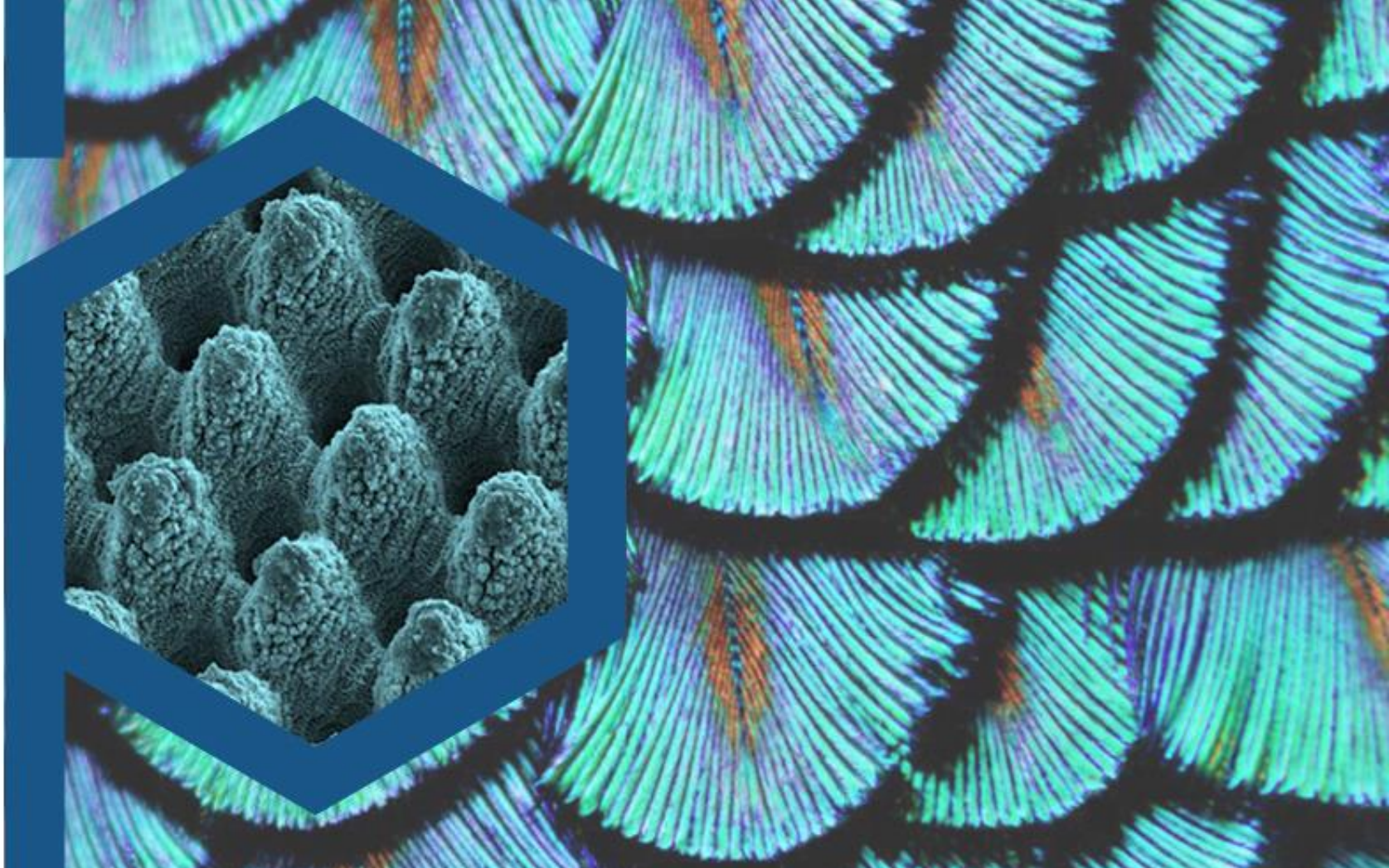


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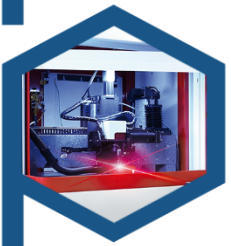
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31<sup>st</sup> August 2020, Andrés Fabián Lasagni, Technische Universität Dresden

