



# PHIX photonics assembly

*“VCSEL based solid state LiDAR”*

*Jeroen Duis CCO*



PHOTONIC ASSEMBLY

# PHIX Mission

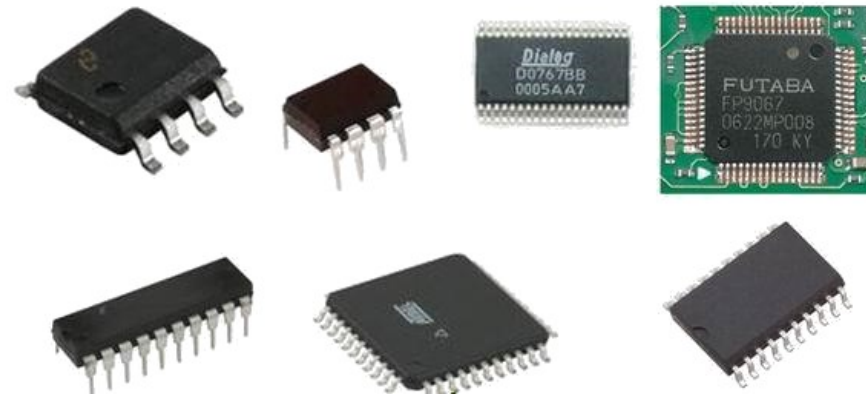
PHIX is to become a world leader foundry in packaging and assembly of Photonic Integrated Circuits (PIC's) by supplying PIC based components and modules in scalable production volumes.

- Initiated by LioniX International in 2017
- Started operations in 2018
- Specialized in hybrid PIC assembly and fiber array interfacing



# The challenges of PIC packaging

Like in electronic ICs, one could dream of a generic PIC package that can be configured such, that it fits all technologies and all applications, just like electronic ICs that are nowadays in almost every electronic device...



However... there are some major differences between ICs and PICs...

# Why is photonic assembly different from electronic assembly?

## Electronic assembly:

- Established semiconductor component supply chain (IC foundries, test houses, IC-packaging houses)
- Established PCB/flex/ceramic population supply chain; only electrical interfaces
- Established packaging and assembly equipment options
- Many low, medium and high volume contract manufacturing companies
- Established interfaces between supply chain partners (specs, yield, performance)

## Photonic assembly:

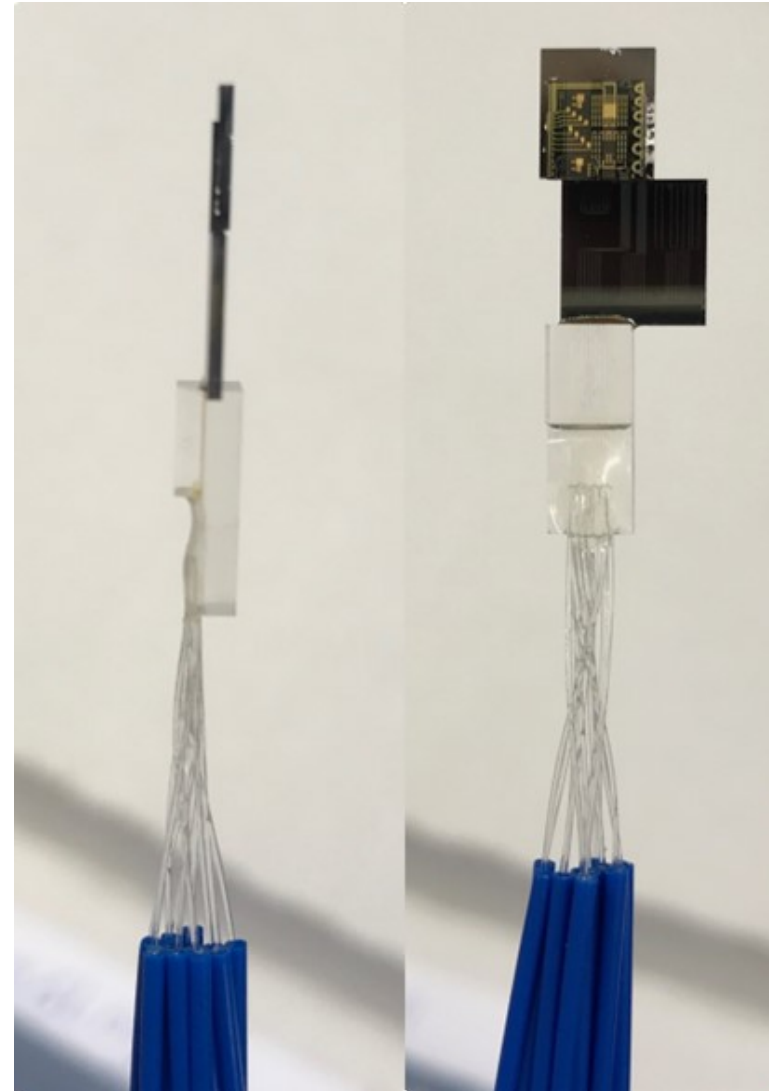
- Multiple Photonic IC technologies, not compatible with each other
- No standard PIC *component* packaging available (in reference to IC packages)
- Additional parts needed for optical interfaces (fibers, lenses, isolators); both optical and electrical interfaces
- Complex optical interfaces which require submicron alignment
- No standard substrates (vs. PCB, Flex); custom submounts and MOBs (micro-optical-bench)
- No clear interfaces established (e.g. performance bare PIC vs. performance packaged module)
- Packaging challenges compare better with micro-assembly of multi-component sensor products than with semiconductor component packaging or electronic assembly



