

FOCUSLIGHT

Never stop exploring

Focuslight BeamRazor™ LE02

Line Laser Transmitter for Beam Steering LiDAR

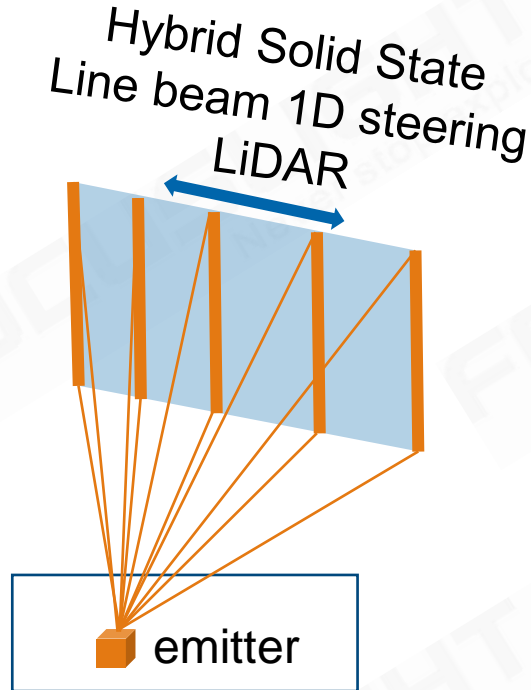
Zhe HE, LiDAR transmitter Project Manager

Focuslight Technologies Inc.

2021.3.30

Focuslight LiDAR Line Laser Transmitter

Innovative Line Beam Steering Approach, combined with SPAD/SiPM detector, would be the ideal couple for hybrid beam steering LiDAR:



LiDAR-Tx L – Laser Tx
Module for Line Steering

LiDAR-Tx OA – Optical
Component & Assemblies

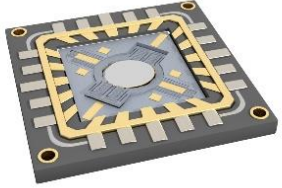
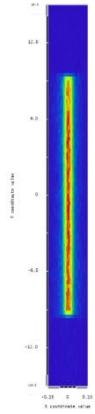
One single laser
line beam



Rotating mirror or
1D MEMS



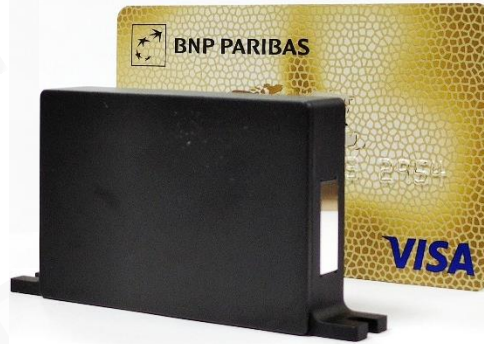
SPAD / SiPM
linear array



Focuslight's Line Laser Transmitter for LiDAR

- Minimum moving parts
- Supporting various line densities: 16 lines – 64 lines - 128 lines – 300 lines
- Suitable for 1D MEMS or Steering Mirror

