

Fiber Spectroscopy to analyze Food and Beverages

Slava Artyushenko
sa@artphotonics.com

FlexiSpec[®] fiber probes enable to monitor chemical reactions in-line & to run medical diagnostics in-vivo using all the key spectroscopy methods: ATR-absorption, diffuse reflection, Raman, fluorescence or their any combinations.

**UNIQUE
 FIBER PROBES
 FOR PROCESS
 SPECTROSCOPY
 & MEDICAL DIAGNOSTICS**
 IN A BROAD 0.3-16 μm RANGE




Wednesday, 16 December 2020, 15:00 CET
 EPIC Online Meeting on Photonics for the Food and Beverage Industry

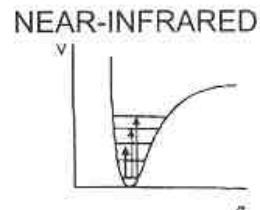
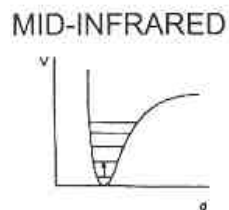
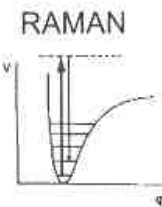
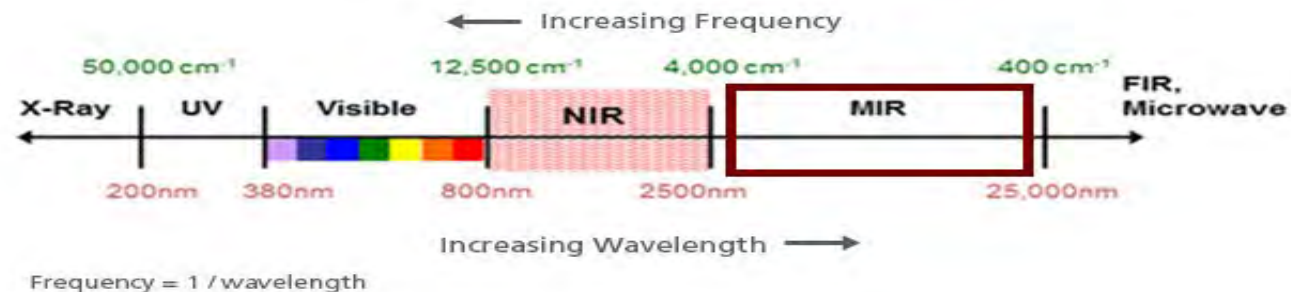


Raman, Mid & Near InfraRed-Spectroscopy

Voting results from Spectroscopy, July 19, 2011:

Which technique has been the most useful in your work?

Mid-IR - 57% / Raman - 32% / NIR - 11%



FUNDAMENTALS

4000-50cm⁻¹

FUNDAMENTALS

4000-400cm⁻¹

OVERTONES
COMBINATIONS

12500-4000cm⁻¹

SCATTERING TECHNIQUE

ABSORPTION TECHNIQUES

SOURCE
MONOCHROMATIC RADIATION
(LASER VIS-NIR)

SOURCES
(DISPERSED) POLYCHROMATIC RADIATION
(GLOBAR TUNGSTEN)