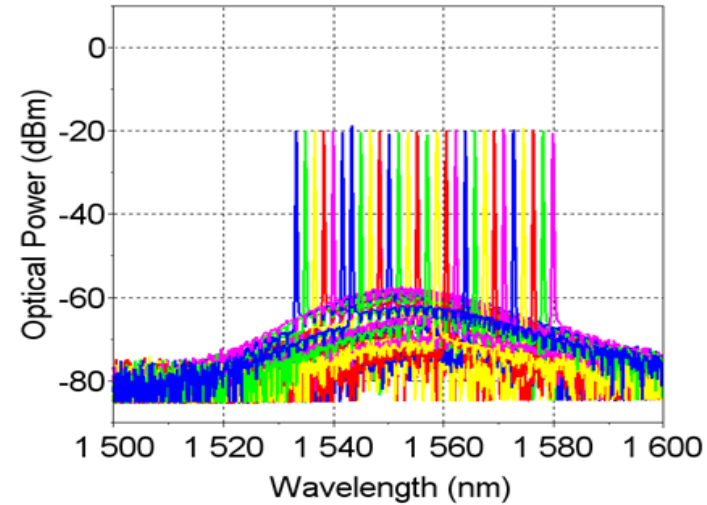
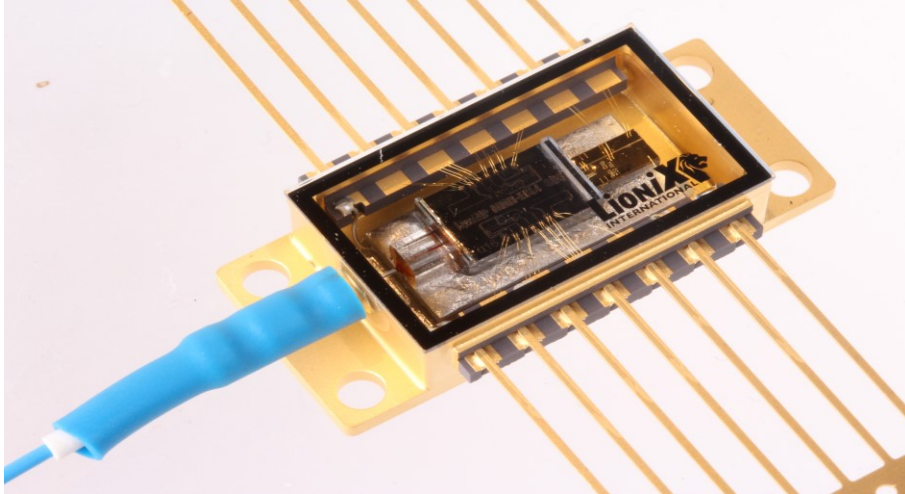


# Competencies

- Die preparation
- Die alignment and bonding
- Electrical interfacing
- Thermal Packaging
- (Polarization Maintaining) Fiber Arrays
- High Power
- Free Space packaging
- Hybrid assembly



