

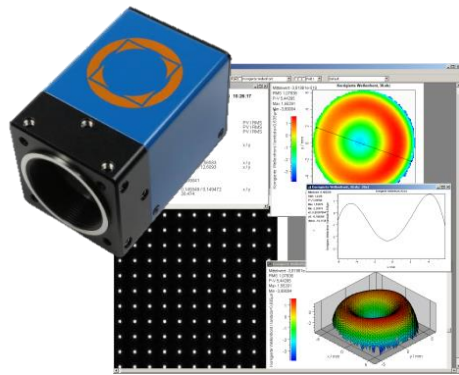
# Wavefront metrology for sports optics testing

*Dr. Christian Brock*



# Optocraft GmbH

## Wavefront metrology for testing of Optics and Lasers



Shack-Hartmann  
wavefront sensors



Subsystems, Modules



Turnkey instruments

# Optocraft GmbH

## Basics



### General

Founded in 2001

Located in Germany

ISO9001:2015



### Strong team

29 employees

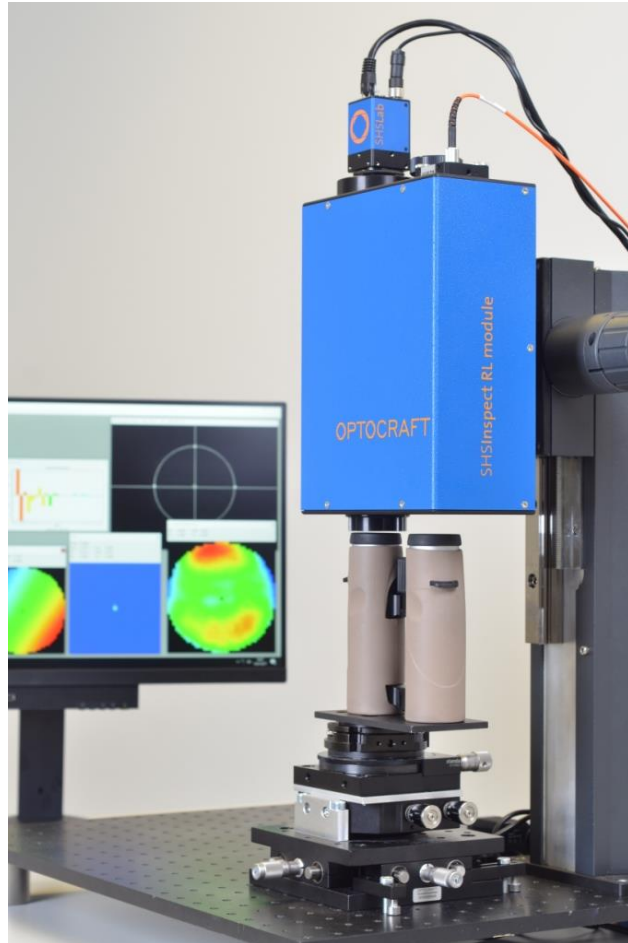
Distributing partners in JP, USA, CN, S. Korea, Israel

Since 2018: Partnership with  $\mu$ Epsilon



# SHSInspect RL module

## Flexible optics testing



### Test configurations

Reflected light testing

Double pass testing

### Test samples

Afocal: flats, binoculars, riflescopes, etc.

Finite-infinite: objectives

Finite-finite: imaging objectives

Mirrors: laser mirrors, astronomical telescopes etc.

Adjustment: lens assemblies, etc.