INFORMATION CONTAINED
IN SCATTERED RADIATION

INFORMATION CONTAINED
IN ABSORBED RADIATION

$$\frac{\partial \alpha}{\partial q} \neq 0$$

$$\frac{\partial \mu}{\partial q} \neq 0$$

$$\frac{\partial \mu}{\partial q} \neq 0 / \text{ANHARMONICITY}$$

$m \ll M$

FOSS solutions for the meat industry

At-line process solution

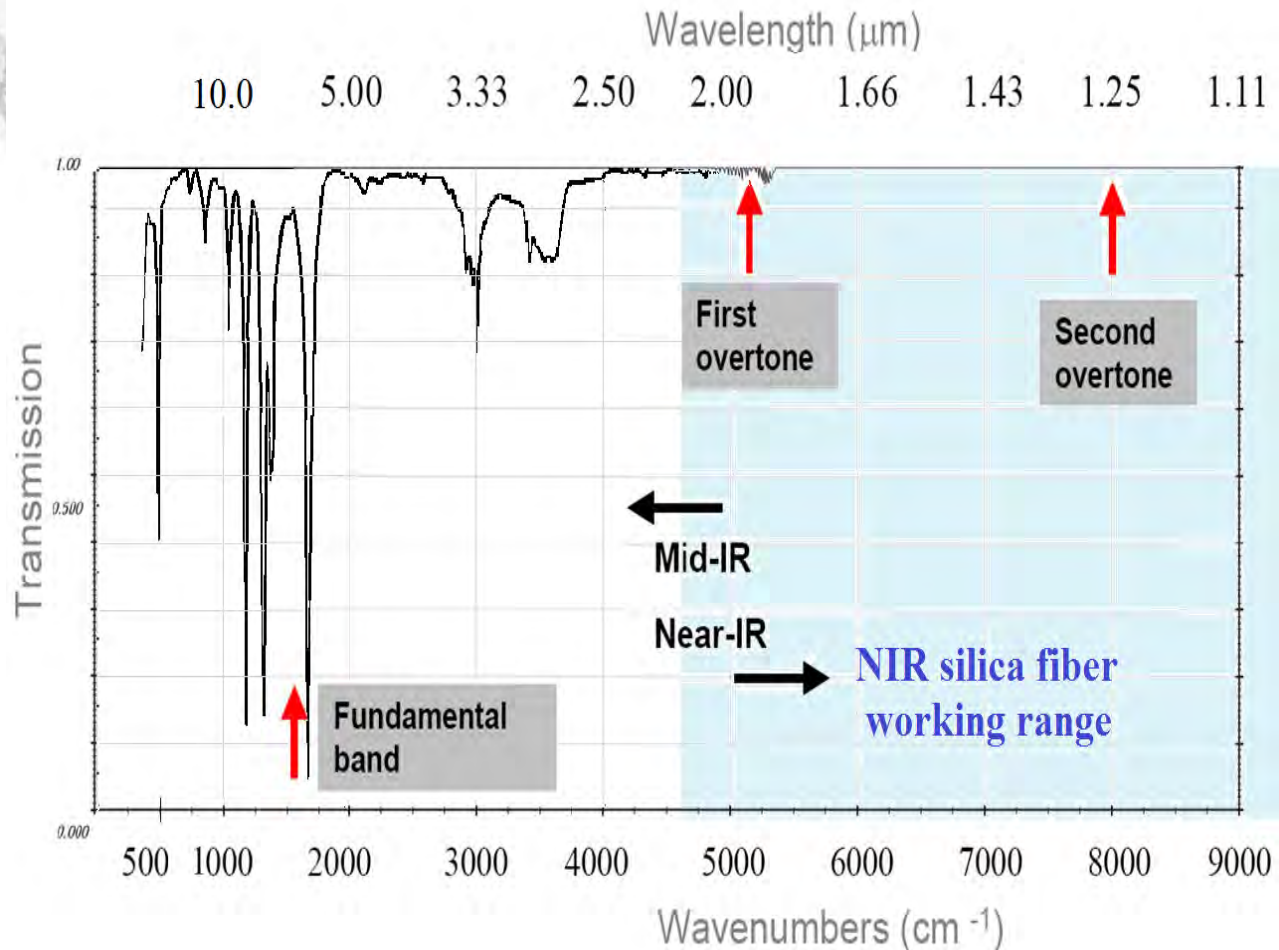


FoodScan™



Choice of Spectral Range and Method

Optimal optical path length at the measurement depends on the substance absorption coefficient



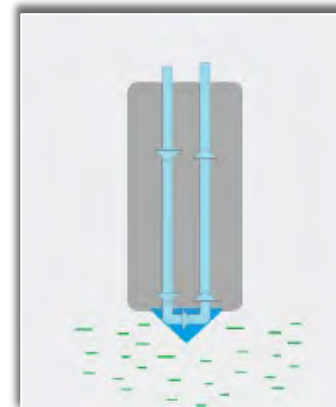
Example: Acetone Absorption Bands

The overall advantages of using FTIR analysis are that it provides rapid analysis data for better decision making in food and agriculture production processes.

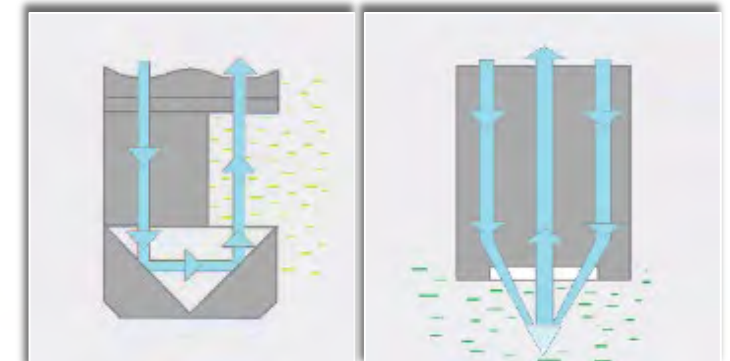
It is particularly useful for testing liquid samples such as milk and wine. Compared to traditional analysis methods it requires little or no sample preparation and no chemicals or consumables. It is non-destructive, operator friendly, fast, reliable and precise.

<https://www.fossanalytics.com/news-articles/technologies/ftir-analysis>

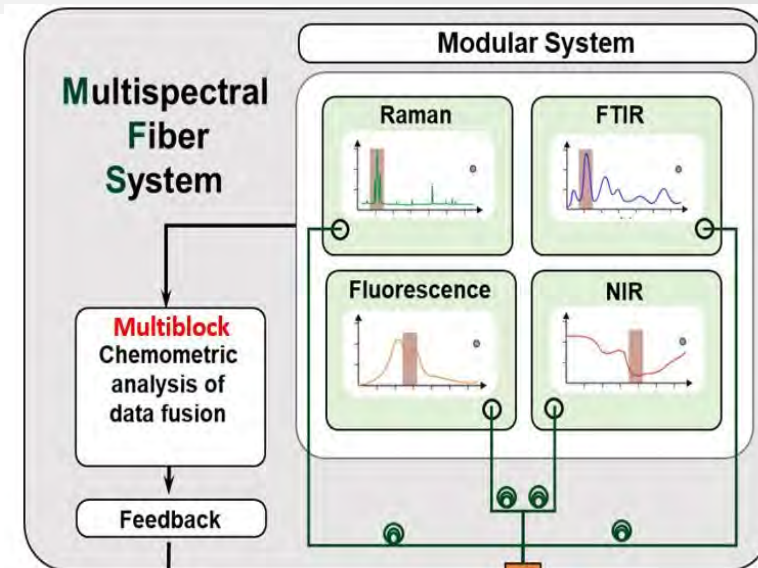
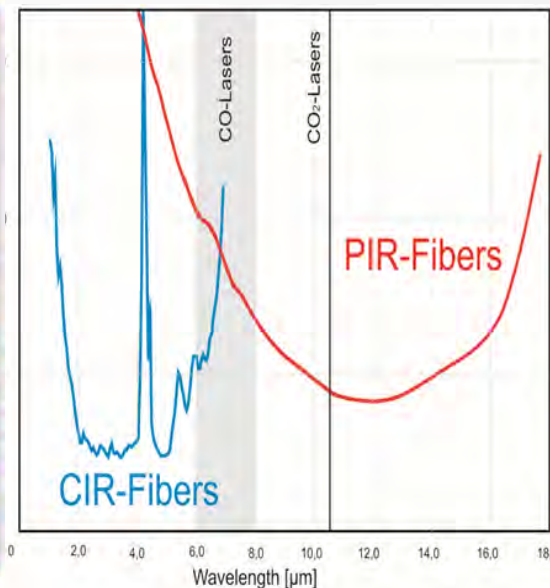
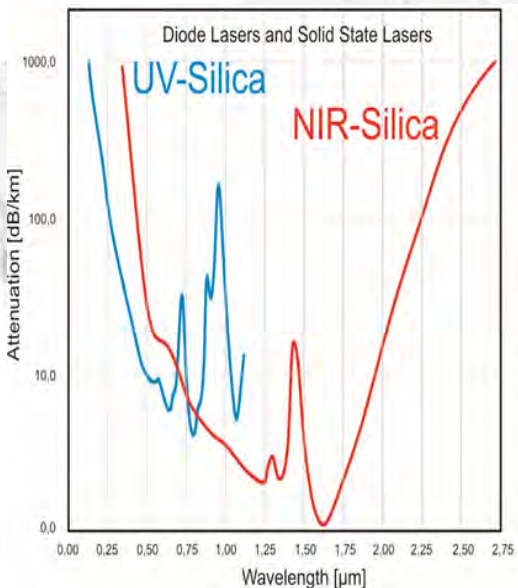
Mid IR range – ATR probes, optical path 1-10μm



