



imec

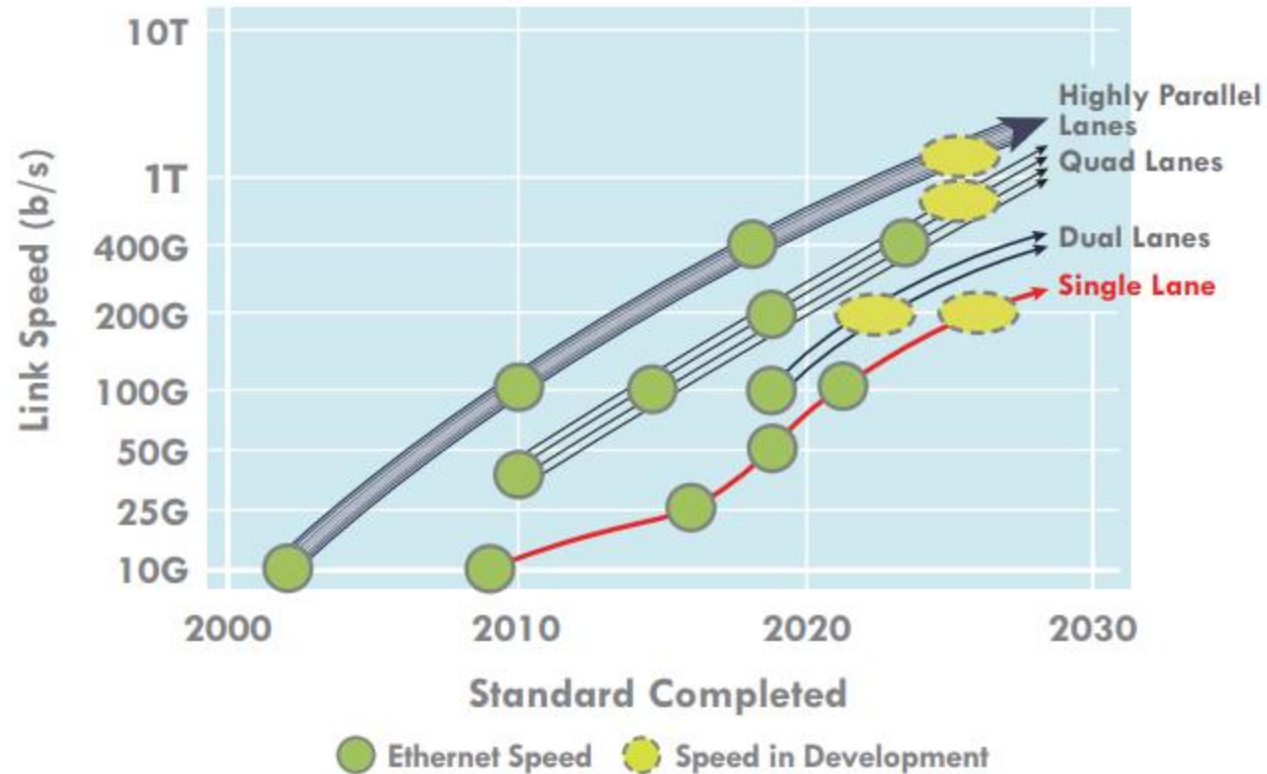
Silicon Photonics and Electronics for
High-Speed Transceivers

