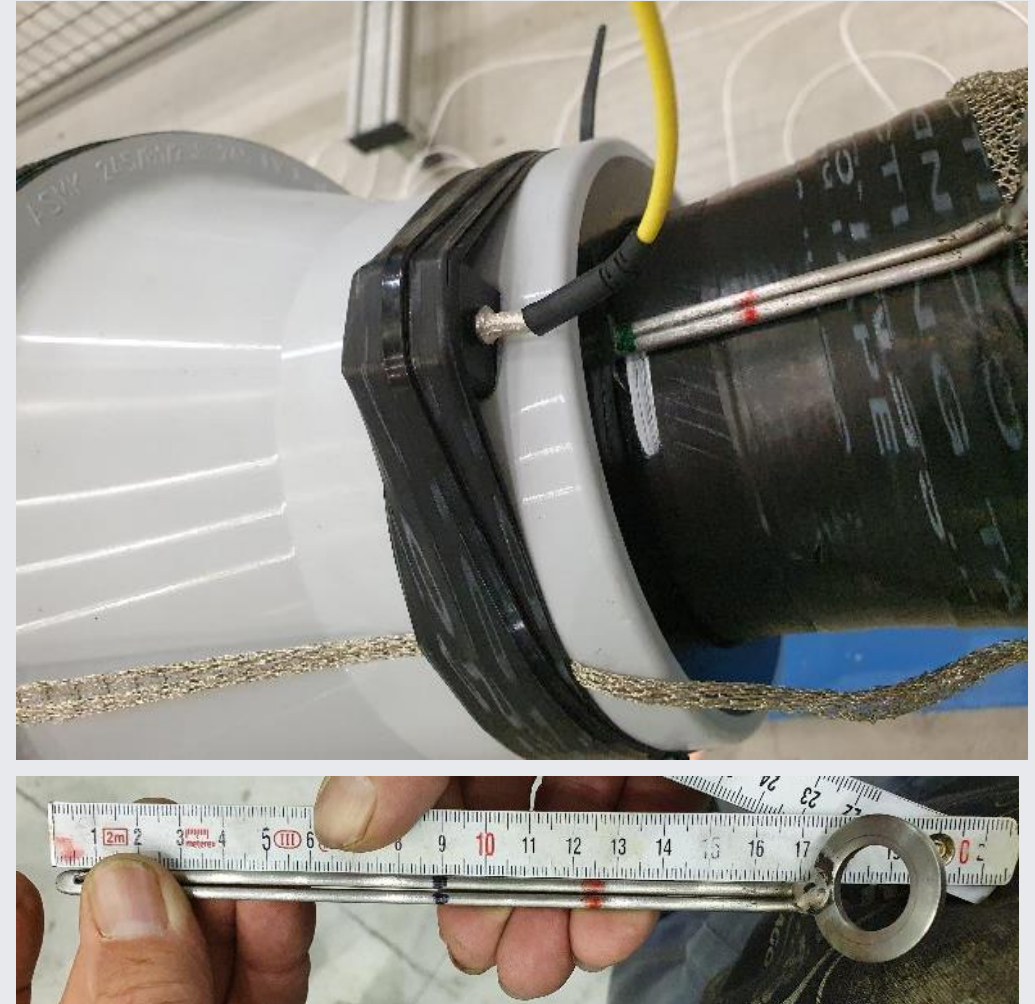
Examples

Smart HV joint with embedded OptiFender sensors

PD detection

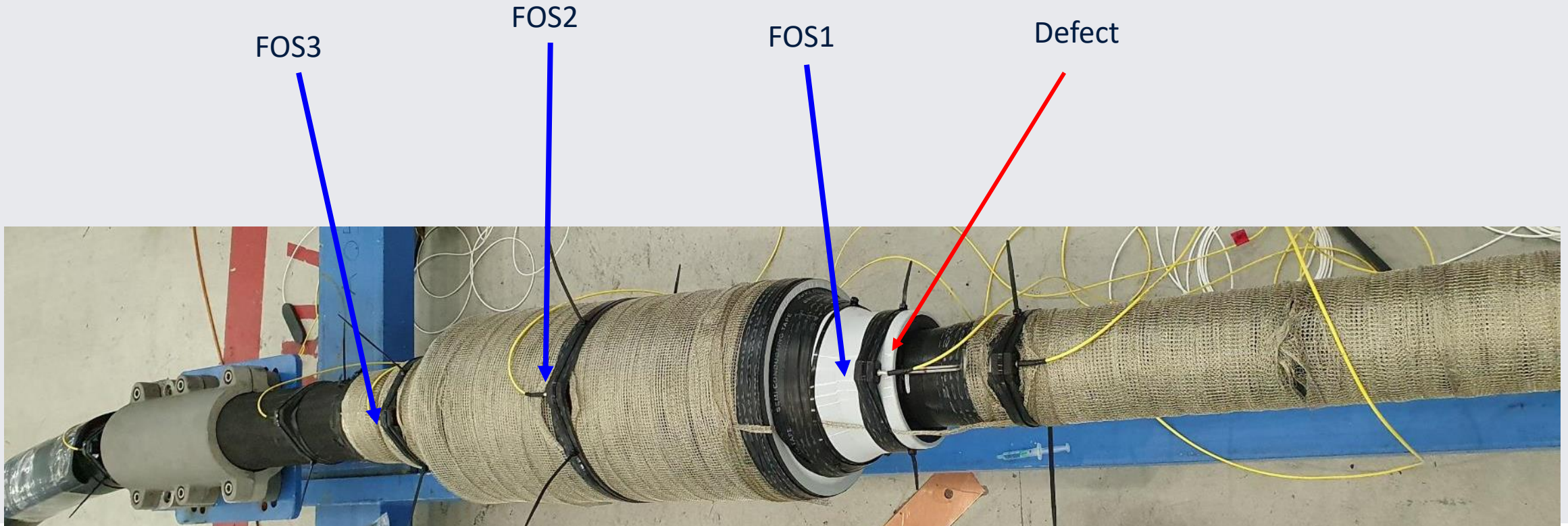
Objective

- In cable joints and accessories, a PD level of more than 200pC normally means maintenance action is required.
- The objective of this PoC test was to demonstrate the effectiveness of OptiFender sensor embedding in a cable joint for PD monitoring.
- Test was done with the old generation of OptiFender sensors with metal housing.