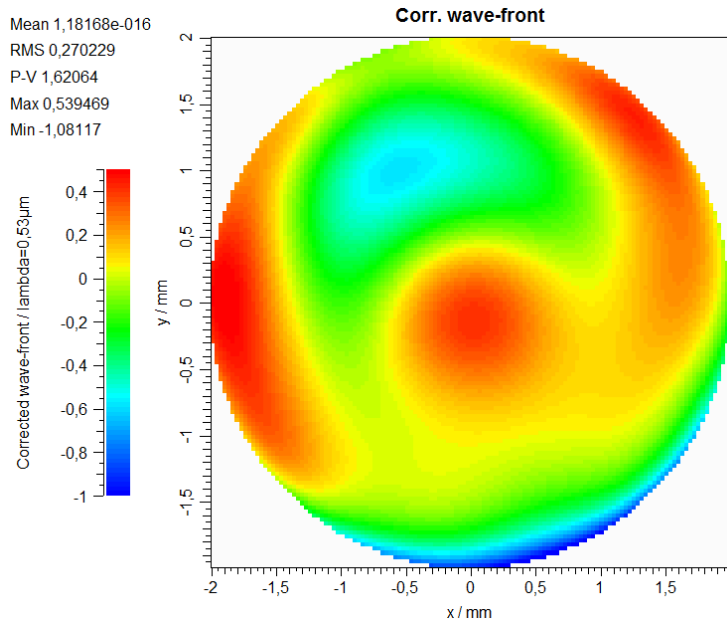
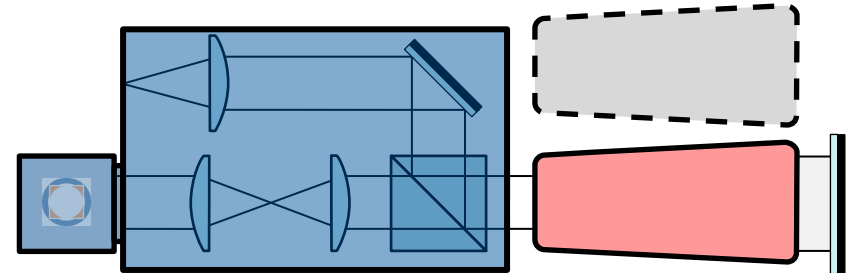
# Sports optics testing

## Alignment, measurement of transmitted Wavefront, PSF, MTF

Example:

Low cost binocular, type 8/32

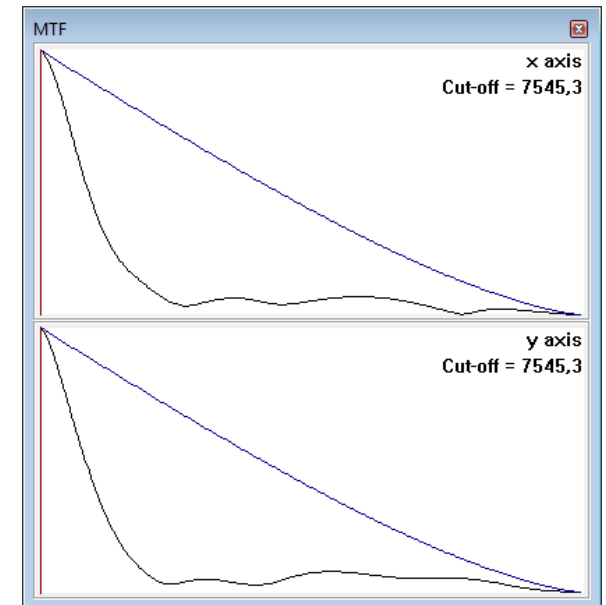
Bad wave-aberrations and MTF



### Zernike coefficients (ISO)

Residual: 0,177781 / 0,0226154

C0	0,00324534	piston
C1	0,169853	tilt, x
C2	0,131577	tilt, y
C3	-0,0062782	defocus
C4	0,30194	Ast. 0°, 1st
C5	0,245668	Ast. 45°, 1st
C6	-0,226896	Coma x
C7	0,456848	Coma y
C8	0,107192	Sph. ab.
C9	-0,0891147	trifoil 0°
C10	-0,0270934	trifoil 30°
C11	-0,00965905	Ast. 0°, 2nd
C12	-0,00516398	Ast. 45°, 2nd
C13	-0,0512775	
C14	0,022803	
C15	-0,240848	radial term
C16	-0,0106657	tetrafoil 0°
C17	-0,0218737	tetrafoil 22,5°
C18	0,00654497	
C19	0,000177761	
C20	-0,00719637	
C21	-0,00658784	
C22	0,0346188	
C23	-0,01942	
C24	0,0298676	radial term



