FAIRE LA LUMIÈRE SHEDDING LIGHT

ACTIVE TeraHertz Imaging : SOURCE CHALLENGE

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EPIC World Photonics Technology Summit Berlin, August 2019

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Outline

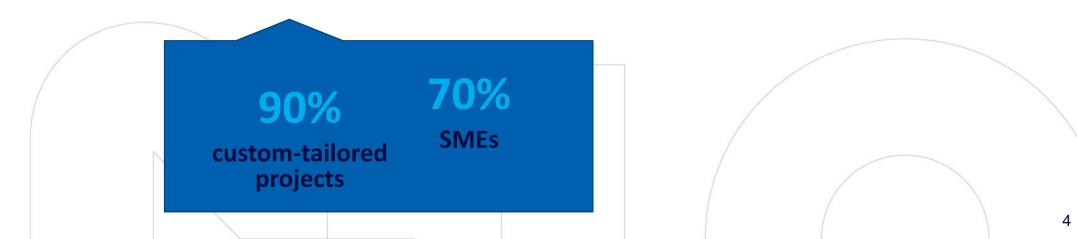
- About INO
- About Active TeraHertz (THz) Imaging
- The Source Challenge

About Us

- INO is a private institute for translational applied research (RTO)
- Founded in 1988
- > 200 employees
- Annual budget > \$35 M
- ISO 9001 and 13485
- Offices in Québec (HQ), Montréal, and Hamilton



- Complete range of services in optics, photonics, and vision
 - Integrated approach to reduce development time, iterations, costs, and risks
 - Studies, consulting services, prototyping, product developments, pilot productions, technology transfers, and spin-offs
- We act as a bridge between industries and the academic world
- Customers across all categories, in Canada and around the world
- Revenues: 50% from customer contracts and 50% from government contracts



In 30 years...





Creator of 2000+ jobs

INO



Our business units





Total hip arthroplasty

Provides real-time, intraoperative implant measurements for:

> **Cup position** Leg length and offset of hip center of rotation



Armen Bakirtzian, CEO, Director and Co-founder; Andre Hladio, Chief Technology Officer and Co-founder; Richard Fanson, Chief Science Officer, Director and Co-founder.





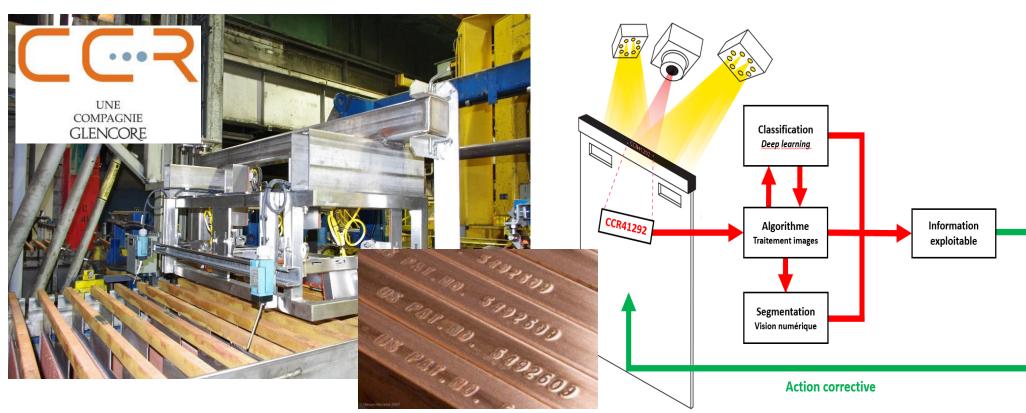
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Copper refining by electrolytic plating

Automatic optical character recognition system

- Based on an Active Vision system + Deep Learning algorithm
- Reading success rate of 98.1% ; 85 000 readings per week



Mushroom harvesting



Determination of the degree of ripeness of mushrooms and automated designation

 Based on a hyperspectral camera system, deep learning and a laser « mushroom designator »