- The internal PD was created in the cable joint artificially by pushing the needle inside the joint body and disturbing the electric field inside it.



The optimal sensors positions for embedding

- The best sensor positions are on the joint body.
- Three sensors were installed on top of the defect, on top of the joint body, and far side of the defect.

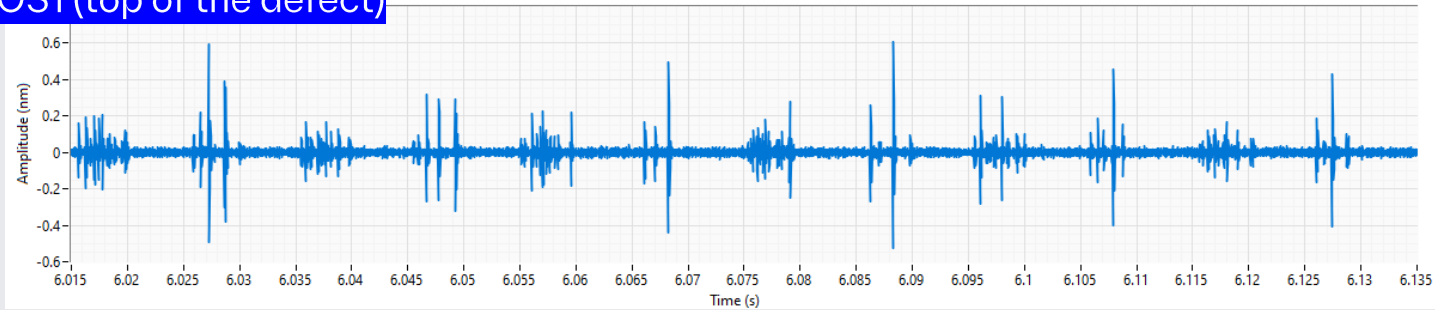


Cable joint after assembling



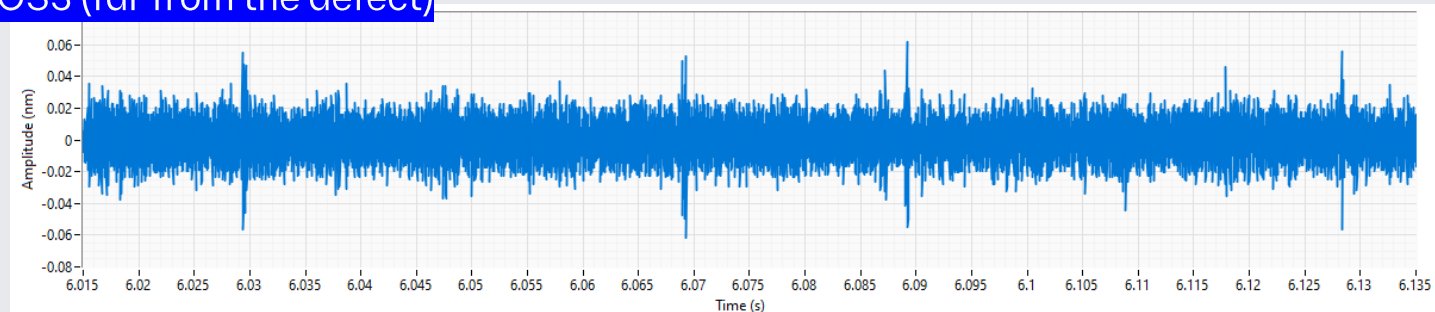
Test of sensors installed outside of the cable joint

FOS1 (top of the defect)



