# Campden BRI

Practical application of technical excellence for the food and drink supply chain.

- 2500 member companies
- Analytical testing, consulting, product and process innovation, training etc.
- 3000m<sup>2</sup> laboratories, 3500m<sup>2</sup> process halls

#### **Photonics**

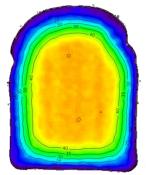
- Product characterisation: Spectroscopy (UV, Visible, NIR, FTIR), Microscopy (Visible, FTIR), Colour measurement and imaging, X-ray micro CT, Hyperspectral NIR imaging, Thermal imaging, Particle size analysis.
- Evaluation and application of new technologies













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EPIC Online Technology Meeting on Photonics for the Food and Beverage Industry

food and drink innovation

## Photonics applications

- Precision agriculture
- Manufacturing: Raw material inspection, sorting, process control,

machine vision, final product inspection

- Laboratory analysis, product development
- Regulatory and supply chain validation.

### Challenges

- Translating laboratory and at-line measurements to online: automation, continuous inspection, validation and assurance.
- e.g. moisture ✓, fat ✓, colour ✓, temperature ✓ what about saturated fat, salt, acrylamide, structure, particle size in bulk tanks?

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# Challenges

- Food safety
  - Decontamination (UV, pulsed light)
  - Inspection of cleanliness on surfaces, in pipes
  - Detection of pathogens, allergens, mycotoxins...
- Foreign body detection
  - Metal detectors ✓ X-ray ✓ Surface features ✓
  - Low density materials plastic, wood, egg shell, nut shell, fruit stones; cluttered background: glass fragments in glass jars
- Internal defects: holes, rot etc.
- Supply chain validation: authenticity, freshness (meat/fish)...
  - HSI for herbs and spices, Raman spectroscopy for drinks...

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