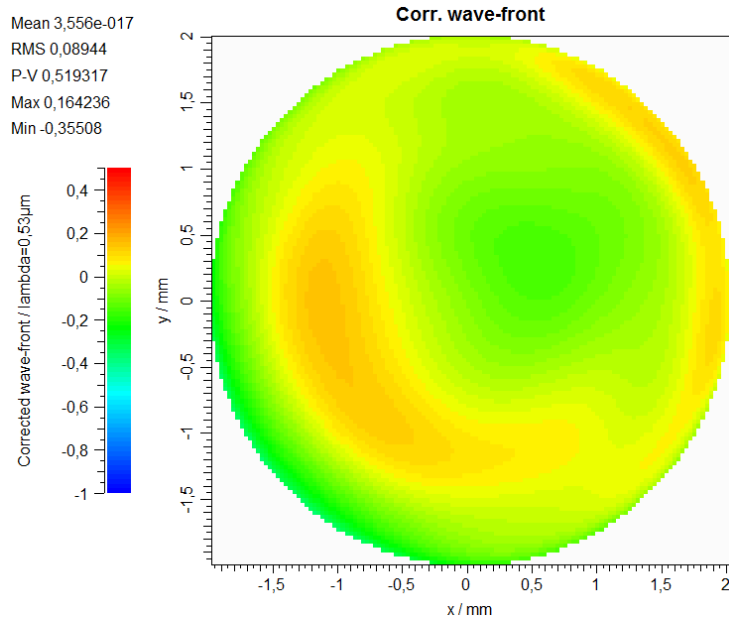
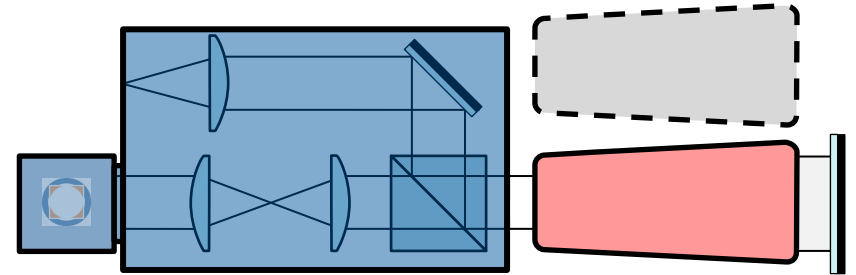
# Sports optics testing

## Alignment, measurement of transmitted Wavefront, PSF, MTF

Example:

High quality binocular, type 8/32

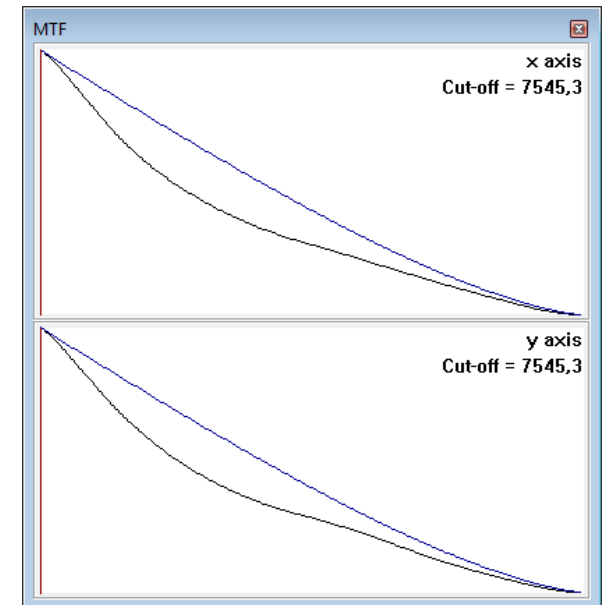
Good wave-aberrations and MTF



### Zernike coefficients (ISO)

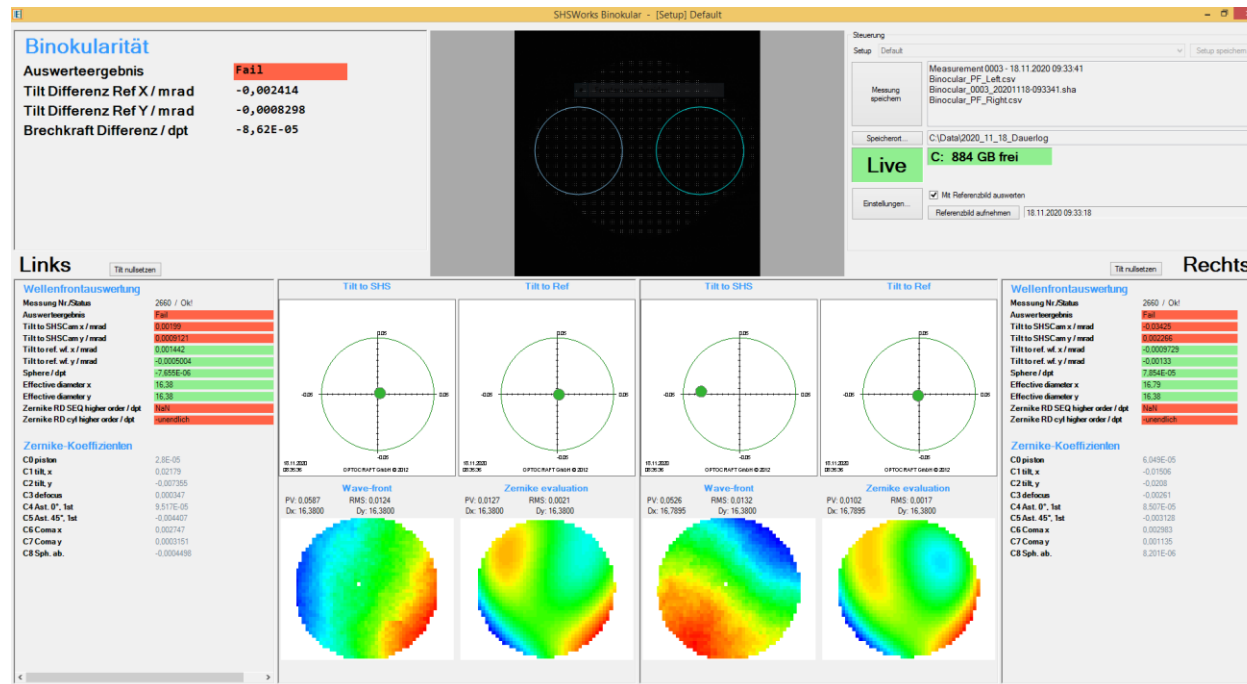
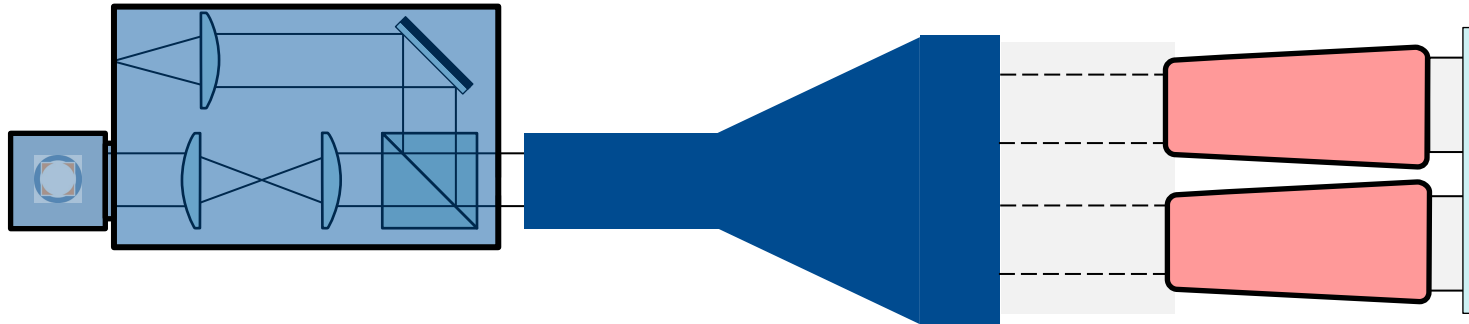
Residual: 0,10264 / 0,0124033

