



Smart manufacturing solutions for the European Photonics Industry

Michael Thiel, Co-founder of Nanoscribe

Berlin, 29th of August, 2019



Who is Nanoscribe?

Facts & Figures

Nanoscribe at a glance



The **NANOSCRIBE Group** is an international leader in the field of additive 3D microfabrication and maskless lithography. The company operates subsidiaries in the US and in China and is headquartered near Karlsruhe, Germany. Distributors are established in more than 10 countries.

Nanoscribe GmbH is privately owned and is partner company with ZEISS. The Group's products and services set standards in microfabrication since its **foundation in 2007**.

Products

- ▶ Microfabrication systems
- ▶ Resins & consumables
- ▶ Processes
- ▶ Software
- ▶ Technical consulting & services

Markets

- ▶ Industrial Microfabrication
- ▶ Scientific Instruments
- ▶ Micro-Optics
- ▶ Advanced Optical Packaging
- ▶ Wafer Level Optics
- ▶ Life Sciences



Recent Awards & Perception by the Media



LASER Innovation Award, 2019

First price among 1,300 exhibitors with 5,000 EUR

Landespreis für junge Unternehmen, 2018

First price, endowed with 40,000 EUR

DPG Technology Transfer Award, 2017/18

Transfer scientific research to commercial product

CTO of the year Europe, 2016

Category SME

World Technology Award, 2015

Category *Materials*, Jury: 3 Nobel prize laureates

Deutscher Gründerpreis, 2015

Finalist of the highest ranked entrepreneur award





Scientific research & Prototyping

Empowering cutting-edge science
and industrial innovations with
two-photon 3D printing



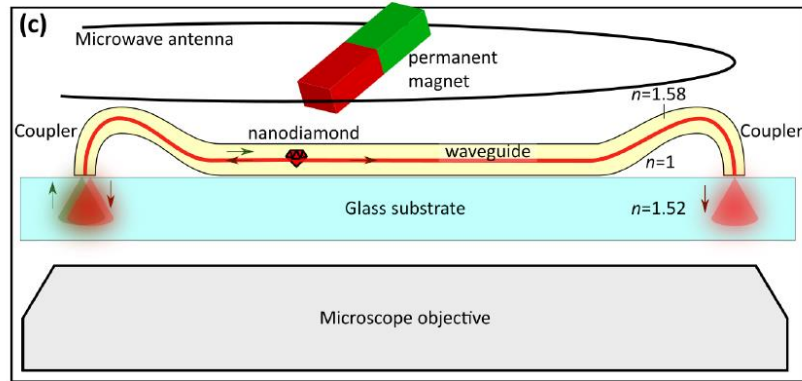
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Video on Youtube:

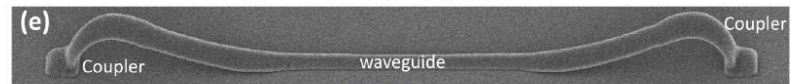
<https://www.youtube.com/watch?v=ZpgLGFYoUTc>

scale

Success story: Coherent Remote Control over Nano-Emitters Embedded in Polymer Waveguides