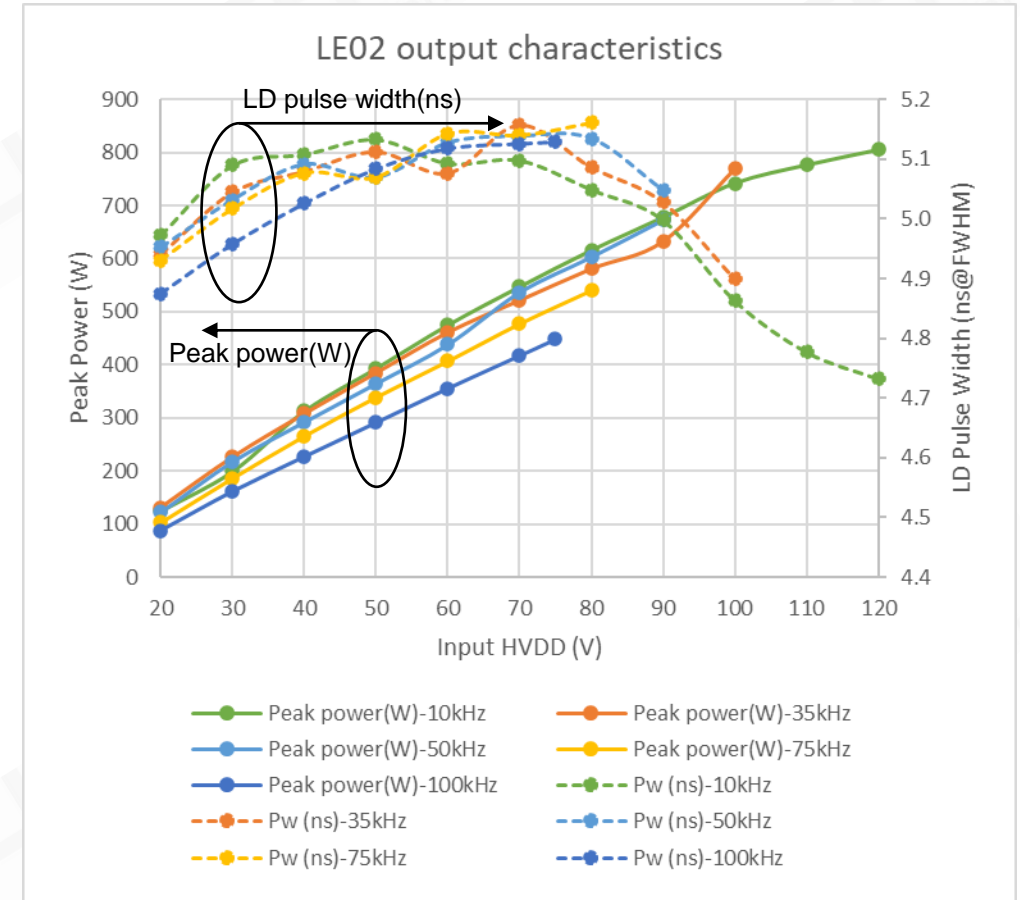
BeamRazor™ LE02 LiDAR Tx Line Module



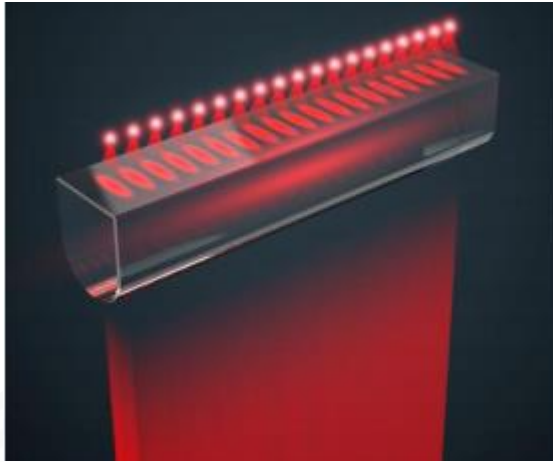
BeamRazor™ LE02 Line Laser Transmitter

Dimensions	55*38*14mm
Laser diode	Support 905nm 8-ch LD bar
Peak power	> 700W@10kHz~50kHz (input HVDD=100V)
LD pulse width	~5ns
Divergence in fast axis@FW 1/e2	<0.12deg@FW 1/e2
Divergence in slow axis@FWHM	Diffuser: 20deg / 25deg; Homogenizer: 11deg / 25deg
Sample available	Available from 2021 Q1