# Tunable laser application



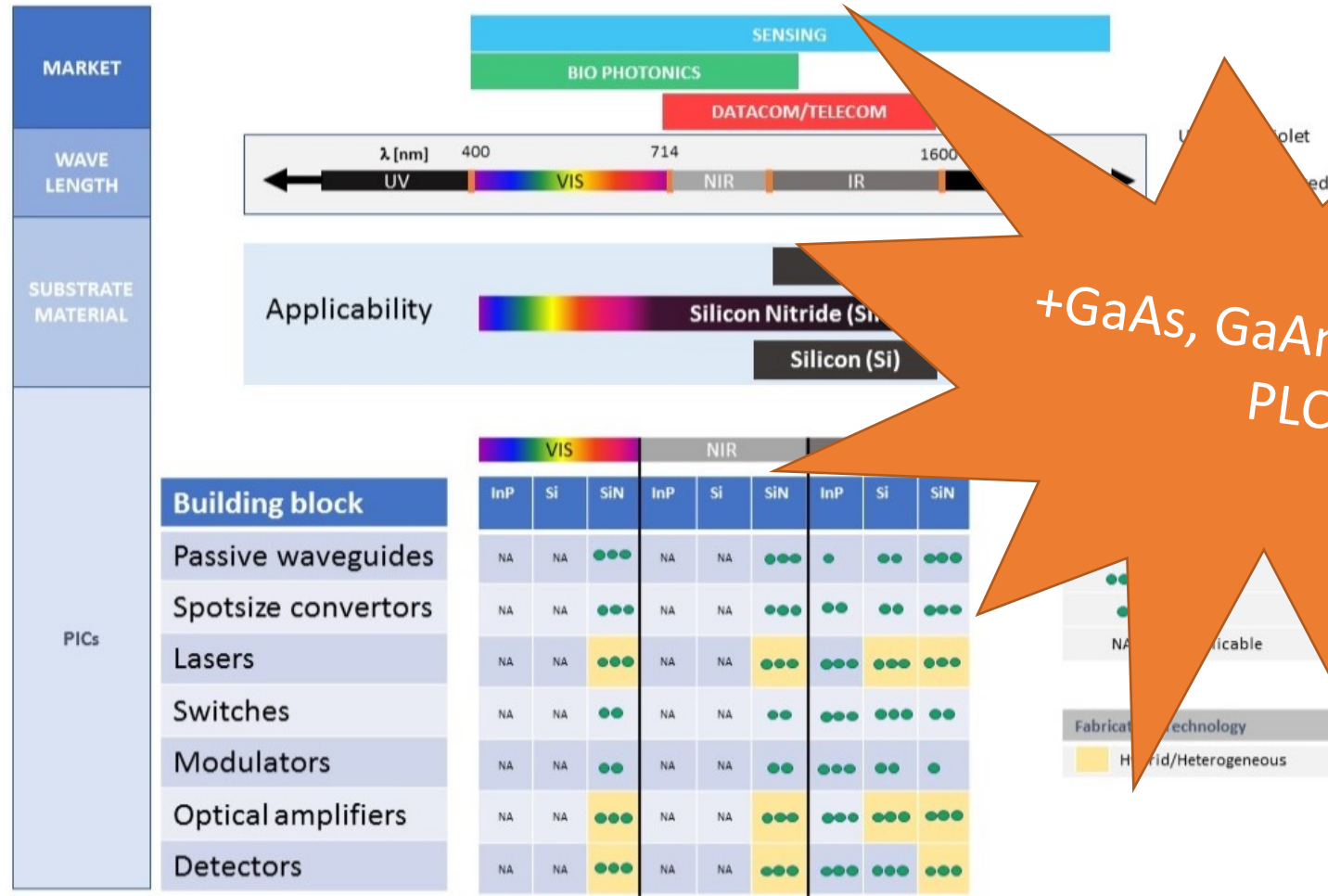
	Tuning range	Tuning speed	Linewidth	Output Power	Size
<b>Tunable laser Module 25 kHz</b>	C-band (40nm)	1 kHz	< 25 kHz	10mW	3x2x1 cm
<b>Tunable laser Module 5 kHz</b>	C-band (40nm)	1 kHz	< 5 kHz	10mW	3x2x1 cm
<b>Tunable laser Module 1 kHz</b>	C-band (40nm)	1 kHz	< 1 kHz	10mW	3x2x1 cm

Latest result: extremely small bandwidth (290 Hz) with 13 mW power in output fiber, >80 nm tunability

“290 Hz Intrinsic Linewidth from an Integrated Optical Chip-based Widely Tunable InP-Si<sub>3</sub>N<sub>4</sub> Hybrid Laser”, Y. Fan et al, post deadline oral presentation, CLEO USA, San Jose, (CA), 14-19 May 2017



# Supporting assembly of 3 major PIC platforms



+GaAs, GaAn, LiNbO3, PLC



# Automotive struggle

- Solid State / moving parts
- Resolution
- Refresh time
- Distance measurement (time) + Speed (wavelength) + .....
- Line scan – 2D image
- Output power vs detection sensitivity
- Integrated Photonics, discrete optics, combination
- Introduction into market
- Environmental requirements
- Reliability
- Volume scale up





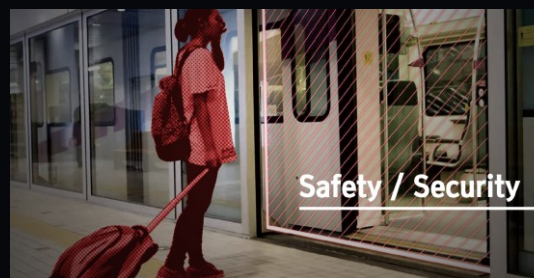
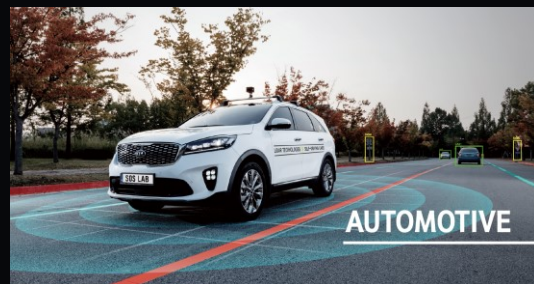
## Bio-info

Since  
2016

Funding  
\$ 6M

members  
40+

## Business



## Clients



## Awards




# Hybrid Scanning LiDAR

## SL-1

### Gwanghwamun Gate



	A	B	
<b>MOTOR</b>	1EA	N/A	1EA
<b>MEMS</b>	N/A	1EA	1EA
<b>LD/PD/ Signal Processing</b>	64/128EA	4EA	1EA
<b>Detection Range</b>	Up to 150 m	0.15 ~ 0.6° (H) x 0.25° (V) Angular Resolution	
<b>Distance Accuracy</b>	< ± 2 cm	5 ~ 20 FPS Measurement Speed	
<b>Field of View</b>	120° (H) x 20° (V)	110 x 85 x 100 mm Dimensions (WDH)	