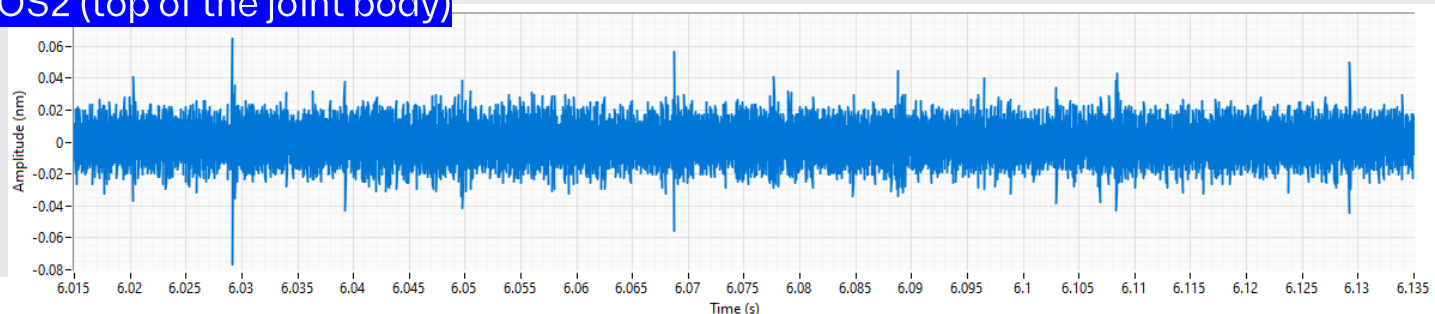
200 pC
46,2 kV

FOS3 (far from the defect)



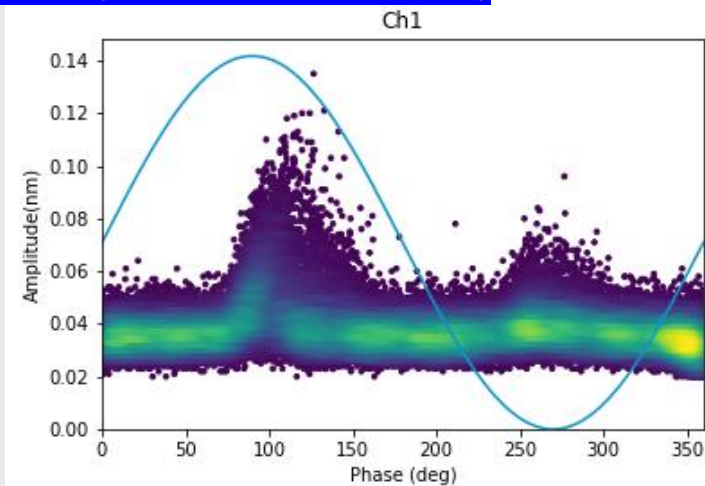
- Embedded sensors survived the embedding process and showed the same performance.
- Sensors installed outside the joint or on crossbanding cable do not show any distinguishable signal.

FOS2 (top of the joint body)

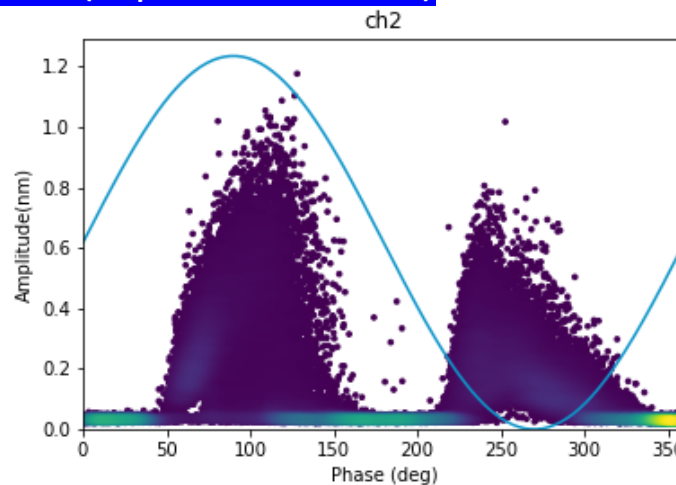


Examples of PRPD patterns

FOS3 (far from the defect)

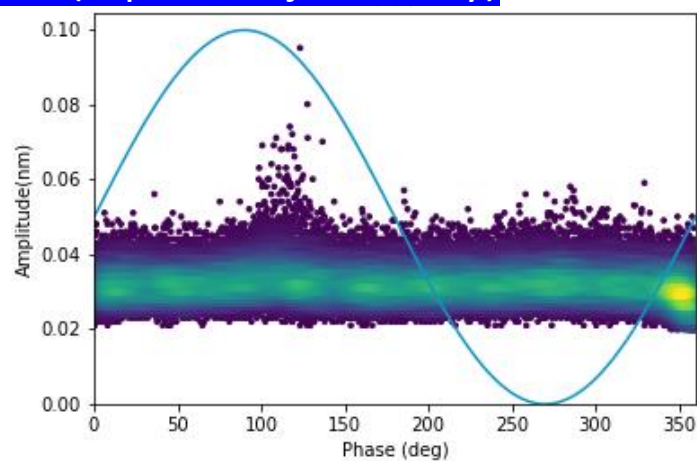


FOS1 (top of the defect)