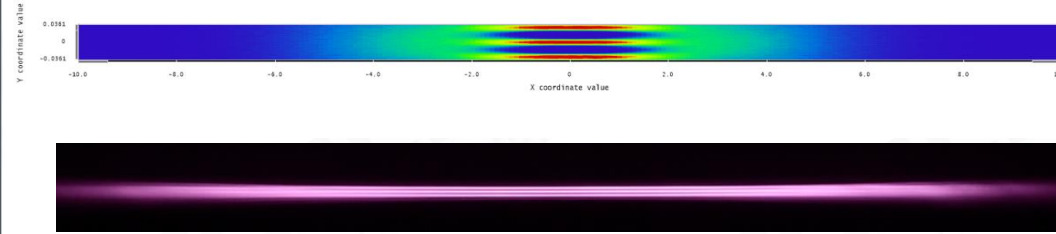
* Auto-grade design is possible according to customers' demands



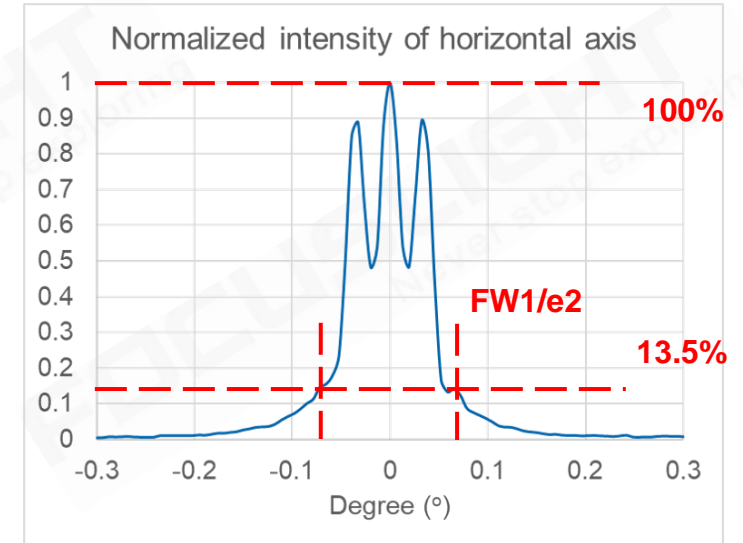
Line Laser Generation – Horizontal Direction



Fast Axis Collimators (FAC)



Simulation and Real test after FAC collimation (far field)

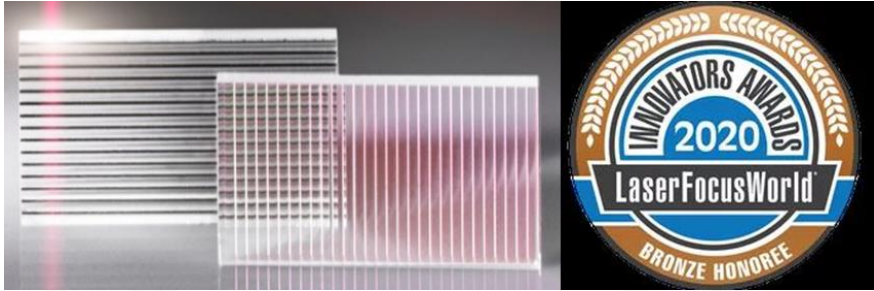


FA lens configuration	Effective focal length EFL	FA divergence (FW 1/e2)
FAC1500	1.5mm	0.44deg
FAC3000	3.0mm	0.22deg
FAC7700	7.7mm	0.12deg
Customized	...	<0.1deg

Unique collimation technique:

- Very small divergence in fast axis (horizontal direction)
- Automotive-grade operating temperature (-40°C - 105°C)