C0	0,00159112	piston
C1	-0,0990527	tilt, x
C2	-0,413557	tilt, y
C3	0,0114315	defocus
C4	0,00975902	Ast. 0°, 1st
C5	-0,042015	Ast. 45°, 1st
C6	0,179796	Coma x
C7	0,118828	Coma y
C8	-0,0708118	Sph. ab.
C9	-0,0145618	trifoil 0°
C10	0,0154949	trifoil 30°
C11	-0,00537732	Ast. 0°, 2nd
C12	0,00312184	Ast. 45°, 2nd
C13	0,00350841	radial term
C14	0,00818352	tetrafoil 0°
C15	0,0184964	tetrafoil 22,5°
C16	-0,0092237	radial term
C17	-0,001606	radial term
C18	0,0103515	radial term
C19	0,00599015	radial term
C20	0,00516787	radial term
C21	0,00273564	radial term
C22	-0,0157551	radial term
C23	-0,0104659	radial term
C24	-0,016985	radial term



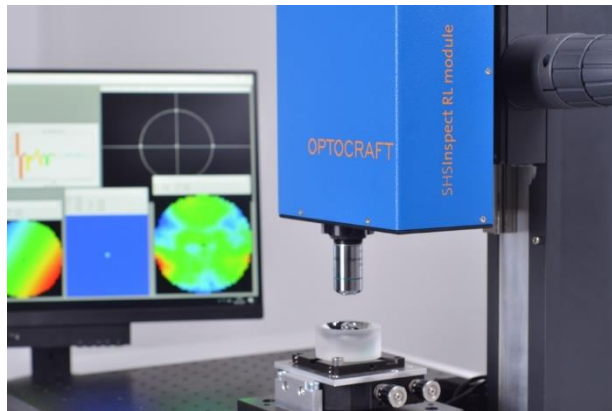
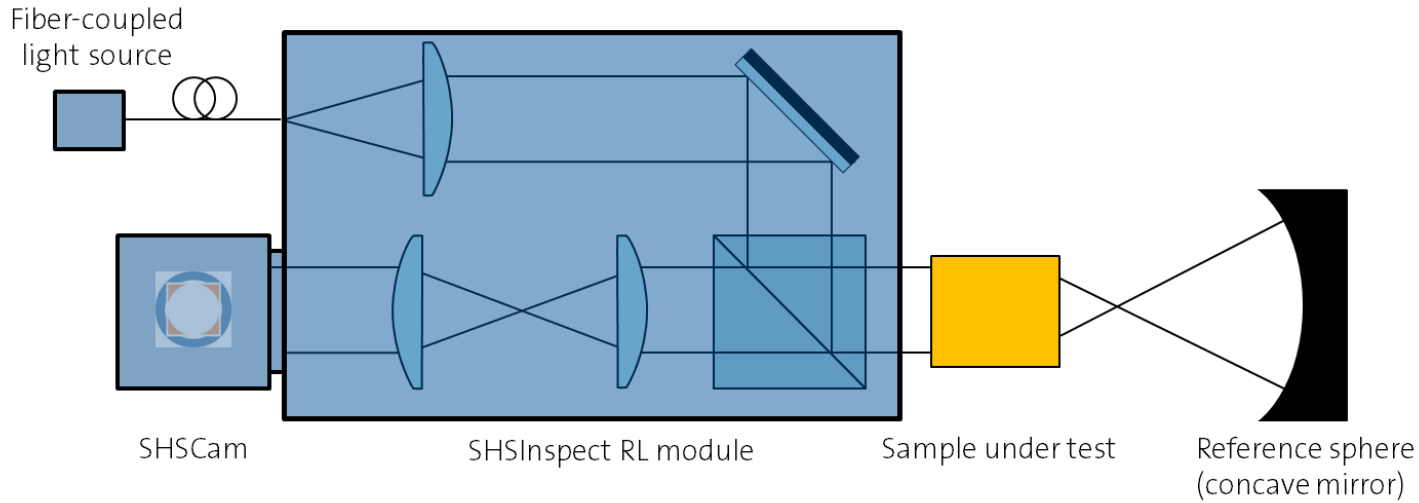
# Sports optics testing