400 - 600 pC
38,5 kV

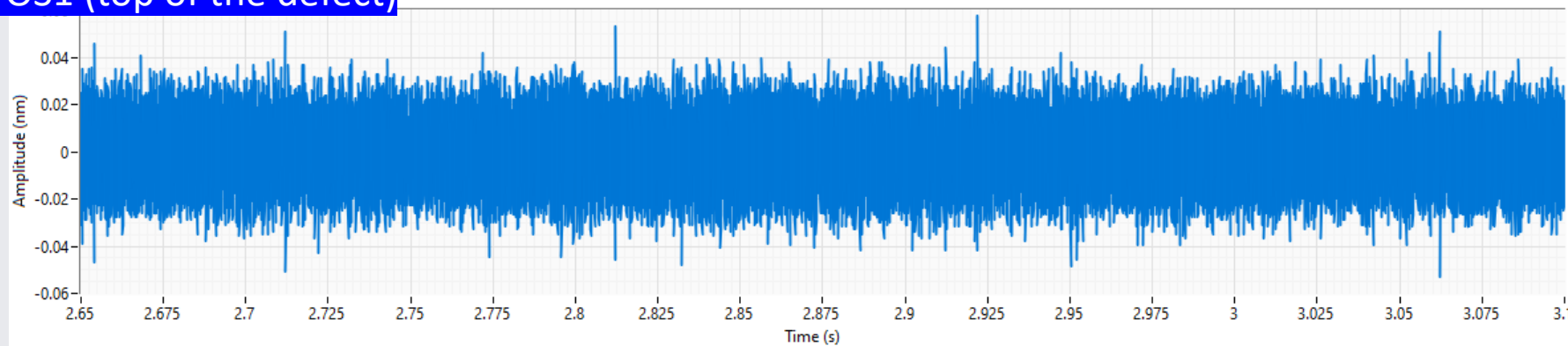
FOS2 (top of the joint body)



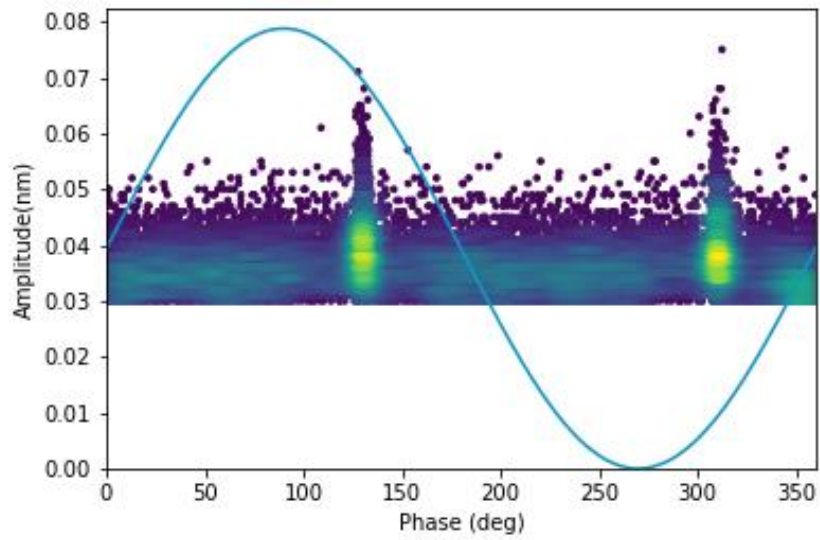
Examples of PRPD patterns

Tests of sensor sensitivity to the PD levels

FOS1 (top of the defect)



10-11 pC
21,9 kV



The sensor on top of the defect can detect even the smallest PD.