# Hybrid Scanning LiDAR

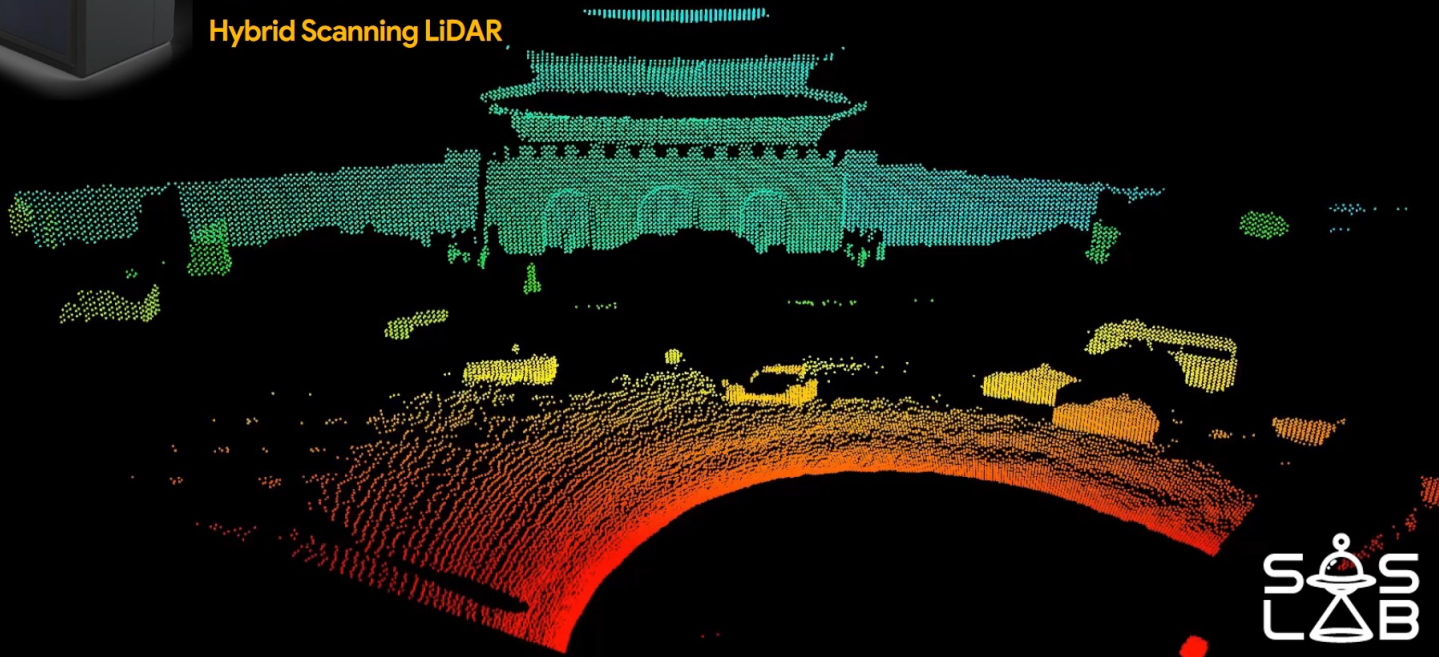
## SL-1

### Gwanghwamun Gate




**SL-1**

Hybrid Scanning LiDAR



@ Gwanghwamun Gate, Seoul

	A	B	
<b>MOTOR</b>	1EA	N/A	1EA
<b>MEMS</b>	N/A	1EA	1EA
<b>LD/PD/ Signal Processing</b>	64/128EA	4EA	1EA