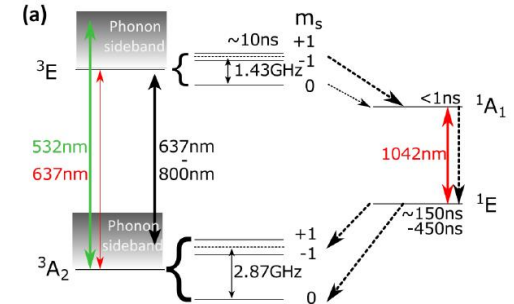
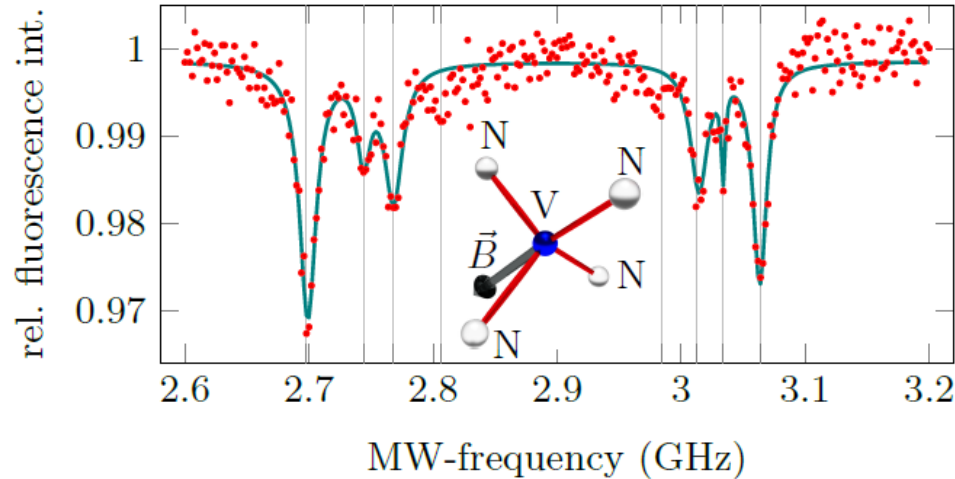


EMCCD image

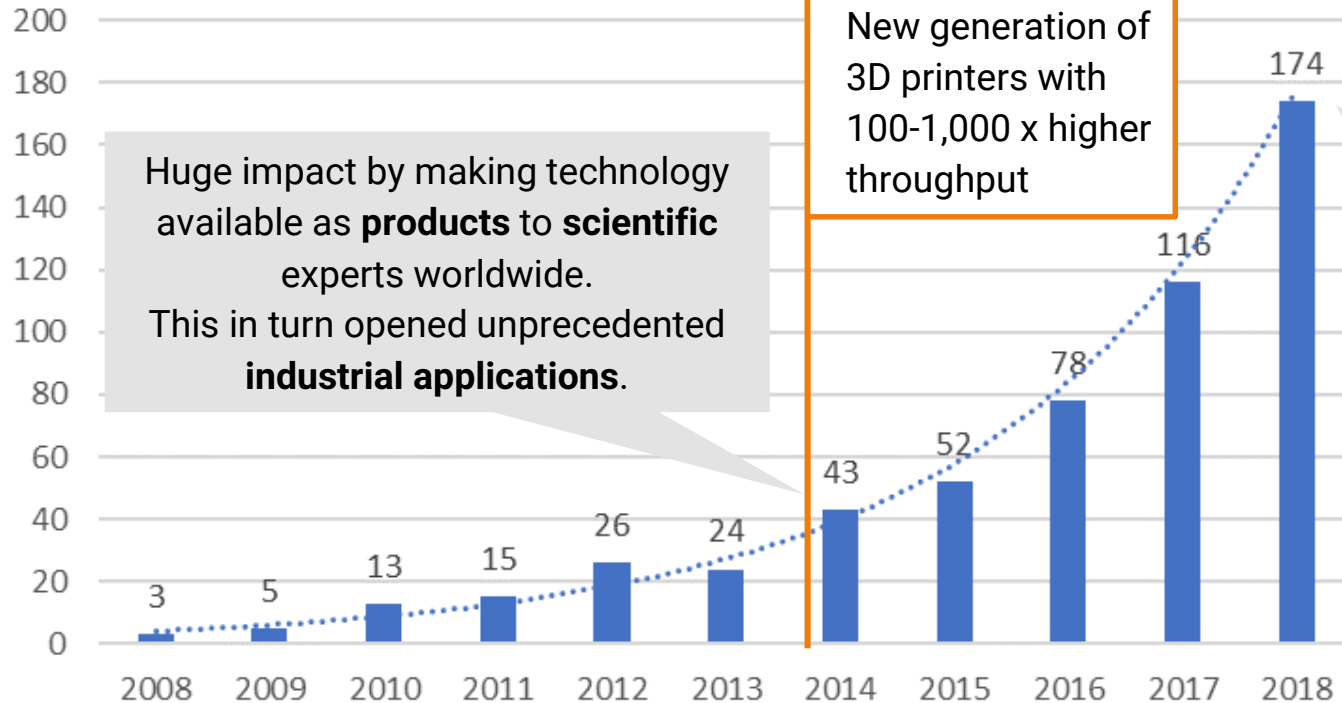


SEM image

Success story: Coherent Remote Control over Nano-Emitters Embedded in Polymer Waveguides