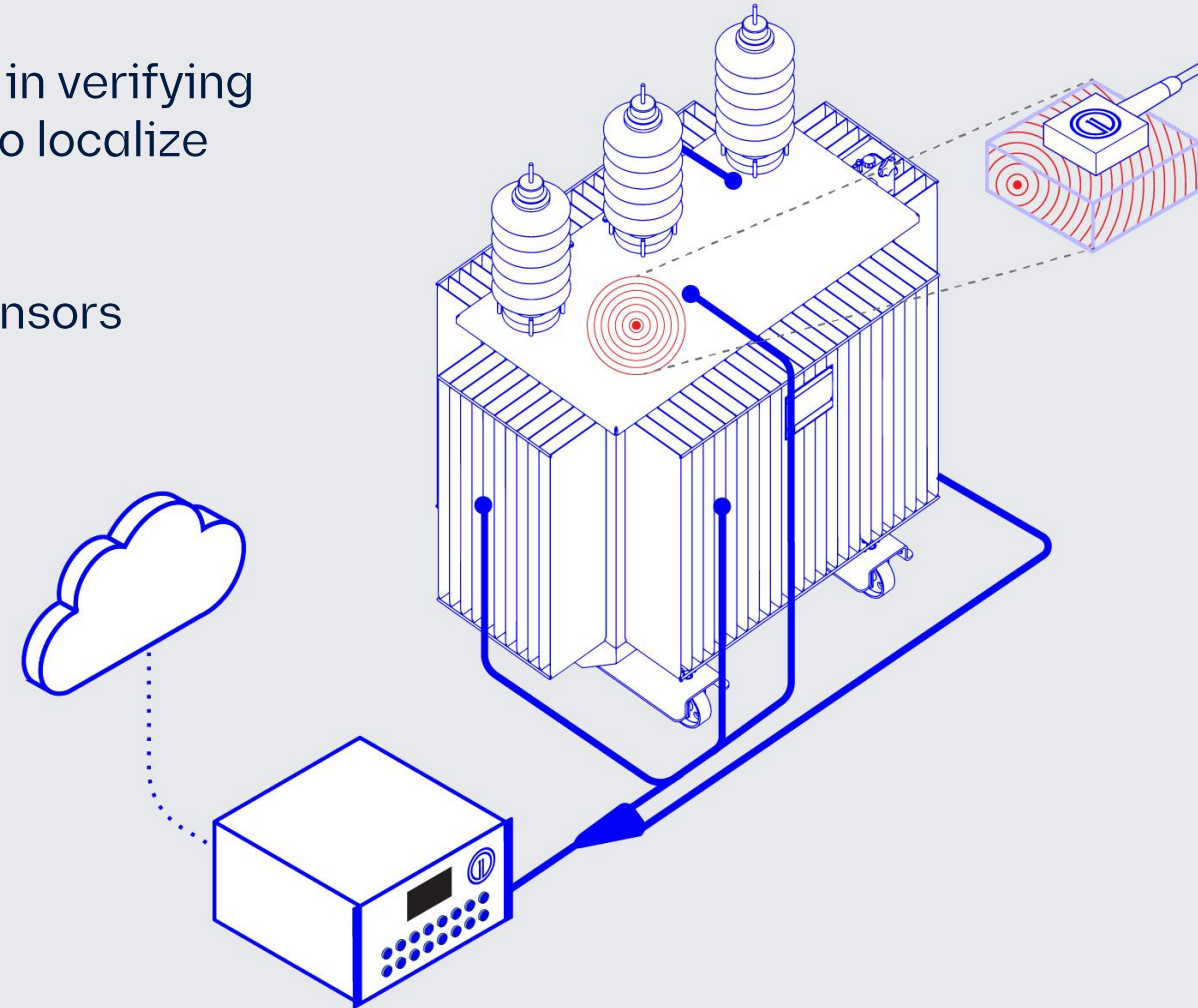
- OptiFender sensors can be embedded inside the cable joint without degradation in performance.
- OptiFender can detect PD down to the noise levels.
- OptiFender detects more robust signals at a higher voltage.
- The sensitivity is limited by the distance and amount of layers between the defect and the sensor.
- PD levels of down to 10 pC could be detected.

Field test with **OptiFender** in transformer substation

PD localization

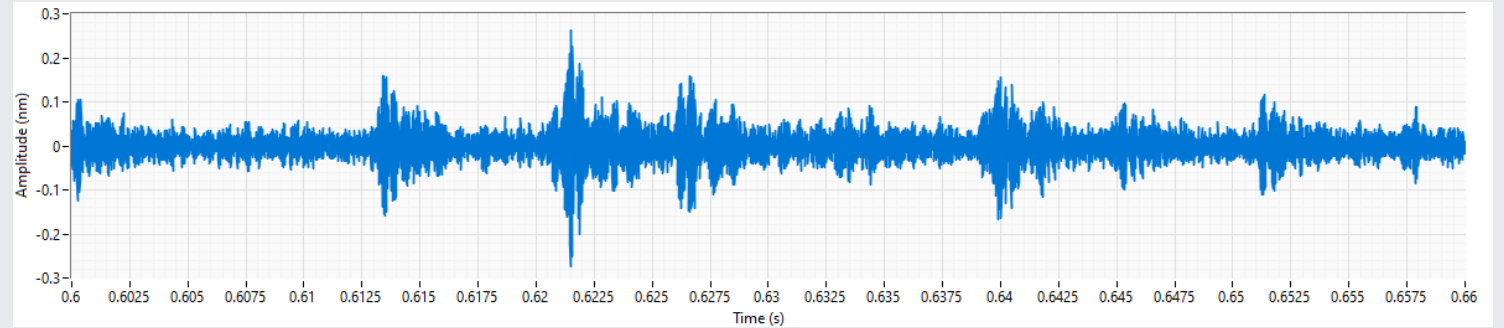
Objective

- The test goal was to assist customer service team in verifying that the transformer in the field is free of PD, and to localize the PD source if possible.
- A 16 channel OptiFender system was used, with sensors placed all around the transformer.
- There was high electric background noise, about 400-500 pC. It is a rather special case. Typically noise is about 50 pC outside of the lab conditions.
- OptiFender detected PD as well as some powerful events coming inside the transformer.
-