# The LAMPAS project

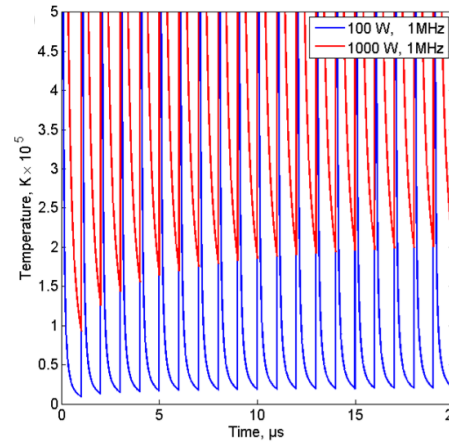
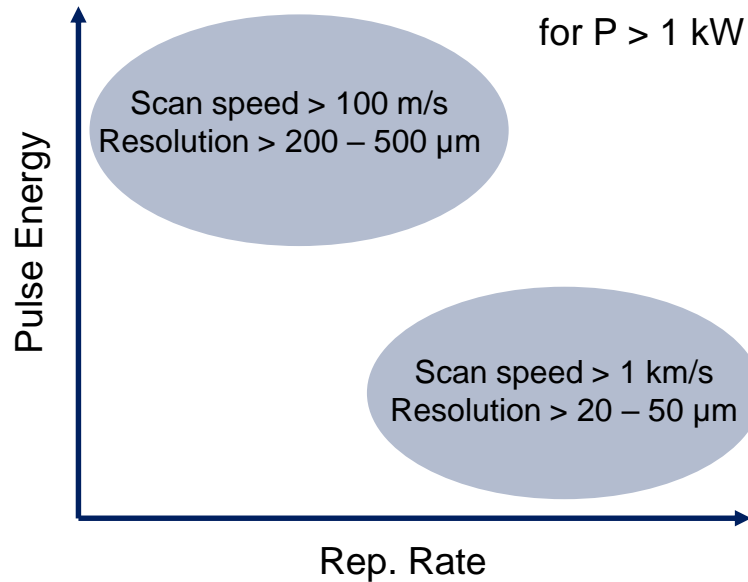




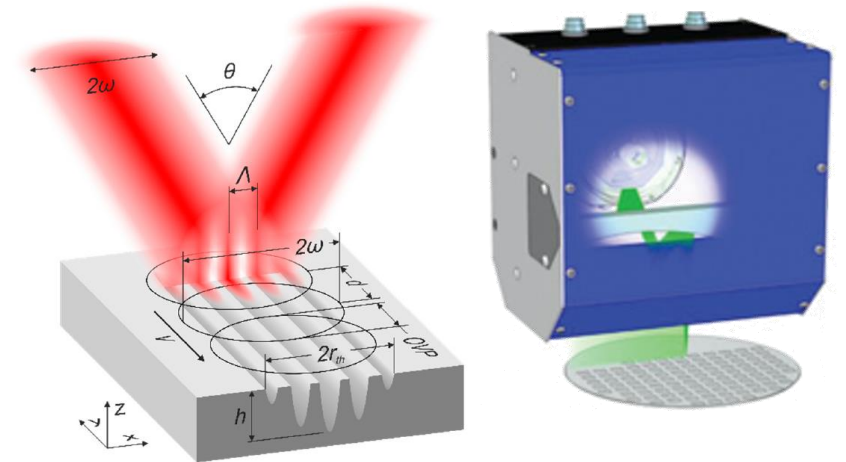
# The idea



## The high-power laser processing paradigm



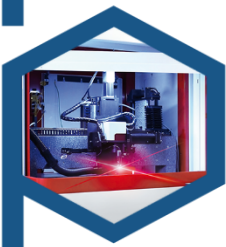
**Heat accumulation!**



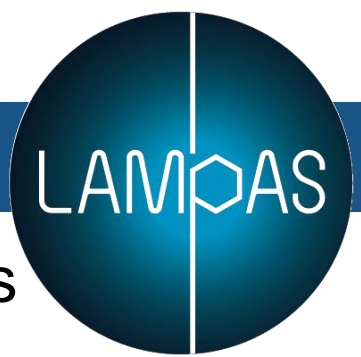
- **Scenario 1:** low pulse energy ( $\mu\text{J}$ ) and high rep. rates (GHz – THz!)
  - Scanning speeds of **several km/s** required
  - Significant heat accumulation
- **Scenario 2:** high pulse energy (mJ) and moderate rep. rates (few GHz)
  - Large spot sizes
  - **Low feature size resolution**