Line Laser Generation – Vertical Direction

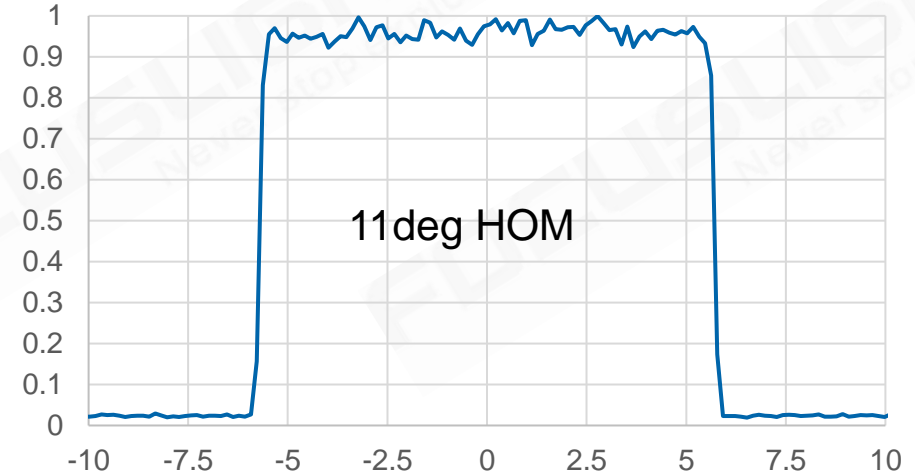


Diffuser & Homogenizer
(Innovators Awards of Laser Focus Word)

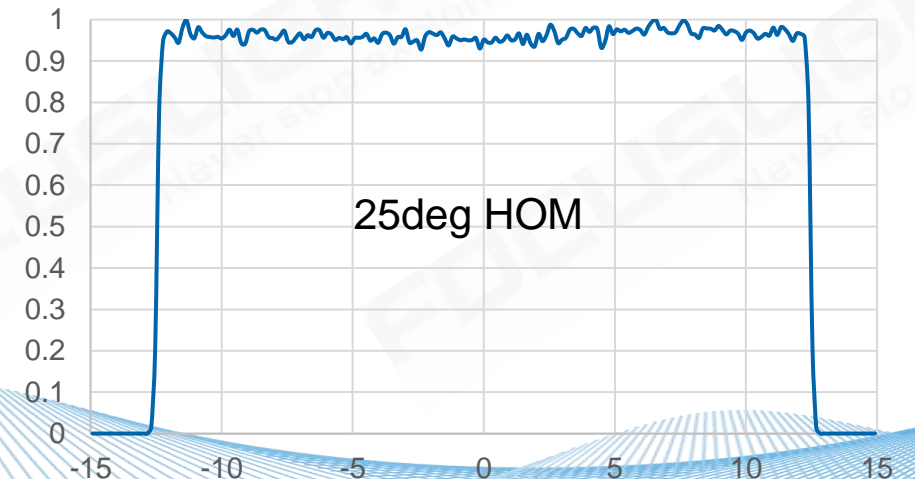
- High uniformity (>90%)
- Large FOV design (<160°)
- No hot spot (No energy concentration)
- Auto-grade operating temperature (-40°C - 105°C)
- Ultra-low stray light (<0.1%)
- Customized vertical profile is possible