Imaging Microspectrometer



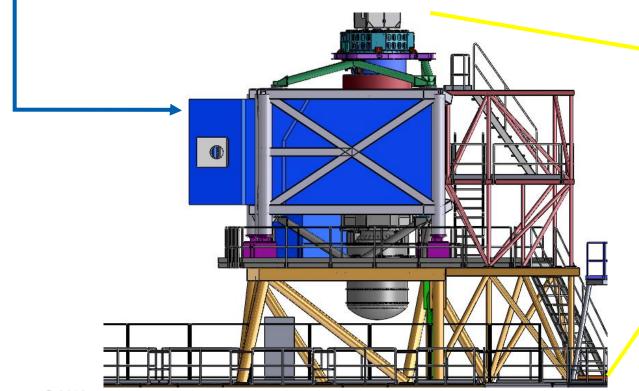
Adaptive Optics for the 30m-telescope (TMT)

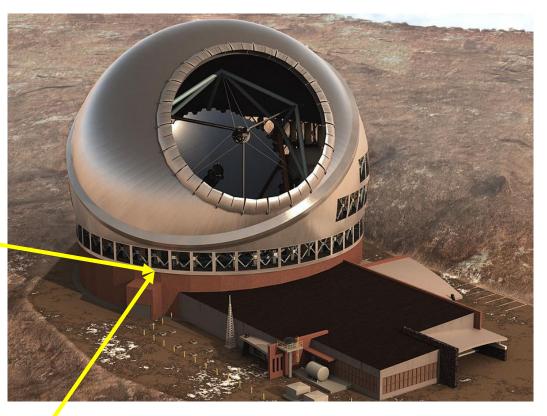


NFIRAOS

(Narrow-field infrared adaptive optics system)

Adaptive optics corrects the signal for aberrations induced by atmospheric turbulences.