Enabling Ground-Breaking Research: Yearly publications with Nanoscribe 3D printers



Huge impact by making technology available as **products** to **scientific** experts worldwide.
This in turn opened unprecedented **industrial applications**.

New generation of 3D printers with 100-1,000 x higher throughput

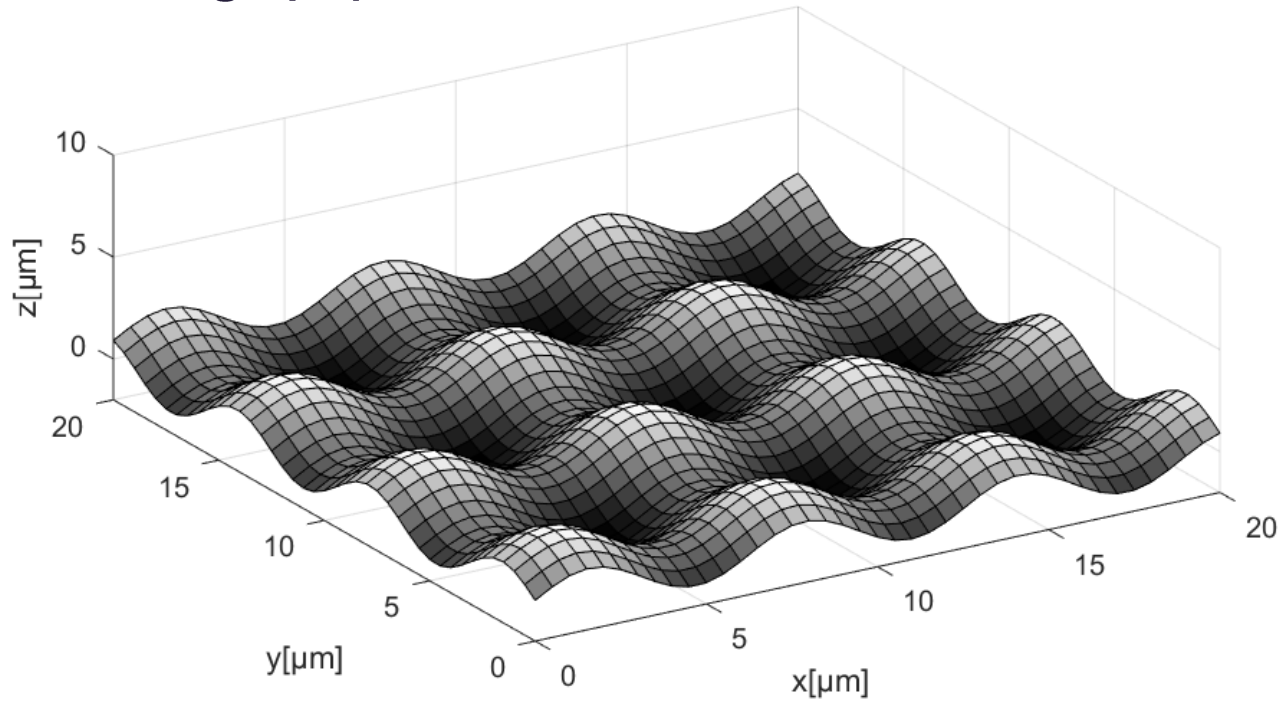
Today
> 550 journal publications with Nanoscribe 3D printers