Peter Ossieur, on behalf of the IDLab-Design and Silicon Photonic colleagues

Optical transceivers for data center applications

Upcoming targets - pluggable transceivers

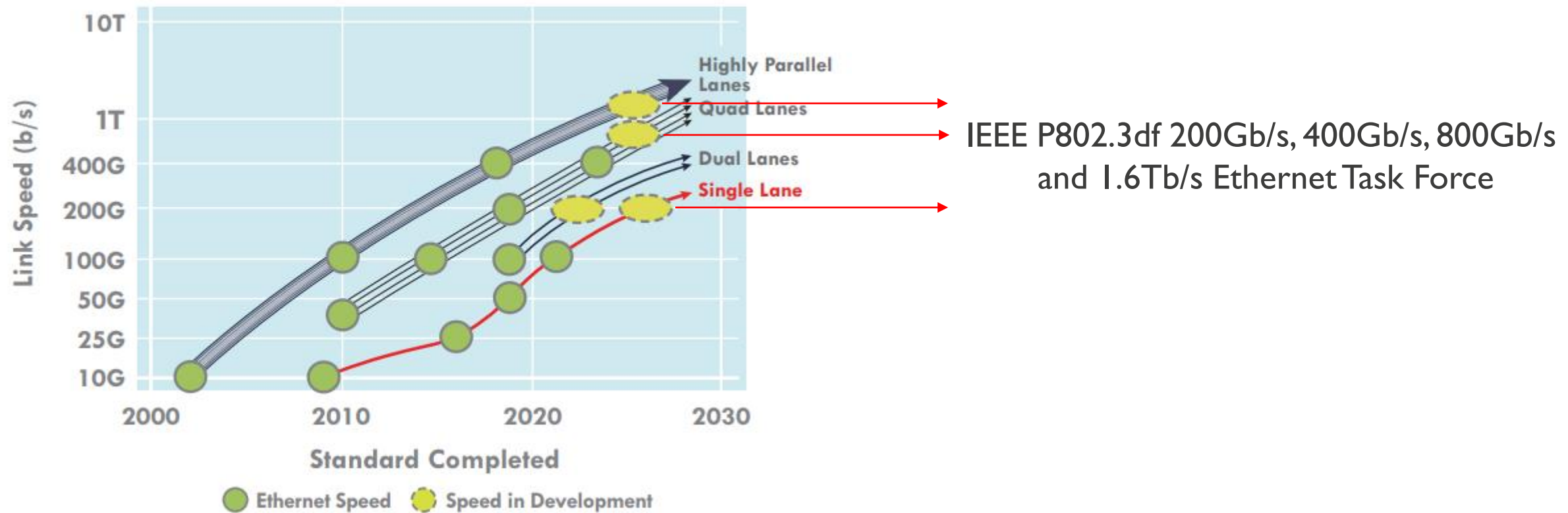
- Ethernet Alliance 2022 roadmap



Optical transceivers for data center applications

Upcoming targets - pluggable transceivers

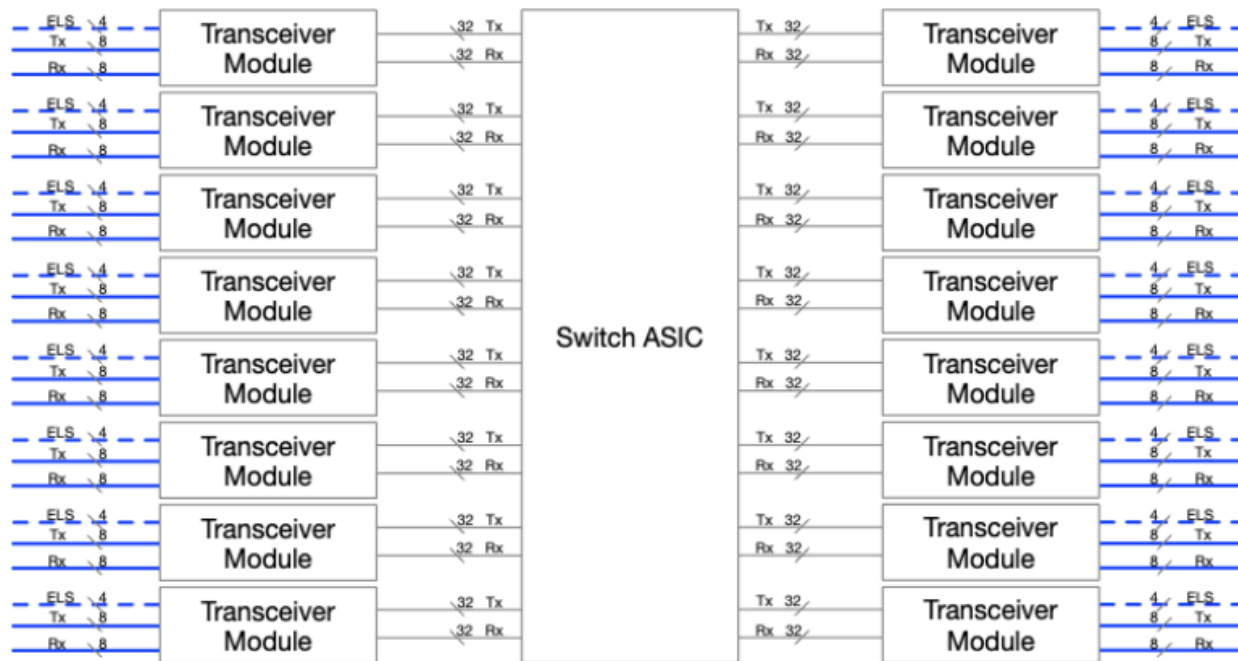
- Ethernet Alliance 2022 roadmap



Optical transceivers for data center applications

Upcoming targets - co-packaged transceivers

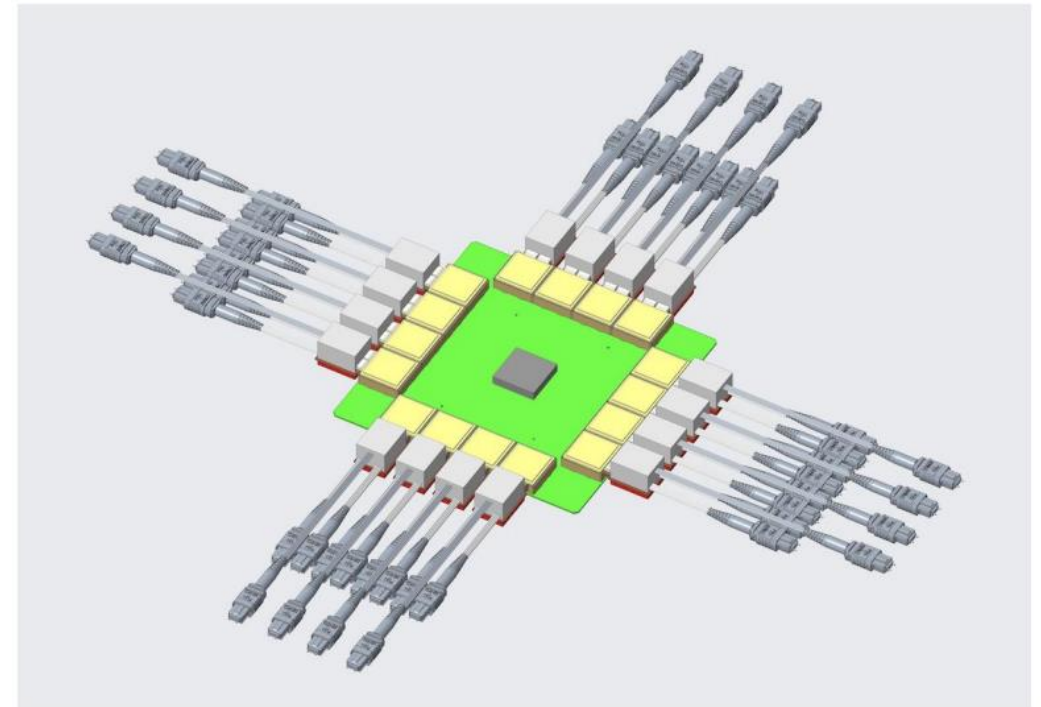
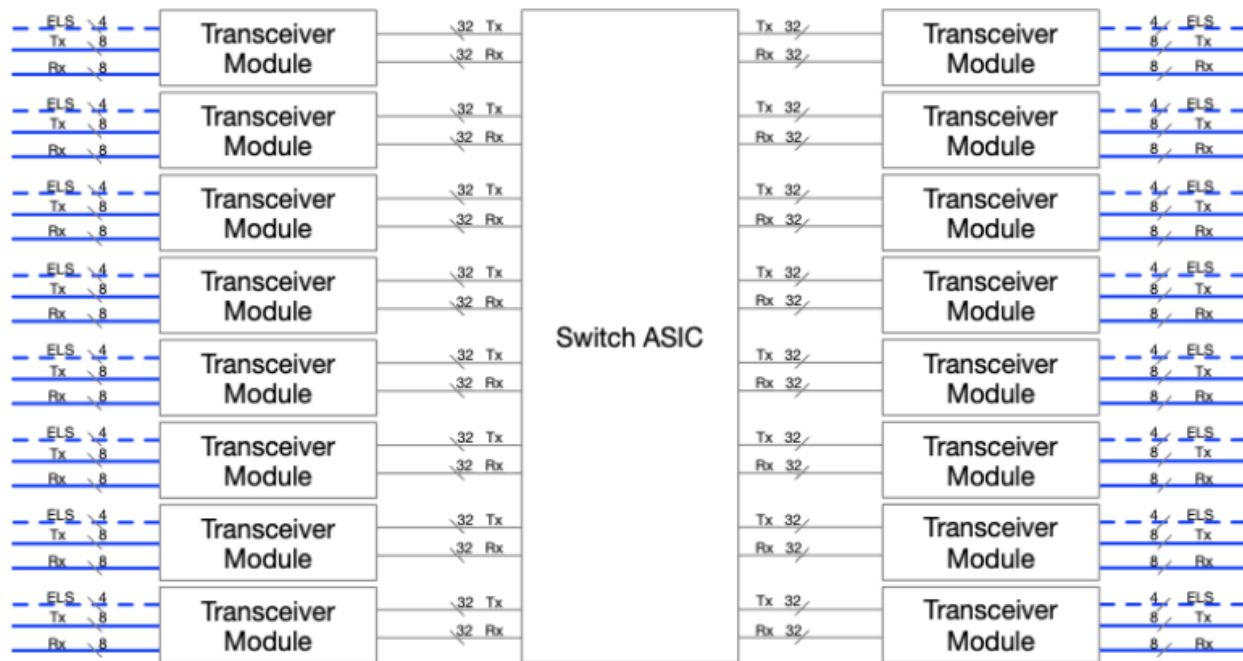
- Co-packaged Optics Collaboration - www.copackagedoptics.com and OIF
 - 3.2Tb/s Optical Module to support 51.2Tb/s switch: 16 modules surrounding switch ASIC



Optical transceivers for data center applications

Upcoming targets - co-packaged transceivers

- Co-packaged Optics Collaboration - www.copackagedoptics.com and OIF
 - 3.2Tb/s Optical Module to support 51.2Tb/s switch: 16 modules surrounding switch ASIC

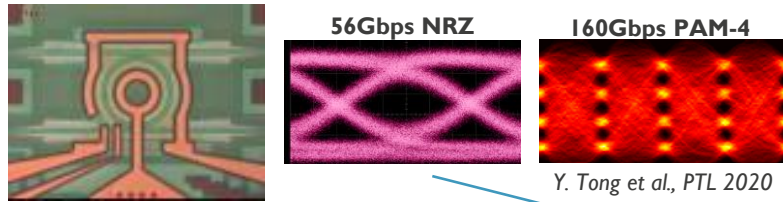


Silicon Photonic Platforms for High-speed Optical Transceivers

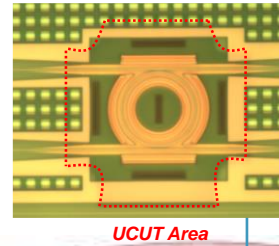
Silicon Photonics Platform

imec iSiPP

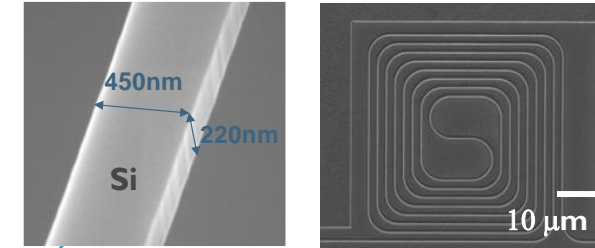
56-160Gbps Silicon Ring Modulator



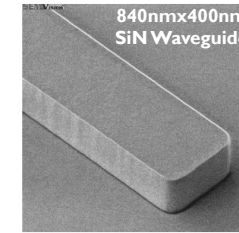
Efficient Thermo-Optic Phase Tuners (Undercut)



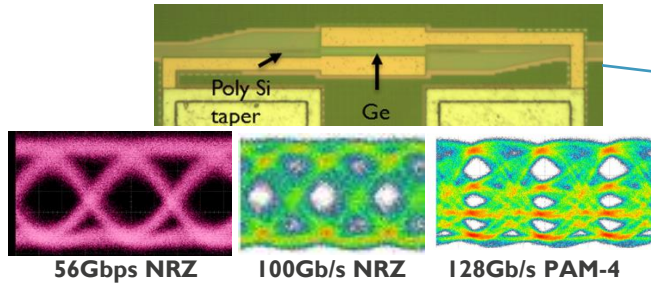
High-density Si Waveguides
(0.5-2dB/cm)



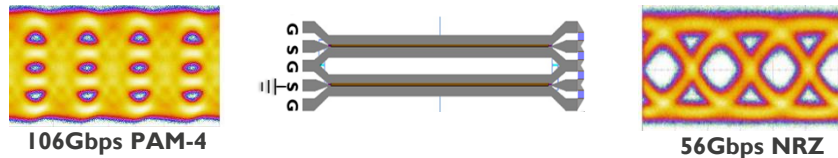
Integrated SiN Waveguides



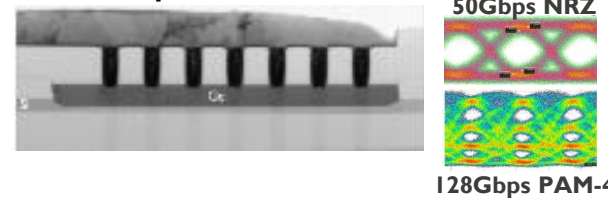
56-128Gbps GeSi Electro-Absorption Modulator



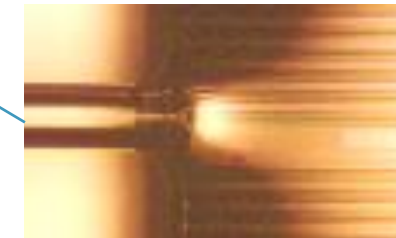
56-106Gbps Silicon Mach-Zehnder Modulator



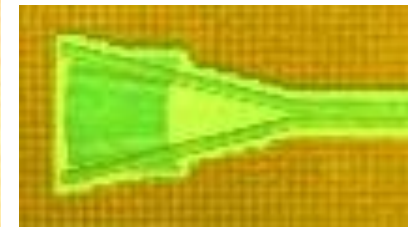
56-128Gbps Ge Photodetector



High-NA (<2dB) & SMF Edge Couplers (<3dB)



SMF Grating Coupler (<2dB)