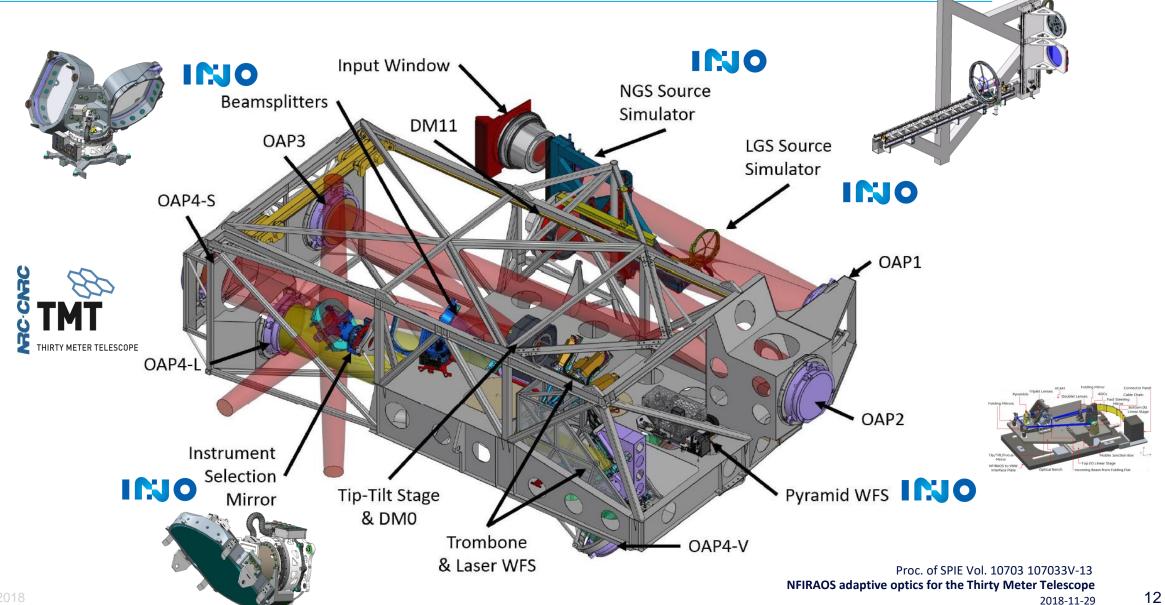




THIRTY METER TELESCOPE

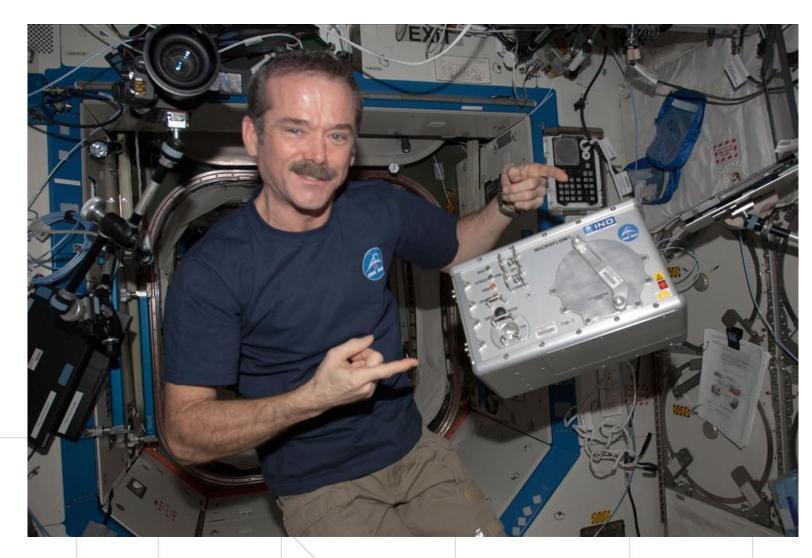
NFIRAOS – Opto/mecanics schematics





Flow cytometer for ... anywhere

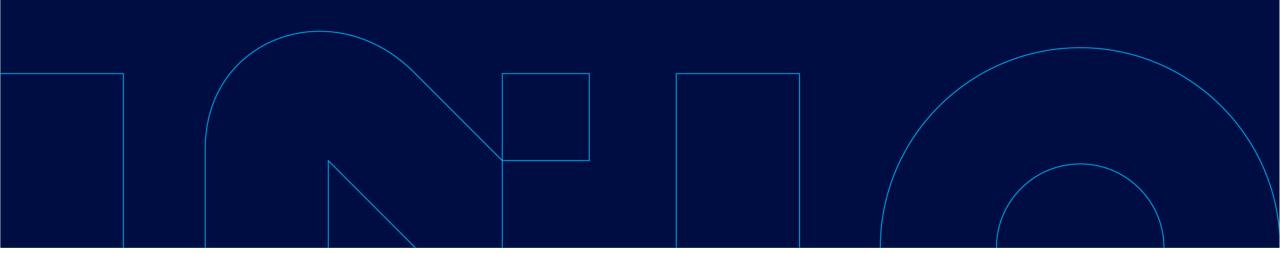




Chris Hadfield introduces Microflow, a Canadian technology that can be used to analyze blood samples anywhere, in just a few minutes. Credits: Canadian Space Agency, NASA