## Binocular alignment and testing, dual channel configuration



# SHSInspect RL module

## Measurement of objective lenses





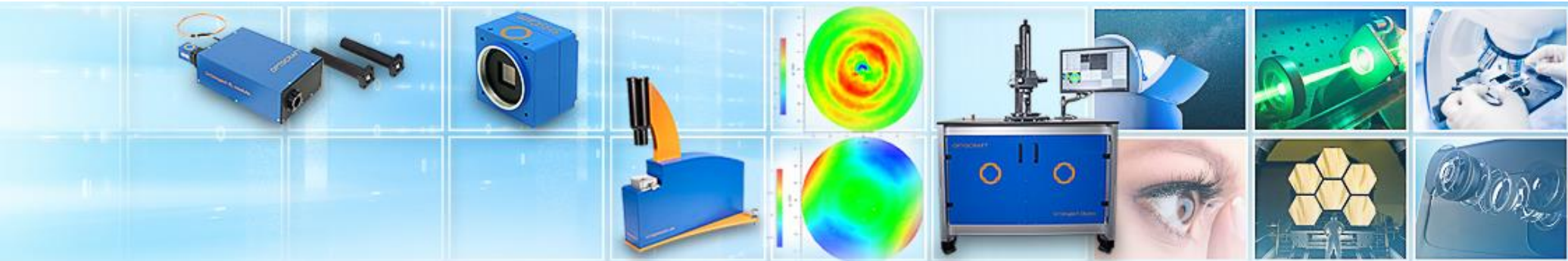
# *EPIC questions*

## What can Optocraft do for you?

- Share expertise in optics testing
- Deliver smart solutions for optics testing  
(Wavefront sensors, modules, turn-key systems)

## What can you do for Optocraft?

- Challenge us with your metrology application
  - What are your current challenges?
- Provide special optics
  - Off-axis parabolic mirrors with  $\lambda/10$  PV
  - Meniscus lenses
  - Plano precision cuvettes



Know your quality -  
Optical metrology made by Optocraft!

Contact:  
[sales@optocraft.de](mailto:sales@optocraft.de)