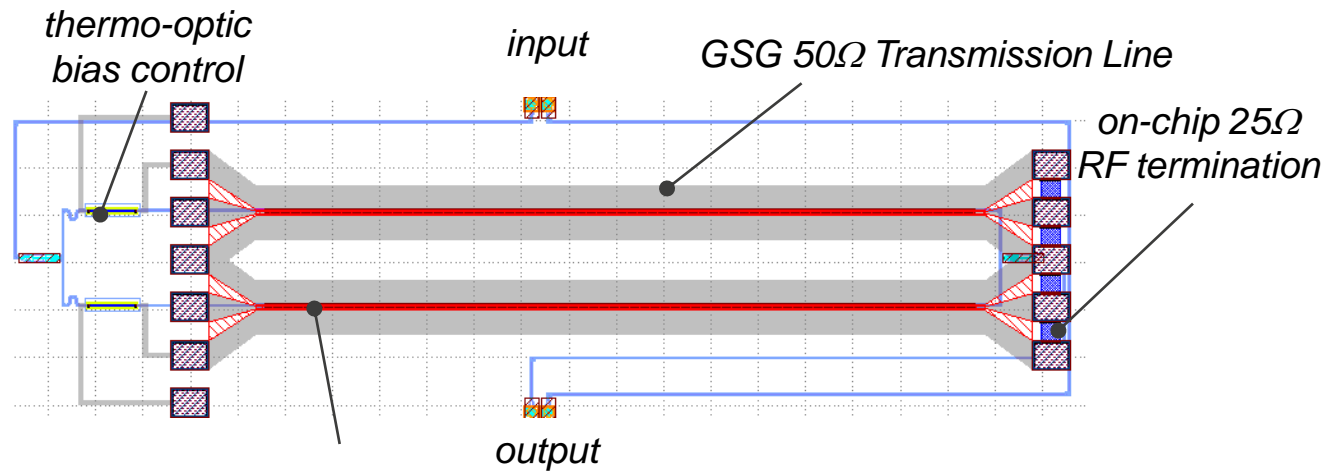


- Co-integration of passive and active components supporting 56-128Gb/s lane rates
- Most components are available for O-band and C-band operation

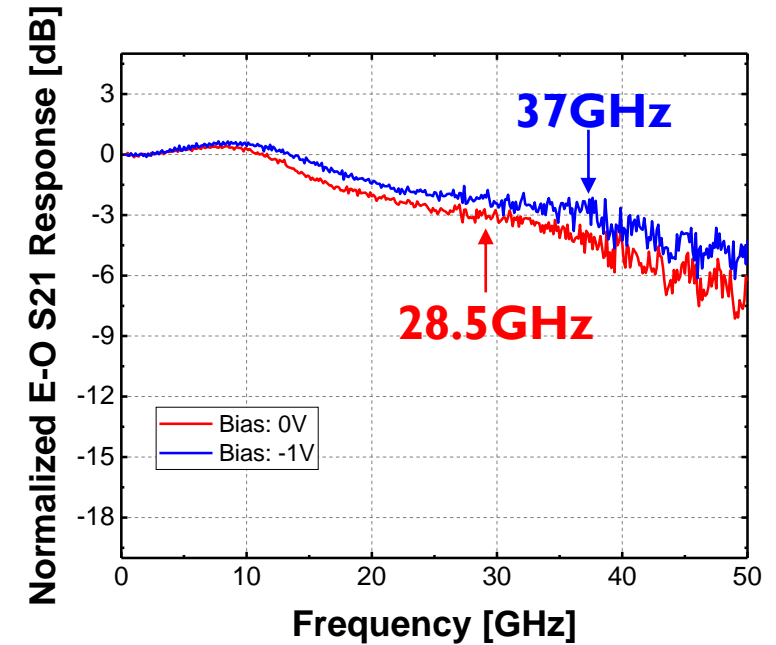
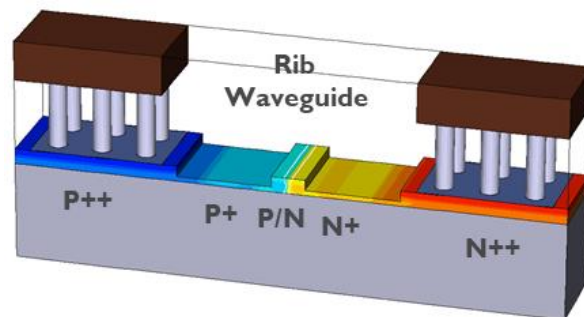
High-Speed Silicon Photonic Modulators - example demonstrations

Carrier-depleted Mach-Zehnder Modulator

- Reference O-band design in IMEC PDK



Phase Shifter



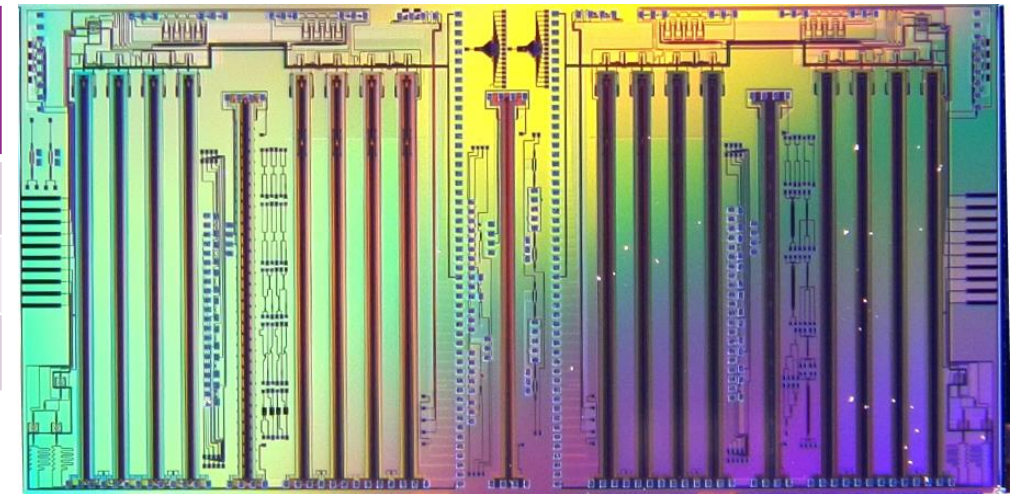
Traveling-Wave MZ Modulator	Value	Unit
Phase-shifter length	1.5	mm
DC Insertion Loss @ 0V	~2	dB
V_{π} @ 0V	10.5	V
S21 Bandwidth @ 1V	37	GHz
S11 (0.1 GHz—1 GHz) @0V	< -15	dB

High-Speed Silicon Photonic Modulators - example demonstrations

Carrier-depleted Mach-Zehnder Modulator

- Dual-polarization IQ modulator for coherent transceiver applications
 - Features Optical Equalizer as additional means to trade V_{π} versus bandwidth
 - On-going development work

	Length [mm]	V_{π} [V]	IL [dB]	f_{3dB} [GHz]
Regular MZM				
MZM w. OEQ				
MZM				



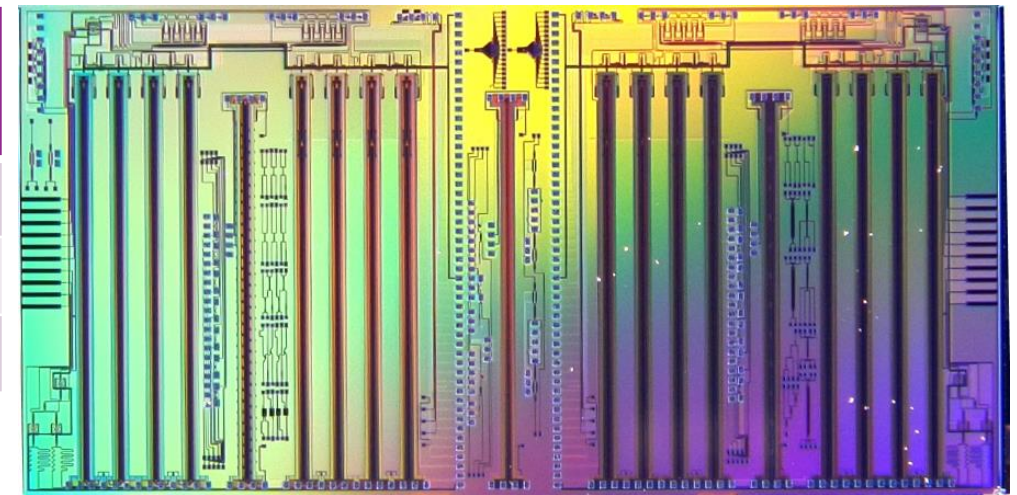
Prototype PIC with O-band and C-band dual-polarization IQ modulators

High-Speed Silicon Photonic Modulators - example demonstrations

Carrier-depleted Mach-Zehnder Modulator

- Dual-polarization IQ modulator for coherent transceiver applications
 - Features Optical Equalizer as additional means to trade V_{π} versus bandwidth
 - On-going development work

	Length [mm]	V_{π} [V]	IL [dB]	f_{3dB} [GHz]
Regular MZM	4.2	4.52	6.72	26.5
MZM w. OEQ				
MZM				