Wafer-Level Optics

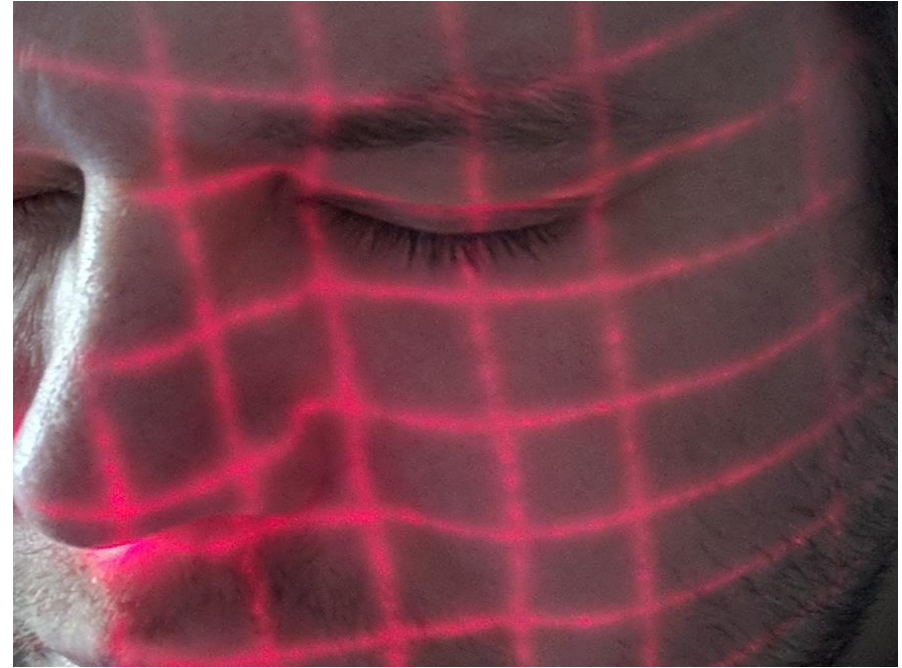
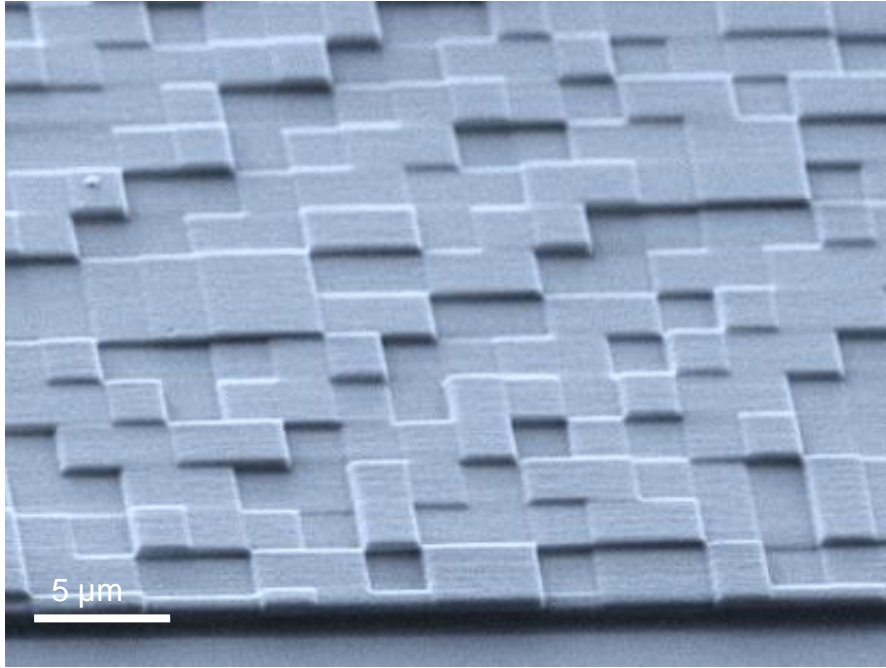
Industrial microfabrication with
Two-photon Grayscale Lithography