Near IR range – transmission and reflection probes, optical path 1-10mm



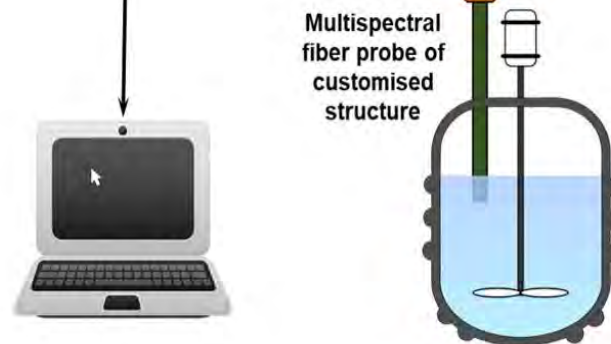
3 Fiber Types to use for Process-Spectroscopy in for 0.3-16 μ m Range



Alu- or Copper coating of Silica fibres enables to use them up to 350-700°C in 0.3-2,2 μ m range



Polycrystalline IR-fibres from Silver Halides are the very flexible and the best for Mid IR: 3-17 μ m



Multi-Spectral Fiber System using 4 Key Spectroscopy methods for Fiber Process Spectroscopy

Broad Variety of FTIR-spectrometers...

...need additional work to collect, prepare and insert media sample into the sample chamber for bench spectrometers - or to bring the portable spectrometer close or in touch with the sample



Raw milk testing with MilkoScans from **FOSS**

From Bench FTIR to Process-FTIR-Spectrometers



IR-Fiber Probes can be coupled with FTIR-spectrometer with & without sample chambers. Mirror couplers enable to use bench spectrometer when installed in sample chamber.

ReactIR™ 702L

ReactIR™ 45P

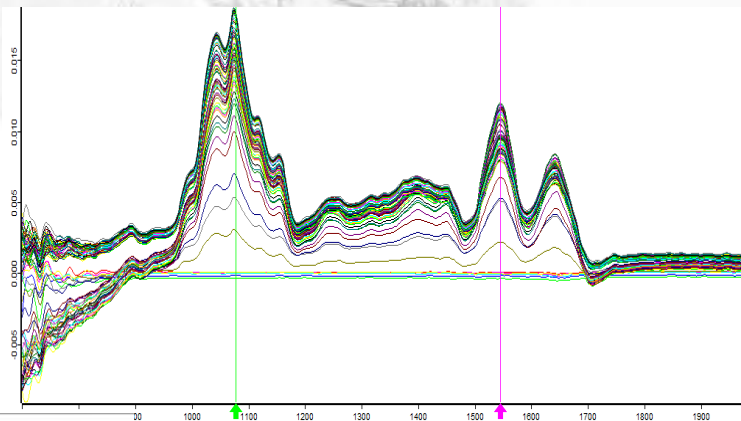


MilkoStream™ FT provides continuous measurements for standardisation

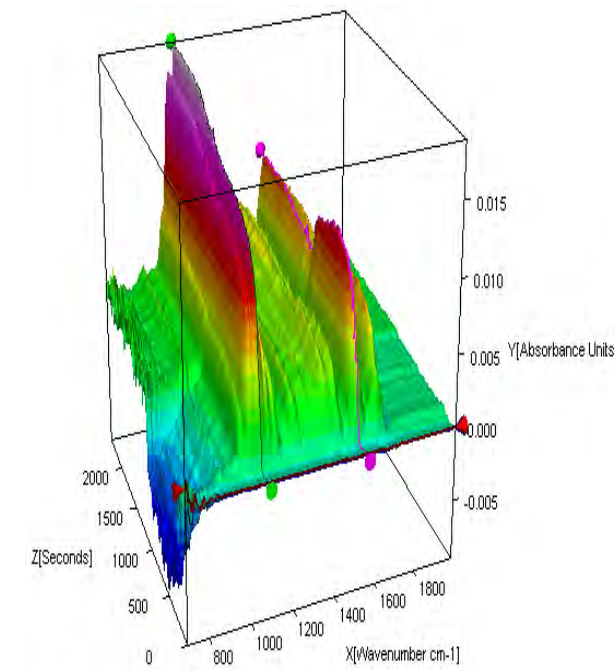
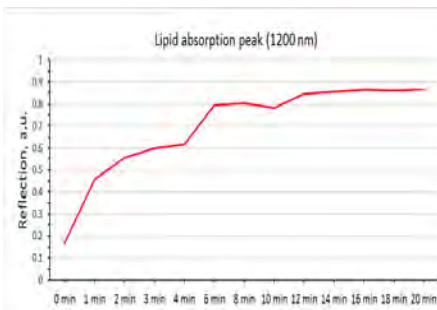
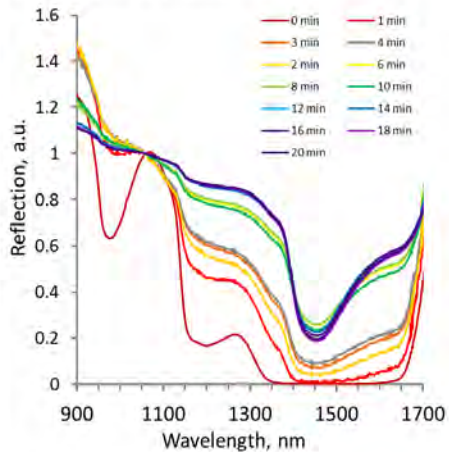
THE WORLD'S
FIRST TRUE
INLINE FTIR
ANALYZER
FROM **FOSS**