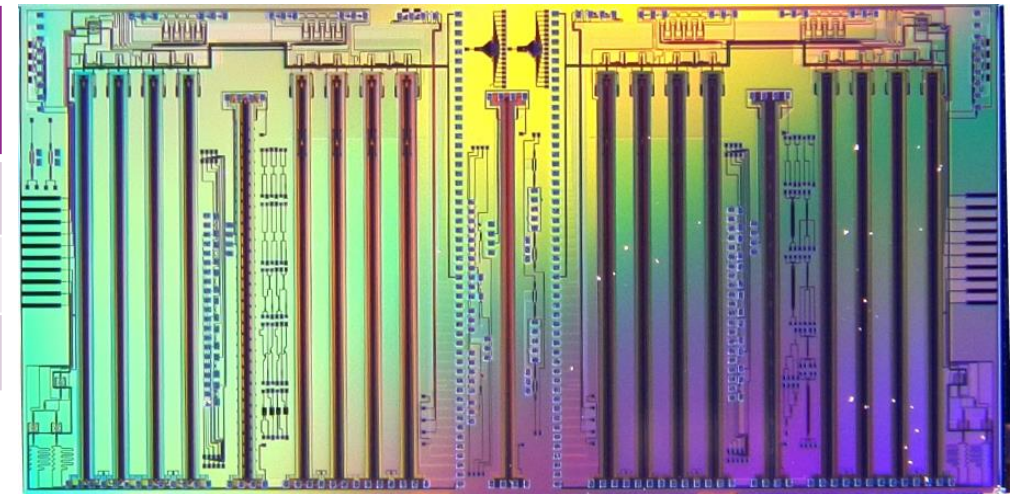
Prototype PIC with O-band and C-band dual-polarization IQ modulators

High-Speed Silicon Photonic Modulators - example demonstrations

Carrier-depleted Mach-Zehnder Modulator

- Dual-polarization IQ modulator for coherent transceiver applications
 - Features Optical Equalizer as additional means to trade V_{π} versus bandwidth
 - On-going development work

	Length [mm]	V_{π} [V]	IL [dB]	f_{3dB} [GHz]
Regular MZM	4.2	4.52	6.72	26.5
MZM w. OEQ	4.2 (3.65 + 0.55)	6.13	6.82	37.9
MZM				



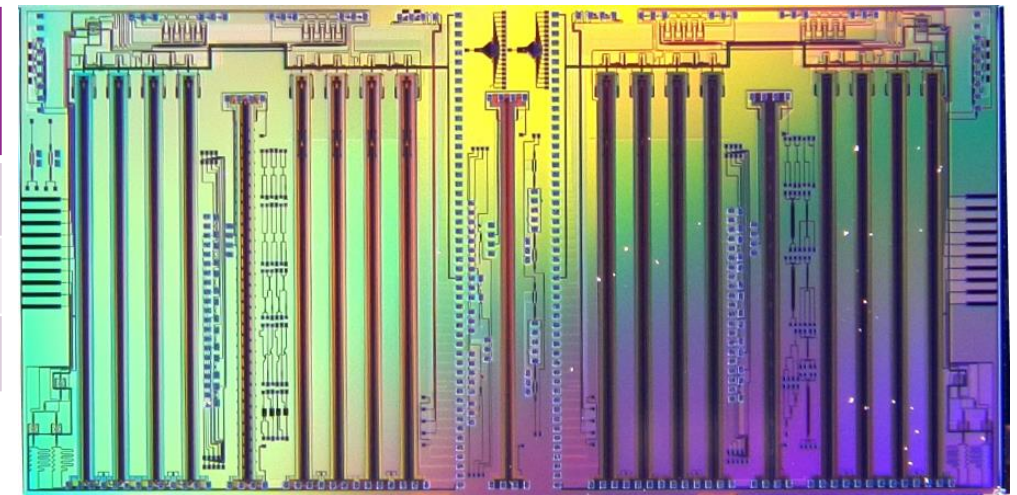
Prototype PIC with O-band and C-band dual-polarization IQ modulators

High-Speed Silicon Photonic Modulators - example demonstrations

Carrier-depleted Mach-Zehnder Modulator

- Dual-polarization IQ modulator for coherent transceiver applications
 - Features Optical Equalizer as additional means to trade V_{π} versus bandwidth
 - On-going development work

	Length [mm]	V_{π} [V]	IL [dB]	f_{3dB} [GHz]
Regular MZM	4.2	4.52	6.72	26.5
MZM w. OEQ	4.2 (3.65 + 0.55)	6.13	6.82	37.9
MZM	3.1	6.13	4.96	32.4

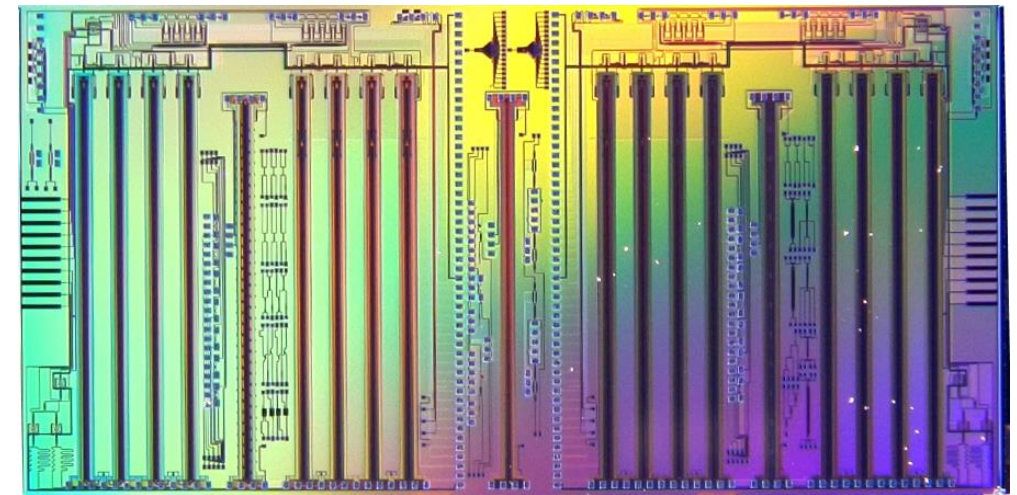
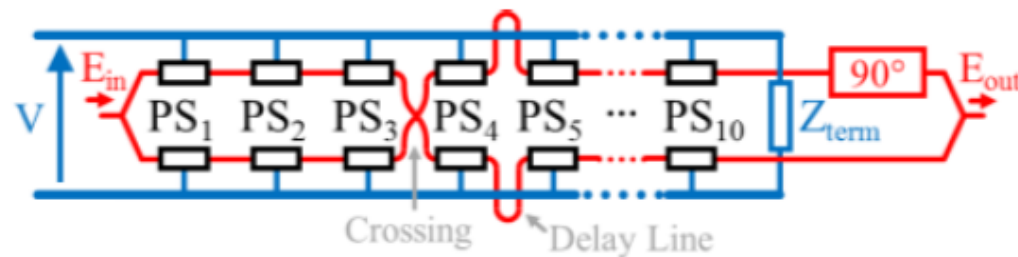


Prototype PIC with O-band and C-band dual-polarization IQ modulators

High-Speed Silicon Photonic Modulators - example demonstrations

Carrier-depleted Mach-Zehnder Modulator

- Dual-polarization IQ modulator for coherent transceiver applications
 - Features Optical Equalizer as additional means to trade V_{π} versus bandwidth
 - On-going development work
- View MZM as tapped delay line (FIR filter) (pat.)
 - Introduce taps through choice of phase shifter length sections
 - Introduce crossings for tap sign inversions

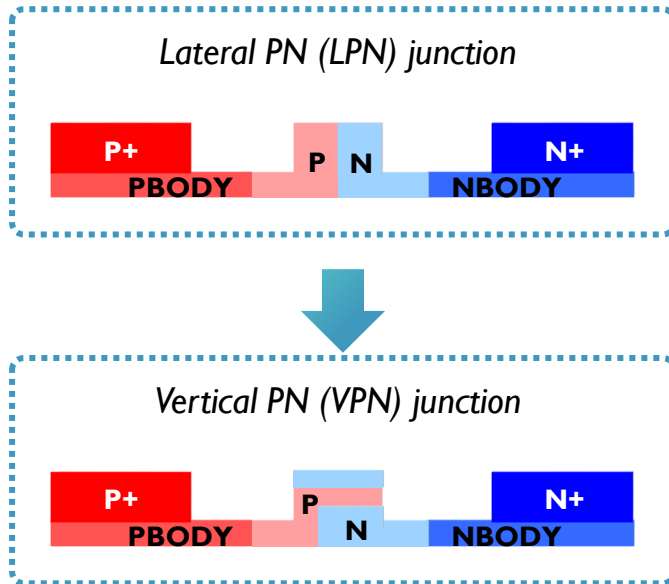


Prototype PIC with O-band and C-band dual-polarization IQ modulators

High-Speed Silicon Photonic Modulators - example demonstrations

Vertical pn-junction ring modulator

- From lateral to vertical pn junction

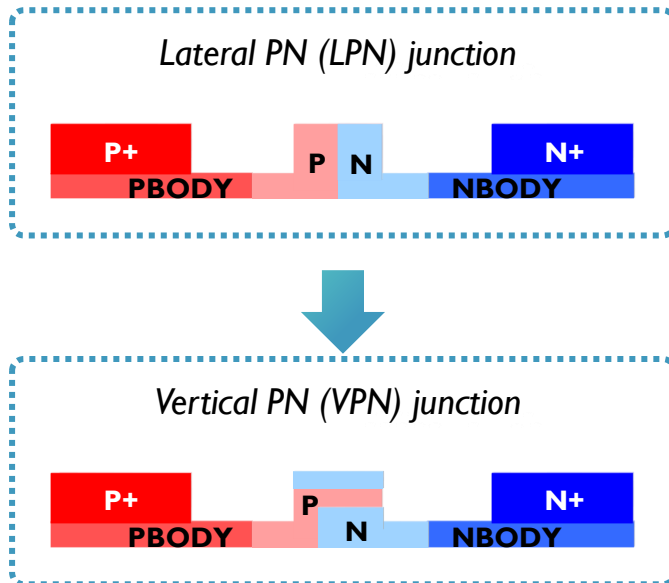


Y. Ban et al., IEEE Optical Interconnects Conference 2019: "Low-Voltage 60Gb/s NRZ and 100Gb/s PAM4 O-band Silicon Ring Modulator", OI conference 2019.