Grayscale Lithography



Modulated dose pattern is transferred into topography after development

Diffractive optical elements

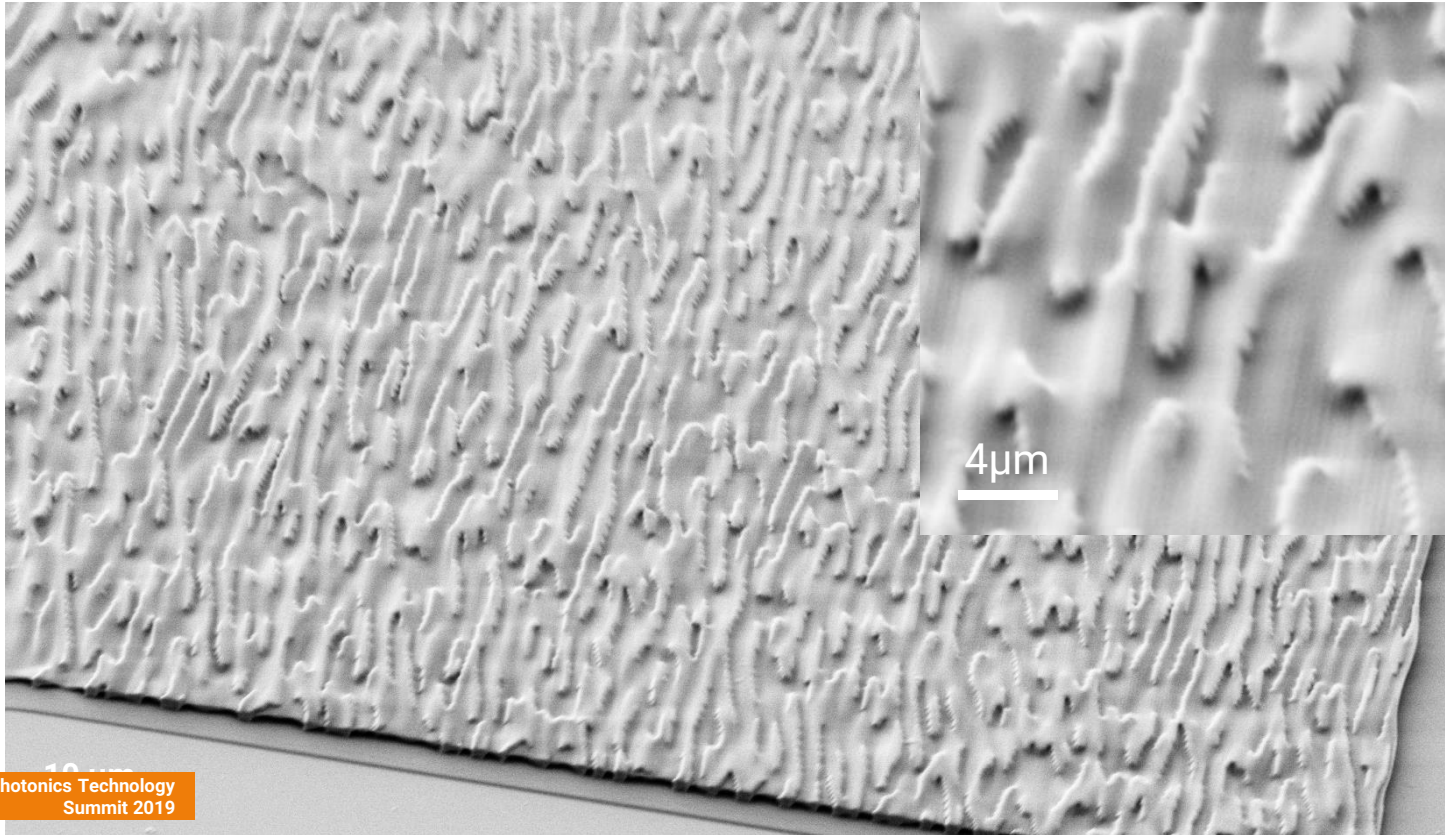


A scanning electron micrograph (SEM) showing a highly textured, periodic surface structure. The surface is composed of a dense array of small, interconnected features that create a complex, three-dimensional pattern. The overall appearance is that of a photonic crystal or a similar microstructured material. The texture is uniform across the field of view, with slight variations in the height and shape of the individual features.