- **Scenario 3:** high pulse energy (mJ), moderate rep. rates and utilization of **interference patterns!**
  - Scanning speeds of some 100 m/s required
  - **Lower** heat accumulation
  - Higher **resolution** due to interference pattern!



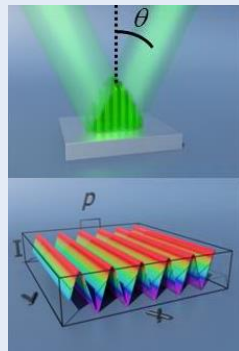


# The idea



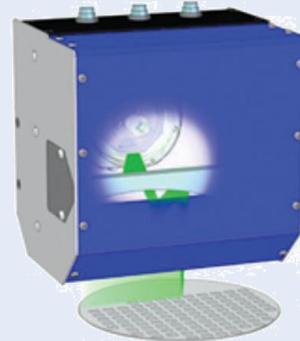
“Multi-beam processing” with **interference patterns** on large spots delivered to the material surface by polygon scanners!

High resolution multi-beam processing



Interference Patterning

High-speed beam deflection



Polygon scanner

Ultra-short pulse laser ablation



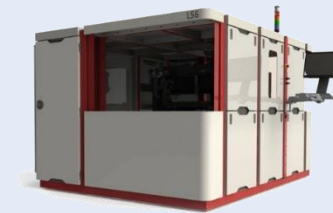
High-power USP laser

In-line monitoring



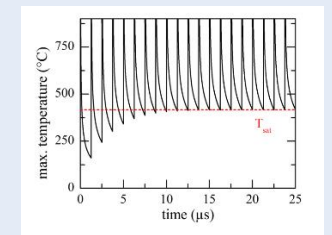
Process control

System design and integration



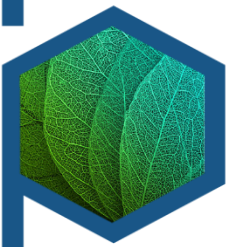
Process development

Demonstration, validation and simulation

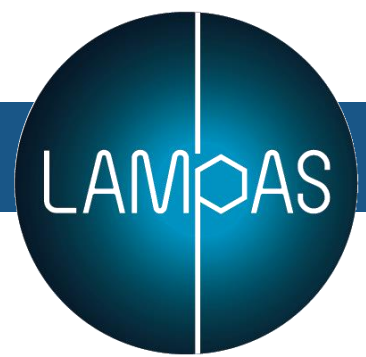


Product development



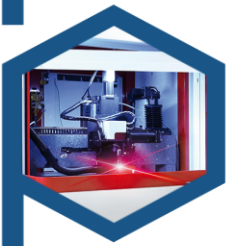


# Objectives



- **Objective 1:** Development of a high power ps-laser source
- **Objective 2:** Development of a high-speed beam delivery system
- **Objective 3:** Development of an in-line monitoring process to assess the functional performances
- **Objective 4:** Development and construction of a laser system integrating the developed sub-elements
- **Objective 5:** Processing of product demonstrators with high performance requirements
- **Objective 6:** Validation of the treated prototypes in relevant environments (TRL 6)