Milk Powder Dissolution

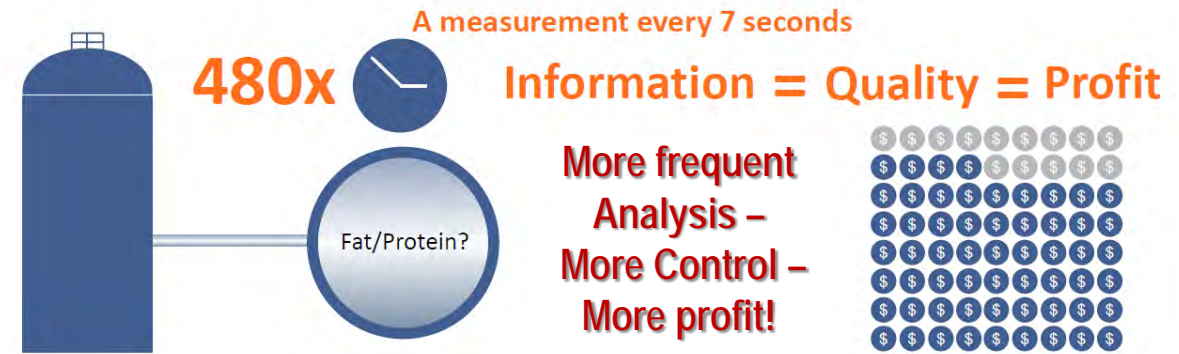
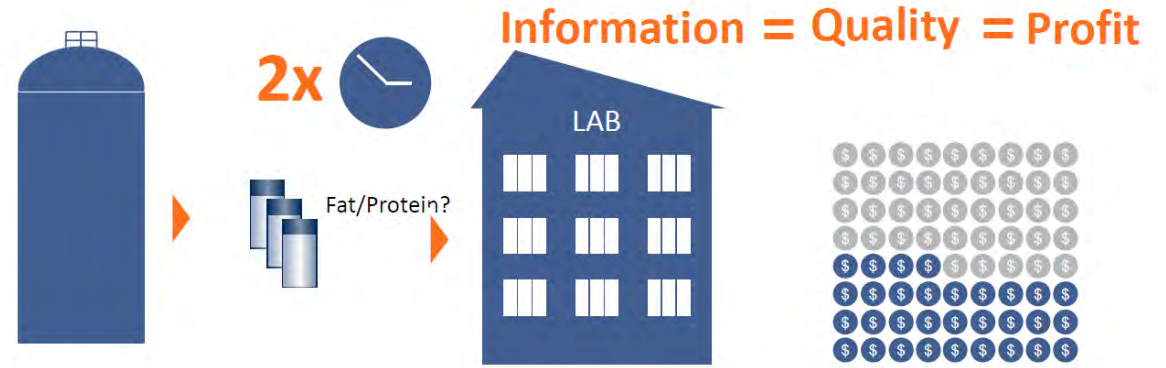


Normalized NIR-Reflection



Mid IR-absorption change in 30min

Better Milk Standardisation with MILKOSTREAM™ FT from FOSS



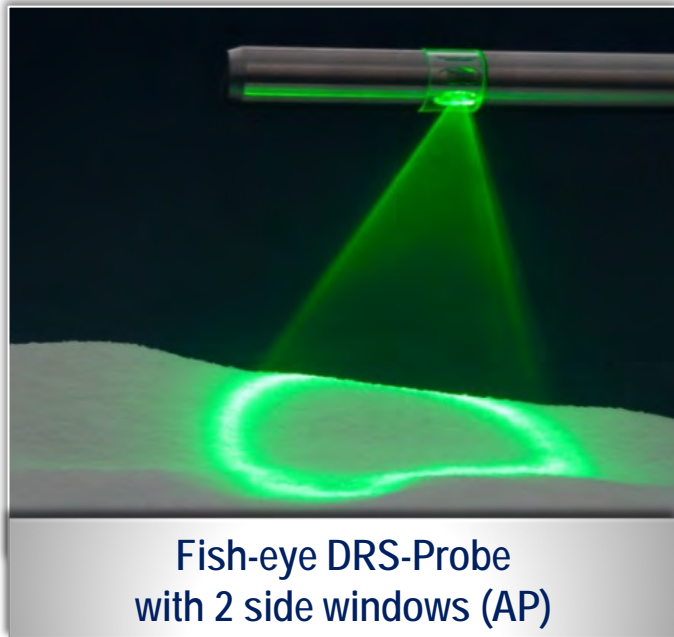
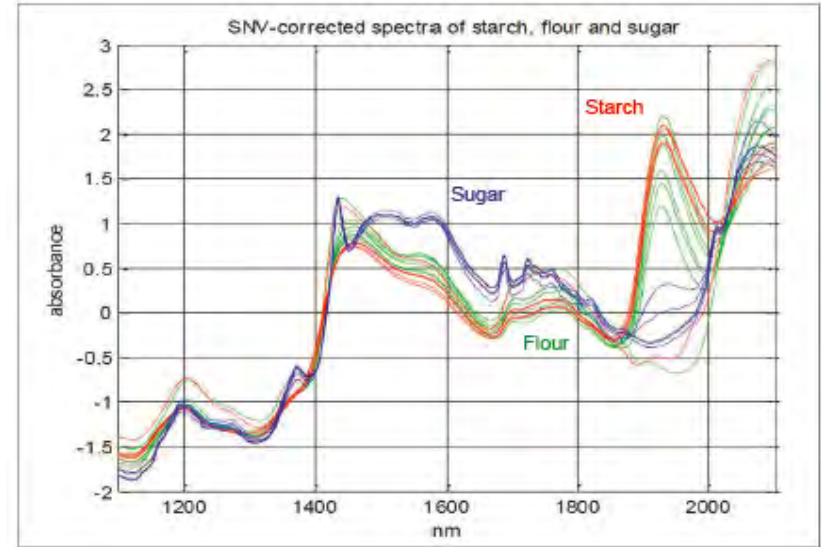
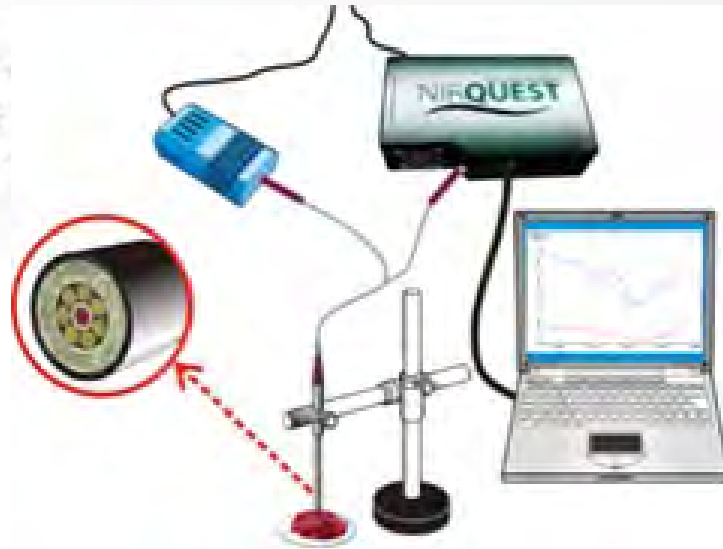
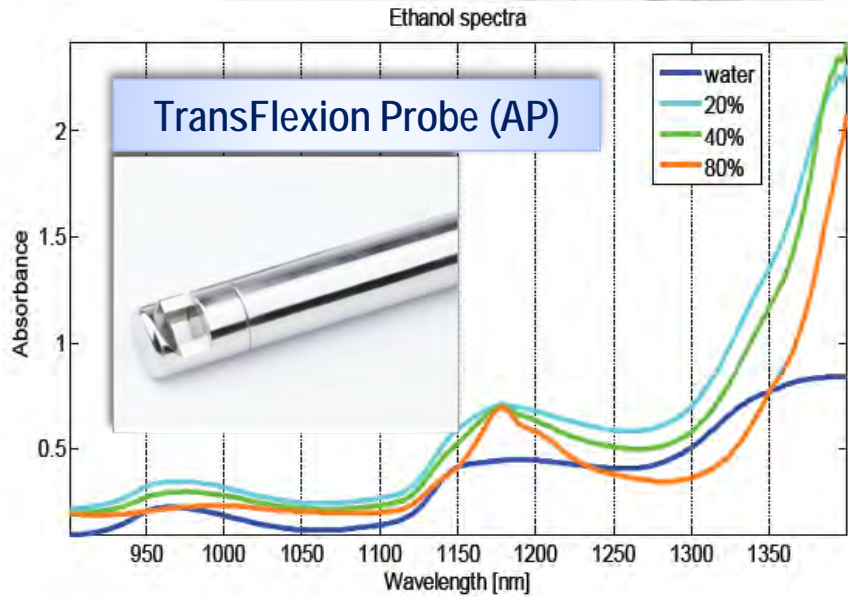
Parameters & performance