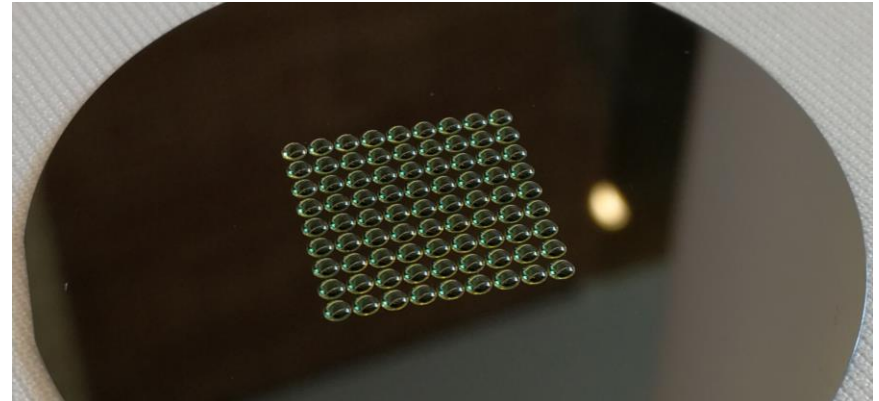
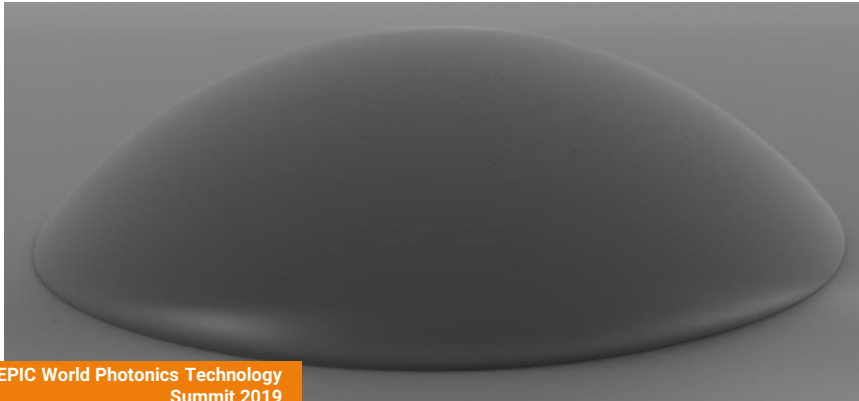
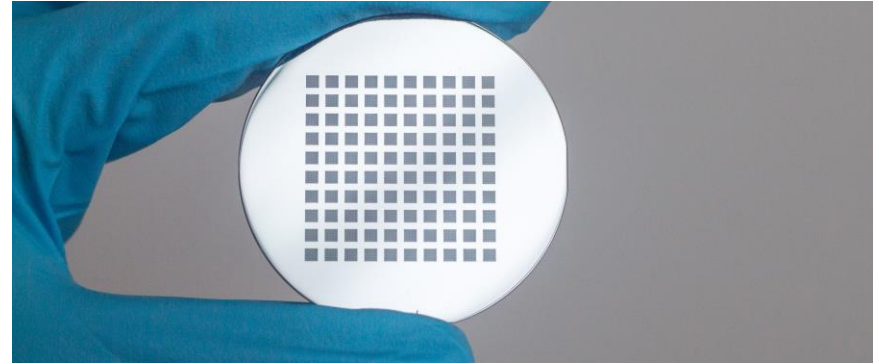
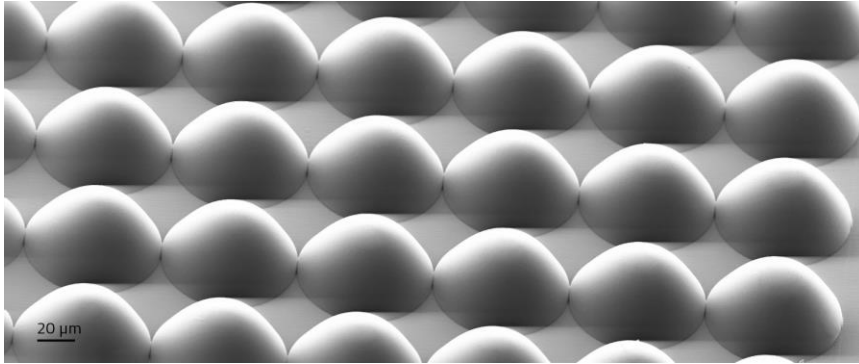
20 μm