Up to 150 m  
Detection Range

< ± 2 cm  
Distance Accuracy

120 ° (H) x 20 ° (V)  
Field of View

0.15 ~ 0.6° (H) x 0.25 ° (V)  
Angular Resolution

5 ~ 20 FPS  
Measurement Speed

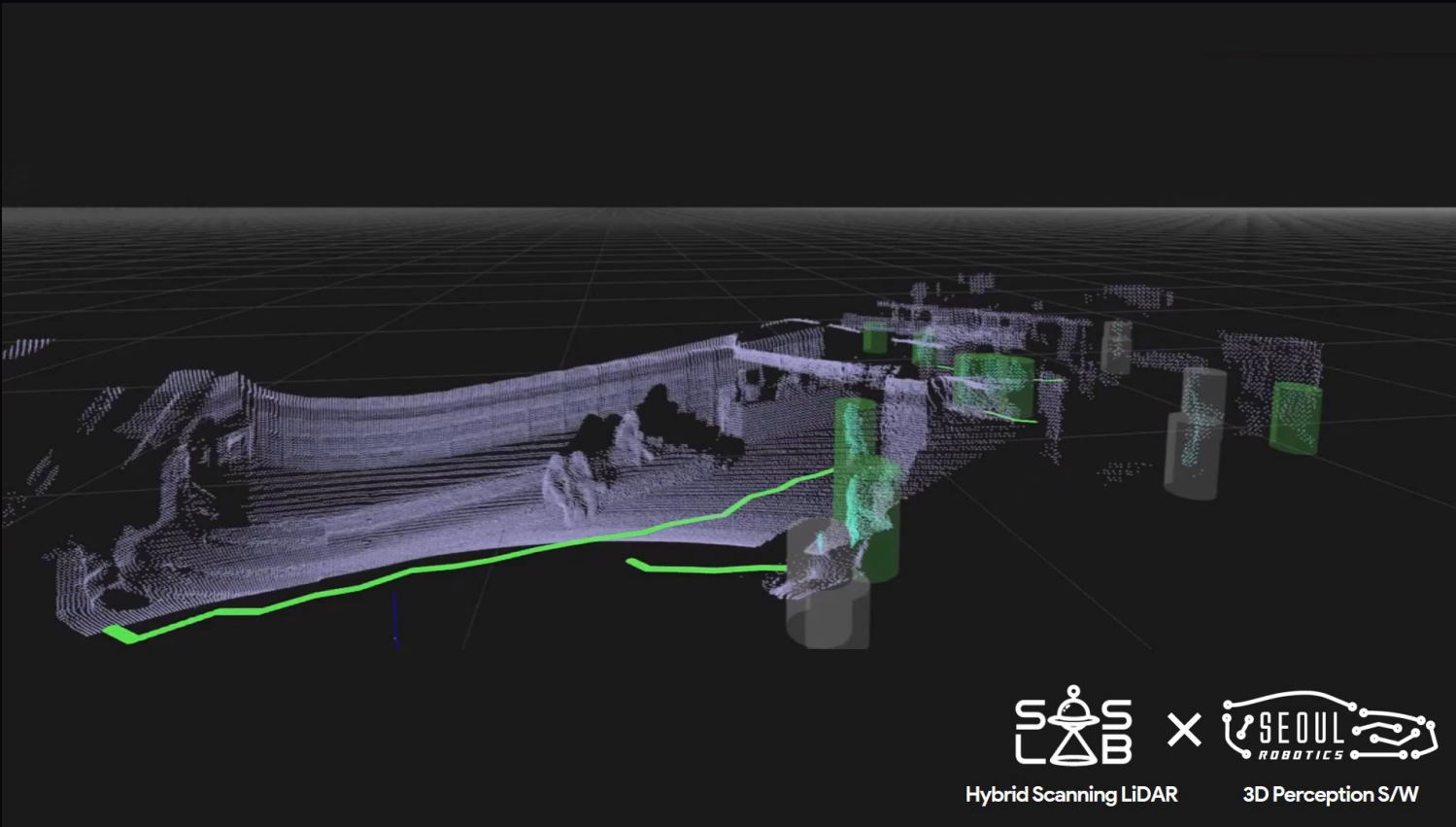
110 x 85 x 100 mm  
Dimensions (WDH)




# Hybrid Scanning LiDAR

## SL-1

### COEX Starfield



	A	B	
<b>MOTOR</b>	1EA	N/A	1EA
<b>MEMS</b>	N/A	1EA	1EA
<b>LD/PD/ Signal Processing</b>	64/128EA	4EA	1EA

Up to 150 m  
Detection Range

0.15 ~ 0.6° (H) x 0.25° (V)  
Angular Resolution

< ± 2 cm  
Distance Accuracy

5 ~ 20 FPS  
Measurement Speed

120° (H) x 20° (V)  
Field of View

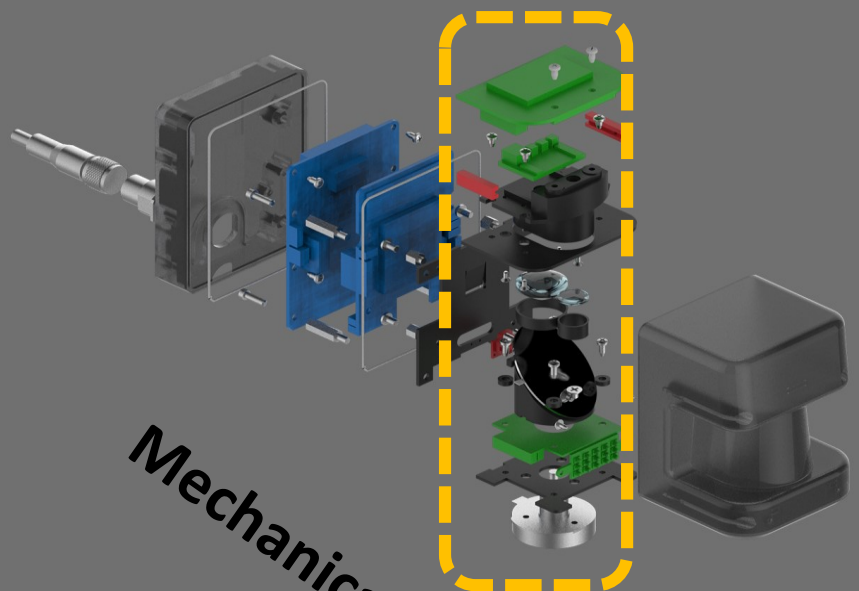
110 x 85 x 100 mm  
Dimensions (WDH)