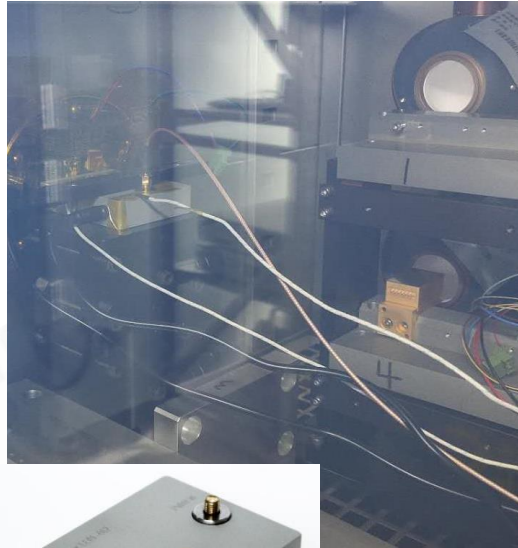
Normalized Intensity of vertical axis



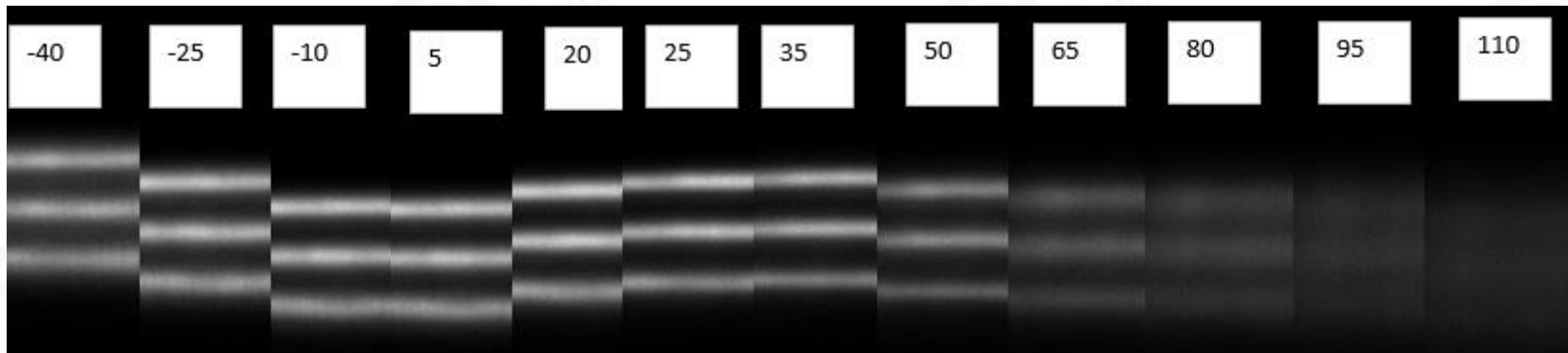
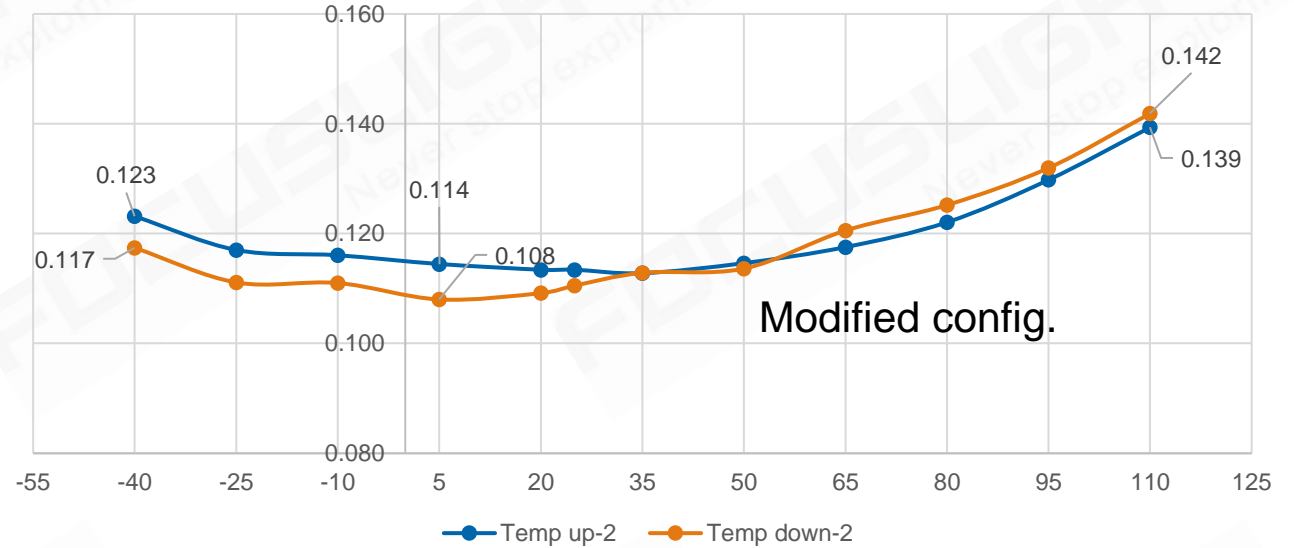
Normalized Intensity of vertical axis



Wide Temperature Operation Challenge



Divergence Change as Temperature Changes
(Test Result v.s. Sim Result)



Wide temperature operation optimization:

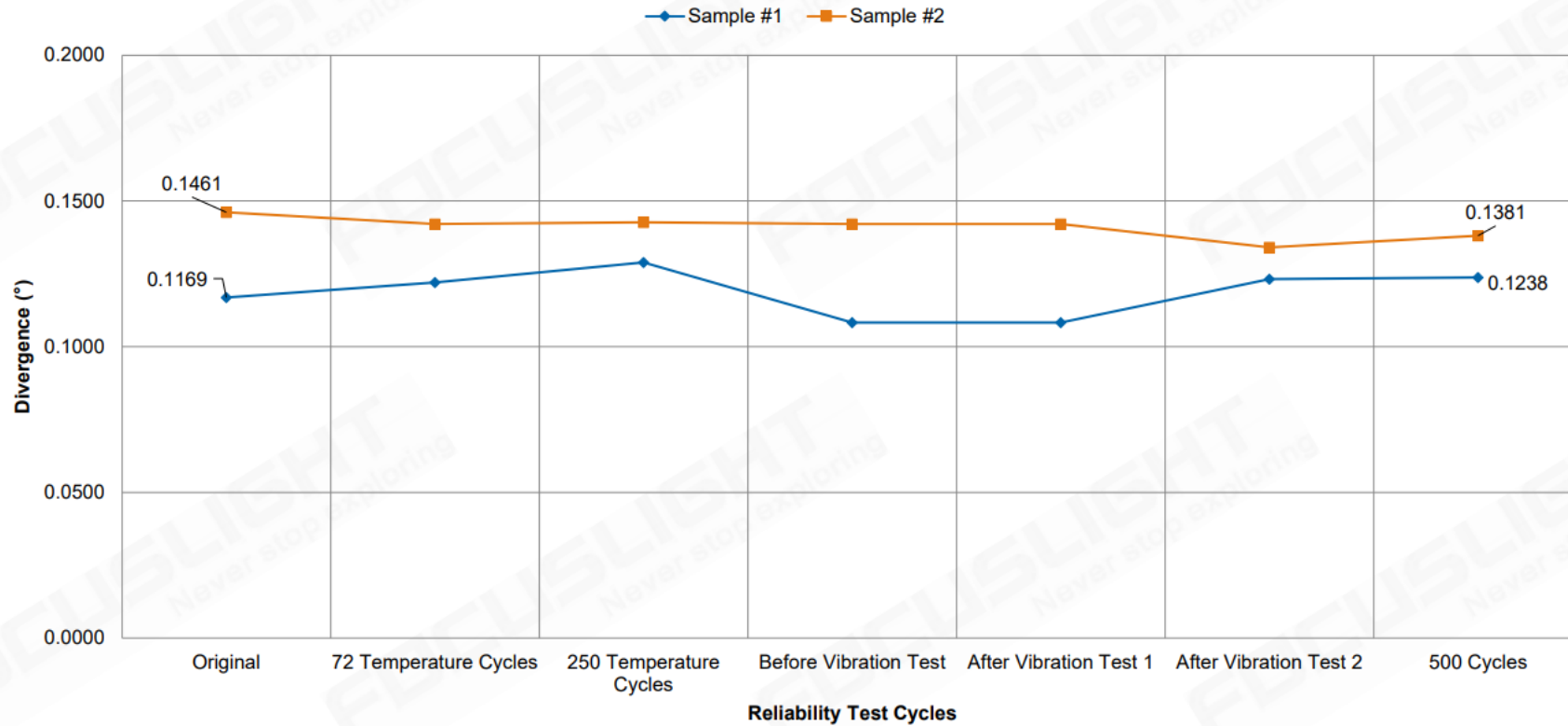
- Smart material selection and structure design
- Optimized optical design and improved process