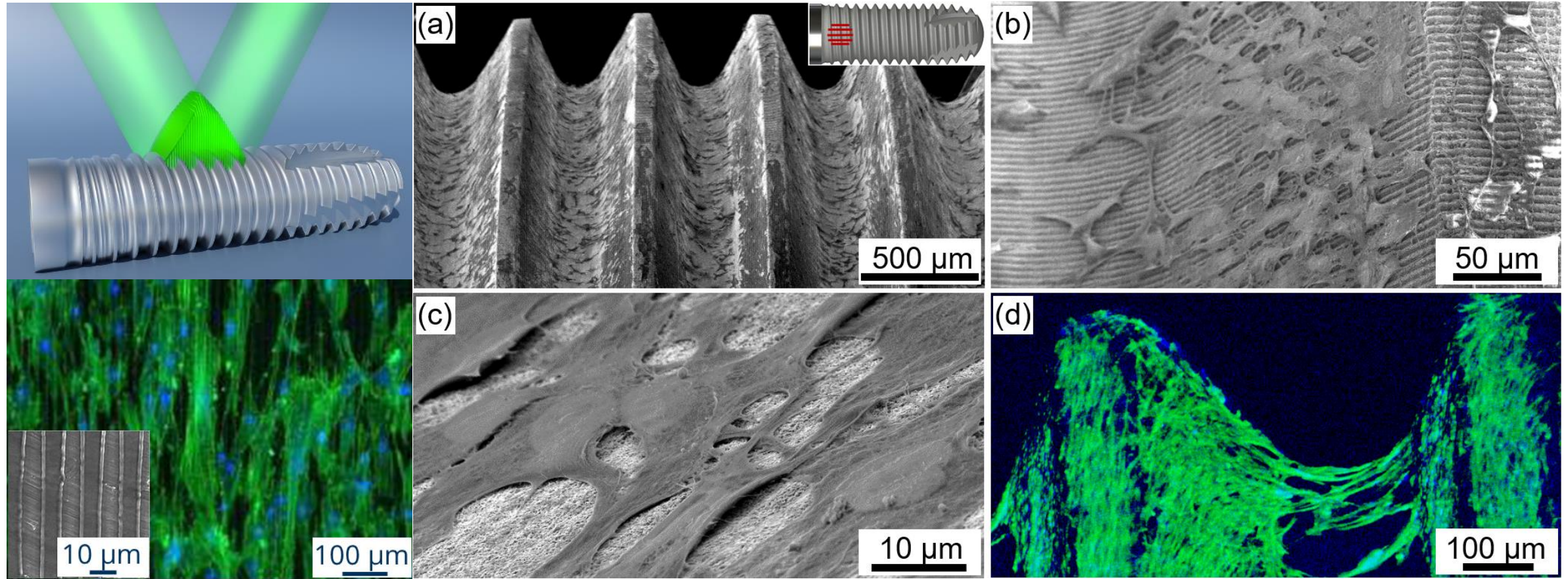




# Fabrication of biocompatible surfaces



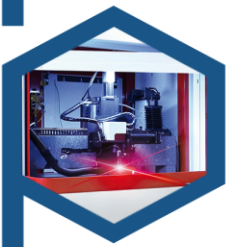
## Example of surface functionalization using DLIP on dental implants



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 825132. It is an initiative of the Photonics Public Private Partnership ([www.photonics21.org](http://www.photonics21.org)). © 2020 European Commission and Photonics21. Any presented result reflects only the author's view. The EU is not responsible for any use that may be made of the information herein contained.



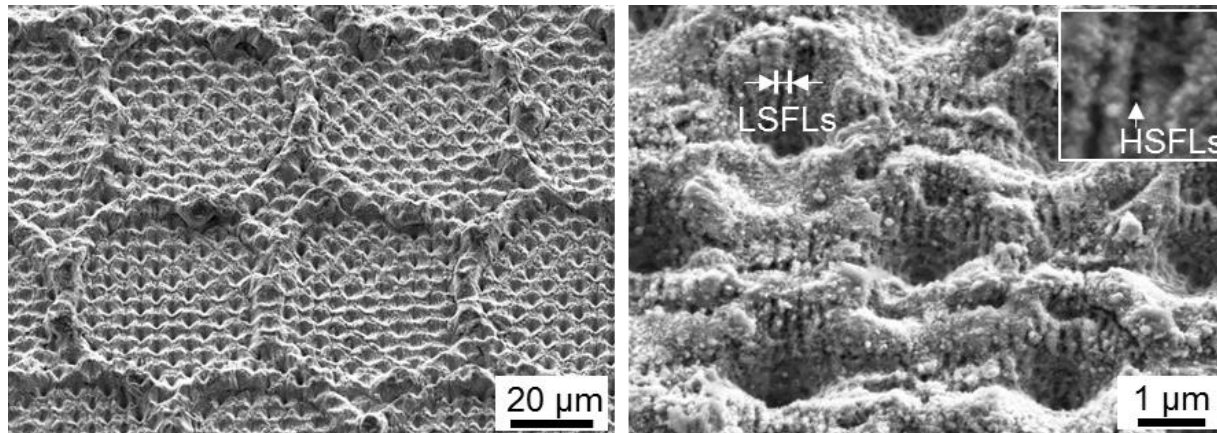
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# Fabrication of antibacterial surfaces