EPIC World Photonics Technology
Summit 2019

Quasi-continuous DOE (4096 levels in 1 step)



Microoptics



Success story: Serial Production by Injection Molding

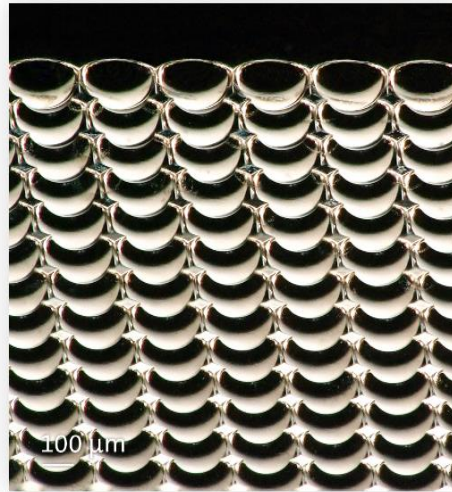
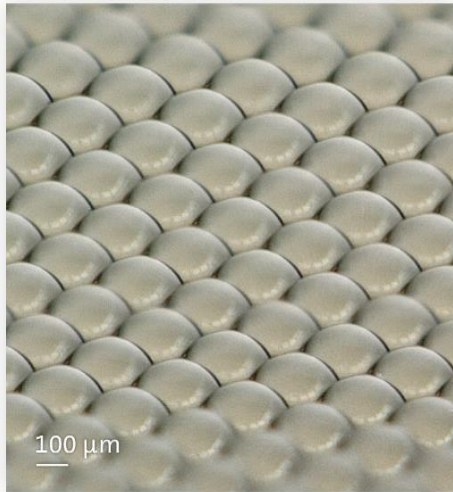


3D Printing

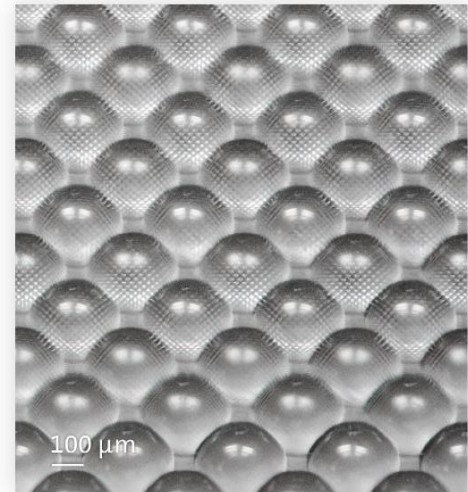
Electroforming

Injection Molding

Microlens Array (MLA)



Nickel Shim



MLA Replica



Advanced Optical Packaging

Connections without active alignment

youtube.com befindet sich jetzt im Vollbildmodus. Vollbild beenden (Esc)