- 0 - 9 % fat
- 0 - 10 % protein
- 0 - 7 % lactose
- 0 - 20 % total solids
- 0 - 17 % solid non fat

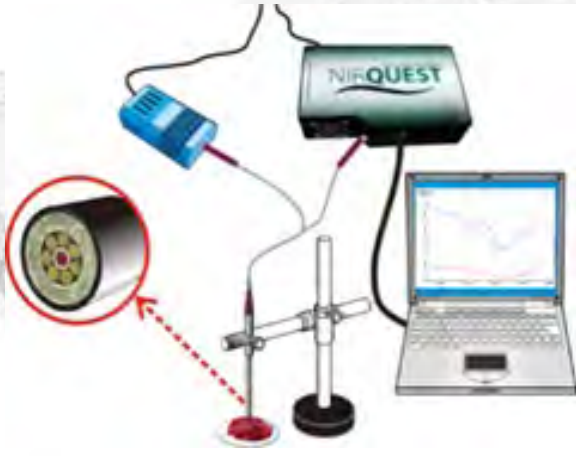
Accuracy *: Fat, protein SEP: 0.05 %, Total solids, SNF, lactose SEP: 0.10 %

Repeatability *: Fat, protein: 0.03 %, Total solids, SNF, lactose: 0.05 %

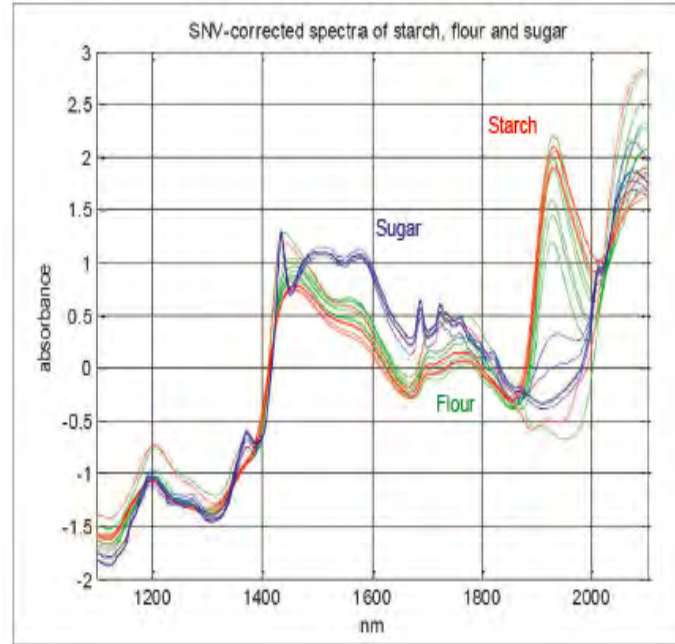
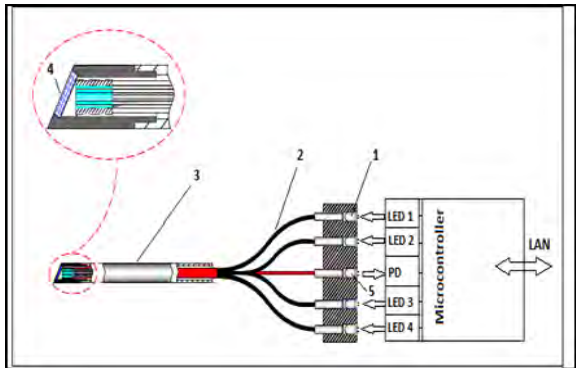
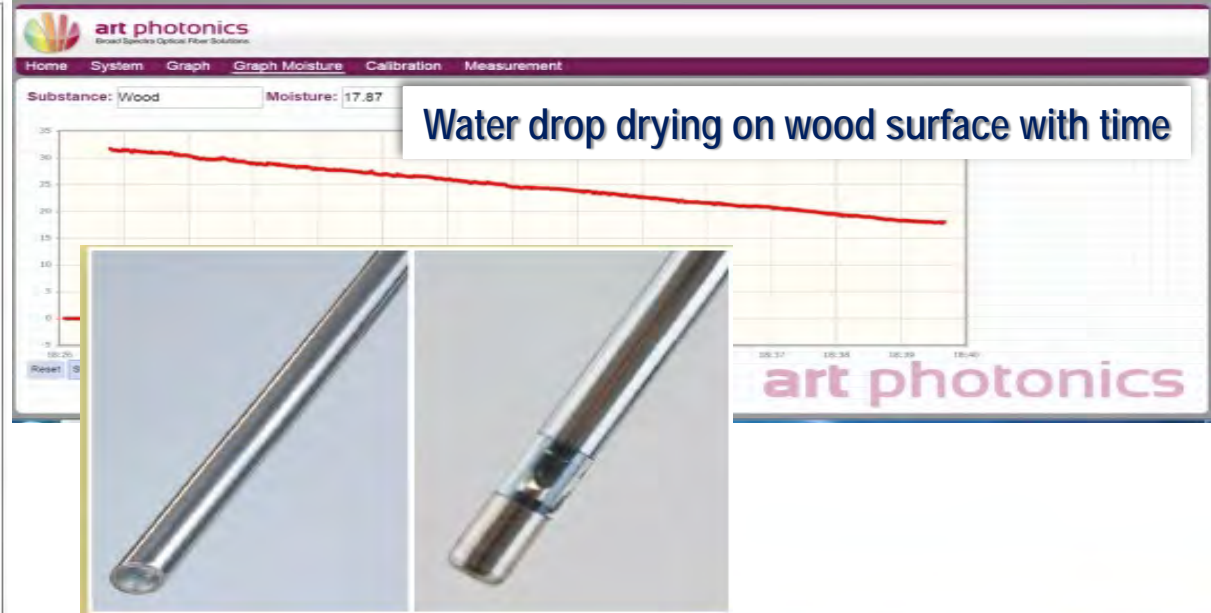
Fiber Probes for TransFlexion and Diffused Reflection Spectroscopy