High-Speed Silicon Photonic Modulators - example demonstrations

Vertical pn-junction ring modulator

- From lateral to vertical pn junction: improved modulation efficiency



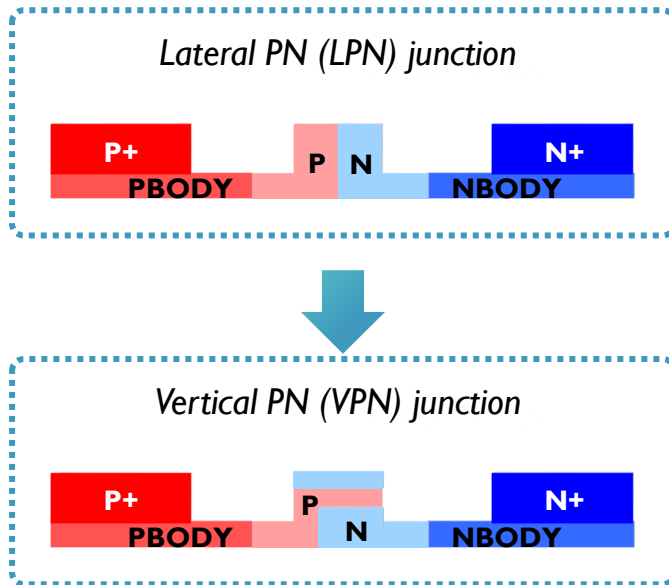
Diode Type	$V_{\pi}L_{\pi}$ (V.cm)	Loss (dB/cm)	ME (pm/V)
LPN	0.71	97	30
VPN	0.42	86	47

Y. Ban et al., IEEE Optical Interconnects Conference 2019: "Low-Voltage 60Gb/s NRZ and 100Gb/s PAM4 O-band Silicon Ring Modulator", OI conference 2019.

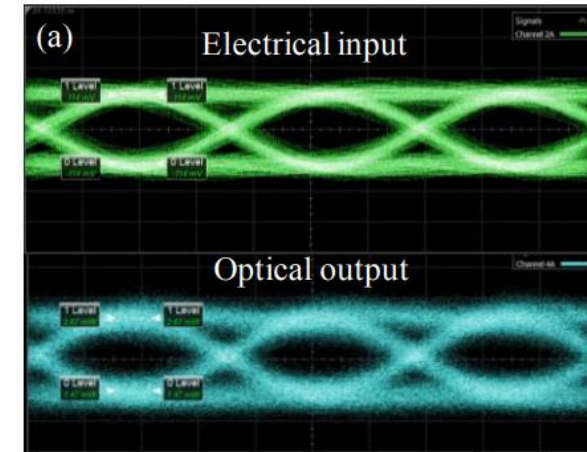
High-Speed Silicon Photonic Modulators - example demonstrations

Vertical pn-junction ring modulator

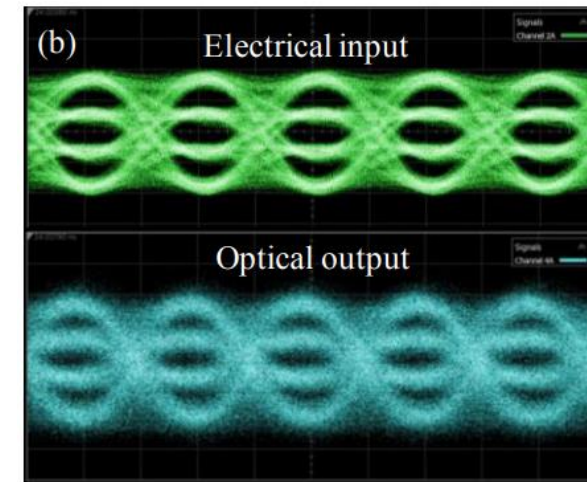
- From lateral to vertical pn junction: improved modulation efficiency



Diode Type	$V_{\pi}L_{\pi}$ (V.cm)	Loss (dB/cm)	ME (pm/V)
LPN	0.71	97	30
VPN	0.42	86	47



60Gb/s NRZ



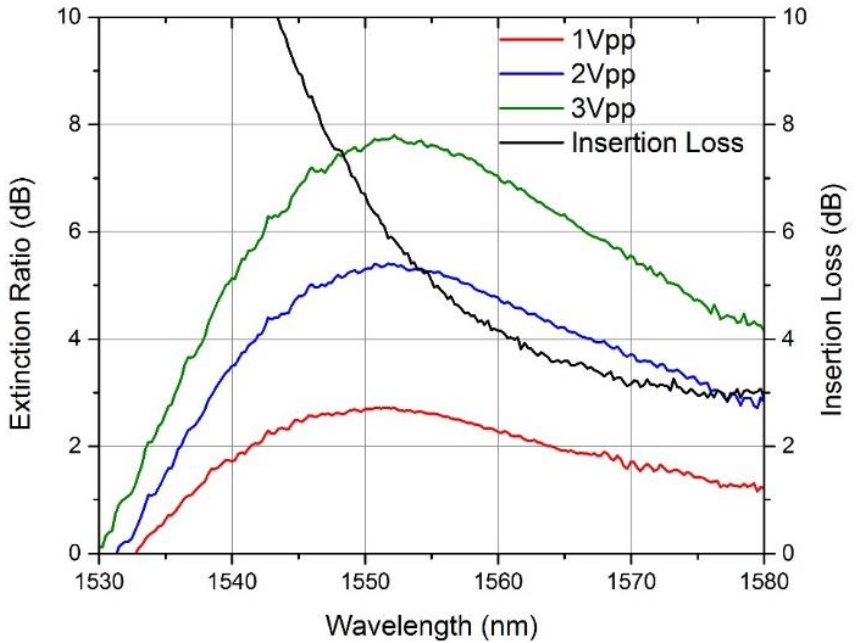
50Gbaud PAM-4

Y. Ban et al., IEEE Optical Interconnects Conference 2019: "Low-Voltage 60Gb/s NRZ and 100Gb/s PAM4 O-band Silicon Ring Modulator", OI conference 2019.

High-speed Silicon Photonic modulators

C-band GeSi Electro-absorption modulator

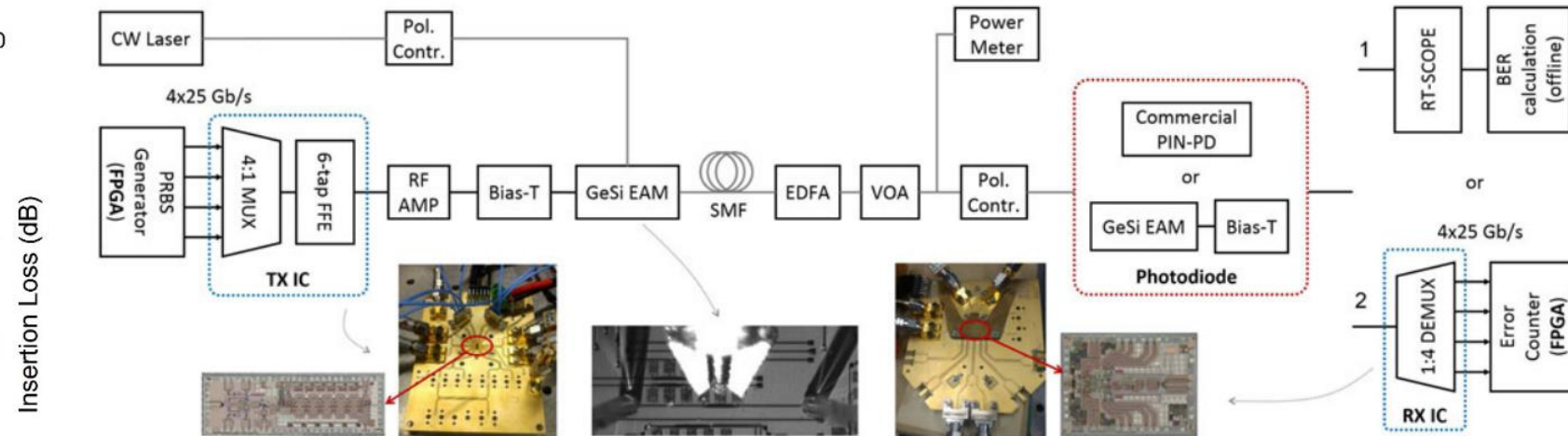
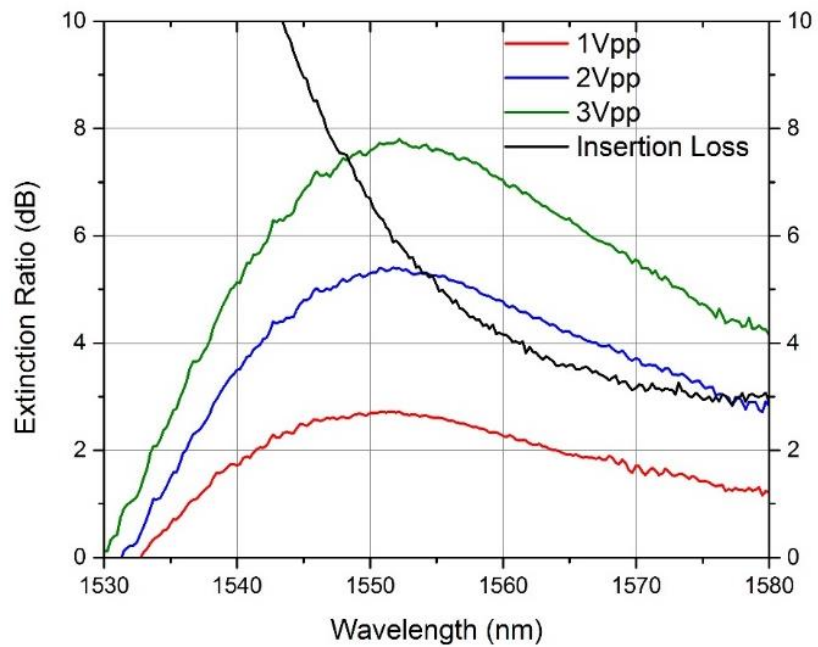
- Franz-Keldish effect modulator on Silicon Photonic platform