# True Solid-State LiDAR

## The LiDAR (ML-1)

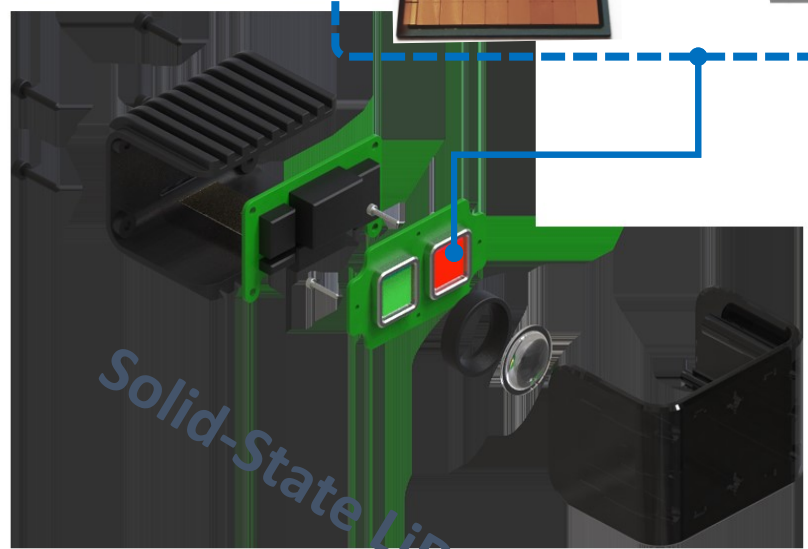
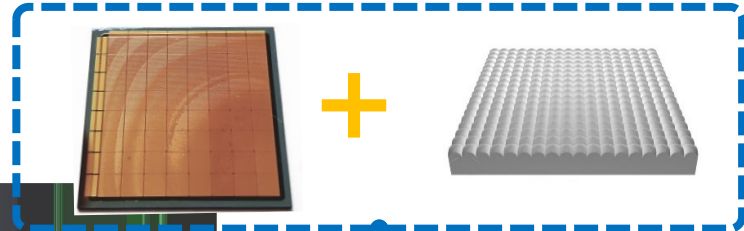
Bulk Optics (Lens/Mirror)  
+ Mechanical Rotator



Mechanical LiDAR



Matrix Addressable VCSEL + BCSC (Beam Collimation & Steering Component)

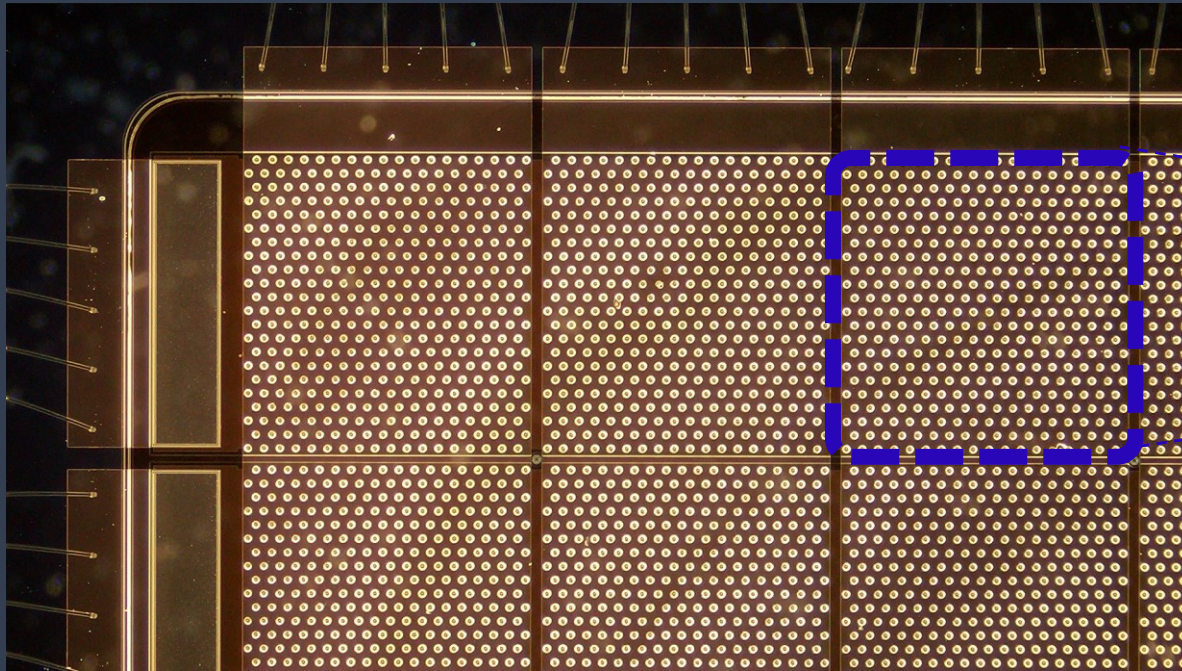


Solid-State LiDAR

# Matrix Addressable VCSEL

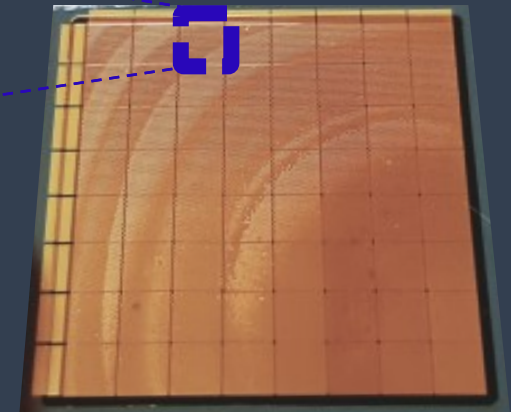
## The LiDAR (ML-1)