Beam profile change at different temperature

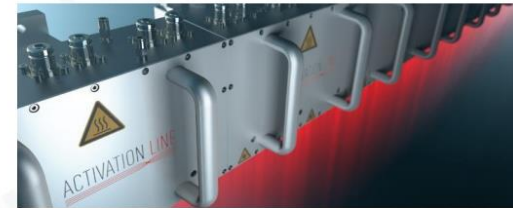
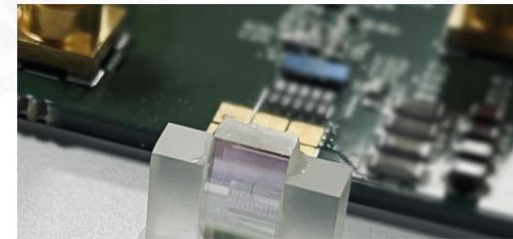
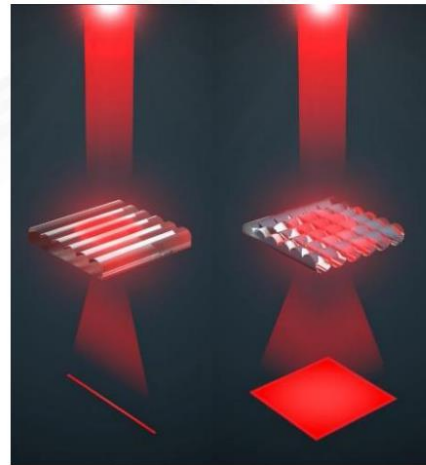
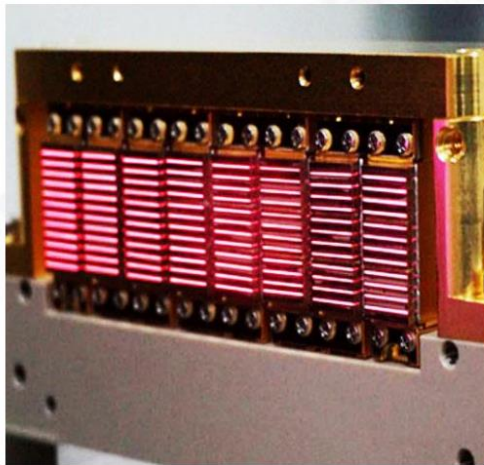
Reliability test

- Temperature cycles
- Vibration test

Fast Divergence Change With Reliability Testing



Focuslight Overview



**Photon
Generation**



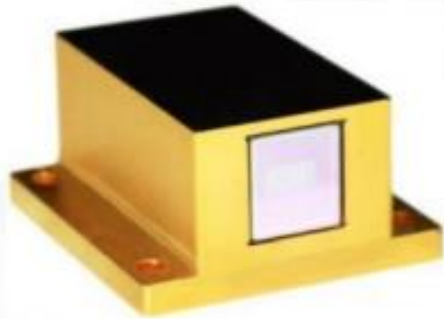
**Photon
Control**



**Photonics
Application
Solutions**

Focuslight Overview- Automotive BU

AL01 (Mass Production)



Developed for a top Tier-1
(Auto grade DPSS 1064nm)



Mass production line of 3D flash LiDAR laser module in Focuslight

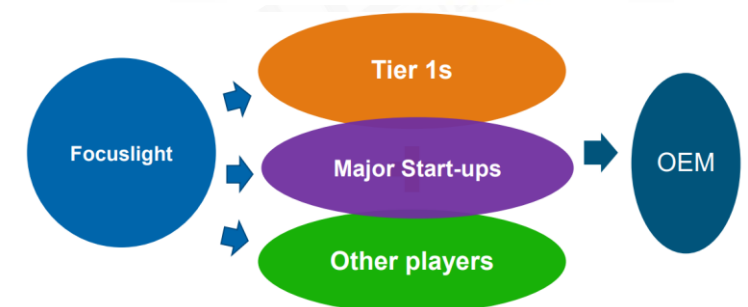


Quality Management System
IATF16949

Highlights of Automotive BU

- The world's first full solid-state 3D flash LiDAR Laser module AL01 (in mass production for a Global Tiers-1)
- ACE-Q102 verification
- IATF 16949 certificate

- ✓ Optical component
- ✓ LiDAR transmitter
- ✓ Assembling service
- ✗ LiDAR system



THANK YOU



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LIMO
A Focuslight Company