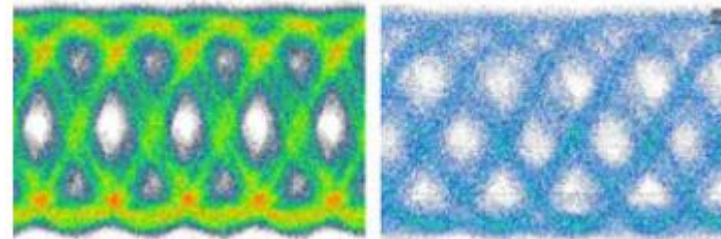
High-speed Silicon Photonic modulators

C-band GeSi Electro-absorption modulator

- Franz-Keldish effect modulator on Silicon Photonic platform

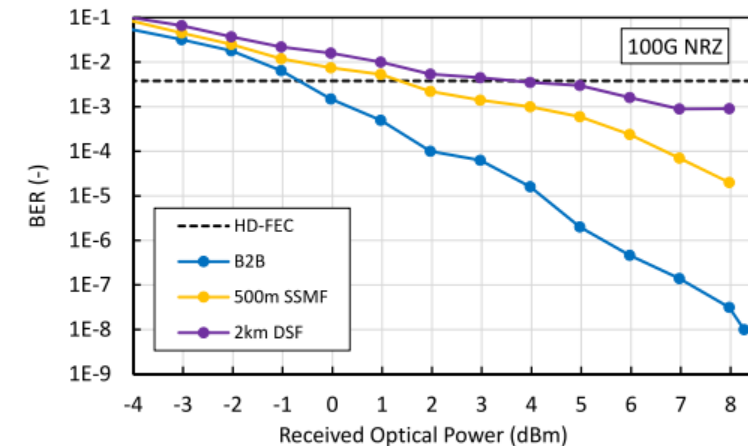


100Gb/s NRZ



B2B

500m

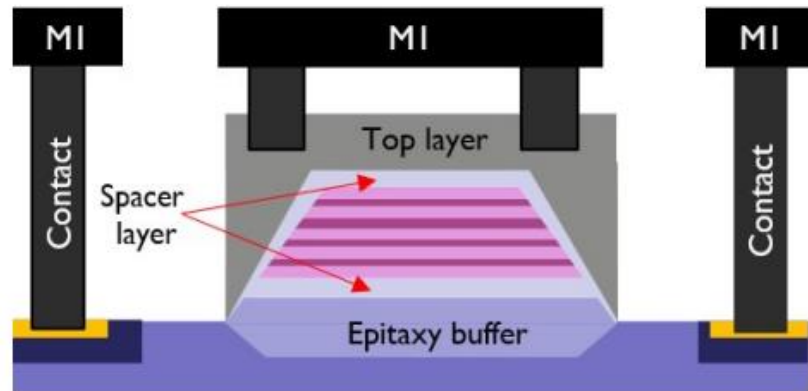


Silicon Photonics Platform

On-going developments



- O-band QCSE electro-absorption modulator integrated and waveguide-coupled in a Silicon Photonic platform



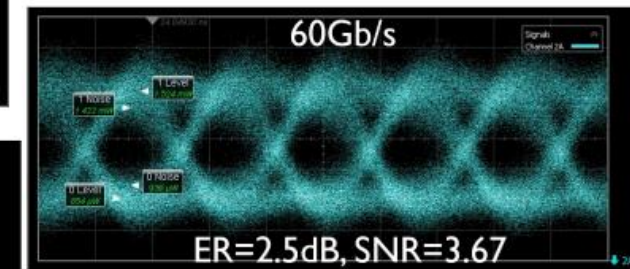
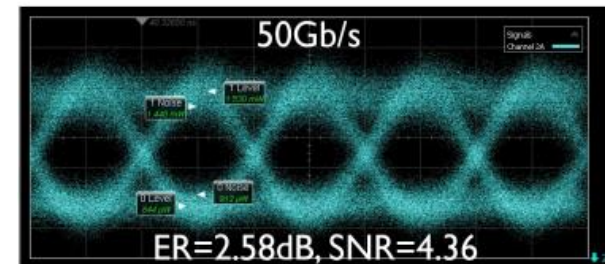
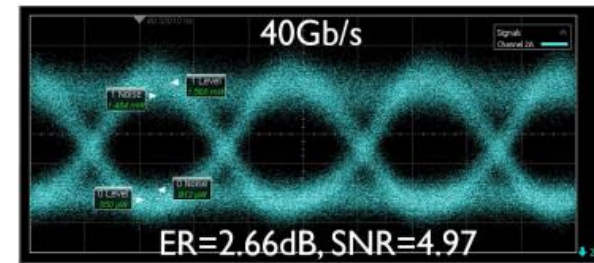
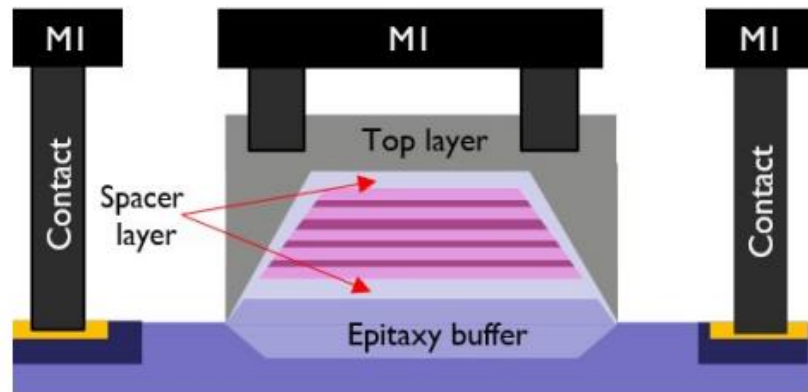
S.A. Srinivasan et.al., "60Gb/s waveguide-coupled O-band GeSi quantum-confined stark effect electro-absorption modulator", OFC'2021, paper Tu1D.3

Silicon Photonics Platform

On-going developments



- O-band QCSE electro-absorption modulator integrated and waveguide-coupled in a Silicon Photonic platform

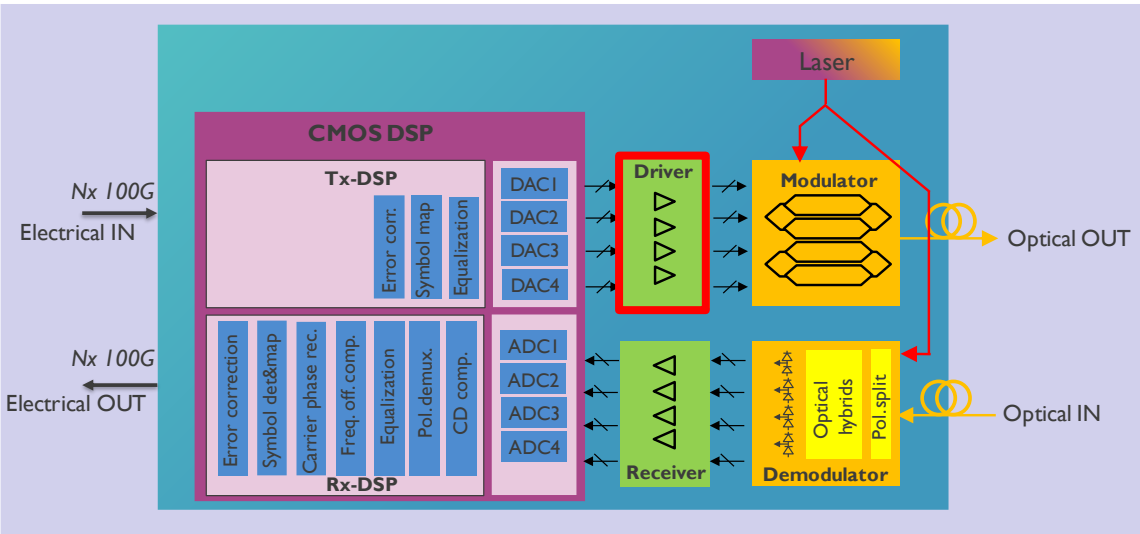


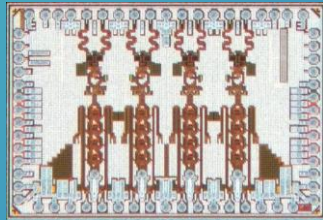
Drive voltage: 2Vpp

S.A. Srinivasan et.al., "60Gb/s waveguide-coupled O-band GeSi quantum-confined stark effect electro-absorption modulator", OFC'2021, paper Tu1D.3