Spectral Fiber Moisture Sensor using IoT Concept



Fiber Moisture Sensor can be based on 4 NIR-LED only + one photodiode (instead of expensive NIR-Spectrometer) with the proper wavelength selection – to enable the fast control of moisture (1s) with 0,1% accuracy in various white powders. Variety of fiber probes enables to measure diffuse reflection or transmission signals for different media at 4 wavelengths, while software of microprocessor calculates moisture level and send the data to iCloud by (W)LAN

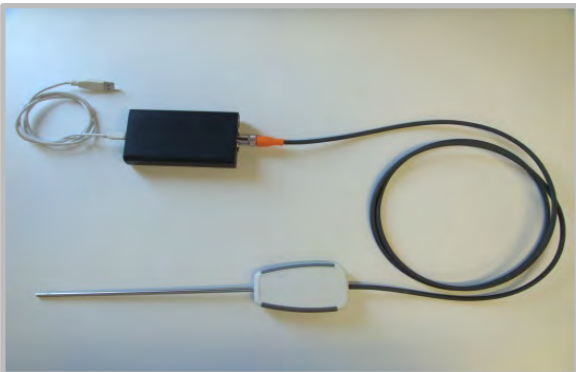
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Broad Spectra Optical Fiber Solutions

Home System Graph Graph Moisture Calibration Measurement

Substance: Wood Moisture: 17.87

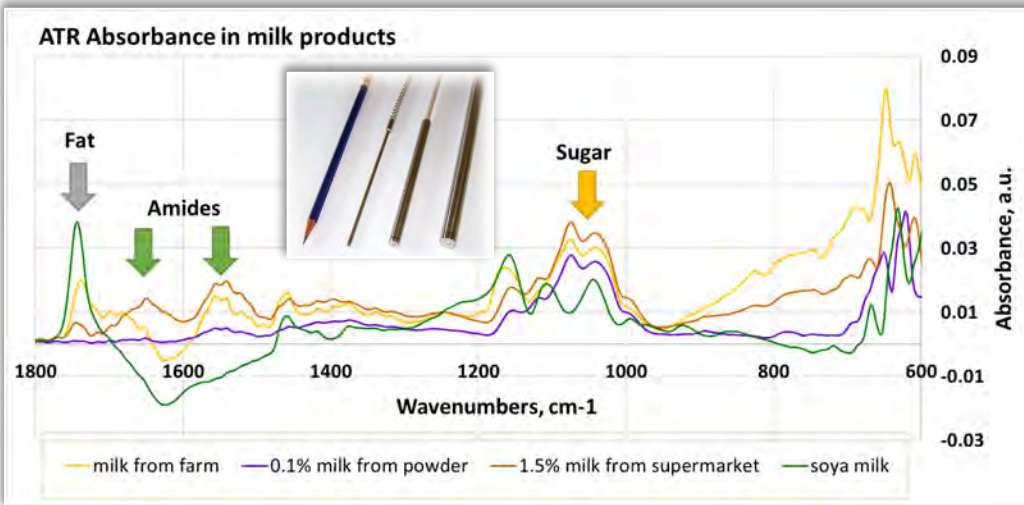
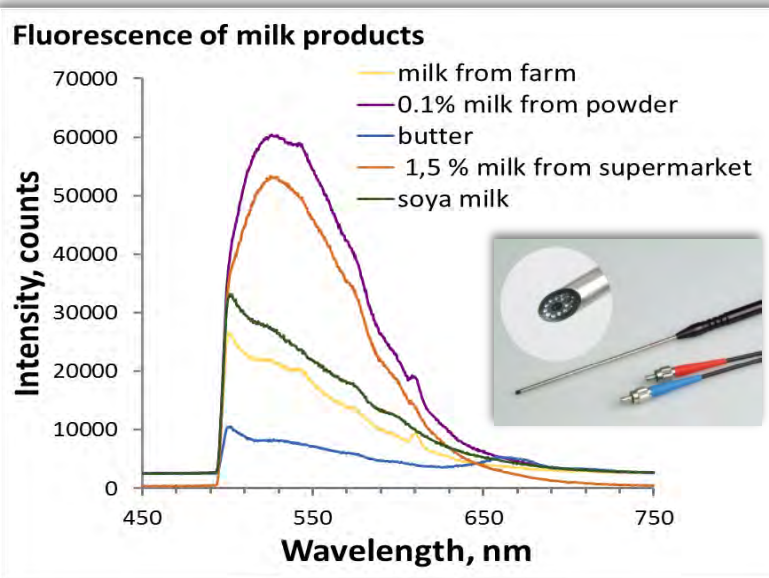
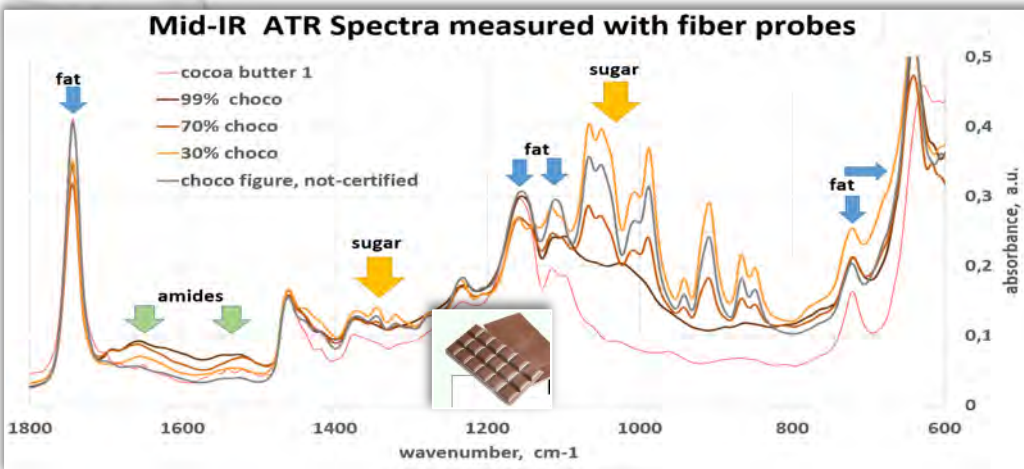
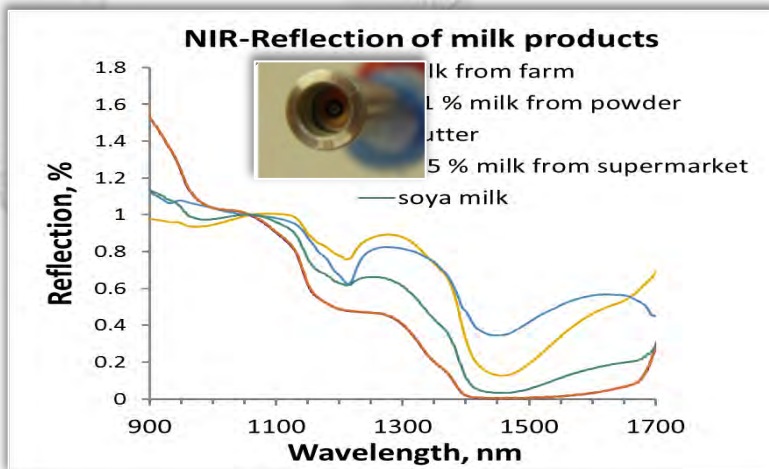
Water drop drying on wood surface with time

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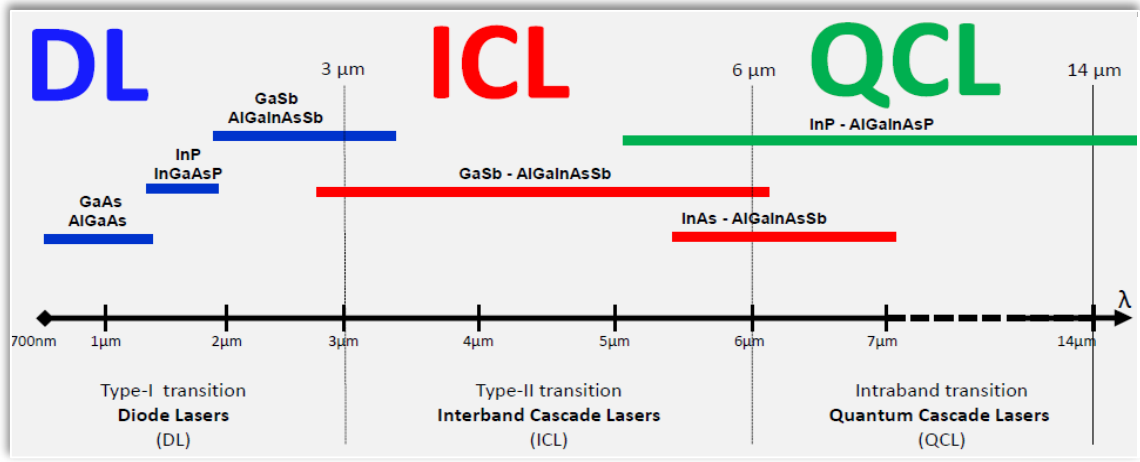
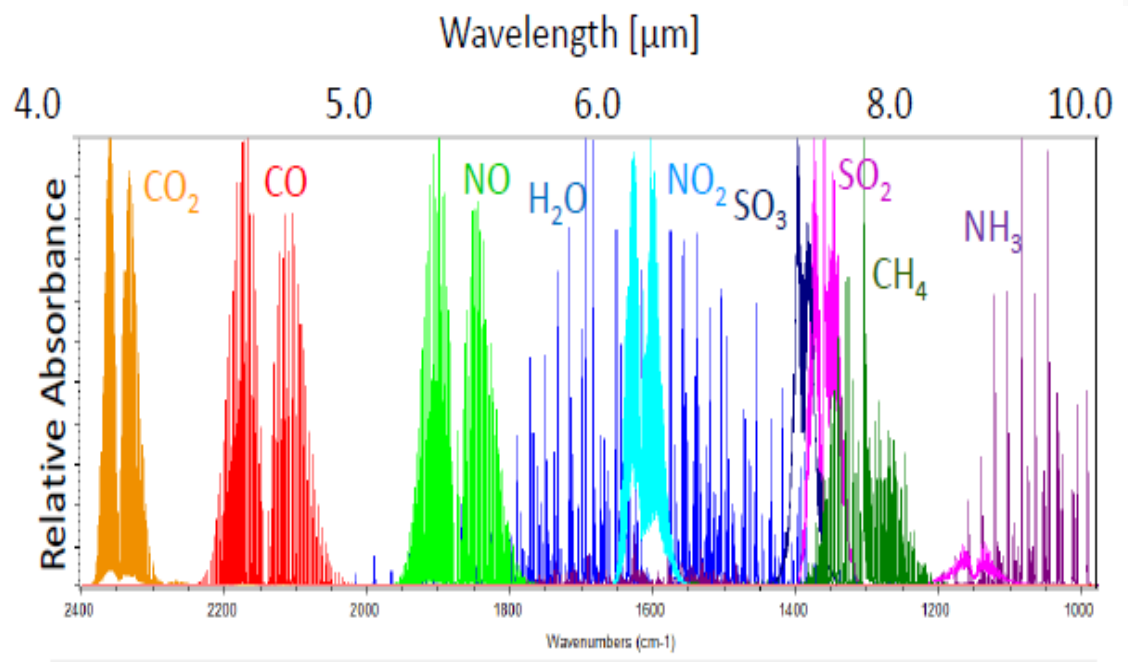