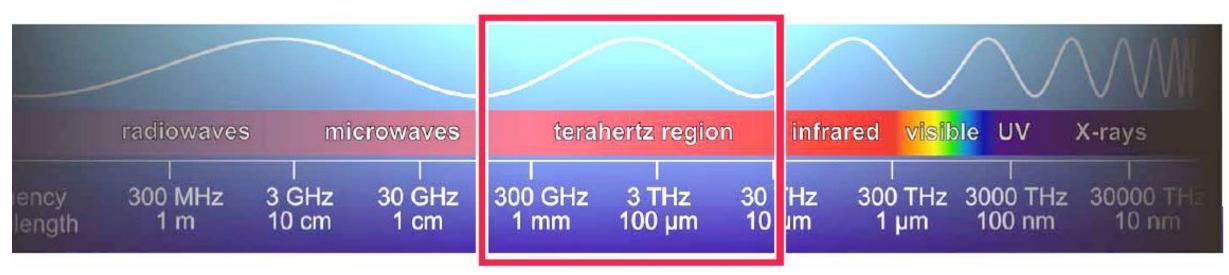
TeraHertz







THz spectral band



Spectral values

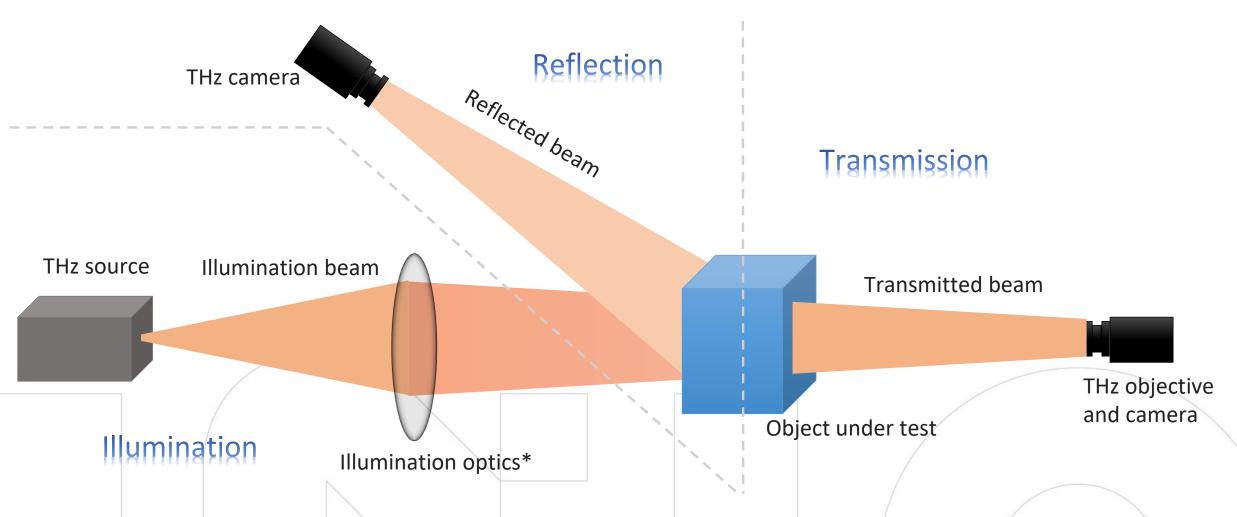
Frequency: 0.1 - 10 THz Wavelength: $3 \text{ mm} - 30 \mu \text{m}$ Energy: 0.41 - 41 meVColor Temperature: 1 - 100 K Wavenumber: 3.3 - 33 cm⁻¹

Benefits

Longer wavelength / deeper penetration See-through camouflage and objects 106X less energy than X-rays Non-ionizing unlike X-rays Presence of atmospheric transmission windows Interactions IR: vibrational states THz: rotational states

Active THz Imaging Overview





*Illumination optics may be a series of lenses or mirrors depending on the specific imaging requirements

Pixel count

INO See-through imaging (Youtube)

MICROXCAM-384i-THz

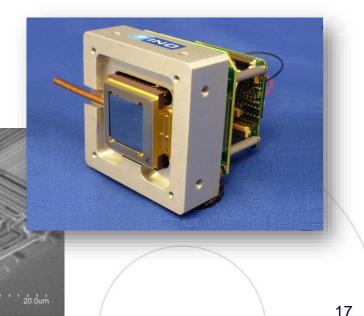
- Based on **uncooled** bolometer technology
- Optimized pixel design, absorbing layer, packaging, electronics and optics for 94 GHz – 5 THz range

384x288 pixels

| Pixel pitch | 35 μm | | | |
|--------------------|---|------------------|--|---|
| Response time | 11 ms | | | |
| NEP | 59 pW (at 70 μm wavelength) 41 pW (at 118.8 μm wavelength) 80 pW (at 214 μm wavelength) | | |) |
| | | | | |
| | | | | |
| \neg | 88 pW (at 662 j | 2 μm wavelength) | | |
| | | | | |
| The camera "in act | tion": | | | |