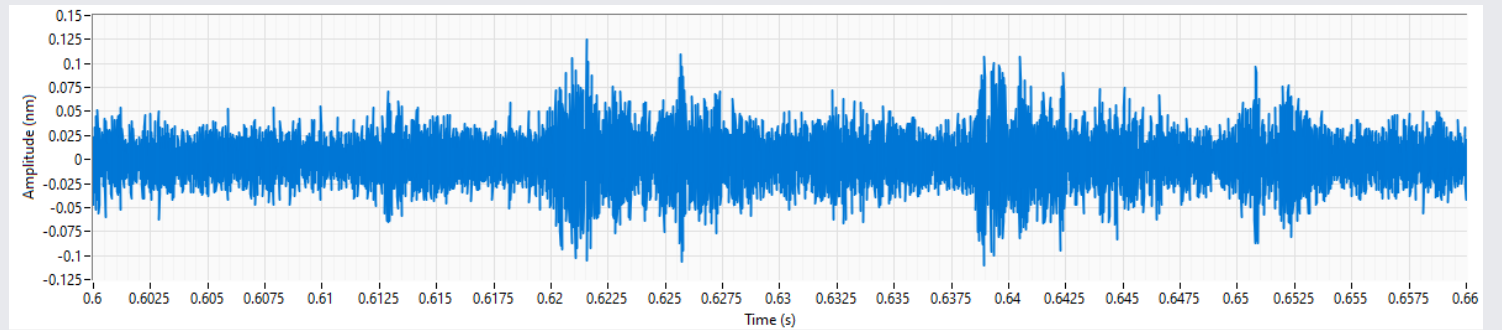


Examples of the waveforms

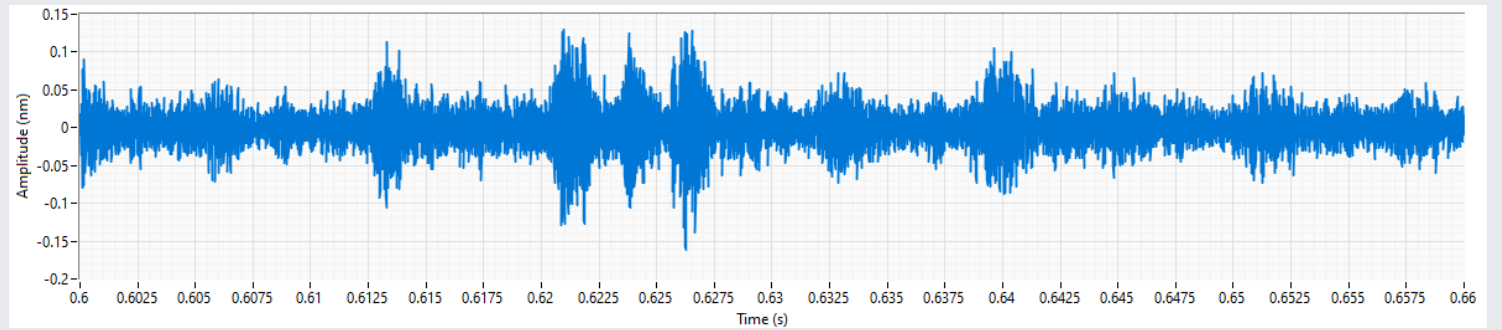
Ch4



Ch7

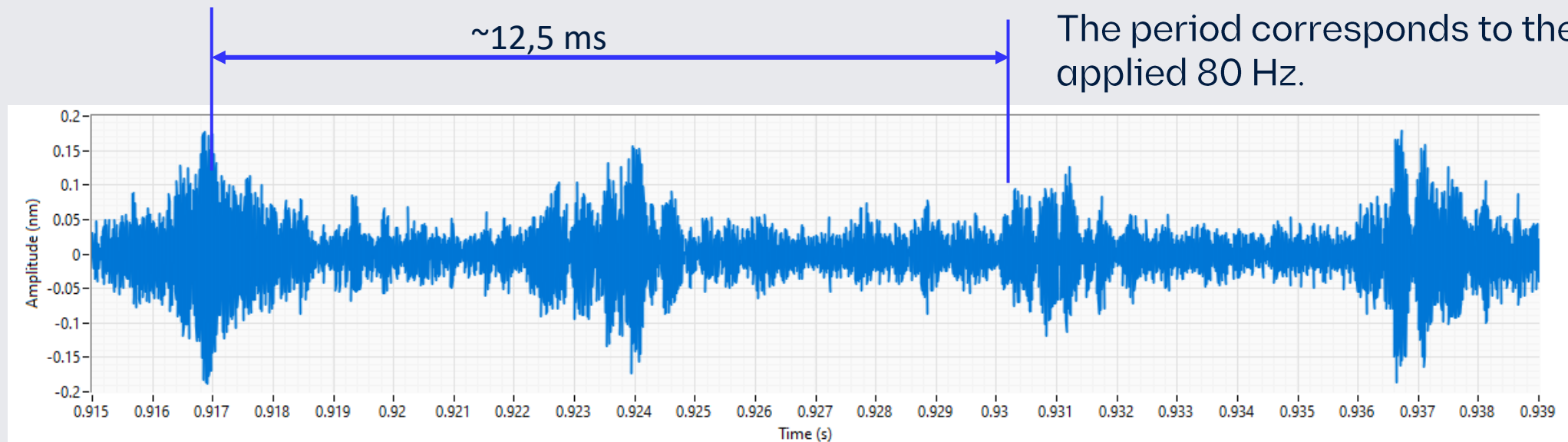