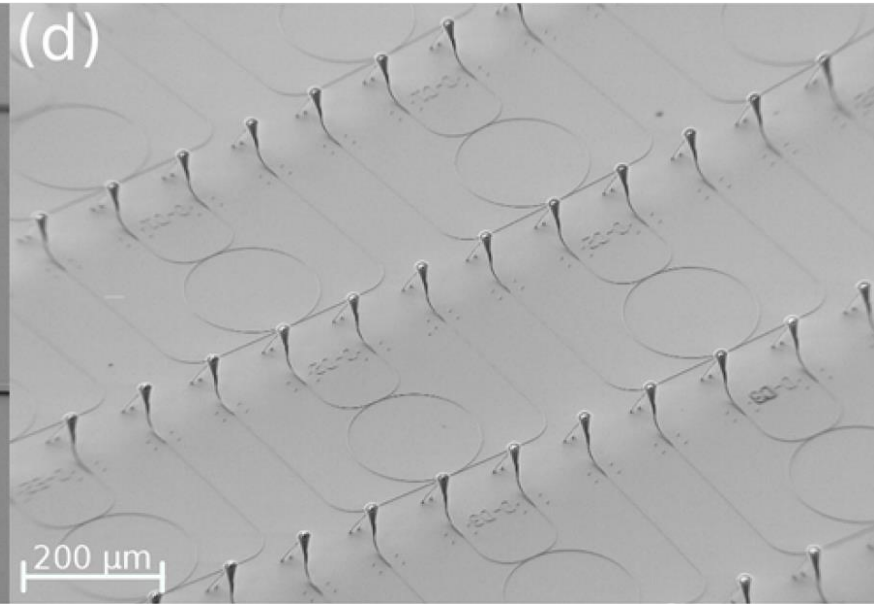
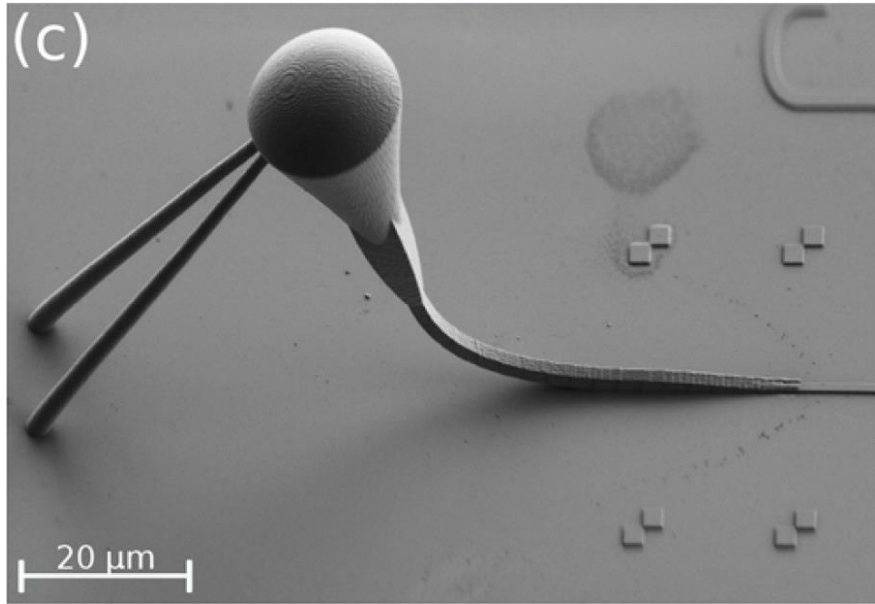


Video on Youtube:

<https://www.youtube.com/watch?v=ZHY8kS3CZ7g>

Real-Time Video of the 3D Printing Process

Success story: Low-loss fiber-to-chip couplers with ultrawide optical bandwidth



Miniaturized light-sources for medical and mobility applications



Bundesministerium
für Bildung
und Forschung

MiLiQuant

Project Partners:

- ▶ Q.ant GmbH
- ▶ Robert Bosch GmbH
- ▶ Carl Zeiss AG
- ▶ Nanoscribe GmbH
- ▶ University of Mainz
- ▶ University of Paderborn



- ▶ Miniaturized light sources based on diode lasers
- ▶ Frequency- and power-stable light sources will allow maintenance-free use outside of laboratory conditions
- ▶ Goal is to enable industrial quantum technology



Conclusions & Outlook

Our Headquarters – ZEISS Innovation Hub @ Karlsruhe Institute of Technology (KIT)





Thank you for your attention!

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