0 3.00kV 39.7mm x2.30k SE 7/8/2011 08:55





THz Imaging Applications



- Advanced Manufacturing
 - Packaged Goods Inspection
 - Foam/Plastic Inspection

Security

- Mail Inspection
- Body Scanning

Military

- Explosives Detection
- Degraded Visual Environment
- Thru-Wall Detection

- City, Infrastructure & Mobility
 - Wall Scanner
 - Cable/Pipe Inspection
 - Tile Inspection
- Biomedtech
 - Skin Cancer/Rash/Burn Monitoring
 - Dental Inspection
 - Pill Box Inspection

THz/Millimeter-Wave Sources



IMPATT Diodes

- Compact
- Single wavelength (fixed)
- Can be combined with frequency multipliers
- Maximum output power 100 mW



Backward Wave Oscillators

- Bulky
- Multi-wavelength
- Can be combined with frequency multipliers
- Maximum output power 100 mW



Schottky & GUNN Diodes

- Compact
- Single wavelength
- Can be combined with frequency multipliers
- Maximum output power 100 mW



Klystrons

- High Power
- Large Power Supply
- Expensive
- Maximum output power 10 W



RaySecur: an INO THz Spin-off

• Mail screening based on INO's THz imaging technology

R∧YSECUR[™]

https://raysecur.com/mailscreening-device/

See items inside package in real-time.

Liquid and powder detection are easily detected and confirmed.

* Flat-top uniform illumination based on freeform optics





THz Imaging Examples

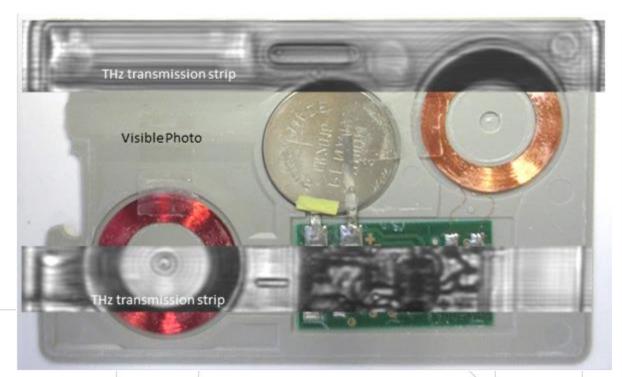




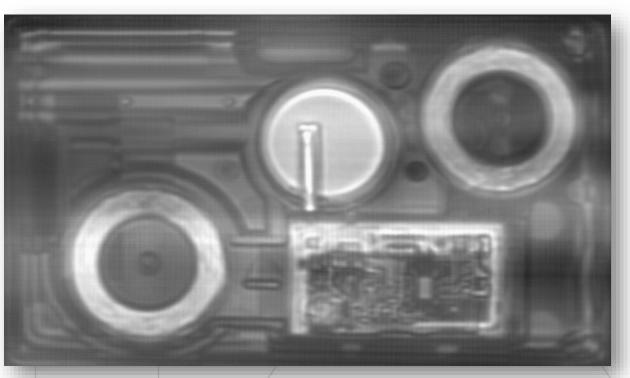
Mosaic of scanned images



- Plastic magnetic security card
- Single image size: 13.5 mm x 10 mm
- Horizontal and vertical scans were taken over sealed card then assembled



Visible image of opened card with two horizontal THz transmission strips overlayed



Mosaic of THz image strips taken of sealed card

THz Source *Current* Requirements



- Compact, Low Cost (CLC)
 - Application: Handheld, MailSecur, NDT, Quality Assurance, Biomed
 - Dimensions: 5 cm x 5 cm x 10 cm
 - Cost: 7-10 k\$ (100+ units per year)
 - Frequency: 282 GHz
 - Matched to FSS
 - Bandwidth: 5-20 GHz (TBC)
 - Output Power: 20 40 mW
 - Lifetime: >3 years