Ch11



120 %

Ch4

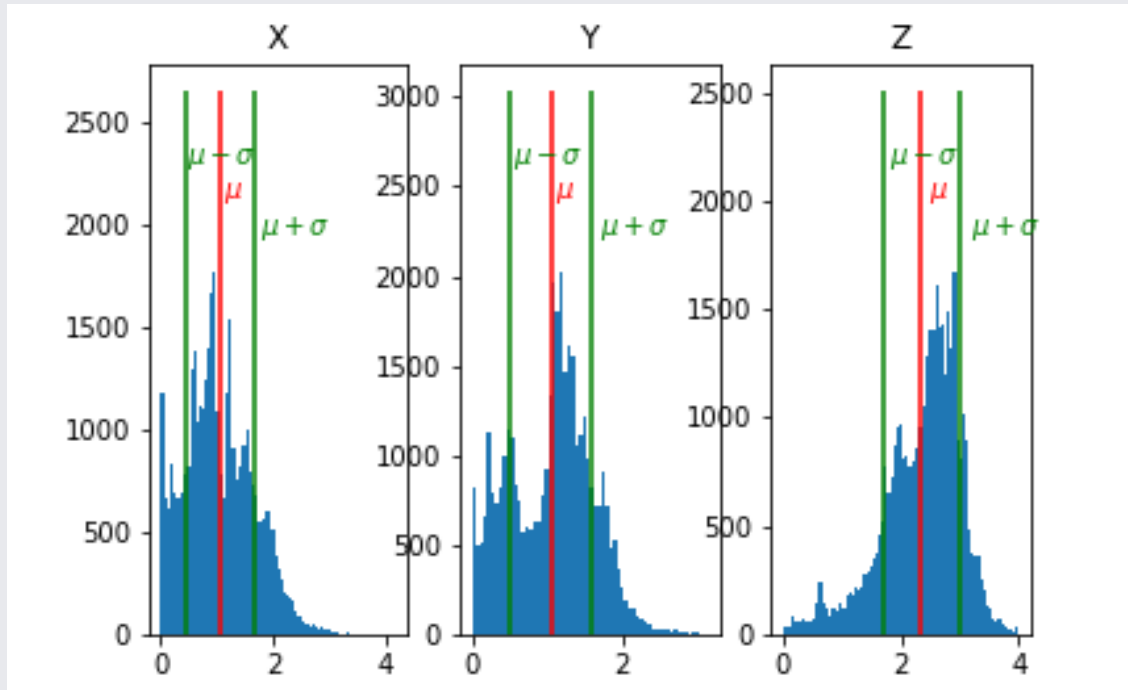


The **periodicity** and **voltage** dependence indicates that the **observed signal is indeed PD**.