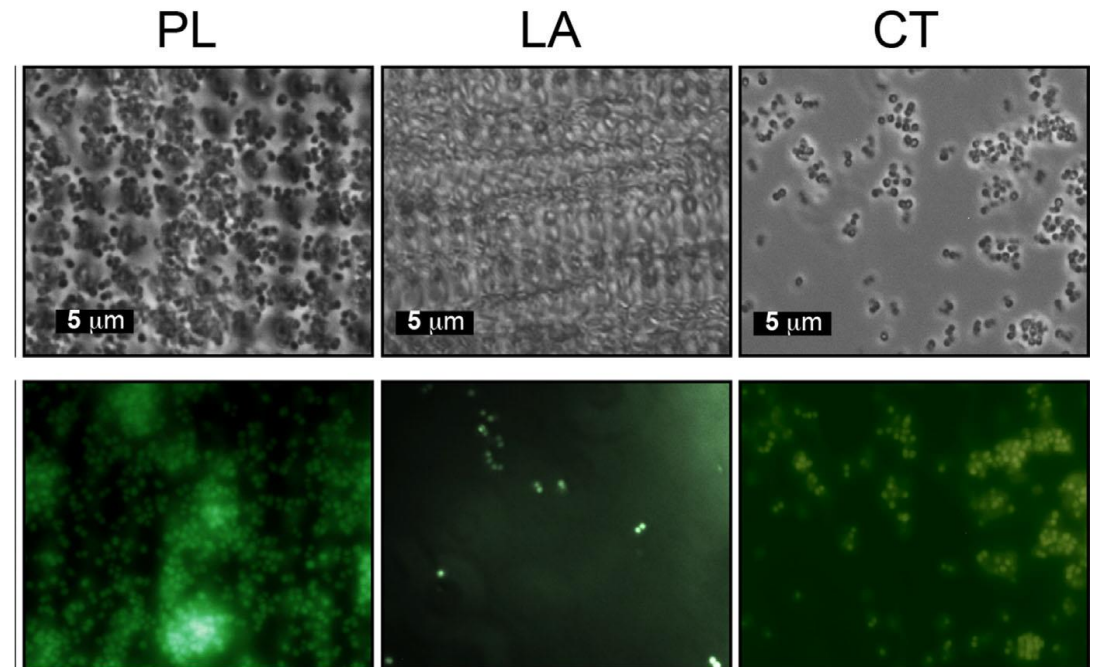
## Example of surface functionalization using DLIP on dental implants



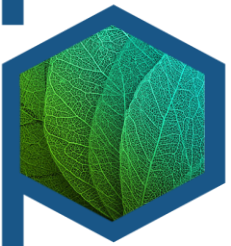
Fabrication of DLIP structure ( $\sim 5 \mu\text{m}$ ) “decorated” by LIPSS ( $\sim 150$  and  $800 \text{ nm}$ ) into DLW features ( $\sim 50 \mu\text{m}$ )

### Multifunctional surfaces

- Antibacterial
- Biocompatibles
- Wear reduction



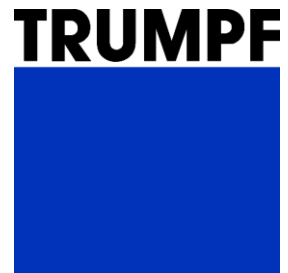
Impressive reduction of bacteria adhesion by producing period patterns using DLIP



# Project Partners



**TECHNISCHE  
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**BOSCH**



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# Thank you for your attention



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