Multi-spectral Analysis of Milk Products

Different spectroscopy methods provides complimentary information in real time on milk products composition & quality (and chocolate!)



Gas Sensing with IR-Fiber or HWG-coupled Quantum Cascade Lasers

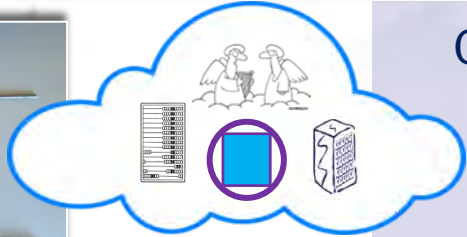
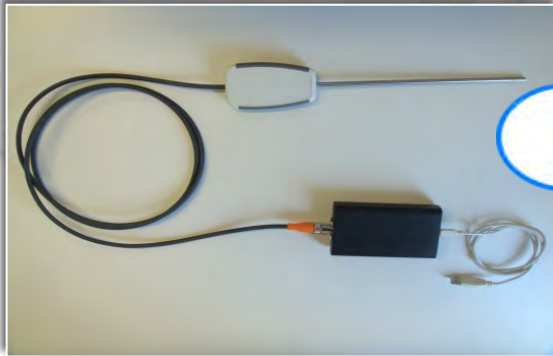


PIR-fiber bundle enable to combine radiation from 7 QC-Lasers in one PIR-fiber Probe (see EU MIRACLE-project at www.miracleproject.eu)

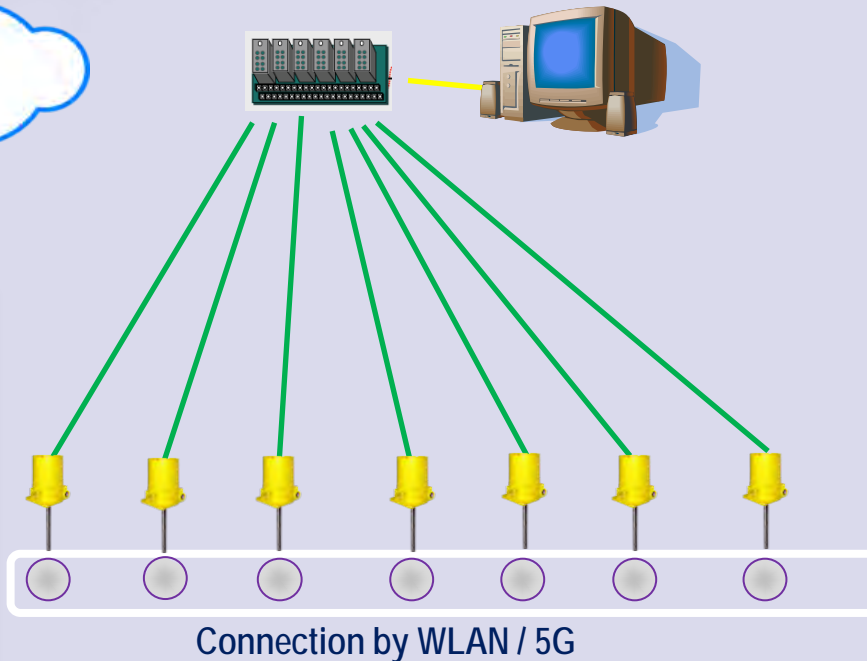


Spectral Fiber Sensors – Way to the IoT Future!

The global market for IoT networking solutions will grow from \$392.1 billion in 2017 to \$1.0 trillion by 2022 with an annual growth rate (CAGR) of 21.6% in 2017-2022



Control System



**Fiber Sensors for Food & Beverage
- for Industry & Consumers!**



**Welcome to our
collaboration!**



Private Placement Volume
Photonics & Vertical Markets Served
YTD July 9, 2018

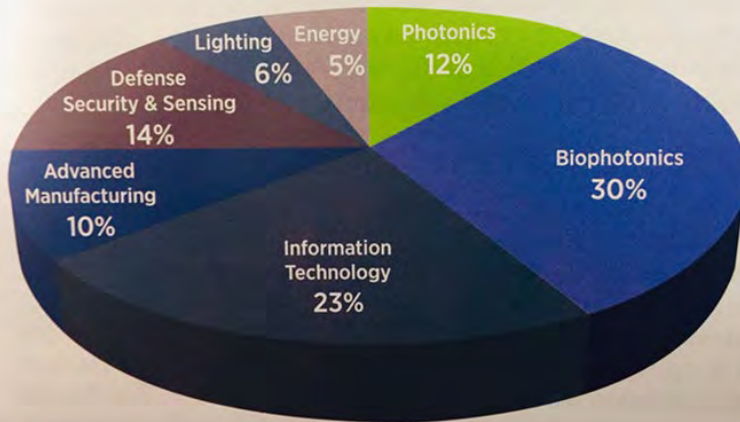


Image courtesy of Linda Smith, <http://cerescom.net/index.php?page=private-placements-2018>.