- High Power (HP)
 - **Application**: HTPS, Infrastructure Monitoring
 - Dimensions:
 - Source head <20 cm³
 - Power & Cooling Unit <1 m³
 - **Cost**: < 75-100 k\$
 - **Frequency**: within 260 300 GHz
 - Bandwidth: 5-10 GHz (TBC)
 - Output Power: 1 2 W (TBD)
 - Lifetime: >3 years

THz Source *Short Term* **Requirements**



- Compact, Low Cost (CLC)
 - Application: Handheld, MailSecur, NDT, Quality Assurance, Biomed
 - Dimensions: 5 cm x 5 cm x 10 cm
 - Cost: 8-12 k\$ (100+ units per year)
 - Frequency: 520 GHz
 - Matched to FSS
 - Bandwidth: 5-20 GHz (TBC)
 - Output Power: 30 60 mW
 - Lifetime: >3 years

- High Power (HP)
 - **Application**: HTPS, Infrastructure Monitoring
 - Dimensions:
 - Source head <20 cm³
 - Power & Cooling Unit <1 m³
 - **Cost**: < 75-100 k\$
 - **Frequency**: within 260 300 GHz
 - Bandwidth: 5-10 GHz (TBC)
 - Output Power: 1 2 W (TBD)
 - Lifetime: >3 years

THz Source *Mid-Term* Requirements



- Compact, Low Cost (CLC)
 - Application: Handheld, MailSecur, NDT, Quality Assurance, Biomed
 - Dimensions: 5 cm x 5 cm x 10 cm
 - Cost: 5-7 k\$ (100+ units per year)
 - Frequency: 700-750 GHz
 - Matched to FSS
 - Bandwidth: 10-20 GHz (TBC)
 - Output Power: >150 mW
 - Lifetime: >5 years

- High Power (HP)
 - **Application**: HTPS, Infrastructure Monitoring
 - Dimensions:
 - Source head <10 cm³
 - Power & Cooling Unit <0.5 m³
 - Cost: <60 k\$</p>
 - Frequency: 400-500 GHz
 - TBD if matched to FSS
 - Bandwidth: 10-20 GHz (TBC)
 - Output Power: 1 5 W (TBD)
 - Lifetime: >5 years



- Supplier with existing product ...
- Supplier willing to invest in adapting/scaling existing product
- Development partner owning adaptable/scalable base technology
- Supplier of THz source technology (i.e. tech transfer)
- Else
- All of the above

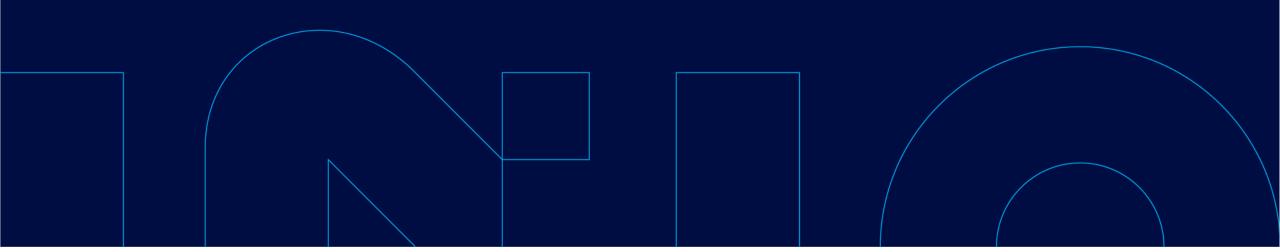
One last thing: *incoherent* THz source would be an asset

What INO can do for you :



- Custom specialty optical fiber design and manufacturing
- MEMs foundry services
- Vision system development (with Deep Learning algos)
- Optical/Mechanical Design
- Sensors
- Else
- Technology Transfers
 - Lens centering (teaser https://www.youtube.com/watch?v=HO0S3-Oejzg)

Thank you for your attention



This presentation was presented at EPIC World Photonics Technology Summit 2019

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