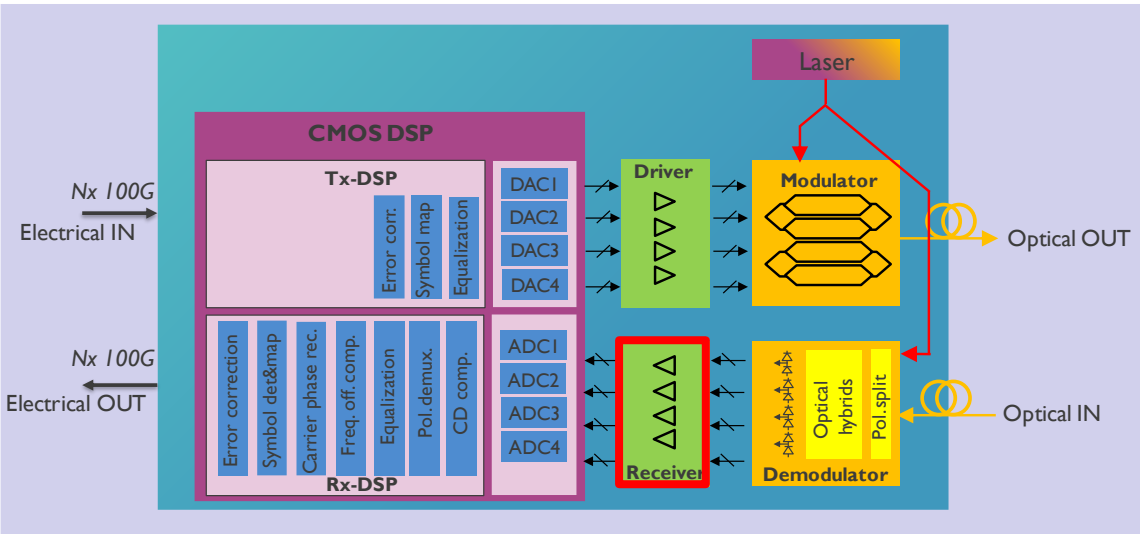
Electronic front-ends for 100Gbaud operation and beyond

SiGe BiCMOS front-end electronics



- **4-ch. linear Mach-Zehnder modulator driver**
 - STM 55nm SiGe BiCMOS
 - ~90GHz bandwidth, 2.5Vpp swing
 - Linear response, Traveling wave based
- 

SiGe BiCMOS front-end electronics

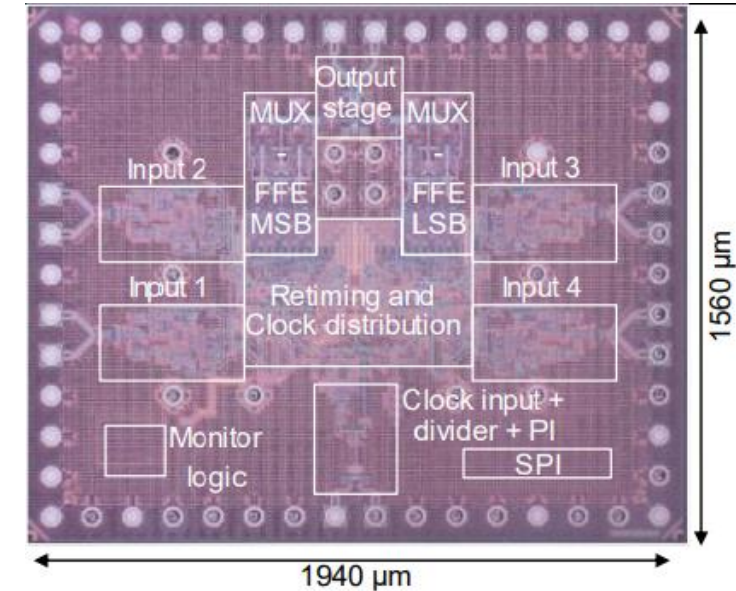
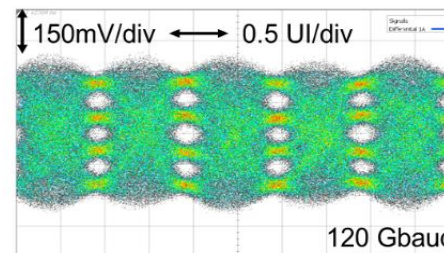
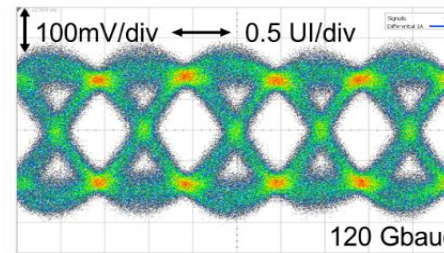
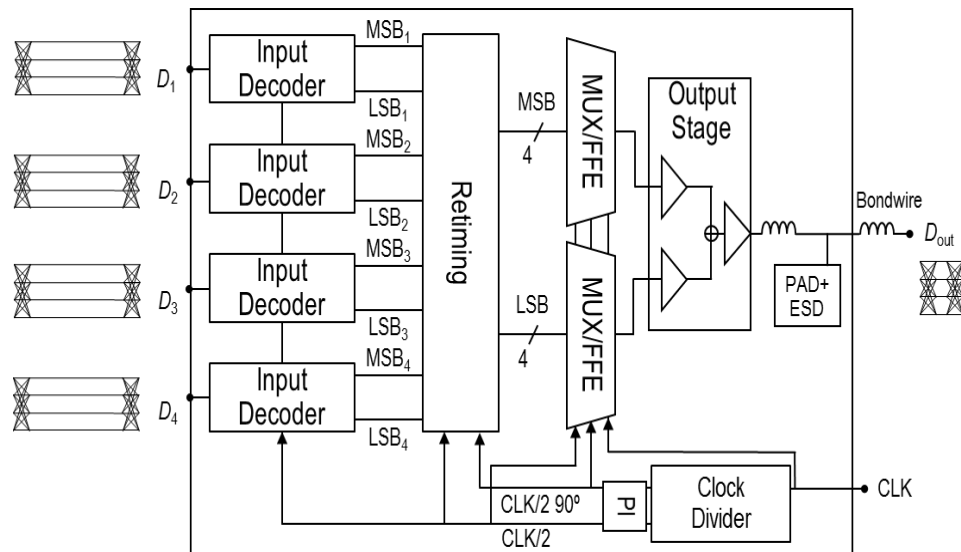


- **4-ch. linear Mach-Zehnder modulator driver**
- STM 55nm SiGe BiCMOS
- ~90GHz bandwidth, 2.5Vpp swing
- Linear response, Traveling wave based

- **4-ch. linear transimpedance amplifier array**
- STM 55nm SiGe BiCMOS
- ~60GHz bandwidth
- Linear response, trav. wave based

Ultra high-speed signal generation

120Gbaud capable multiplexer / equalizer



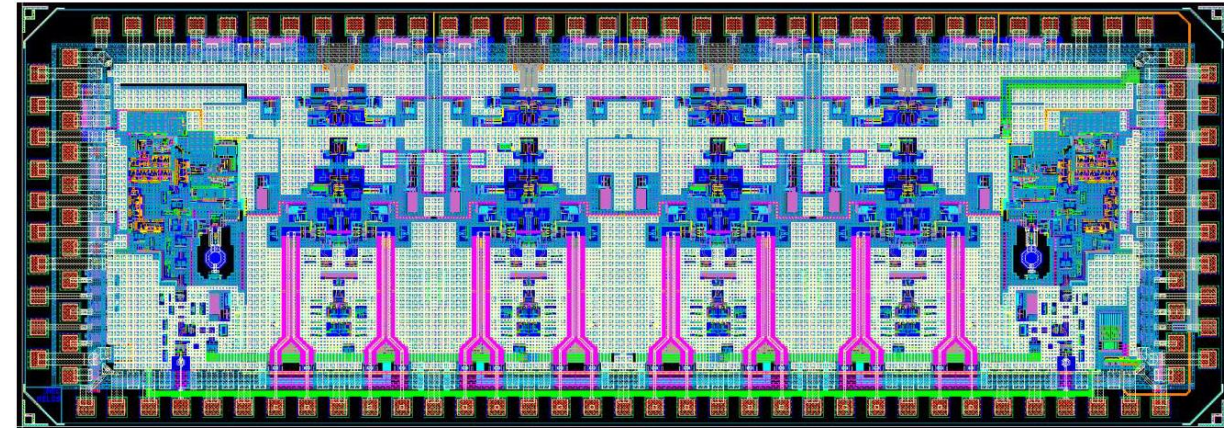
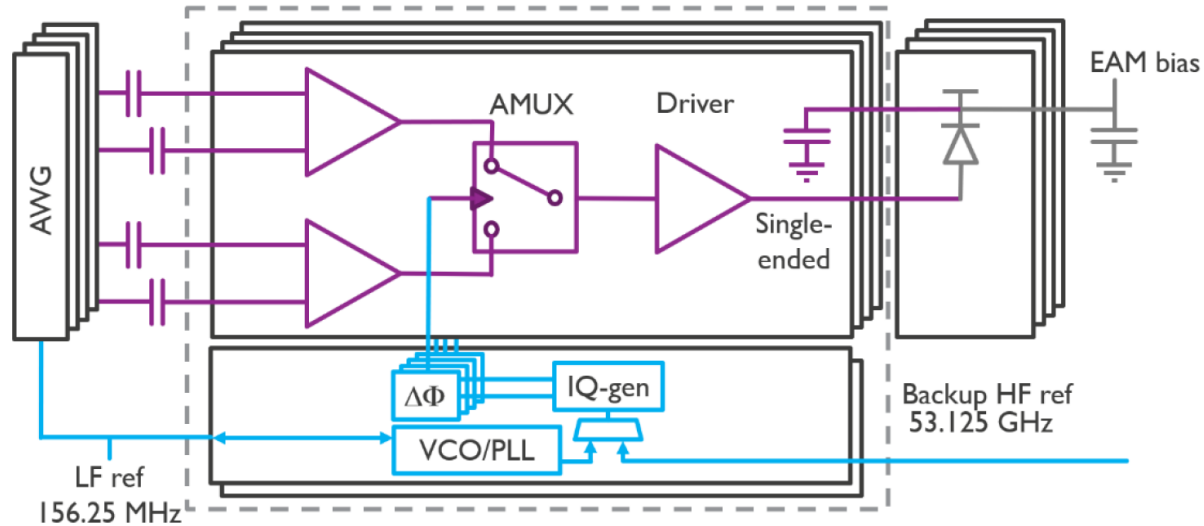
120Gbaud capable 4:1 multiplexer and equalizer