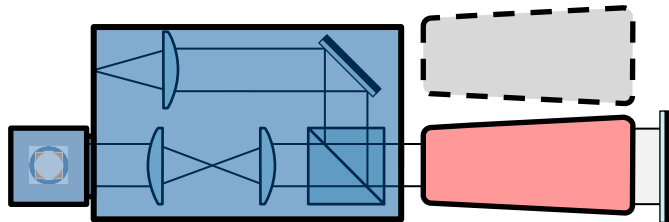


# SHSInspect RL module

## Double pass configurations

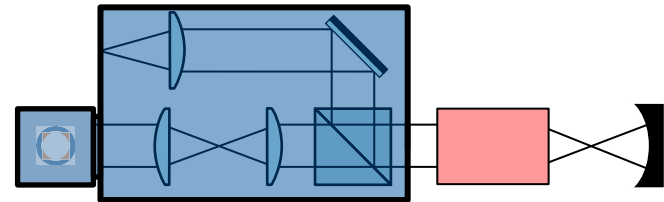
### Infinite-infinite

Plano measurement beam  
Reference flat  
Filters, telescopes, binoculars



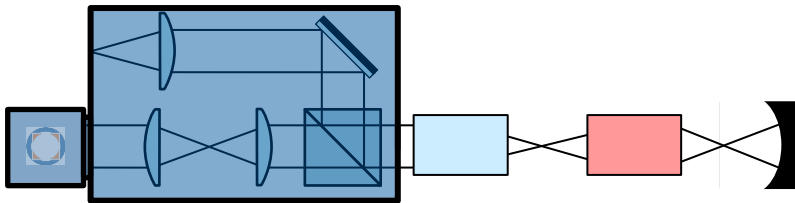
### Finite-infinite 1

Plano measurement beam  
Reference sphere  
Objectives, lenses, sub-systems



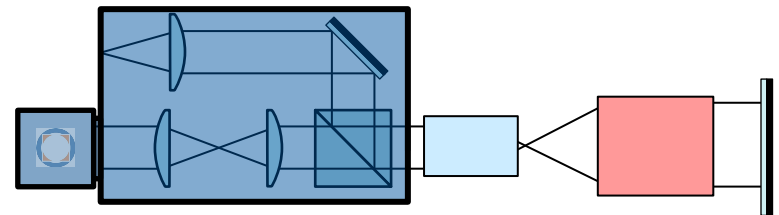
### Finite-finite

Spherical measurement beam  
Reference sphere  
Objectives, lenses, sub-systems



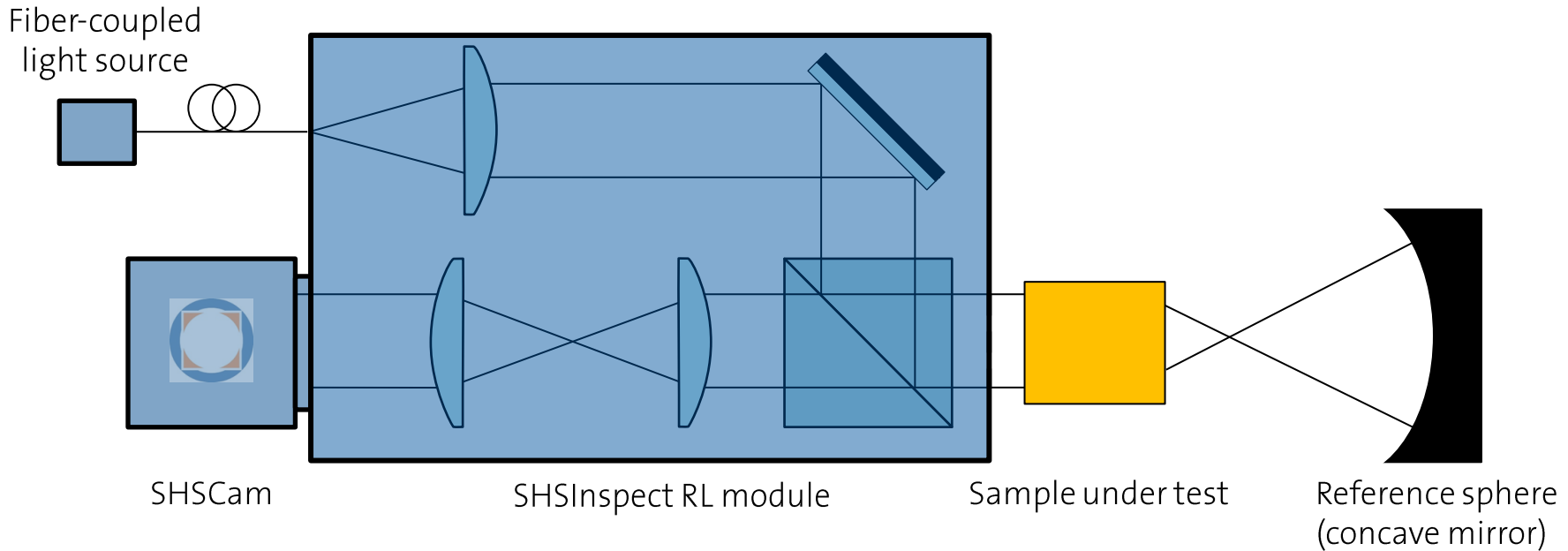