Localization

20220826_110600 - 20220826_110801

Conf 2

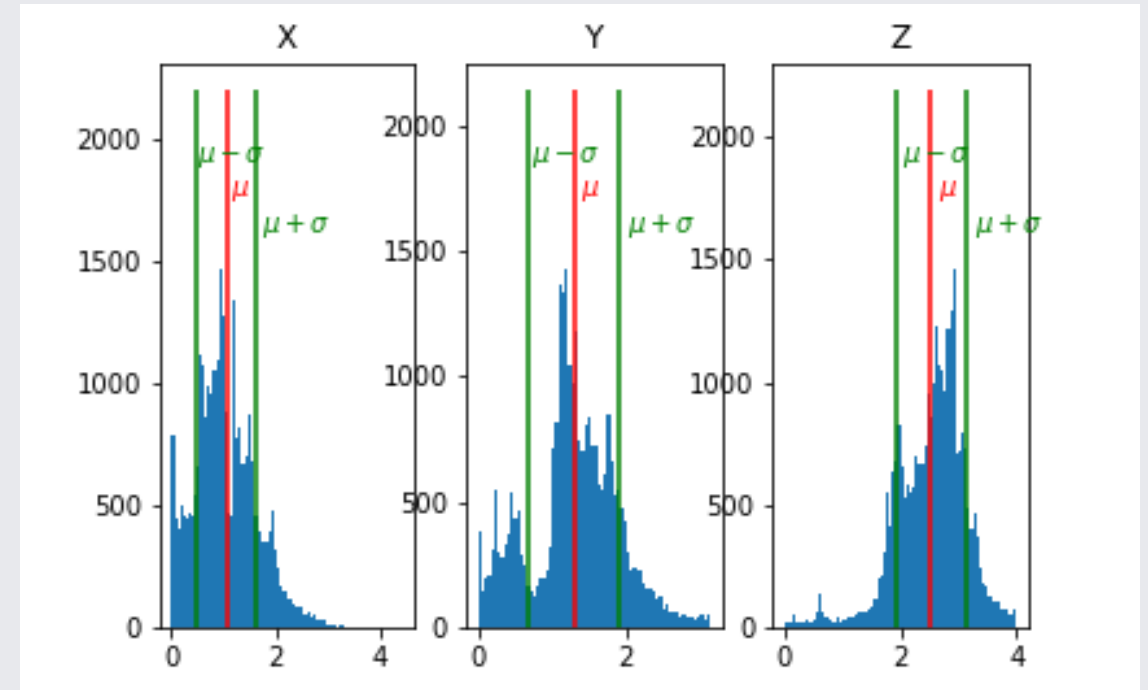


Result

X 1.049 +- 0.611
Y 1.052 +- 0.548
Z 2.354 +- 0.664

20220826_120001 - 20220826_120202

Conf 3



Result

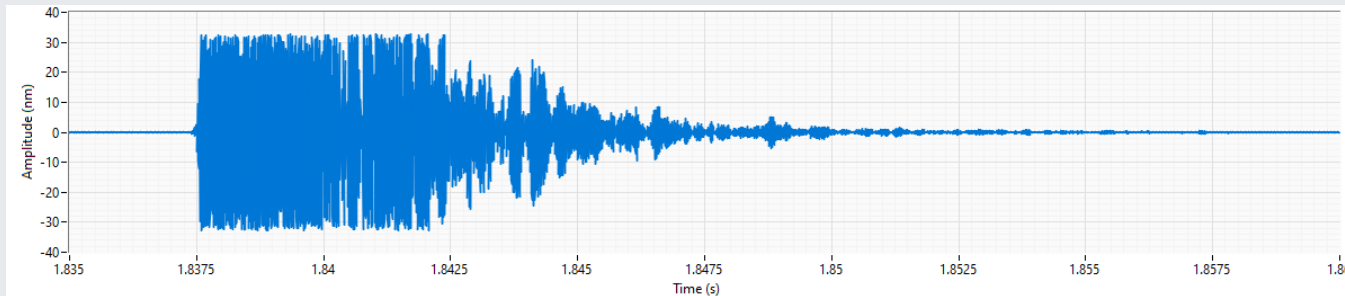
X 1.046 +- 0.592
Y 1.294 +- 0.603
Z 2.524 +- 0.607

Example of powerful signals

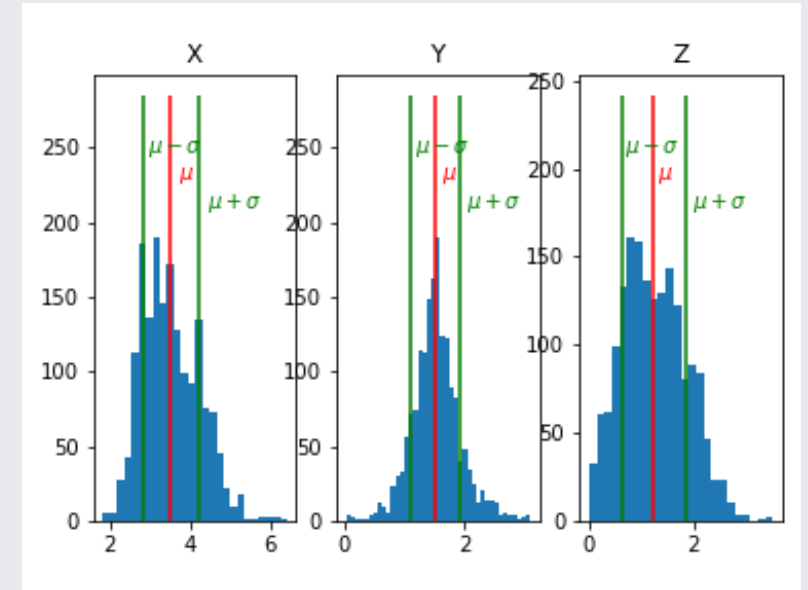
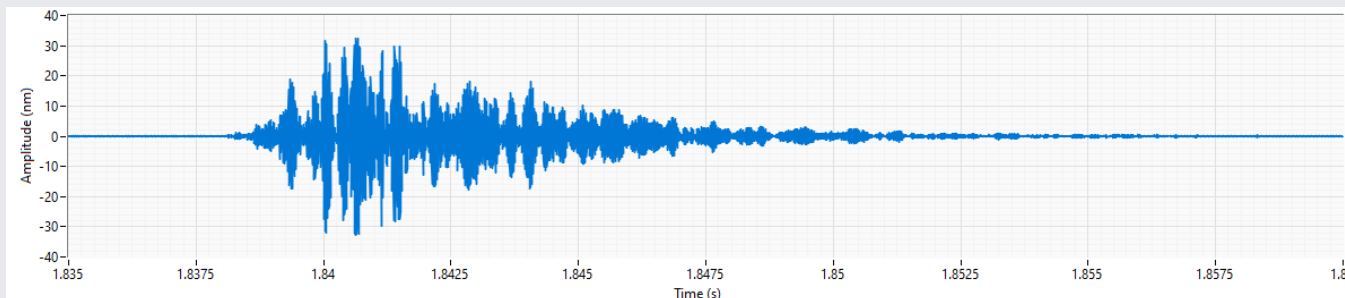
Examples of waveforms

Signal 1- 20220825_132815

Ch1



Ch4



Result
X 3.525 +- 0.711
Y 1.527 +- 0.412
Z 1.238 +- 0.615

- Sensors **performed well** in a substation environment with **severe background noise levels**.
- **Electrical sensors** registered background noise of more than 500 pC. **OptiFender sensors** were **insensitive to this noise**.
- Moreover, **rare powerful acoustic signals** are coming from **inside** the transformer, which may **indicate sparks** or some **mechanical issues**.
- It was possible to **localize** the **source of the PD activities** as well as **loud events**.

Thank You

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