EMBERI&N

Superior infrared cameras enabling next-level machine vision



EPIC Online Technology Meeting

with Special Focus on CMOS Imagers Applications

Emberion Oy, Vuokko Lantz 8.2.2021

Emberion

Established in 2016

Working in two R&D hotspots

- Nanomaterials and sensor development in Cambridge, UK
- Electronics and system development in Espoo, Finland

A team presenting a unique combination of skills and experience

- Novel nanomaterials and CMOS integration
- Product creation and applied research
- Backgrounds in both SME and corporation environments

Efficiently networked to both research and production partners

- An active member of European Graphene Flagship program and a member with access to the Cambridge University Graphene Centre
- Established business relationship with selected CMOS foundries





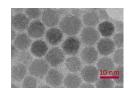




What Makes Our Products Unique



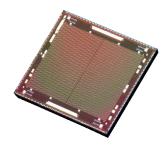
Emberion possesses the unique competence to combine leading-edge materials science with skillfully engineered integrated circuits, camera electronics and optical systems. Emberion's innovative products are based on:



1) Low-cost manufacturing of new nanocrystalline photon absorber layers monolithically on complex CMOS wafers. Nanocrystalline materials enable broad wavelength ranges: 400-2500 nm & 3000-5000 nm & LWIR.



2) Use of 2D graphene in image sensor pixels enables extreme simplification of the fabrication process together with significant improvements in noise performance and stability, enabling operation at higher temperatures.



3) High performance readout electronics based on Emberion's patented measurement principles. Our CMOS integrated readout electronics enable the low power consumption and high frame rate necessary for machine vision.

Emberion VIS-SWIR Products



Cameras

VGA camera

- For night and machine vision applications, hyperspectral imaging and medical imaging
- Monochromatic VIS-SWIR camera based on Emberion's VGA sensor
- Camera system in housing compatible with offthe-self lenses
- Available: samples March 2021



Image sensors

VGA sensor array of 640 × 512 pixels

- Single-chip imaging sensor for a wide VIS-SWIR spectral range: 400 – 2000 nm
- Pixel size $20 \times 20 \mu m$, image diameter 16.4 mm
- Excellent dynamic range and noise performance
- Based on a layered colloidal quantum dot and graphene photodiodes monolithically integrated on CMOS ROIC





VIS-SWIR Camera



- First sample cameras for customer evaluation available for purchase in March 2021. To be used with a dedicated and proprietary PC SW tool
- FW update in spring 2021. Offering CameraLink control and data I/O.
 Can be be used with customers' SW tools
- Commercial camera product version available in August 2021

Width 100 mm



Height 110 mm

Future Directions



Increasing speed and resolution

VGA, 100 fps Megapixel, 100 fps

VGA, 400 fps

- High image quality
- Ultra low noise HDR mode at lower frame rates
- High speed operation based on optimized pixel architecture
- Power consumption optimisation

Towards smaller packages

Metal package

Wafer-level packaging

- Low cost packaging solution
- Process flow optimisation
- Miniaturisation

Expanding wavelength range

VIS-SWIR

VIS-SWIR-MWIR

- Novel MWIR absorber solution
- Multispectral array architecture
- Graphene-enhanced pixels

What Are We Looking for



- VIS-SWIR camera optics: full spectral range support, up to 2000 nm and beyond
- Image sensor packaging: miniaturization, lowcost, filter & optics integration
- HSI & MSI joint R&D projects
- Pilot & field studies with end customers
- Customers first sample cameras available for purchase in spring 2021

Contacts for Future Discussions



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EMBERION



VIS-SWIR VGA Camera



Very wide-spectrum VIS-SWIR Camera

- Based on Emberion's VGA-resolution VIS-SWIR image sensor: spectral response range spanning from 400 nm up to 2000 nm
- Fully functional camera core comprising implementations for sensor readout & control, ADC conversion, calibration, image pre-processing, thermal control and power management, ready for vision system integration
- Optimized readout modes: full VGA, ROIs, pixel skipping, pixel binning
- Optional camera housing for efficient thermal management and protection against dust and water ingress
- Standard digital camera interface compatible with 3rd party SW tools: CameraLink, GigE Vision, USB3.0 Vision
- Compatible with commercial lens systems, a standard C-mount optical interface
- Applications: machine vision, multispectral and hyperspectral imaging, night vision

Technical Data	
Spectral range:	0.4 – 2.0 μm
Array size:	640 × 512
Pixel size:	20 × 20 μm
Image size:	12.8 × 10.24 / 16.4 mm (area/diameter)
Frame rate:	max 100 fps (full VGA res.)
NEI (30/100 fps):	5×10^{-5} @-20°C / 2×10^{-4} @0°C W/m ²
Dynamic range:	120 / 80 dB (full analog / digital output range)
Shutter:	Global electronic
Optical interface:	C-mount
Operation temp.:	-40 to +55 °C
Supply voltage:	12 V
ADC resolution:	14 bits
Camera I/O:	CameraLink, USB Vision, GigE Vision
Certifications and compliances:	CE (EMC, ESD, RoHS, REACH), GenlCam
IP rating:	GigE IP67, USB IP40