### Addressable Multi-Beam



Individually  
Controllable

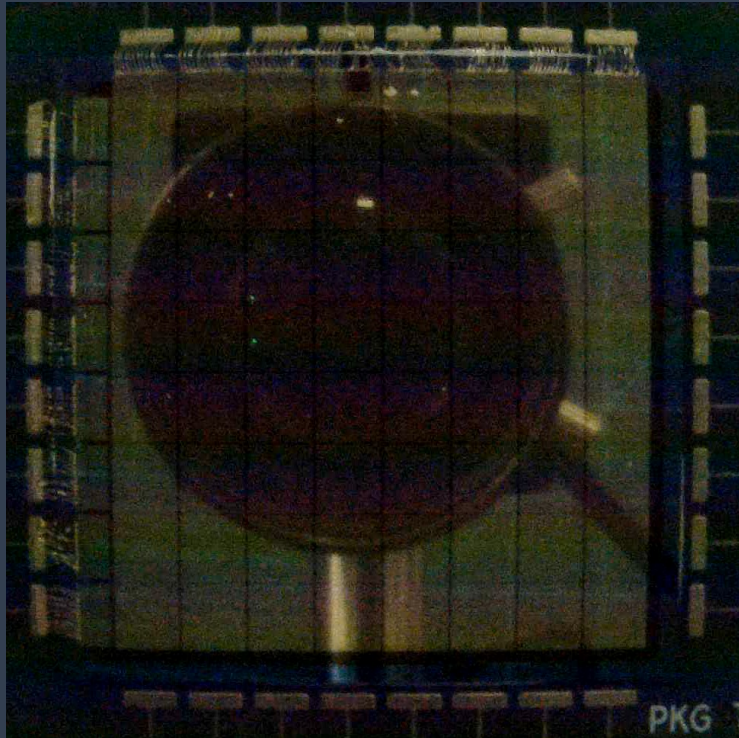
*Incredible Power  
For  
Wide Angle & Long Range*



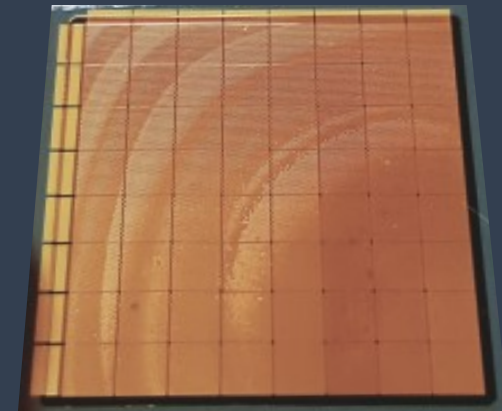
# Matrix Addressable VCSEL

## The LiDAR (ML-1)

Individually  
Controllable



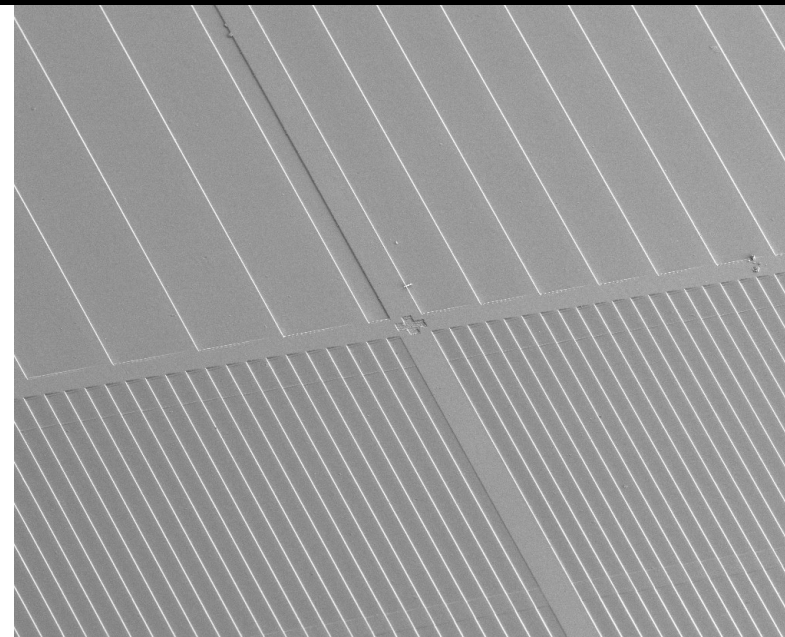
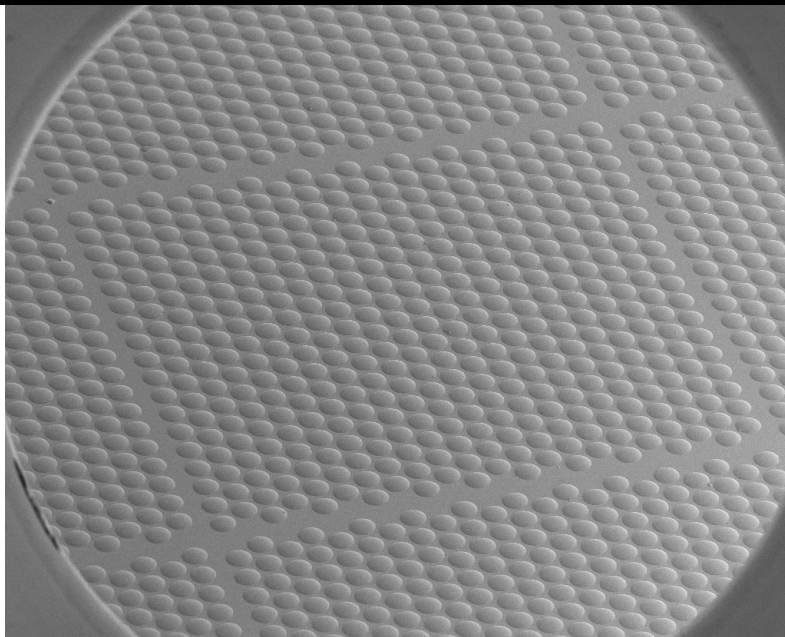
*Incredible Power  
For  
Wide Angle & Long Range*