### Finite-infinite 2

Spherical measurement beam  
Reference flat  
Objectives, lenses, sub-systems



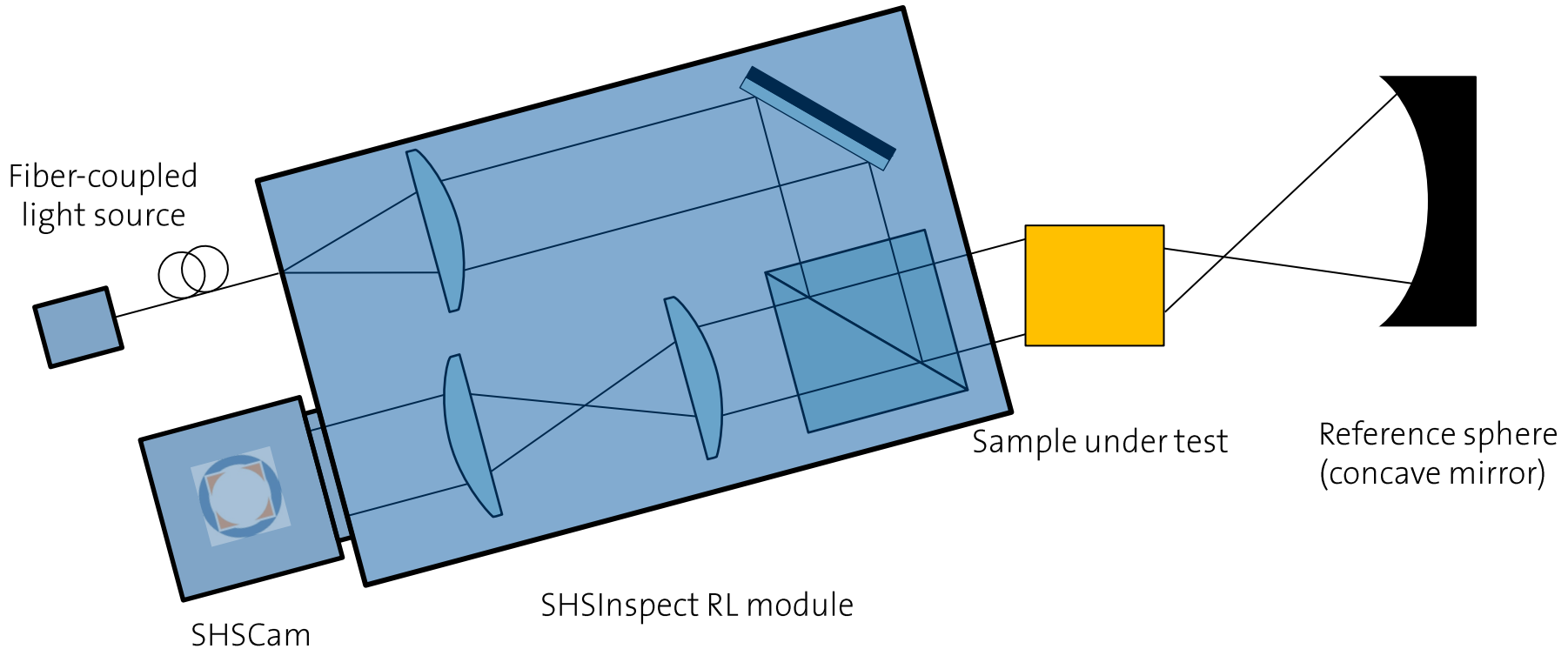
# Optics testing in 2Xpass configuration

Finite-infinite configuration, off-axis measurement



# Optics testing in 2Xpass configuration

Finite-infinite configuration, off-axis measurement



# Micro-Epsilon Products



**Contactless  
distance sensors**

**Tactile distance  
sensors**



**Color Sensors**

**IR Temperature-  
Sensors**

**2D/3D Metrology  
Surface inspection**

**Measuring and  
inspection systems**