- Symbol-spaced, 7-tap equalizer
- Analog bandwidth >80GHz bandwidth, >1V_{pp} drive
- Power consumption including input decoding of 4x quarter-rate input channels: 2W

M.Verplaetse, H. Ramon, N. Singh, B. Moeneclaey, P. Ossieur and G.Torfs, "A 4-to-1 120Gb/s PAM-4 MUX with a 7-tap mixed-signal FFE in 55nm BiCMOS", *Custom Integrated Circuits Conference (CICC 2021)*, April 2021.

Ultra high-speed signal generation

Quad channel 106Gbaud 2:1 multiplexer with modulator driver and clock generator



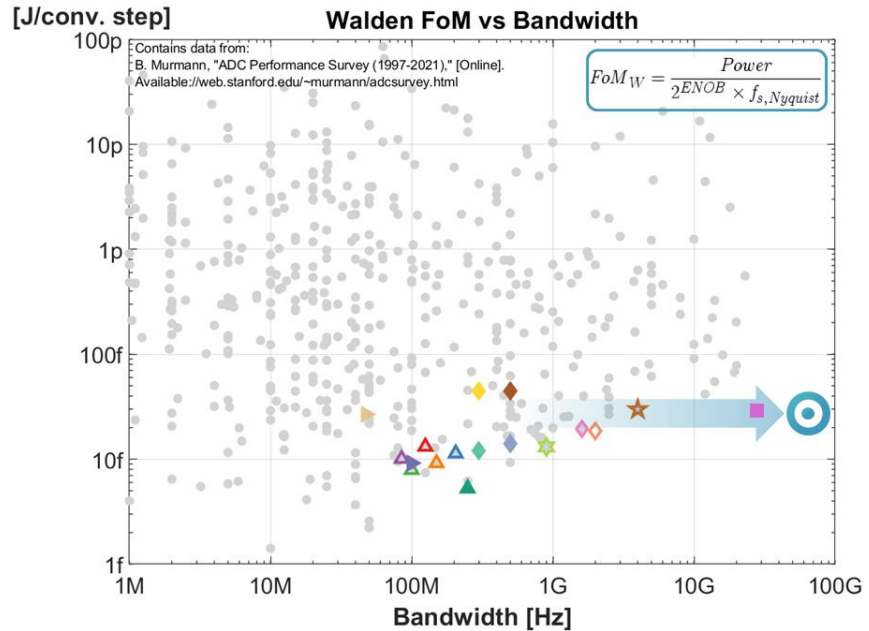
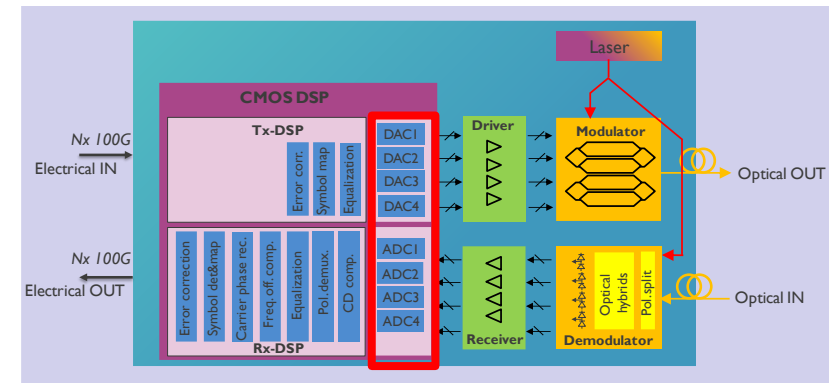
Input-side, each channel: two 53Gbaud PAM-4 input signals (for example)

Function: linear interleaving, amplification using modulator driver (single-ended EAM driver in this case)

Output-side, each channel: one 106Gbaud PAM-4 output signal (for example)

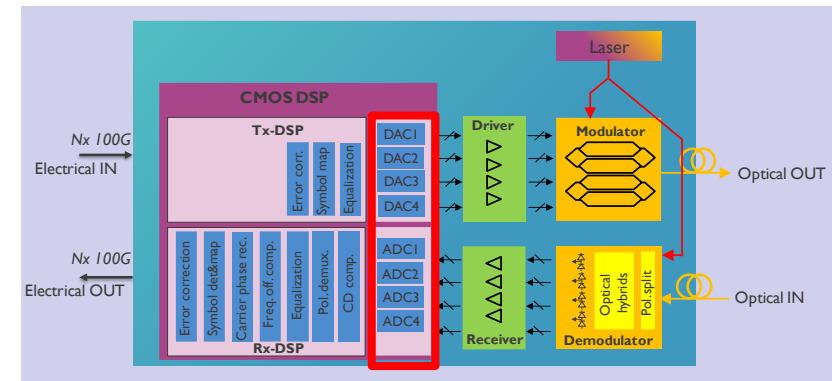
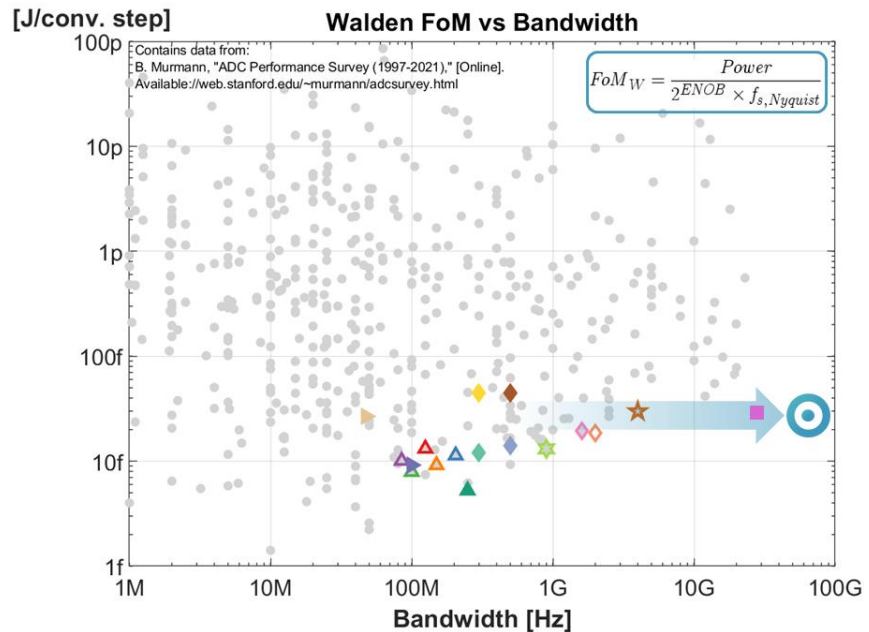
Ultra high-speed ADCs and DACs

- Conventional approaches such as time-interleaved SAR-ADC running into limitations
- Research focussed on breaking through these limitations



Ultra high-speed ADCs and DACs

- Conventional approaches such as time-interleaved SAR-ADC running into limitations
- Research focussed on breaking through these limitations



Specification	ADC Research Targets
Technology	5nm CMOS
Sampling rate [GS/s]	> 150
3dB bandwidth [GHz]	> 60
Resolution	7
Full scale ENOB	5 ... 6
Power [mW]	Targeting record efficiency

Specification	DAC Research Targets
Technology	5nm CMOS
Sampling rate [GS/s]	> 150
3dB bandwidth [GHz]	> 60
Resolution	7
Full scale ENOB	5 ... 6
Power [mW]	Targeting record efficiency

Conclusion

- Next-generation optical transceivers to support Terabit/s capacities
 - Energy efficiency: pJ/bit
 - Density: Gb/s/mm or Gb/s/mm²
 - Low-cost: \$/bit

Conclusion

- Next-generation optical transceivers to support Terabit/s capacities
 - Energy efficiency: pJ/bit
 - Density: Gb/s/mm or Gb/s/mm²
 - Low-cost: \$/bit
- Solutions according to trade-offs
 - Ultra high baudrate:
 - Integration of novel materials onto photonics platforms to achieve modulation and detection bandwidths
 - Advanced packaging, co-development with electronics critical
 - Optical IO
 - Ultra high integration density and low power



mtec

embracing a better life