# Beam Collimation & Steering Component

## The LiDAR (ML-1)



**MicroLens** for Collimation

**MicroPrism** for Steering





# Beam Collimation & Steering Component

## The LiDAR (ML-1)

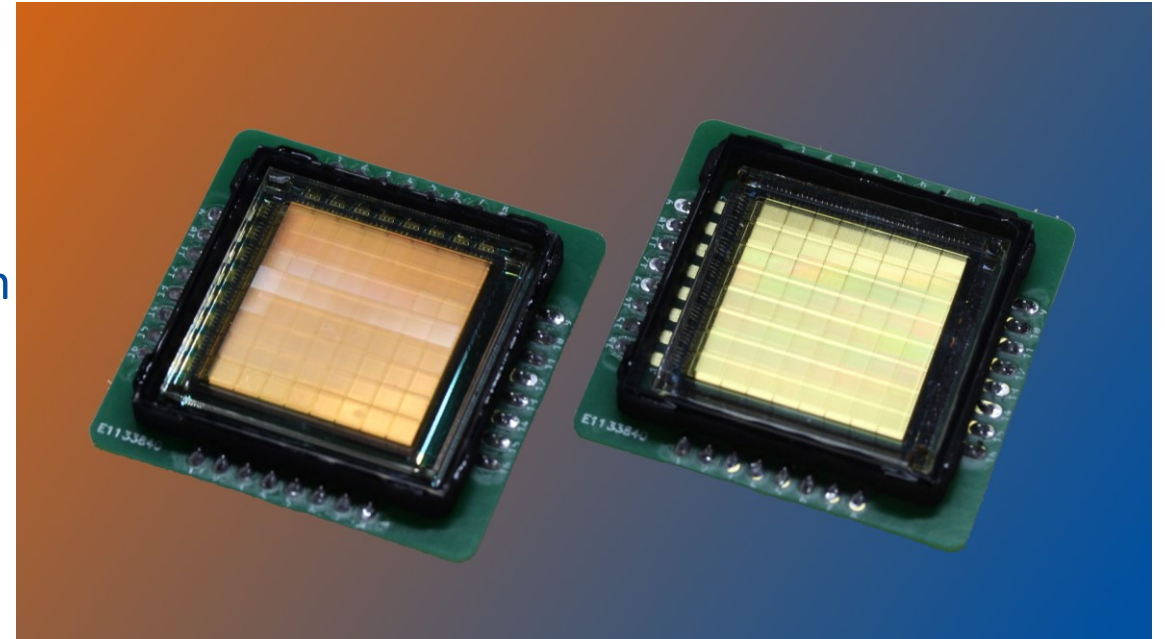


**Collimation + Steering**

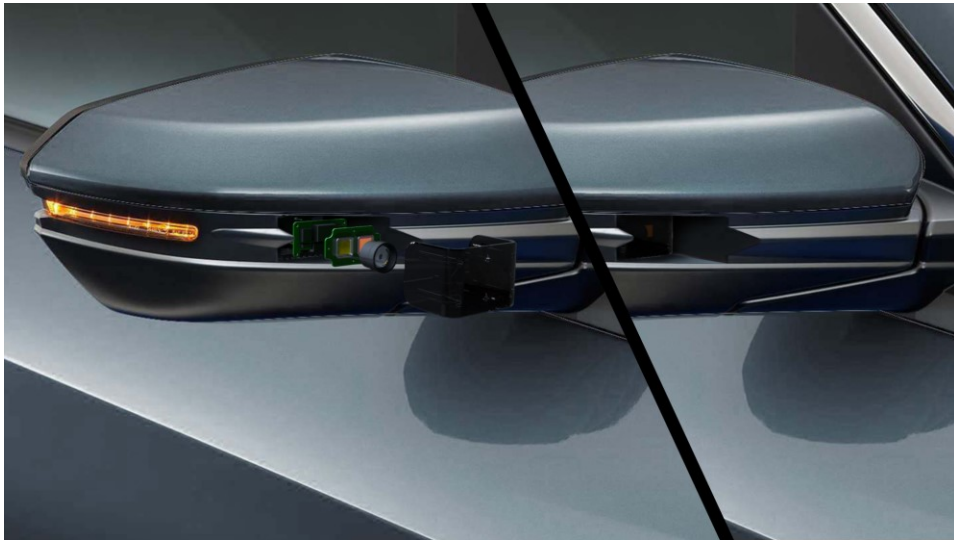


# High Power VCSEL integration challenges

- VCSEL power requirements feed 90V-30A
- Thermal management
- Placement of individual chips / wafer parts
- High tolerance stacking, VCSEL aperture, Lens, Prism
- Prism alignment <1 micron



# Where can we support you



*Jeroen Duis*  
*[j.duis@phix.com](mailto:j.duis@phix.com)*



# This presentation was presented at EPIC Meeting on LIDAR Technologies for Automotive 2019

HOSTED BY



GOLD SPONSORS



SILVER SPONSOR



BRONZE SPONSORS



EU initiatives funded by  
[www.photonics21.org](http://www.photonics21.org)

